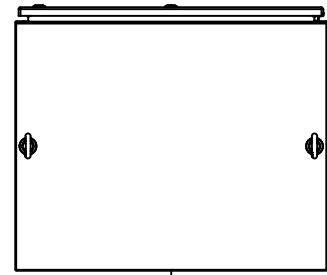
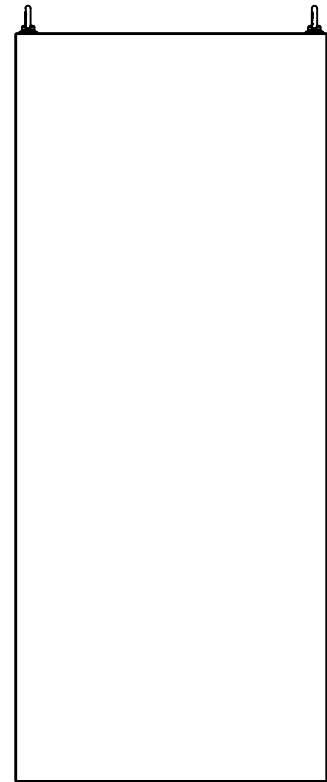


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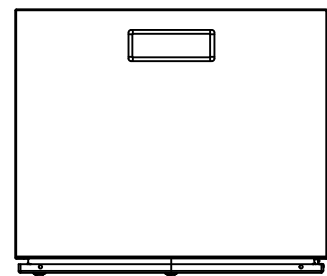
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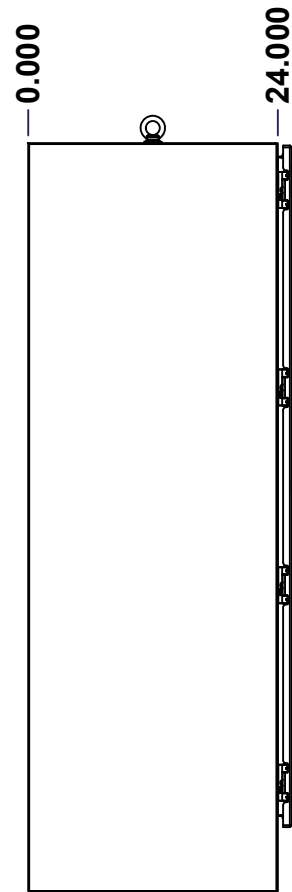
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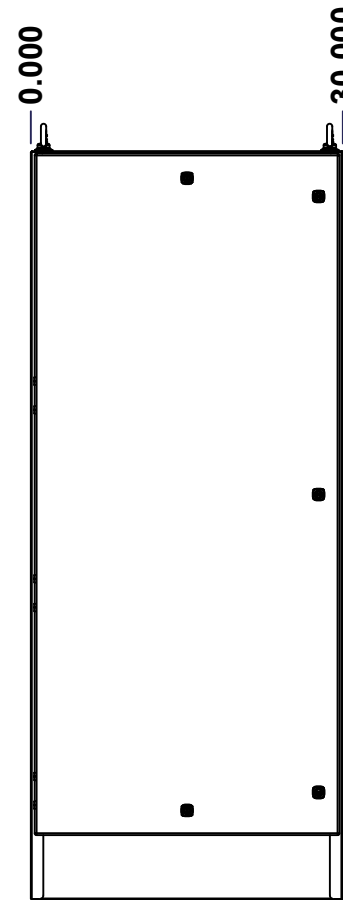
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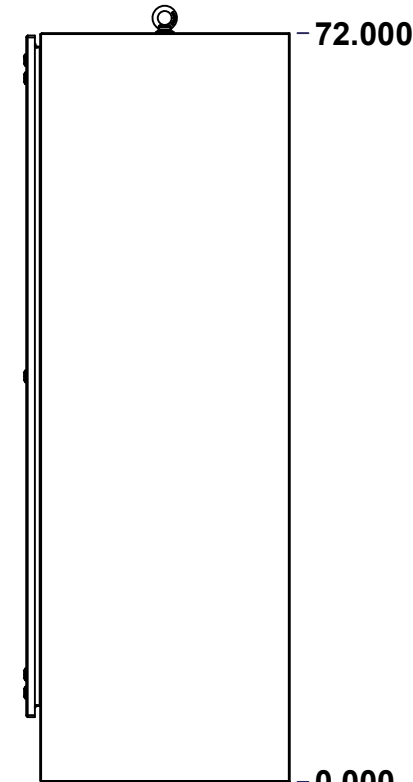
BOTTOM



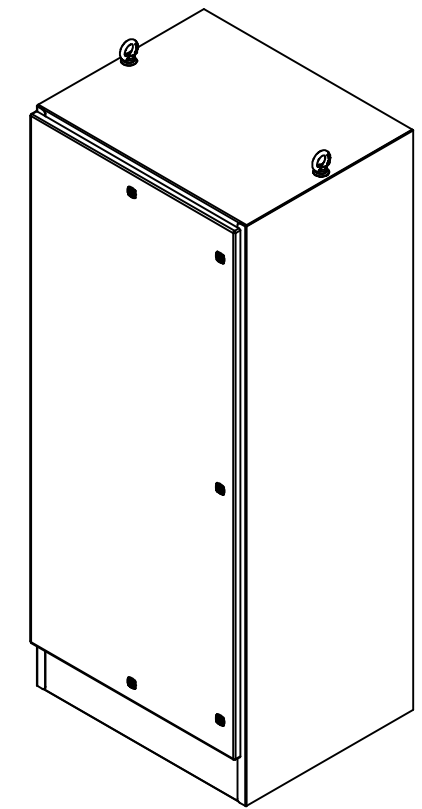
LEFT



FRONT




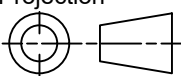
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9412 72" x 30" x 24" Assembly		Detail Rev.
Part Number Numéro Pièce	9412723024	Rev. 1 0

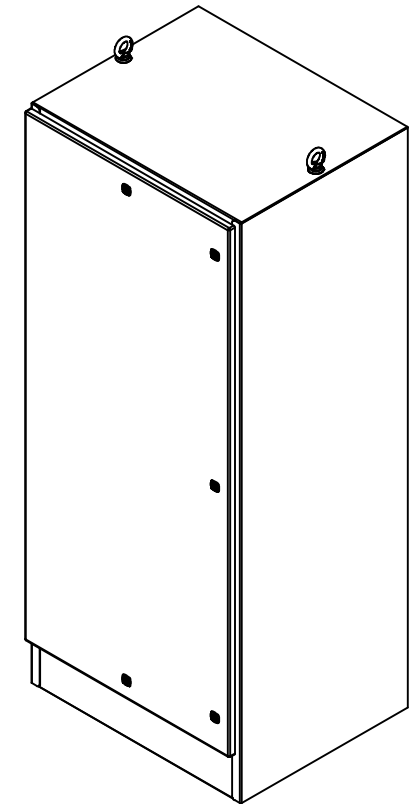
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)


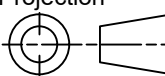
No.	Revisions	Date	By/Par



Isometric View

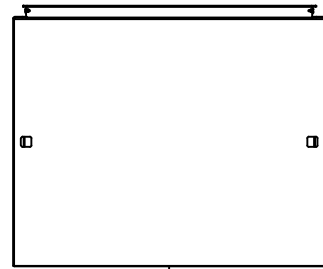
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9412723024GP	0	9412 Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9412723024C	0	9412 72" x 30" Cover
1	9412723024B	0	9412 72" x 30" x 24" Body
4	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 72" x 30" x 24" Assembly		
Part Number Numéro Pièce	9412723024	Rev. 0
		2 / 12

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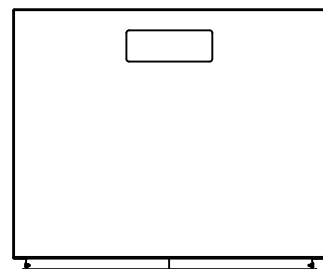
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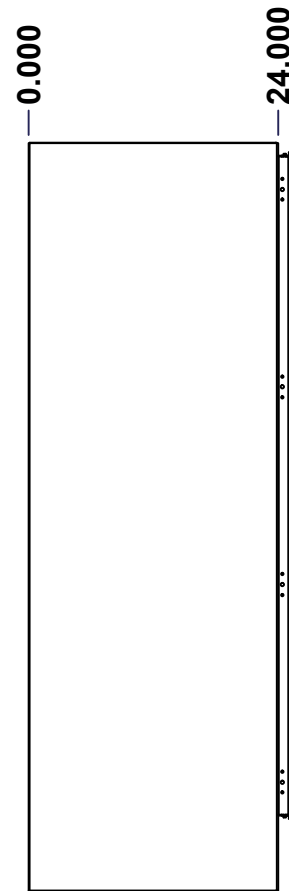
TOP



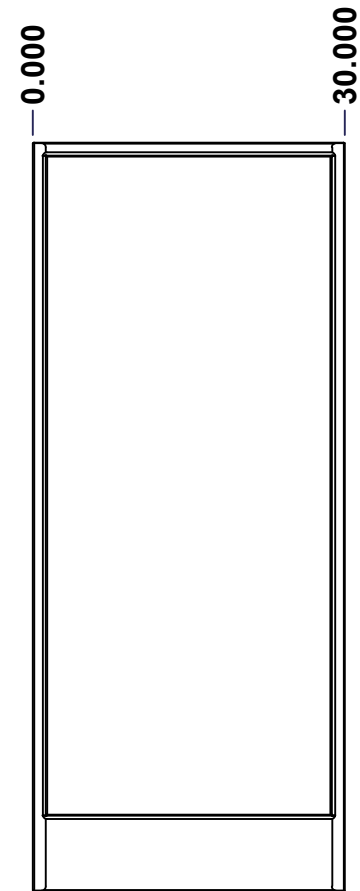
BACK



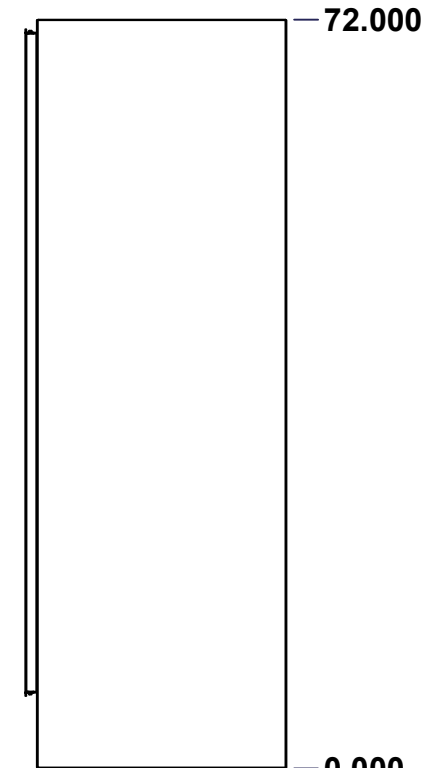
BOTTOM



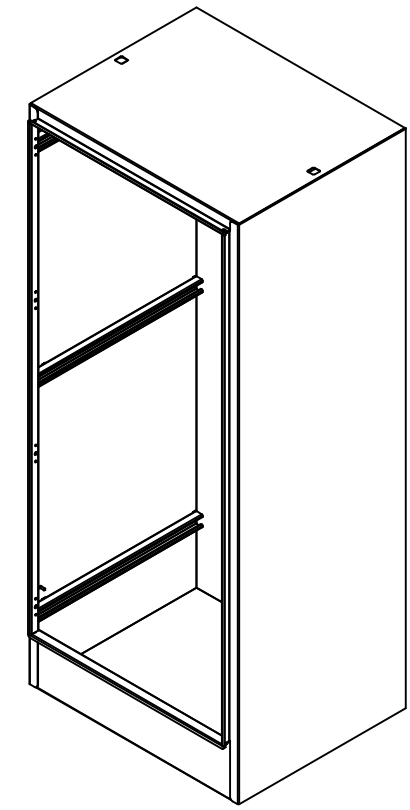
LEFT



FRONT




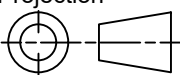
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 72" x 30" x 24" Body		
Part Number Numéro Pièce	Rev. 0	3 / 12
9412723024B		

SEE BILL OF MATERIAL ON LAST PAGE

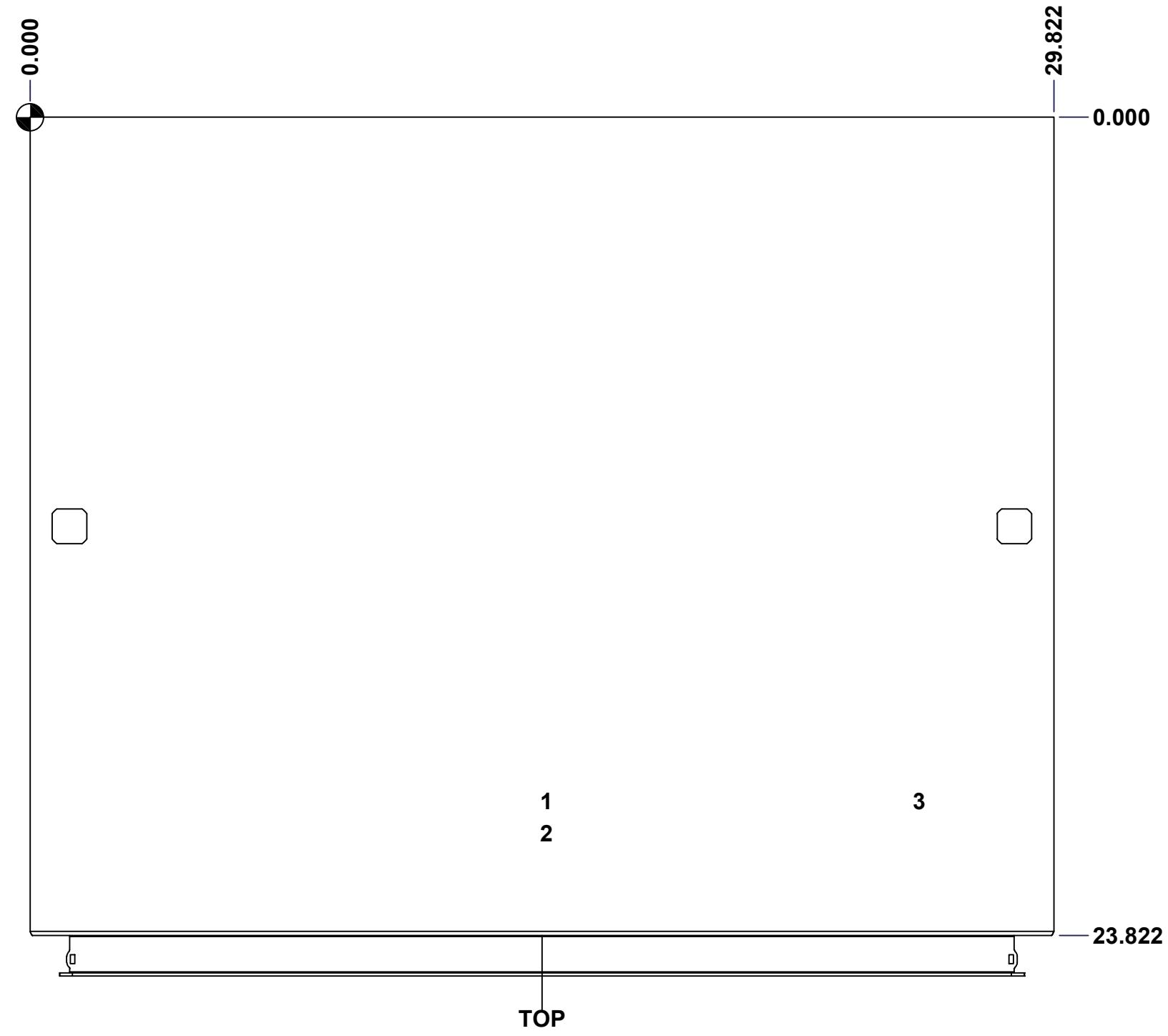
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.911	19.911	Struts CR400 21.500" (Inside)
2	14.911	20.840	STUDS M6 x 10mm (Inside)
3	25.777	19.911	STUDS M6 x 10mm (Inside)



	Description 9412 72" x 30" x 24" Body	Status (NULL)
	Part Number Numéro Pièce 9412723024B	Rev. 4 0

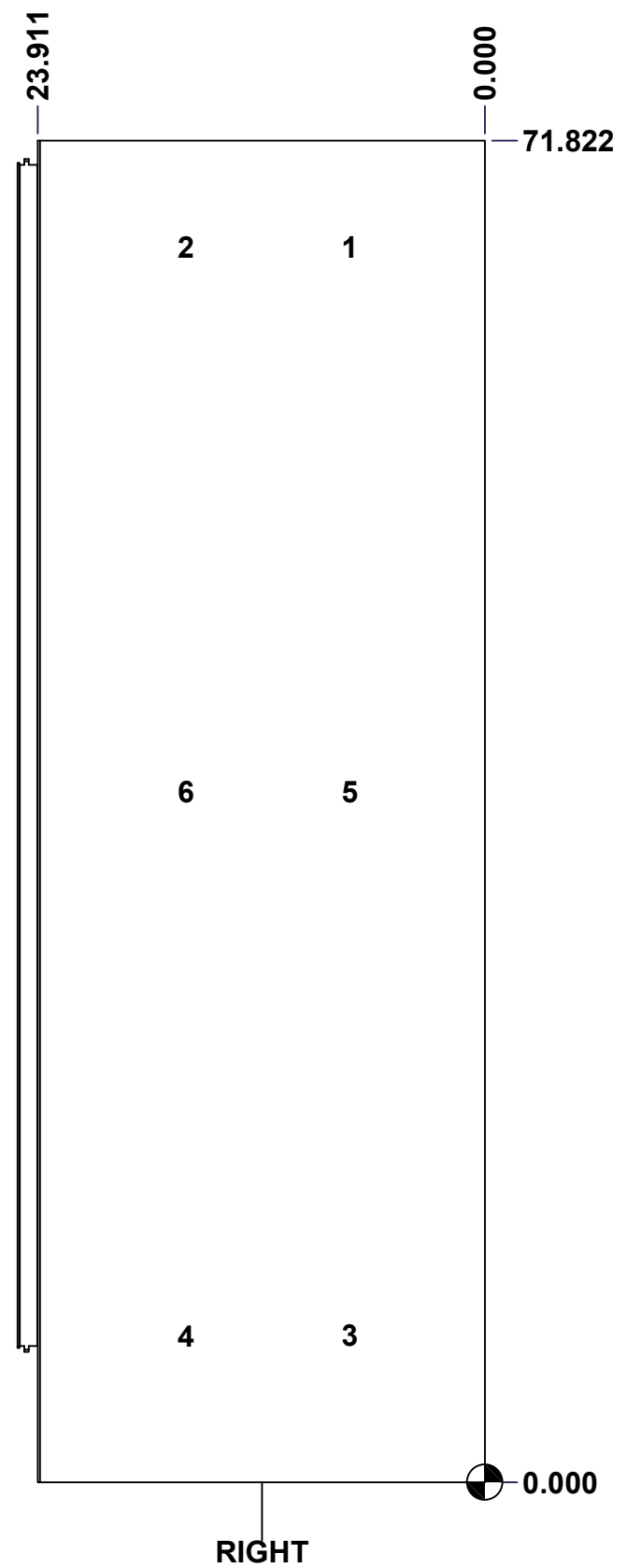
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.536	66.107	STUDS M6 x 10mm (Inside)
2	16.286	66.107	STUDS M6 x 10mm (Inside)
3	7.536	7.857	STUDS M6 x 10mm (Inside)
4	16.286	7.857	STUDS M6 x 10mm (Inside)
5	7.536	36.982	STUDS M6 x 10mm (Inside)
6	16.286	36.982	STUDS M6 x 10mm (Inside)

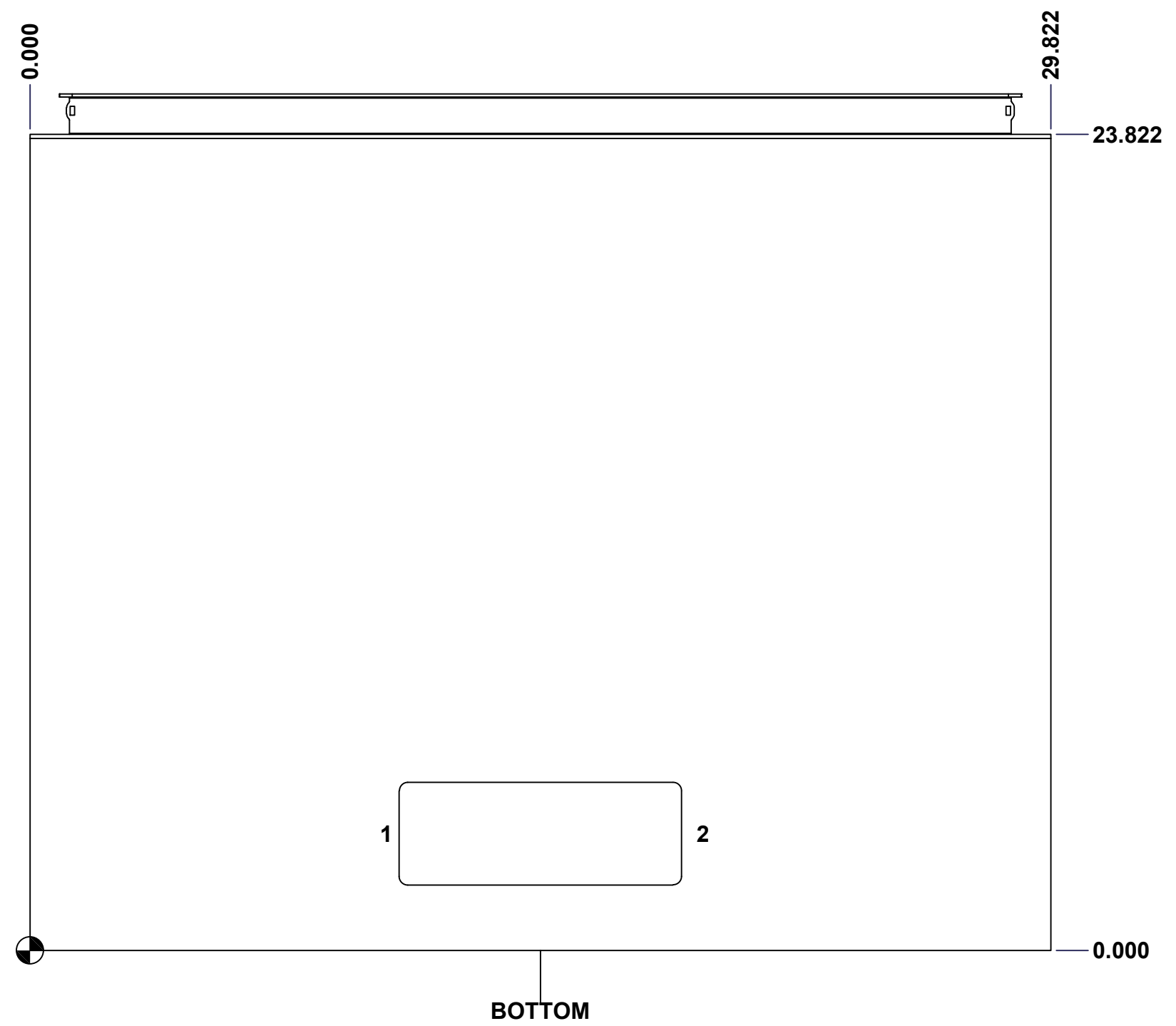


	Description 9412 72" x 30" x 24" Body	Status (NULL)
	Part Number Numéro Pièce 9412723024B	Rev. 5 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.286	3.411	GP STUD M6 x 16mm (Inside)
2	19.536	3.411	GP STUD M6 x 16mm (Inside)



	Description 9412 72" x 30" x 24" Body	Status (NULL)
	Part Number Numéro Pièce 9412723024B	Rev. 6 0

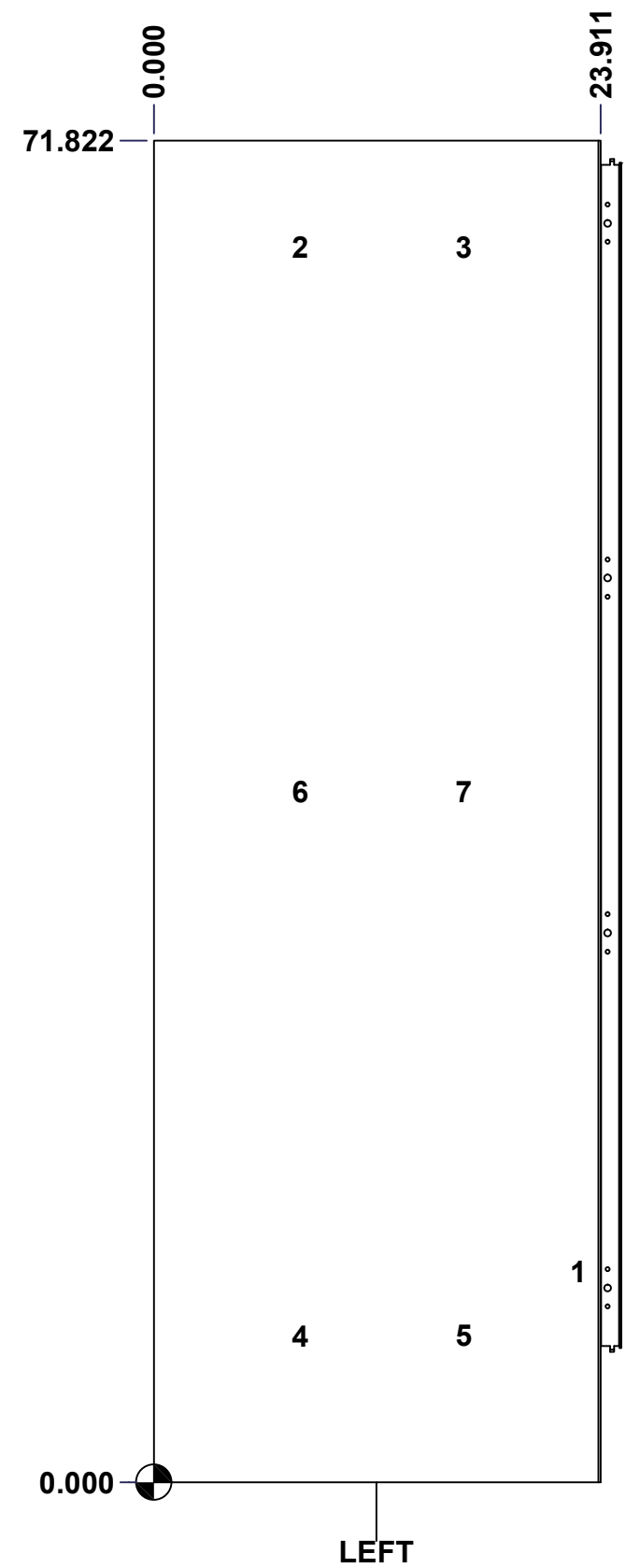
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	11.286	GND STUD M6 x 16mm (Inside)
2	7.536	66.107	STUDS M6 x 10mm (Inside)
3	16.286	66.107	STUDS M6 x 10mm (Inside)
4	7.536	7.857	STUDS M6 x 10mm (Inside)
5	16.286	7.857	STUDS M6 x 10mm (Inside)
6	7.536	36.982	STUDS M6 x 10mm (Inside)
7	16.286	36.982	STUDS M6 x 10mm (Inside)

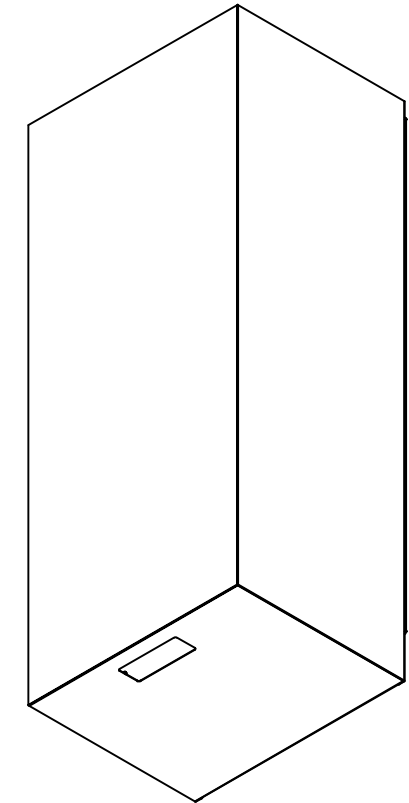


	Description	Status	
	9412 72" x 30" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	9412723024B	0	12

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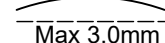
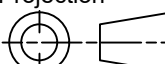
No.	Revisions	Date	By/Par



Isometric View



14	STK-Q-16030	0	Stud M6 x 10mm Steel
1	9412723024_CR400MS_2 1.5	0	Commercial Roll Mild Steel (21.5in long)
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
3	STK-Q-52200-24	2	Sasco Strut S5 (21.500" Long)
3	STK-Q-52250-24	2	Sasco Strut S5 (23.500" Long)
1	9412723024BT-P	0	9412 30" x 24" Bottom Part
1	9412723024T-P	0	9412 30" x 24" Top Part
1	9412723024RS-P	0	9412 72" x 30" Right Part
1	9412723024LS-P	0	9412 72" x 30" Left Part
1	9412723024B-P	0	9412 72" x 30" Back Part
3	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date 07-Oct-19
Customer Client		Date 07-Oct-19
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Oct-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9412 72" x 30" x 24" Body		Detail Rev.
Part Number Numéro Pièce 9412723024B		Rev. 8 0

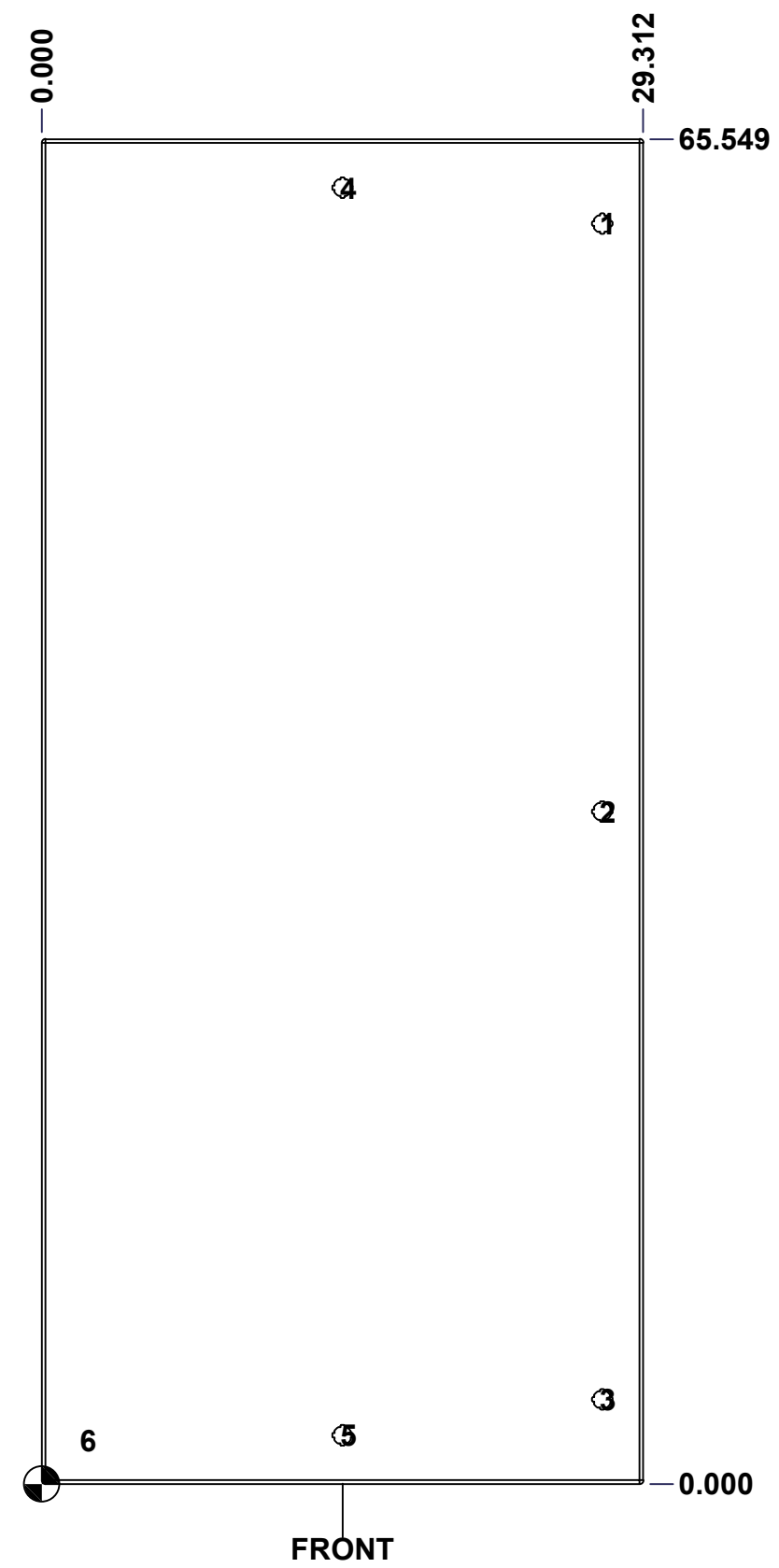
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	27.312	61.430	LOCK 889 SCQ4-SL @ 0.0°
2	27.312	32.774	LOCK 889 SCQ4-SL @ 0.0°
3	27.312	4.118	LOCK 889 SCQ4-SL @ 0.0°
4	14.656	63.180	LOCK 889 SCQ4-SL @ 90.0°
5	14.656	2.368	LOCK 889 SCQ4-SL @ 270.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)



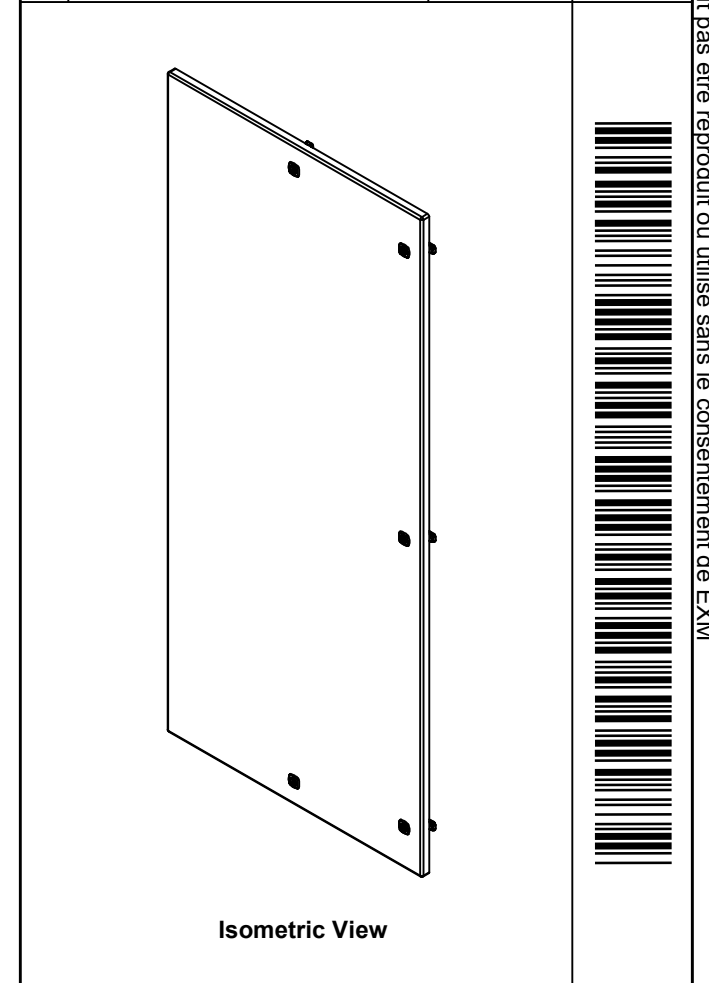
FRONT


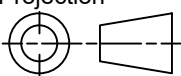
	Description	Status
	9412 72" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	9412723024C	0
		10
		12

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No.	Revisions	Date	By/Par



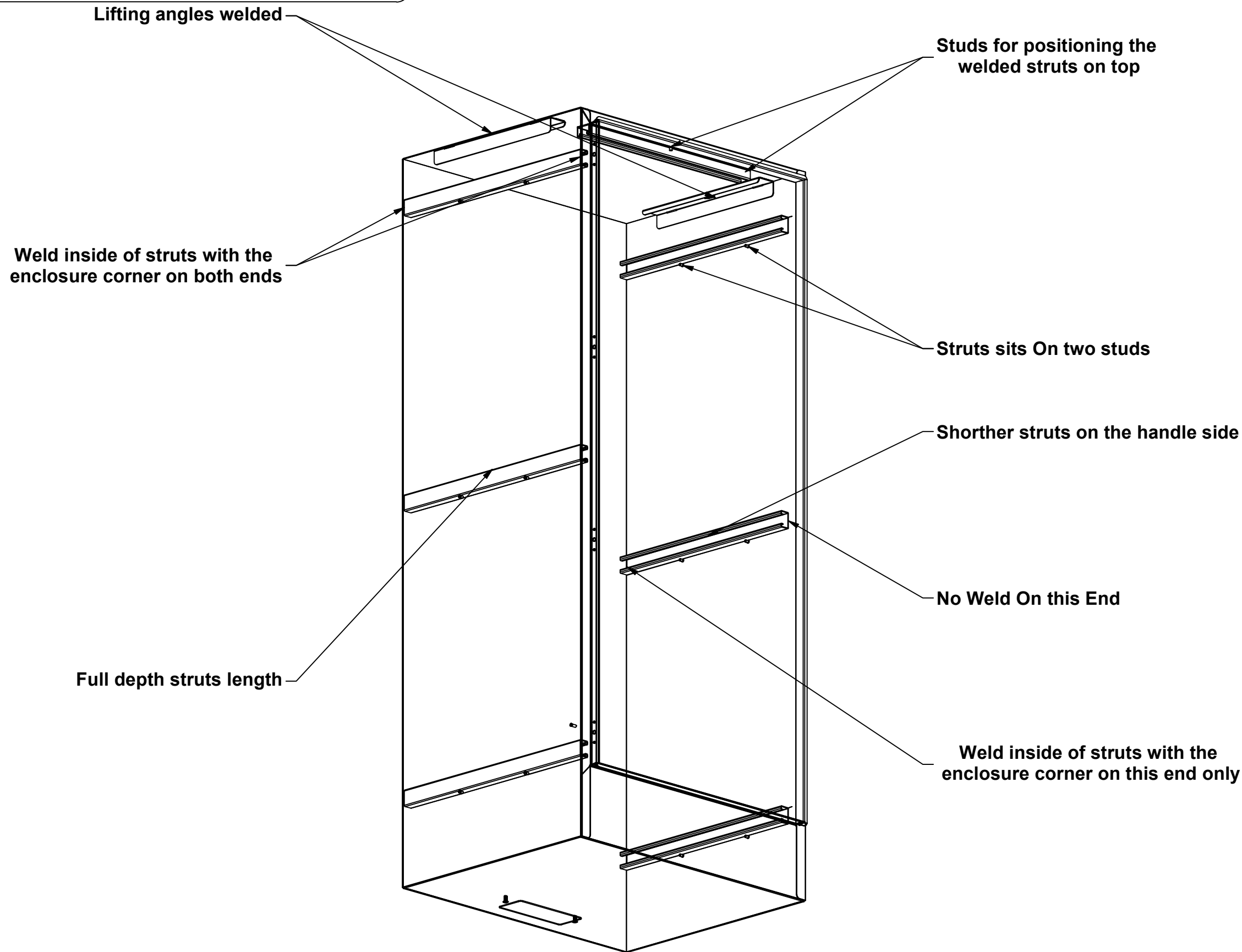
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Oct-19	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	Color / Couleur: Asa-61 Grey	
Description: 9412 72" x 30" Cover		Finish / Fini: Smooth
Part Number / Numéro Pièce: 9412723024C	Rev.:	11 / 12

QTY	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412723024G	0	9412 72" x 30" Cover Gasket
1	9412723024C-P	0	9412 72" x 30" Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

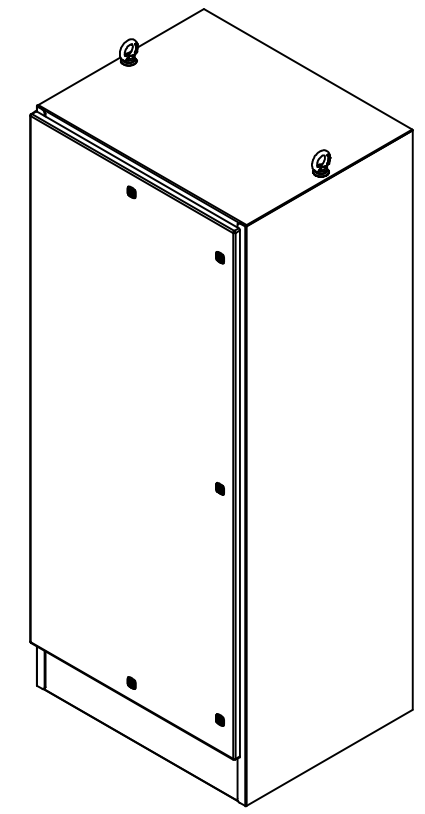
All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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No.	Revisions	Date	By/Par



Isometric View



	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 11-Aug-05
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9412 72" x 30" x 24" Assembly	
Part Number Numéro Pièce 9412 Welding Details	
Rev. 0	12 / 12