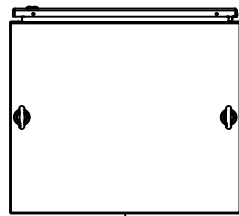
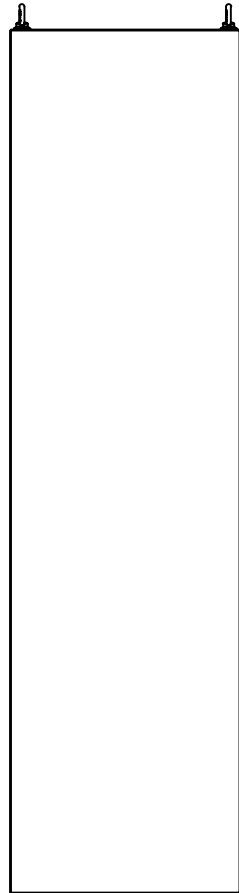


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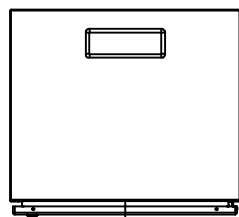
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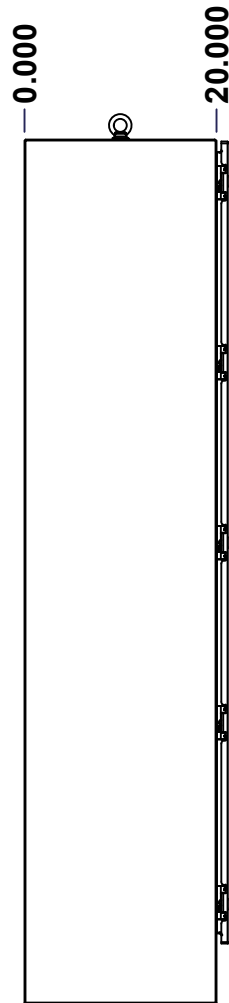
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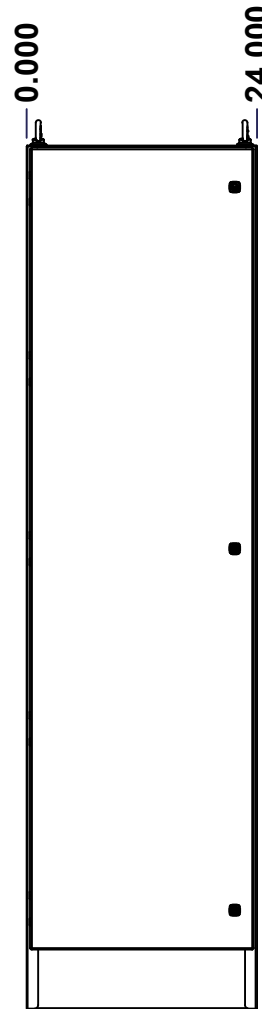
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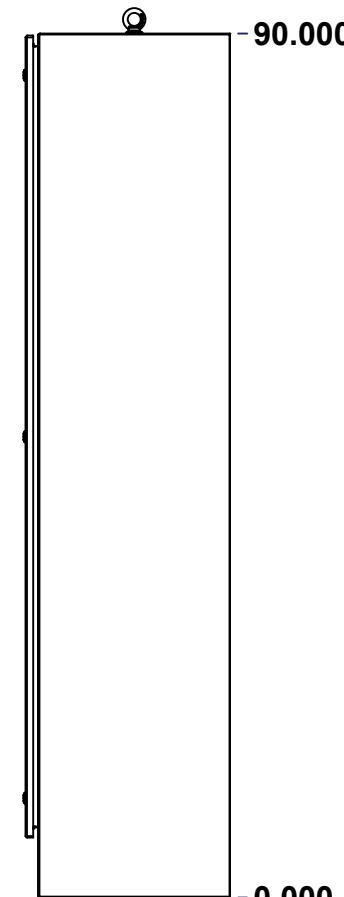
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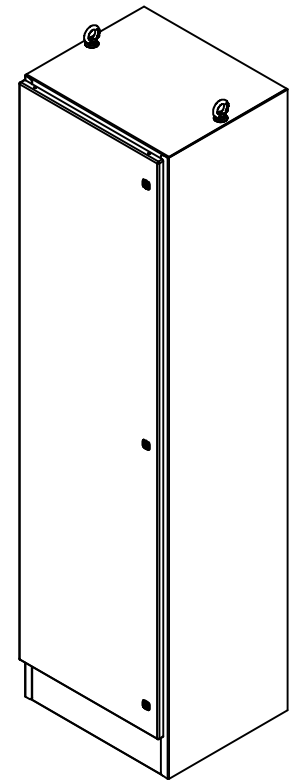
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FRONT




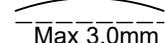
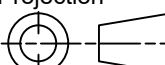
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 90" x 24" x 20" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 12

SEE BILL OF MATERIAL ON LAST PAGE

9412902420

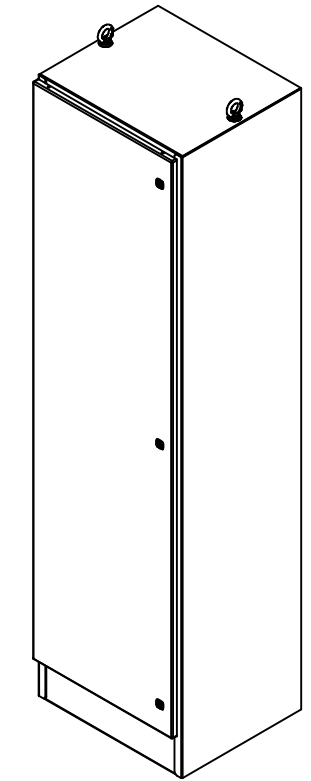
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NOTE

ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

EXM
www.exmweb.com

Tél: (450) 979-4373
Fax: (450) 979-4626

Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Oct-19
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 9412 90" x 24" x 20" Assembly	Detail Rev.
Part Number / Numéro Pièce: 9412902420	Rev. 0

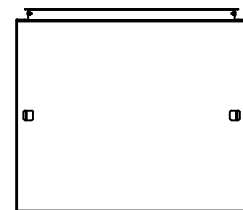
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9412902420GP	0	9412 Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9412902420C	0	9412 90" x 24" Cover
1	9412902420B	0	9412 90" x 24" x 20" Body
5	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal

Parts List

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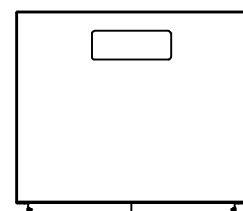
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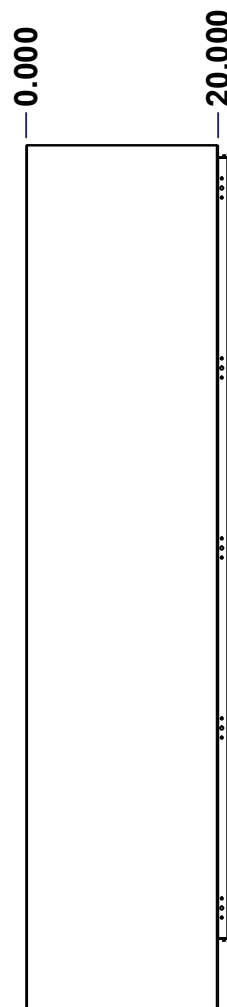
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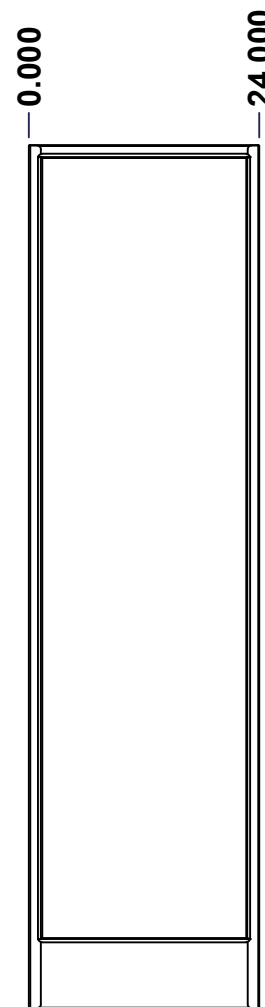
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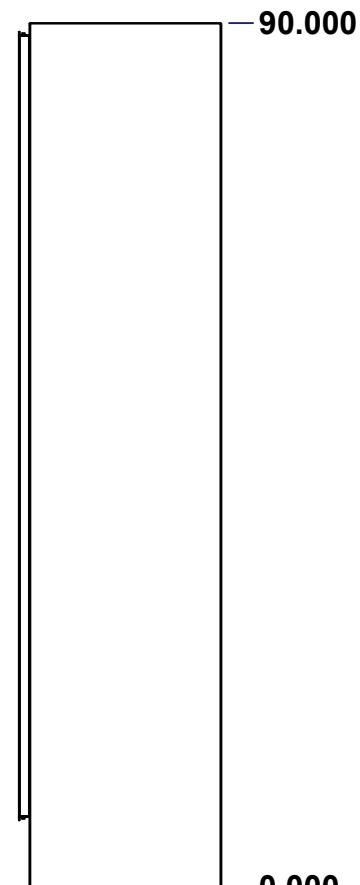
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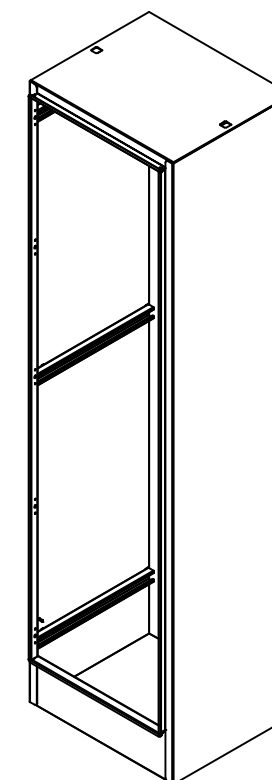
LEFT



FRONT




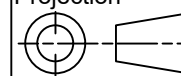
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 90" x 24" x 20" Body		
Part Number Numéro Pièce	Rev. 0	3 / 12
9412902420B		

SEE BILL OF MATERIAL ON LAST PAGE

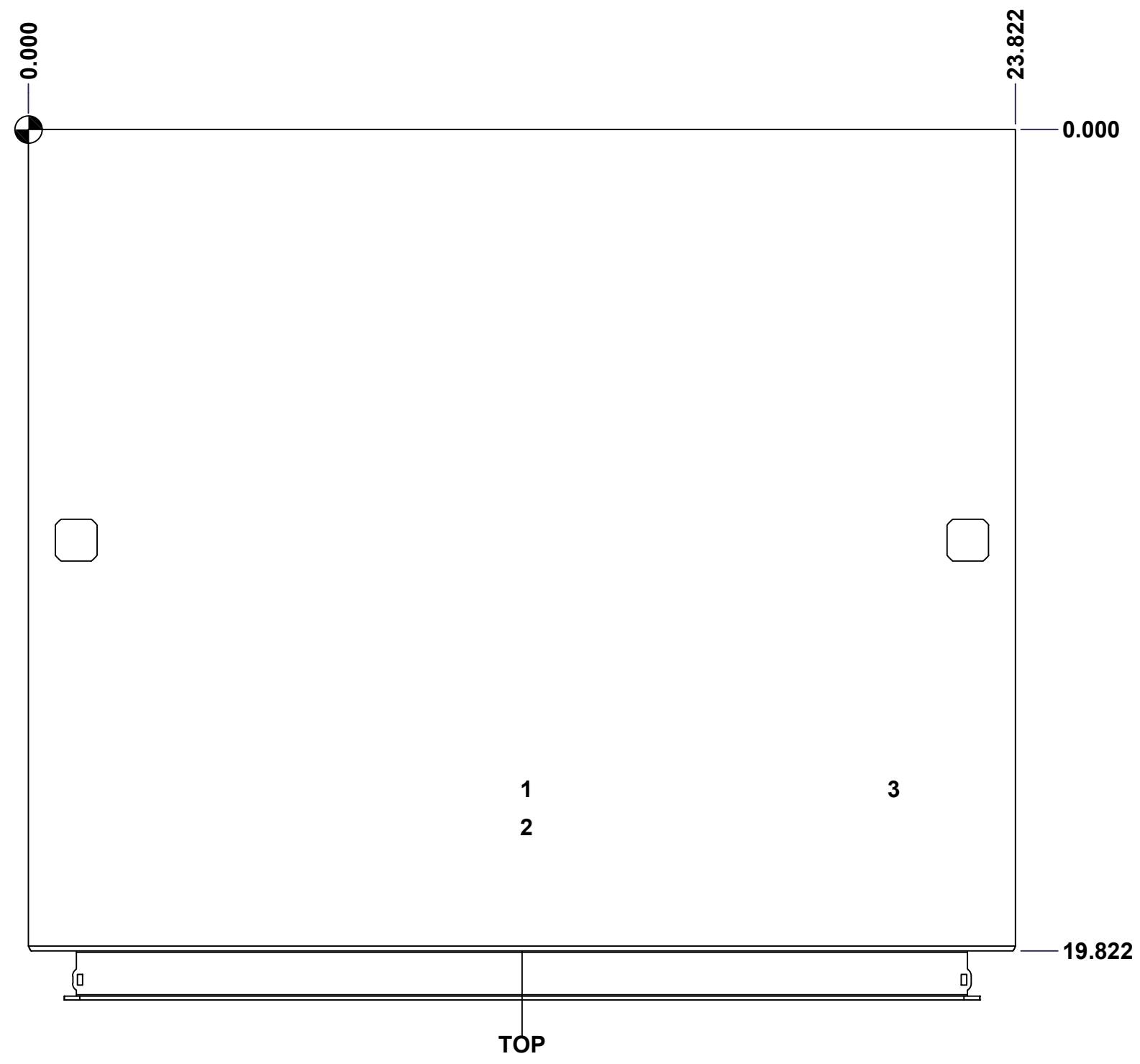
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	15.911	Struts CR400 17.500" (Inside)
2	11.911	16.840	STUDS M6 x 10mm (Inside)
3	20.777	15.911	STUDS M6 x 10mm (Inside)



	Description	Status	
	9412 90" x 24" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	9412902420B	0	12

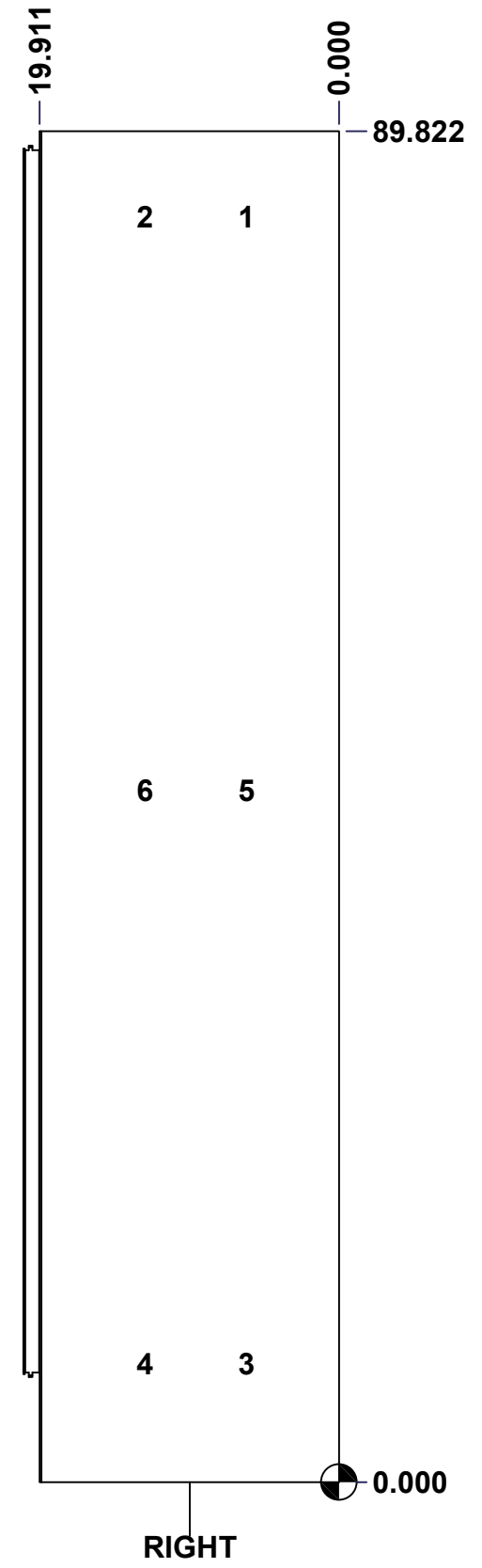
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.536	84.107	STUDS M6 x 10mm (Inside)
2	13.286	84.107	STUDS M6 x 10mm (Inside)
3	6.536	7.857	STUDS M6 x 10mm (Inside)
4	13.286	7.857	STUDS M6 x 10mm (Inside)
5	6.536	45.982	STUDS M6 x 10mm (Inside)
6	13.286	45.982	STUDS M6 x 10mm (Inside)

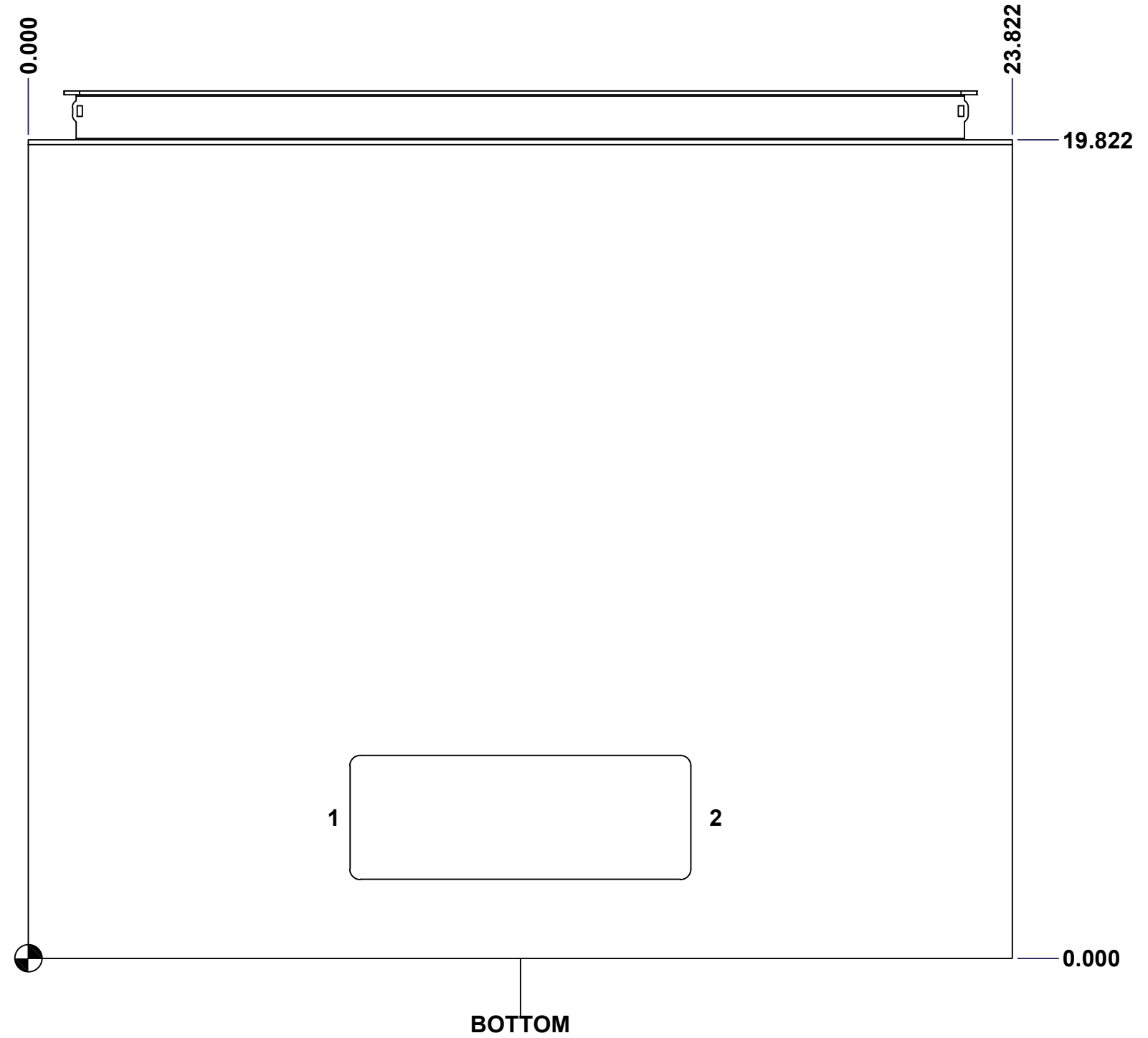


	Description 9412 90" x 24" x 20" Body	Status (NULL)
	Part Number Numéro Pièce 9412902420B	Rev. 5 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)

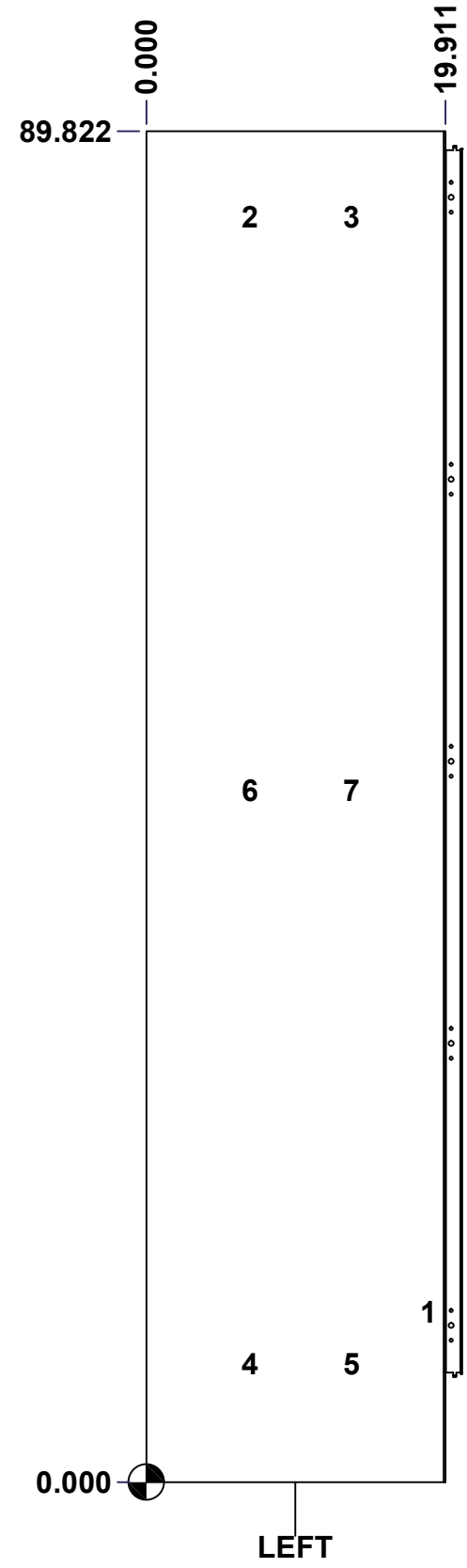


	Description 9412 90" x 24" x 20" Body	Status (NULL)
	Part Number Numéro Pièce 9412902420B	Rev. 6 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.536	84.107	STUDS M6 x 10mm (Inside)
3	13.286	84.107	STUDS M6 x 10mm (Inside)
4	6.536	7.857	STUDS M6 x 10mm (Inside)
5	13.286	7.857	STUDS M6 x 10mm (Inside)
6	6.536	45.982	STUDS M6 x 10mm (Inside)
7	13.286	45.982	STUDS M6 x 10mm (Inside)

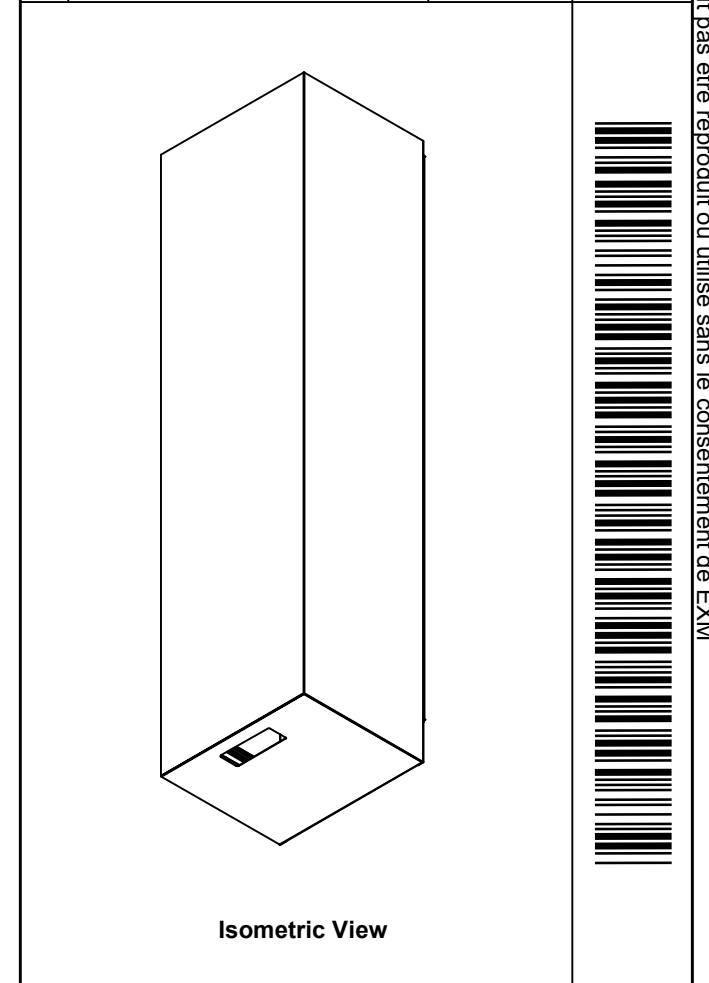


	Description 9412 90" x 24" x 20" Body	Status (NULL)
	Part Number Numéro Pièce 9412902420B	Rev. 7 0

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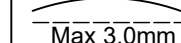
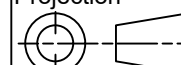
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No.	Revisions	Date	By/Par



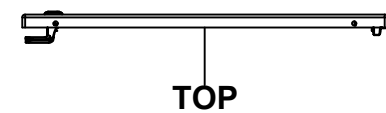
Isometric View

14	STK-Q-16030	0	Stud M6 x 10mm Steel
1	9412902420_CR400MS_1 7.5	0	Commercial Roll Mild Steel (17.5in long)
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
3	STK-Q-52200-20	2	Sasco Strut S5 (17.500" Long)
3	STK-Q-52250-20	2	Sasco Strut S5 (19.500" Long)
1	9412902420BT-P	0	9412 24" x 20" Bottom Part
1	9412902420T-P	0	9412 24" x 20" Top Part
1	9412902420RS-P	0	9412 90" x 24" Right Part
1	9412902420LS-P	0	9412 90" x 24" Left Part
1	9412902420B-P	0	9412 90" x 24" Back Part
3	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
Qty	Part Number	Rev	Description
Parts List			

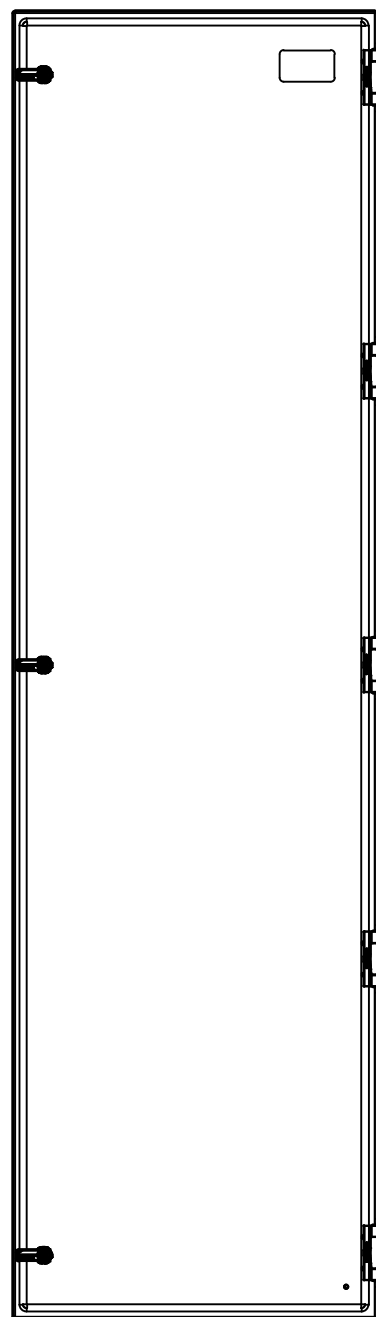
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date
Customer Client		Date 07-Oct-19
Drawn By Dessiné Par BoxCad: BoxCad		Date
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9412 90" x 24" x 20" Body		Detail Rev.
Part Number Numéro Pièce 9412902420B		Rev. 8 0
		12

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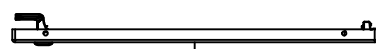
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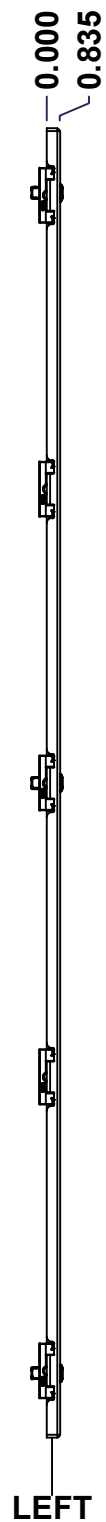
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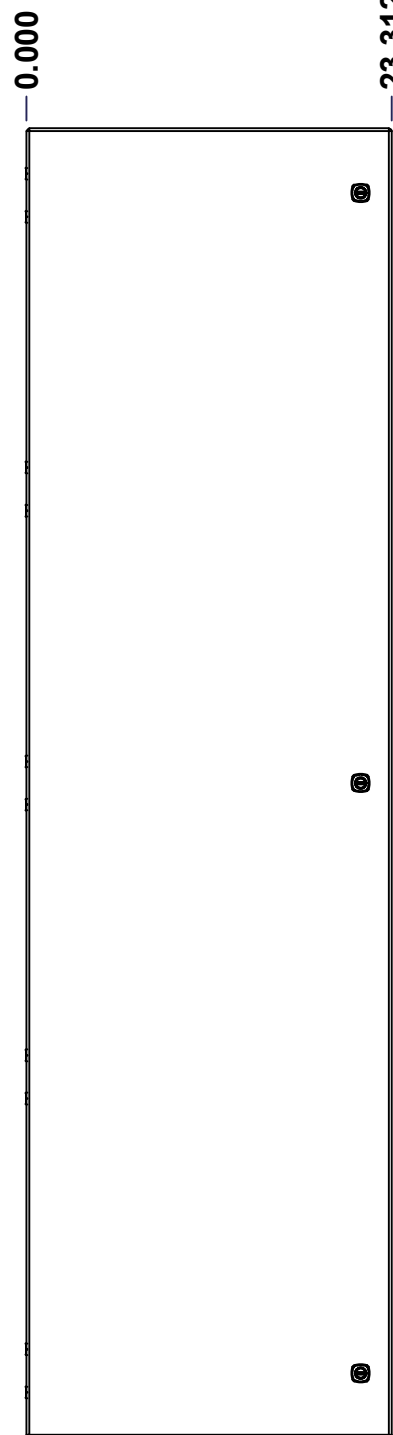
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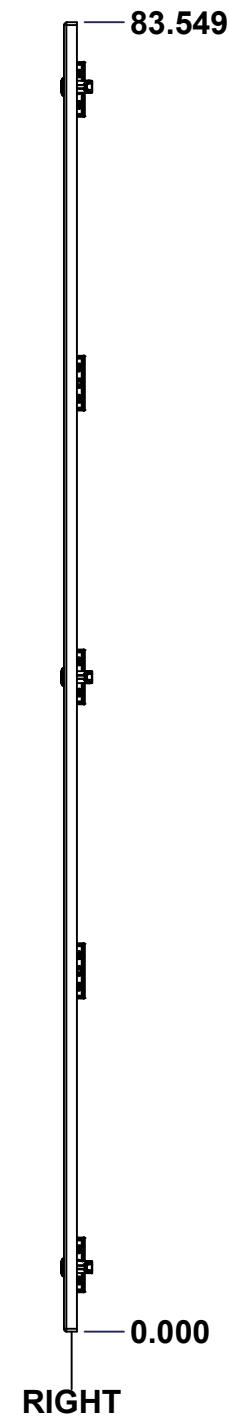
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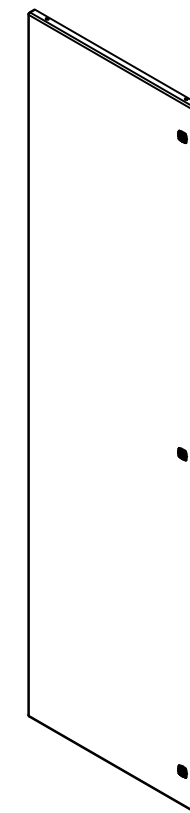
LEFT



FRONT




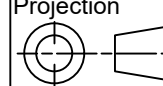
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 90" x 24" Cover		
Part Number Numéro Pièce	Rev.	9
9412902420C	0	12

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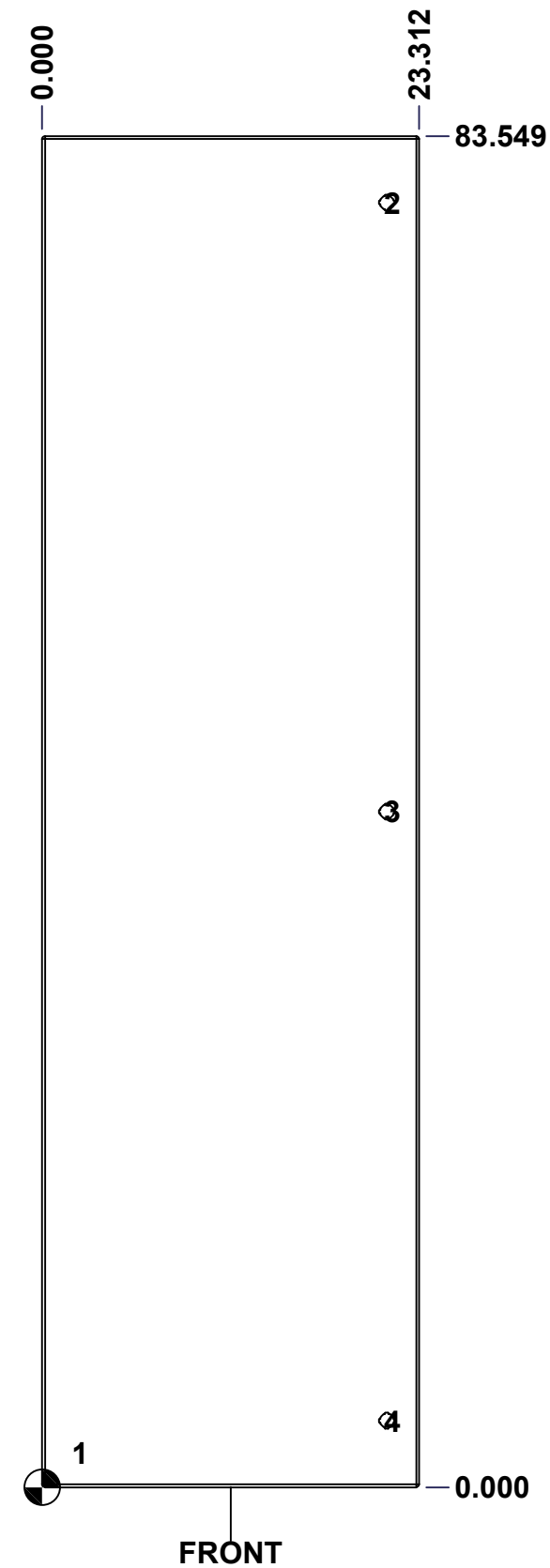
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	21.312	79.430	LOCK 889 SCQ4-SL @ 0.0°
3	21.312	41.774	LOCK 889 SCQ4-SL @ 0.0°
4	21.312	4.118	LOCK 889 SCQ4-SL @ 0.0°

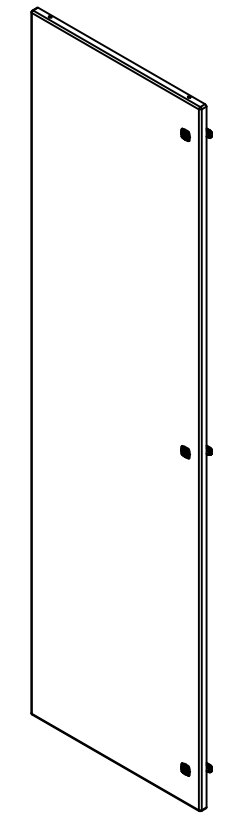


	Description	Status	
	9412 90" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	10
	9412902420C	0	12

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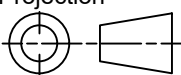
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No.	Revisions	Date	By/Par



Isometric View



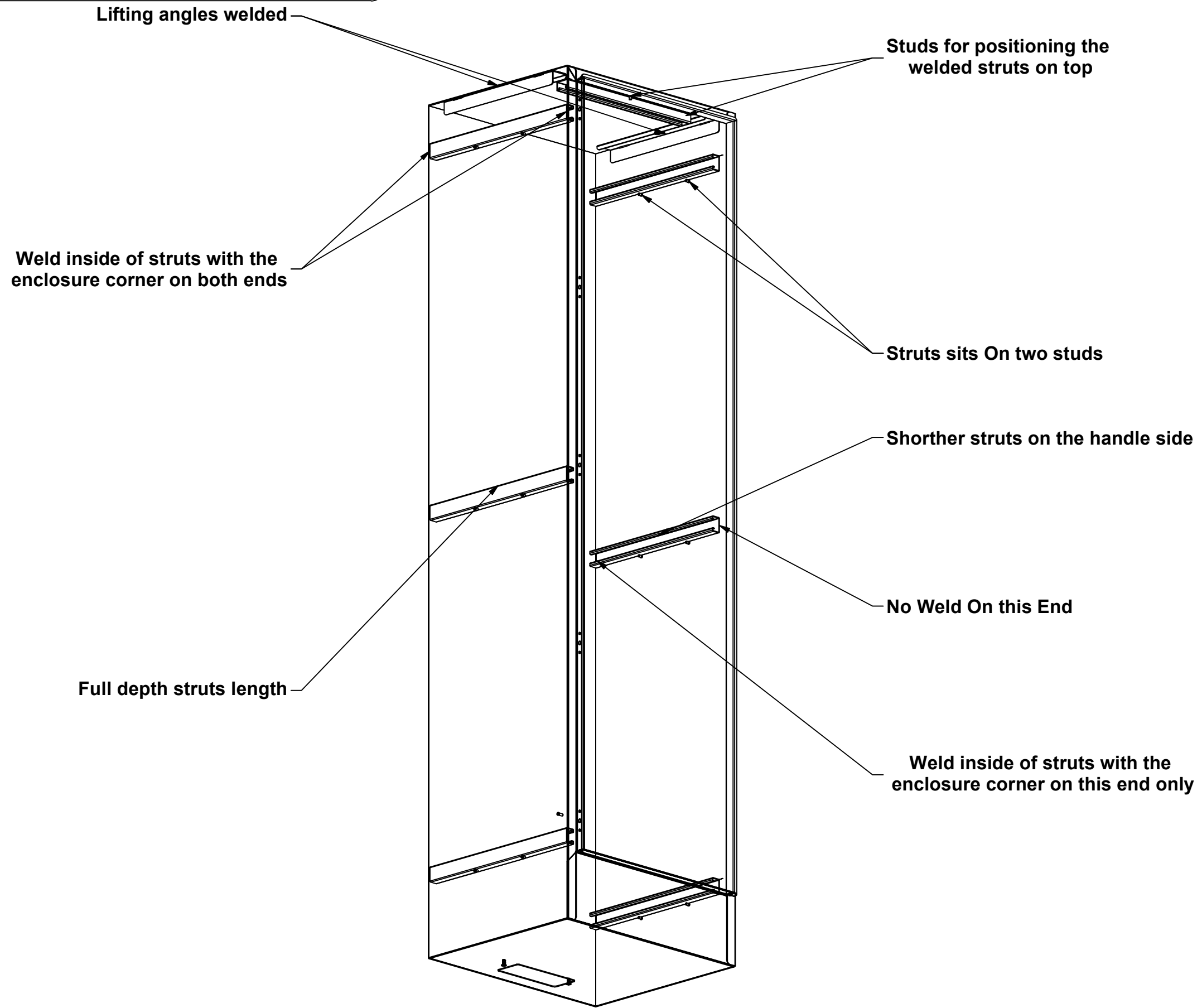
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Oct-19	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	Color / Couleur: Asa-61 Grey	
Description: 9412 90" x 24" Cover		Finish / Fini: Smooth
Part Number / Numéro Pièce: 9412902420C	Rev.:	11 / 12

QTY	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412902420G	0	9412 90" x 24" Cover Gasket
1	9412902420C-P	0	9412 90" x 24" Cover Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
3	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

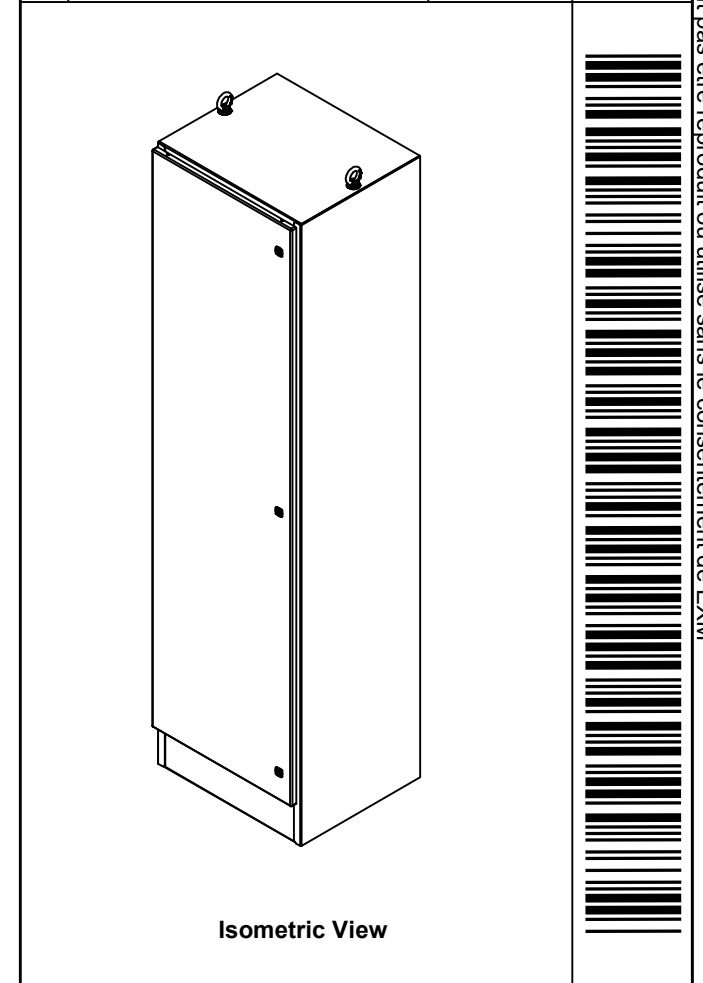
All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture


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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 11-Aug-05
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9412 90" x 24" x 20" Assembly		Detail Rev.
Part Number Numéro Pièce 9412 Welding Details		Rev. 12 0 12