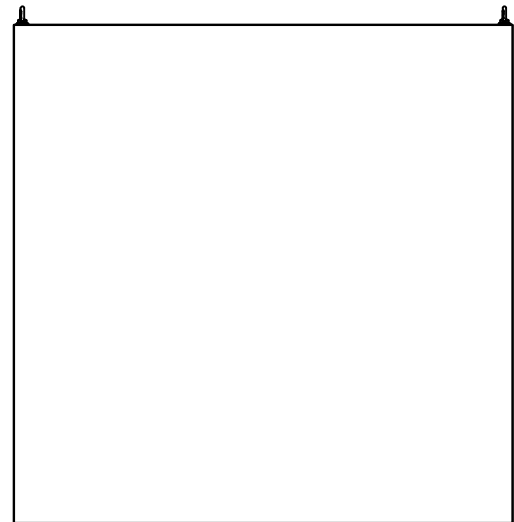


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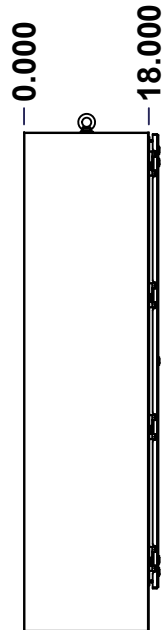
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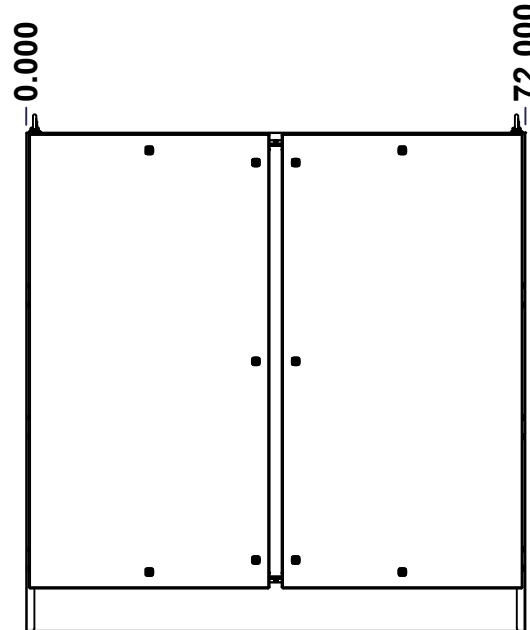
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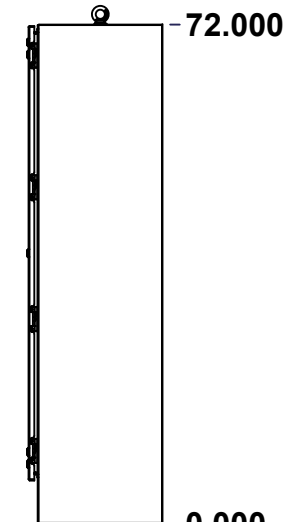
BACK



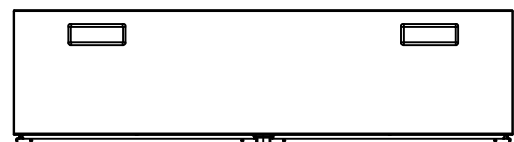
LEFT



FRONT

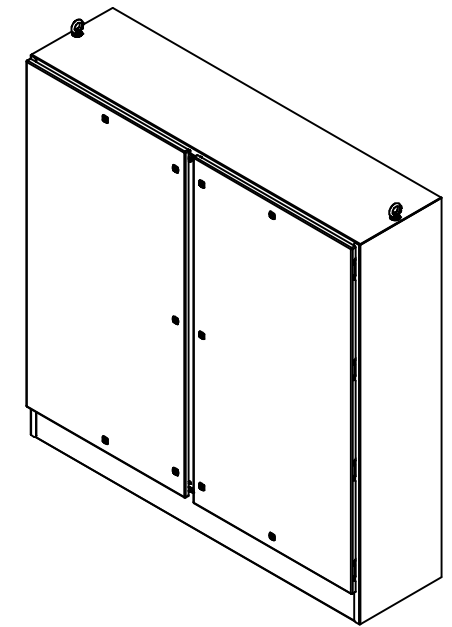


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Oct-19
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 9412DD 72" x 72" x 18" Assembly	Detail Rev.
Part Number / Numéro Pièce: 9412DD727218	Rev. 0

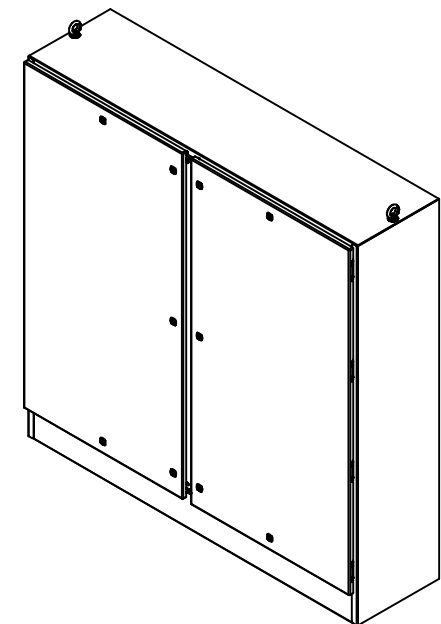
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)
8	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Oct-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

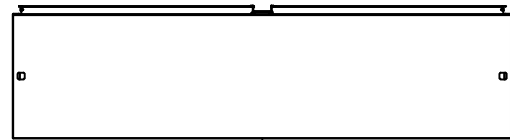
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9412DD 72" x 72" x 18" Assembly	
Part Number Numéro Pièce 9412DD727218	Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

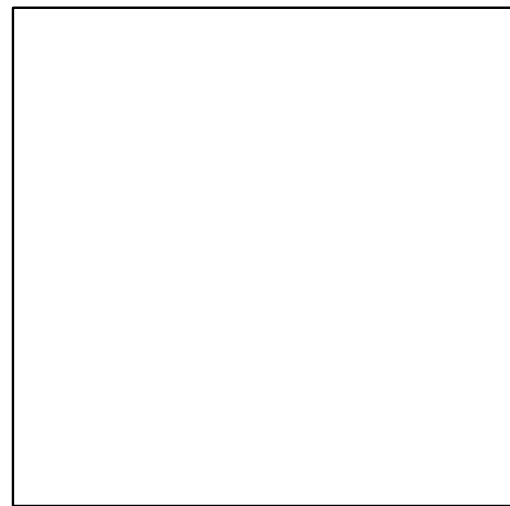
Qty	Part Number	Rev	Description
1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9412DD727218FD	0	9412DD 72" x 72" Flange Door
1	9412DD727218LD	0	9412DD 72" x 72" Lock Door
1	9412DD727218B	0	9412DD 72" x 72" x 18" Body
2	9412DD727218GP	0	9412DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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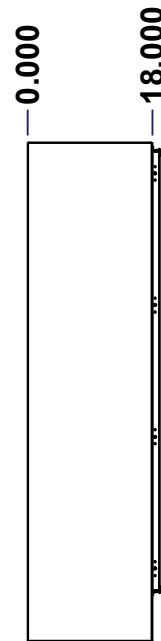
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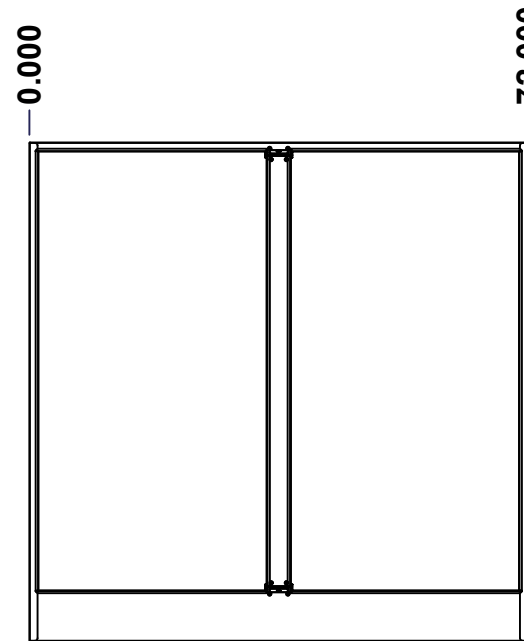
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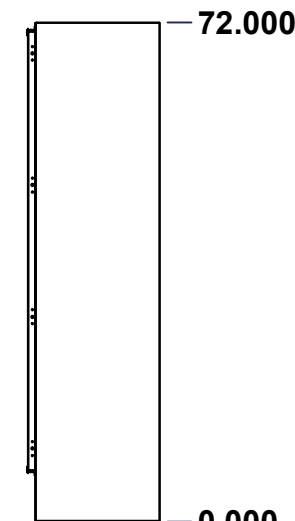
BACK



LEFT



FRONT

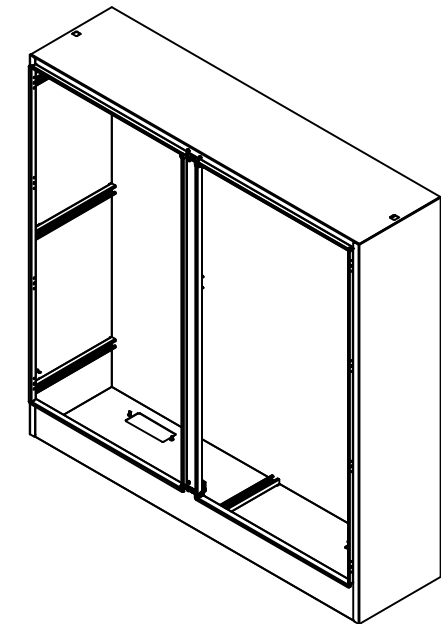


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

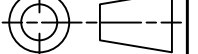


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Oct-19
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 9412DD 72" x 72" x 18" Body	
Part Number / Numéro Pièce: 9412DD727218B	Detail Rev.:
Rev. 0	3

SEE BILL OF MATERIAL ON LAST PAGE

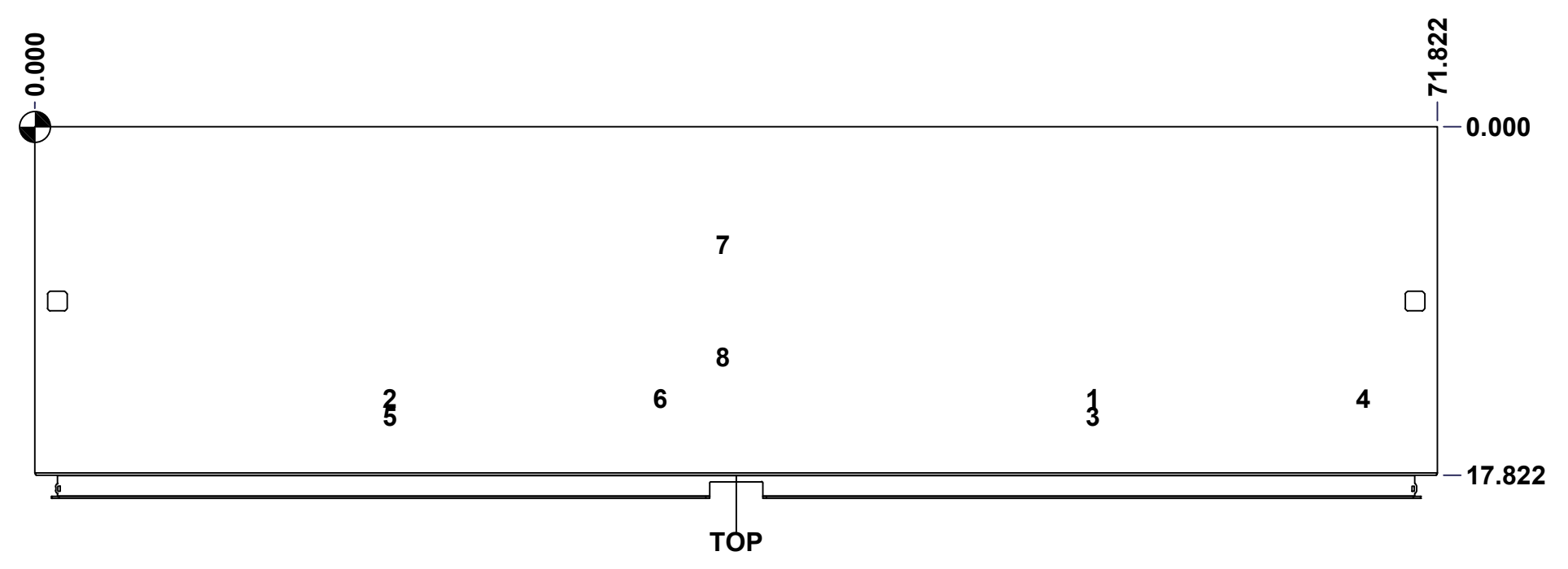
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	53.911	13.911	Struts CR400 27.500" (Inside)
2	17.911	13.911	Struts CR400 27.500" (Inside)
3	53.911	14.840	STUDS M6 x 10mm (Inside)
4	67.777	13.911	STUDS M6 x 10mm (Inside)
5	17.911	14.840	STUDS M6 x 10mm (Inside)
6	31.777	13.911	STUDS M6 x 10mm (Inside)
7	34.982	6.036	STUDS M6 x 10mm (Inside)
8	34.982	11.786	STUDS M6 x 10mm (Inside)



	Description	Status	
	9412DD 72" x 72" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9412DD727218B	0	4
			16

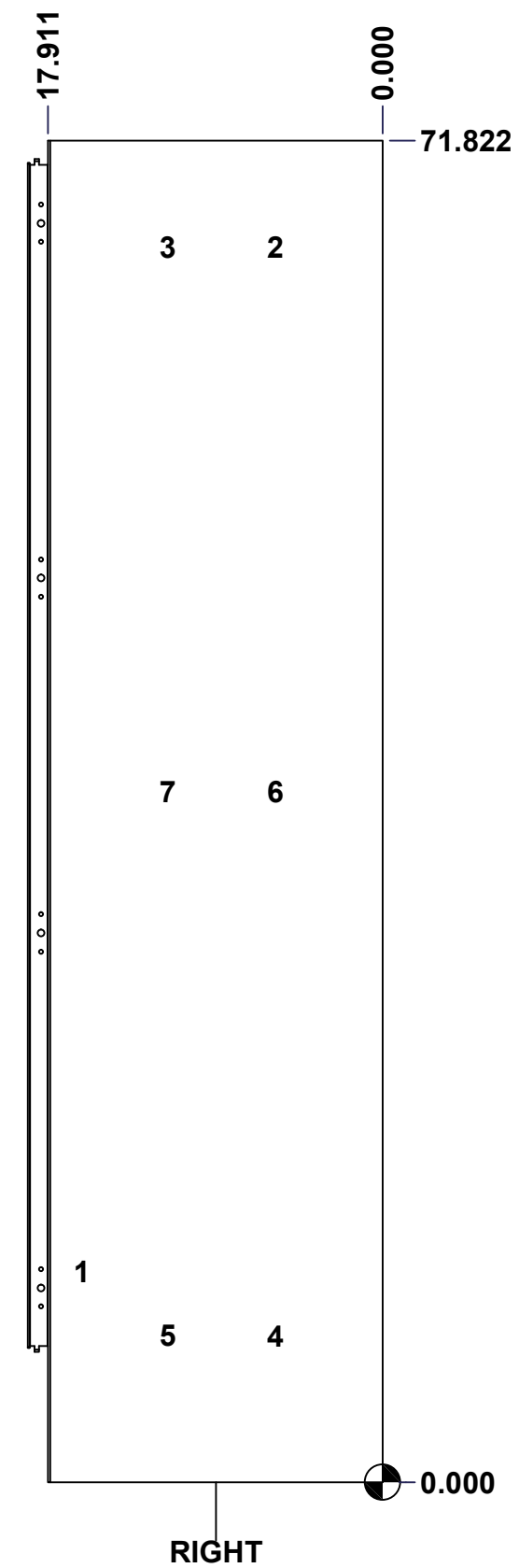
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.036	66.107	STUDS M6 x 10mm (Inside)
3	11.786	66.107	STUDS M6 x 10mm (Inside)
4	6.036	7.857	STUDS M6 x 10mm (Inside)
5	11.786	7.857	STUDS M6 x 10mm (Inside)
6	6.036	36.982	STUDS M6 x 10mm (Inside)
7	11.786	36.982	STUDS M6 x 10mm (Inside)



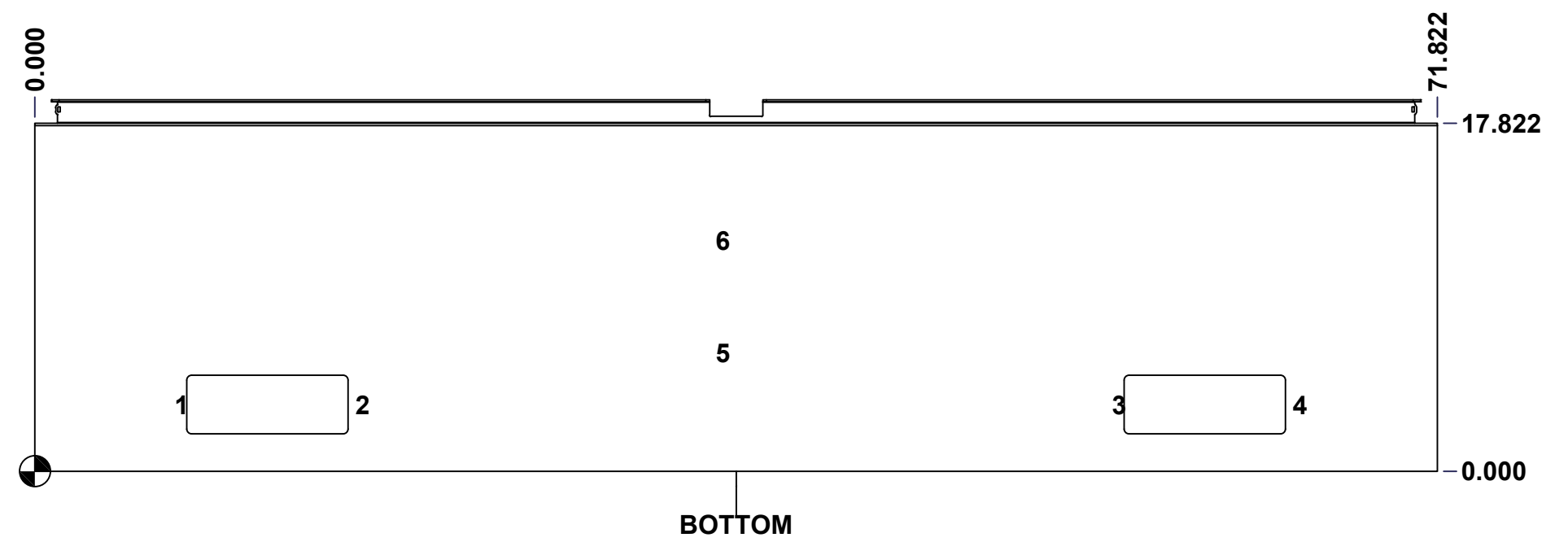
	Description	Status
	9412DD 72" x 72" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9412DD727218B	0 / 5
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)

5	34.982	6.036	STUDS M6 x 10mm (Inside)
6	34.982	11.786	STUDS M6 x 10mm (Inside)



	Description	Status
	9412DD 72" x 72" x 18" Body	(NULL)
Part Number Numéro Pièce	9412DD727218B	Rev. 6
		0
		16

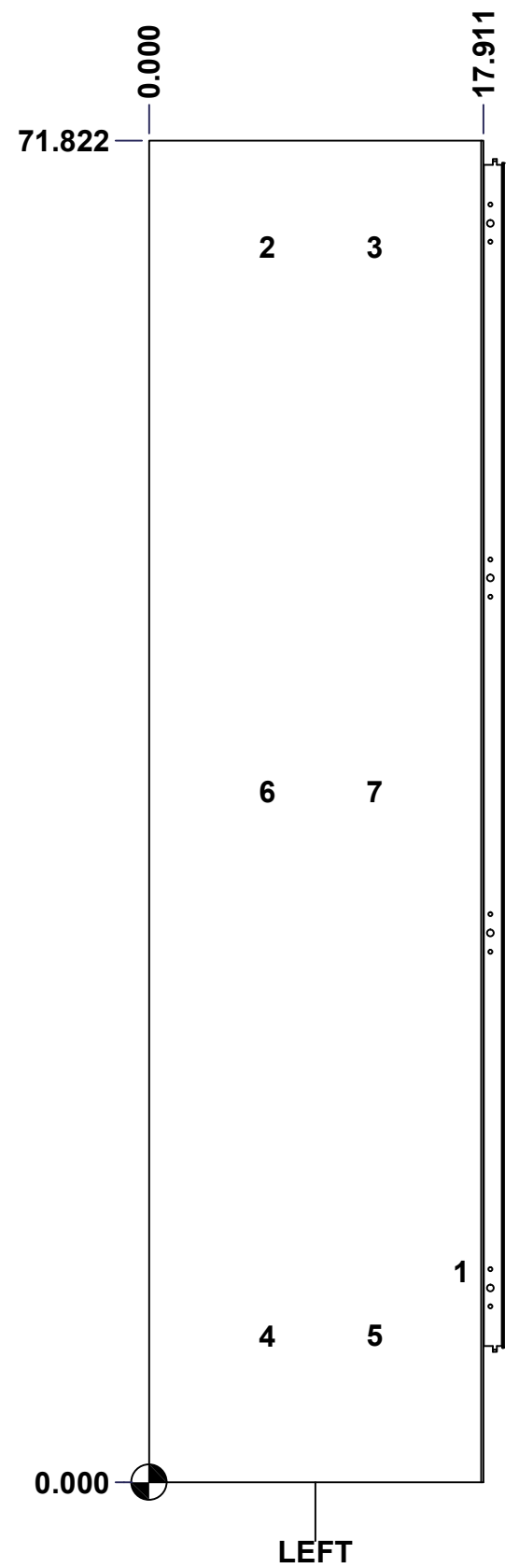
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.036	66.107	STUDS M6 x 10mm (Inside)
3	11.786	66.107	STUDS M6 x 10mm (Inside)
4	6.036	7.857	STUDS M6 x 10mm (Inside)
5	11.786	7.857	STUDS M6 x 10mm (Inside)
6	6.036	36.982	STUDS M6 x 10mm (Inside)
7	11.786	36.982	STUDS M6 x 10mm (Inside)

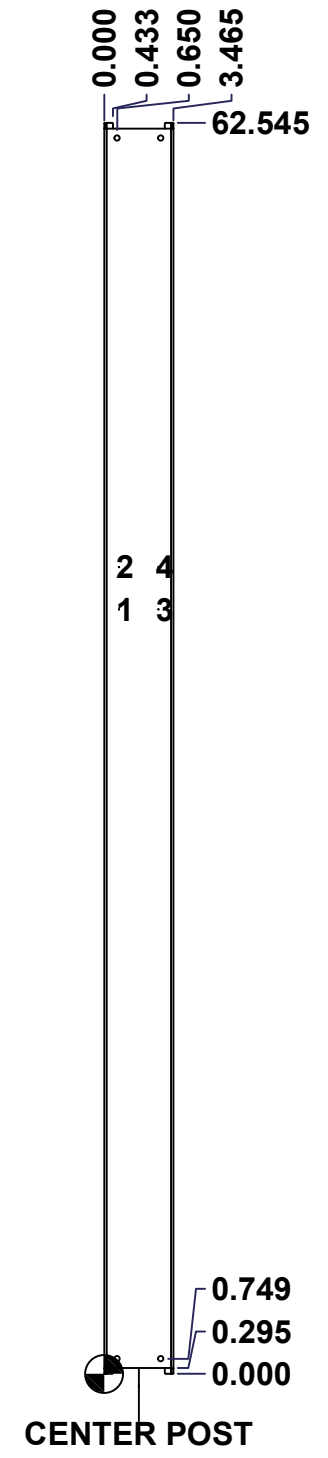


	Description	Status	
	9412DD 72" x 72" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9412DD727218B	0	7 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	38.210	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	40.336	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	38.210	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	40.336	INTERLOCK STUD M6 x 16mm (Inside)

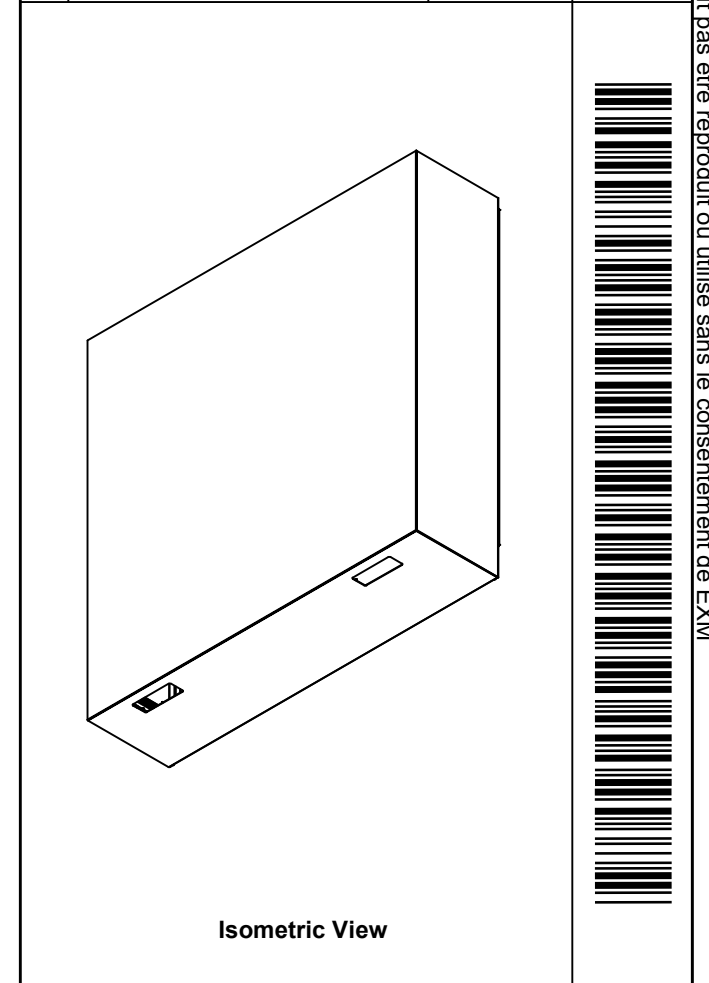


	Description	Status	
	9412DD 72" x 72" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	9412DD727218B	0	16

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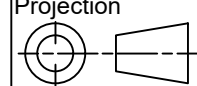
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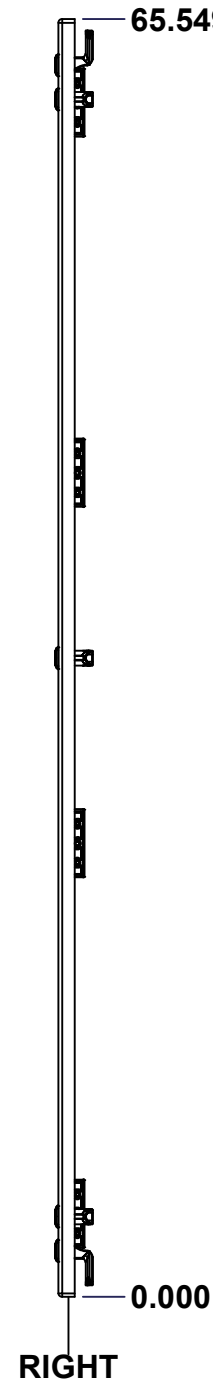
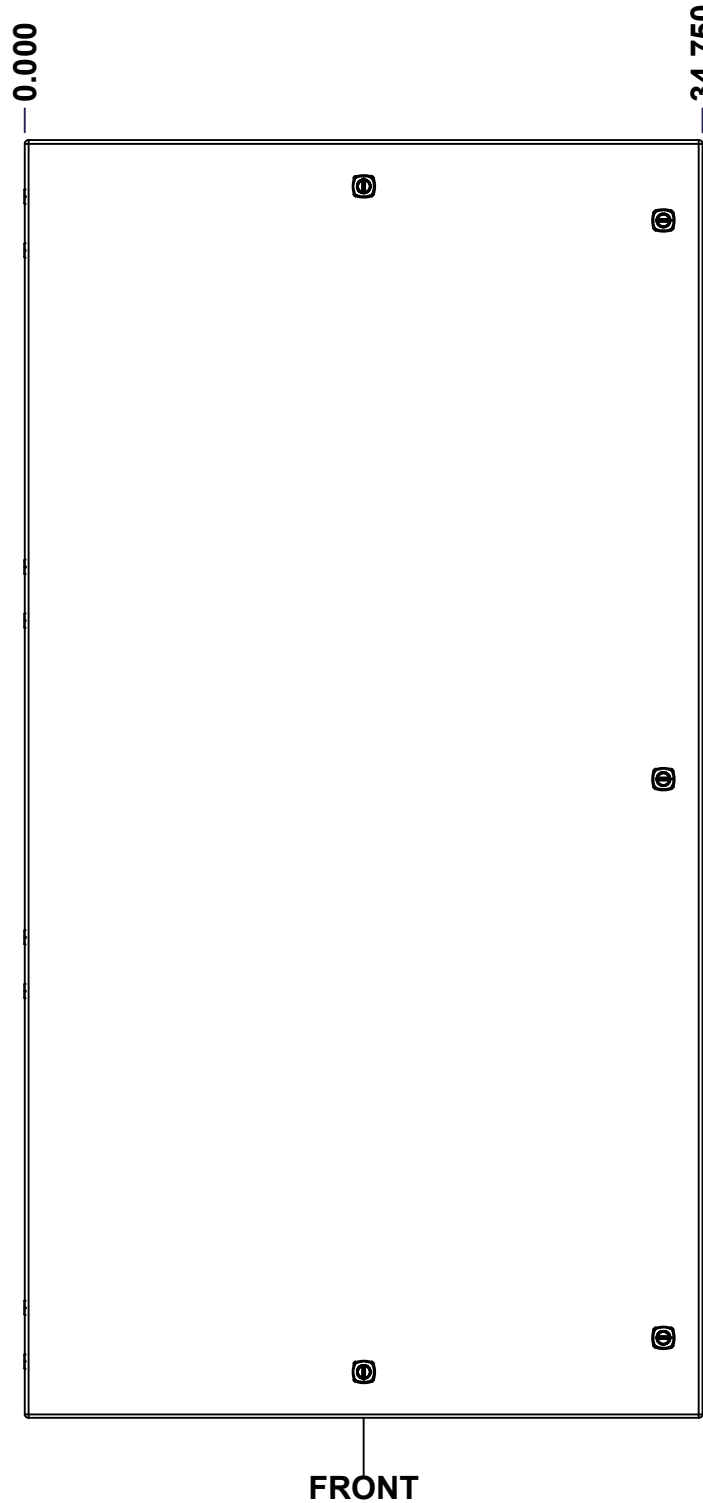
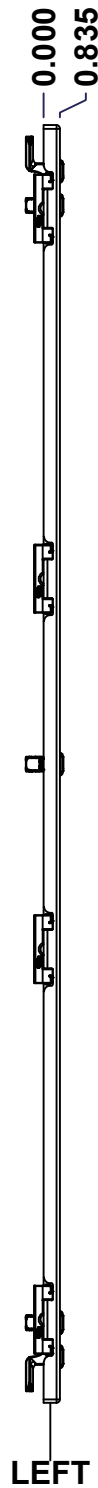
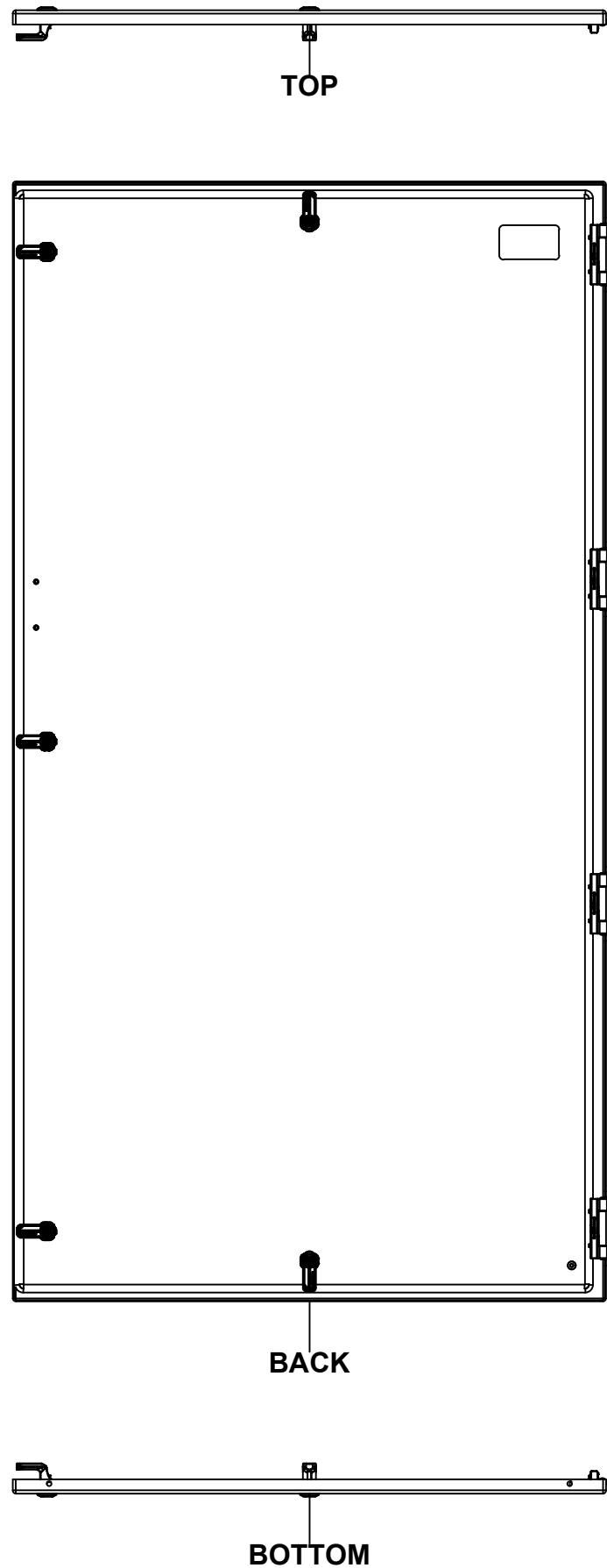
20	STK-Q-16030	0	Stud M6 x 10mm Steel
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-52200-18	2	Sasco Strut S5 (15.500" Long)
7	STK-Q-52250-18	2	Sasco Strut S5 (17.500" Long)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9412DD727218CP-P	0	9412DD 72" Center Post Part
1	9412DD727218BT-P	0	9412DD 72" x 18" Bottom Part
1	9412DD727218T-P	0	9412DD 72" x 18" Top Part
1	9412DD727218RS-P	0	9412DD 72" x 72" Right Part
1	9412DD727218LS-P	0	9412DD 72" x 72" Left Part
1	9412DD727218B-P	0	9412DD 72" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9412DD 72" x 72" x 18" Body	Detail Rev.
Part Number Numéro Pièce	9412DD727218B	Rev. 0
		9 / 16

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 10-Oct-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9412DD 72" x 72" Lock Door		Detail Rev.
Part Number Numéro Pièce 9412DD727218LD		Rev. 10 0

SEE BILL OF MATERIAL ON LAST PAGE

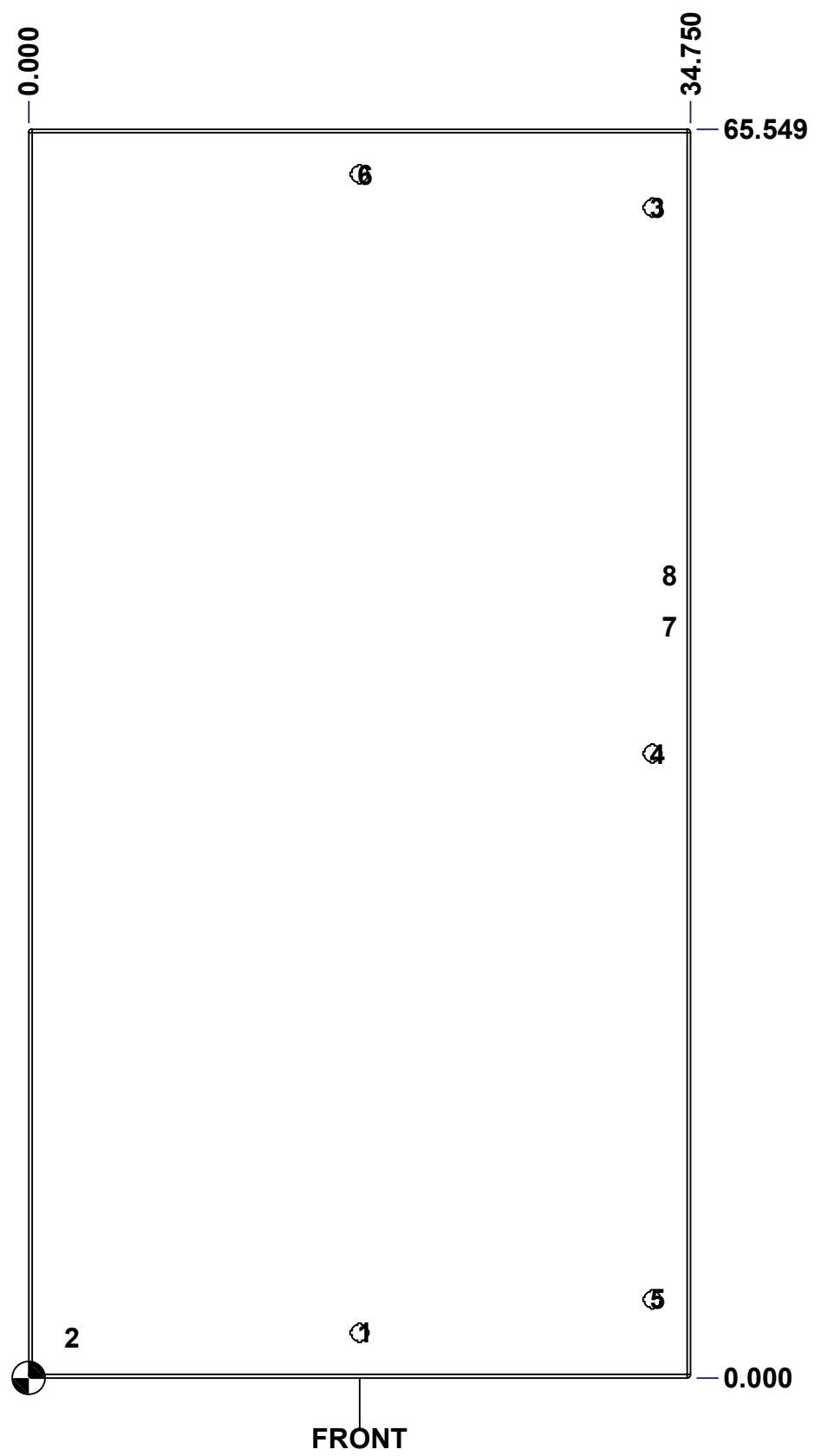
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
2	2.000	2.118	GND STUD M6 x 16mm (Inside)
3	32.750	61.430	LOCK 889 SCQ4-SL @ 0.0°
4	32.750	32.774	LOCK 889 SCQ4-SL @ 0.0°
5	32.750	4.118	LOCK 889 SCQ4-SL @ 0.0°
6	17.375	63.180	LOCK 889 SCQ4-SL @ 90.0°
7	33.372	39.435	STUDS M6 x 18mm (Inside)
8	33.372	42.113	STUDS M6 x 18mm (Inside)

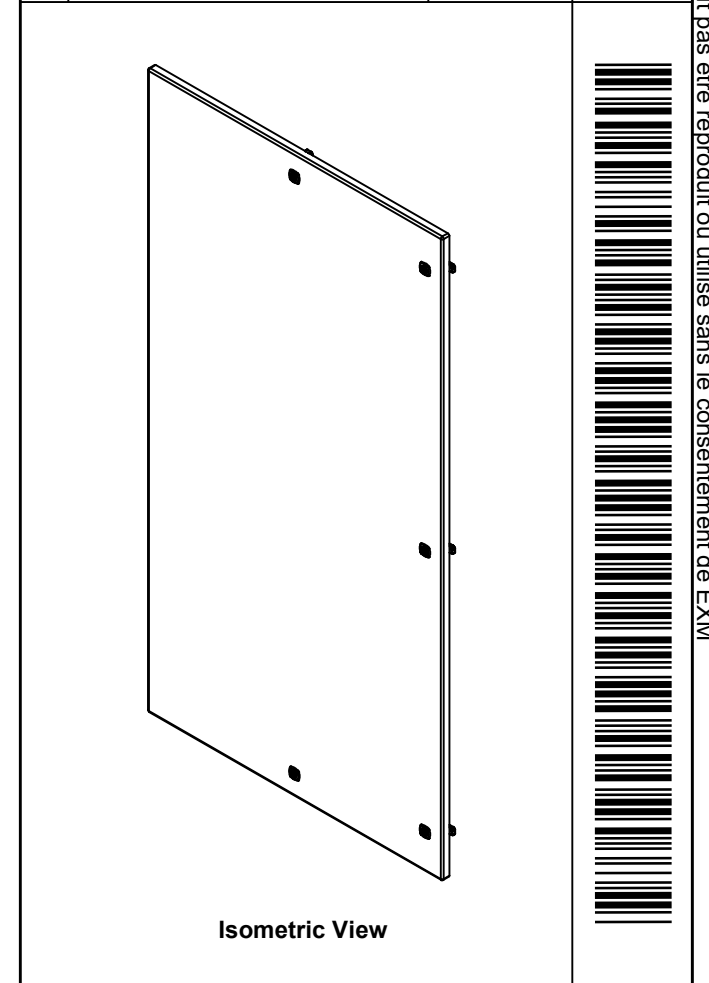


	Description	Status
	9412DD 72" x 72" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9412DD727218LD	0 11
		16

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Oct-19

Material / Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
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Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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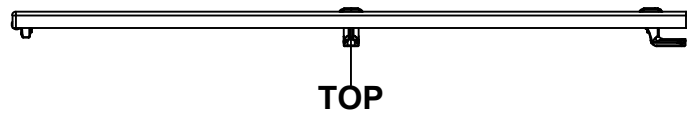
Description: 9412DD 72" x 72" Lock Door	Detail Rev.
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Part Number / Numéro Pièce: 9412DD727218LD	Rev. 0	12 / 16
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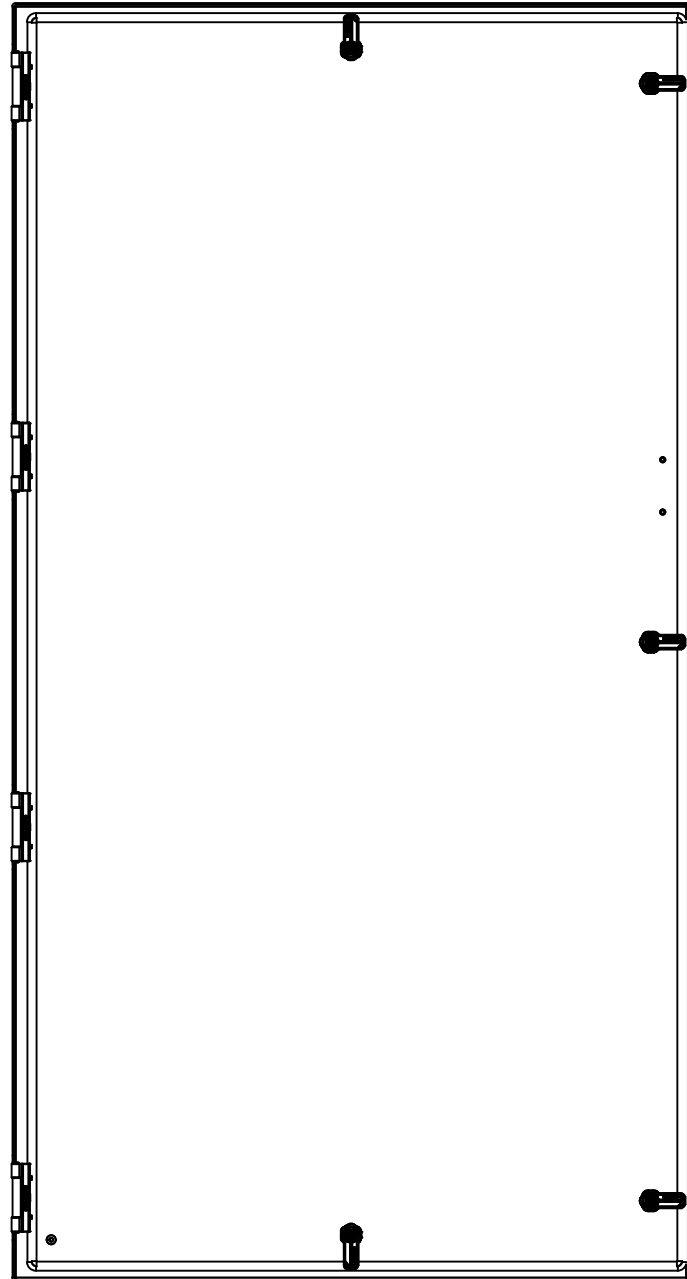
QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412DD727218DG	0	9412DD 72" x 72" Door Gasket
1	9412DD727218LD-P	0	9412DD 72" x 72" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

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TOP

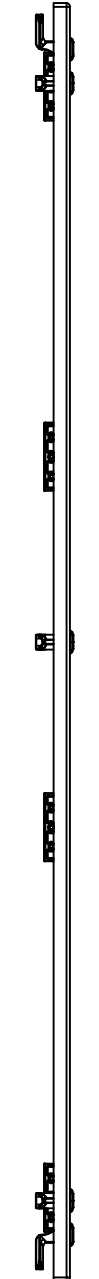


BACK



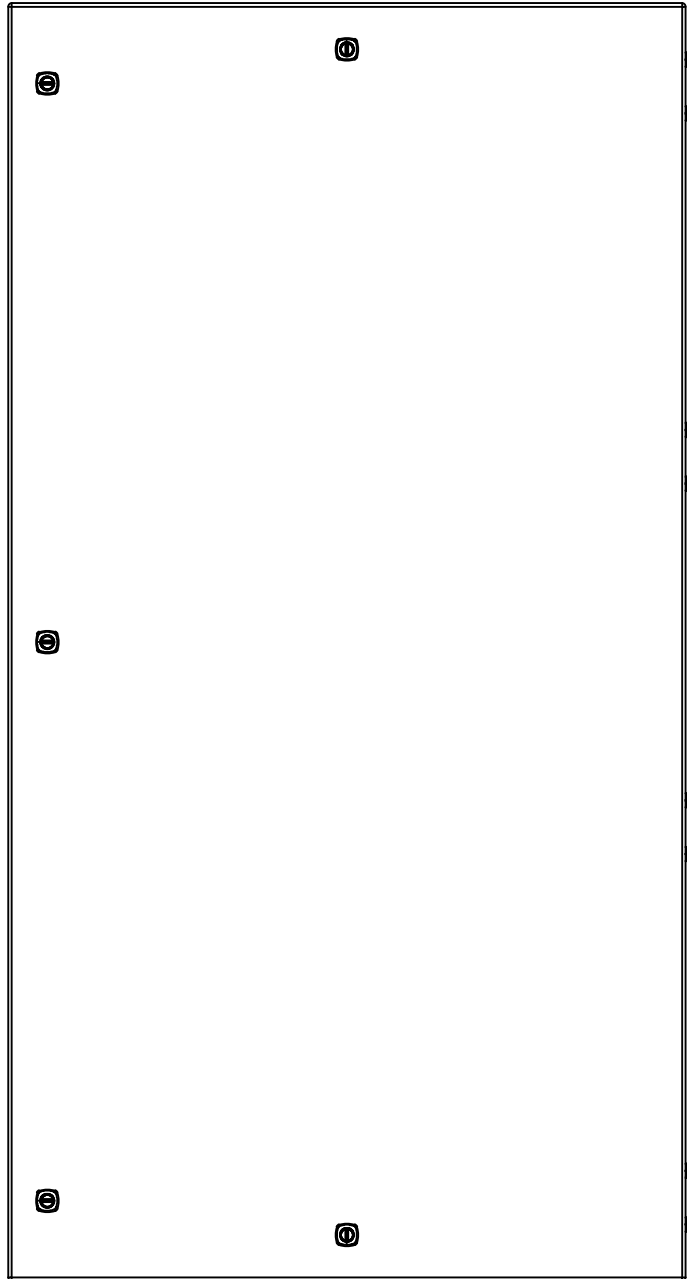
BOTTOM

0.000
0.835



LEFT

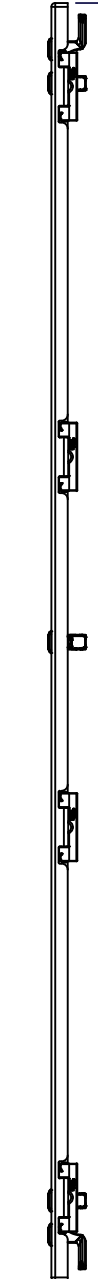
0.000



FRONT

34.750

65.549



RIGHT

0.000

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 10-Oct-19	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9412DD 72" x 72" Flange Door			Detail Rev.
Part Number Numéro Pièce 9412DD727218FD		Rev. 0	13 16

SEE BILL OF MATERIAL ON LAST PAGE

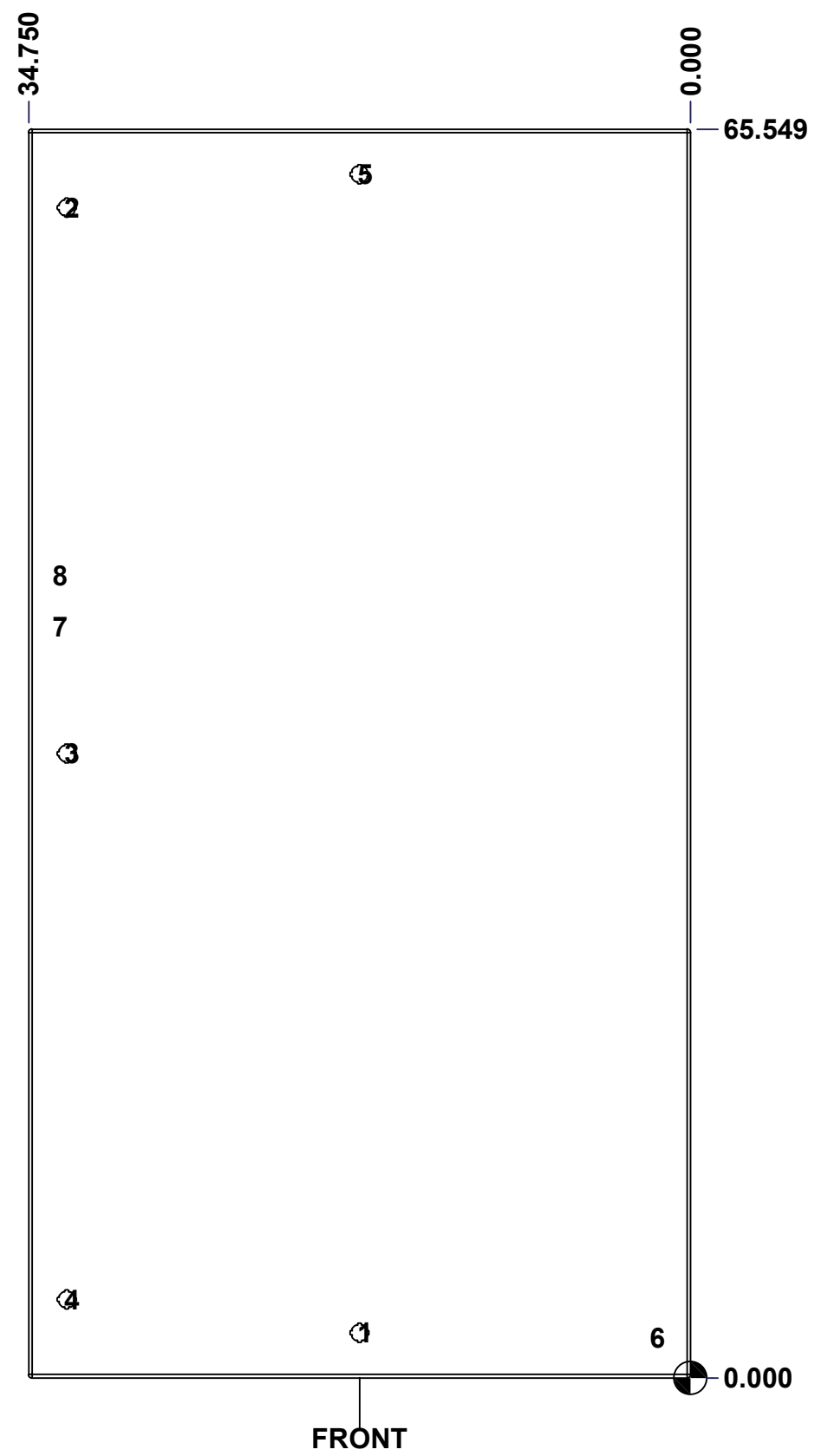
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
2	32.750	61.430	LOCK 889 SCQ4-SL @ 180.0°
3	32.750	32.774	LOCK 889 SCQ4-SL @ 180.0°
4	32.750	4.118	LOCK 889 SCQ4-SL @ 180.0°
5	17.375	63.180	LOCK 889 SCQ4-SL @ 90.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	33.372	39.435	STUDS M6 x 18mm (Inside)
8	33.372	42.113	STUDS M6 x 18mm (Inside)



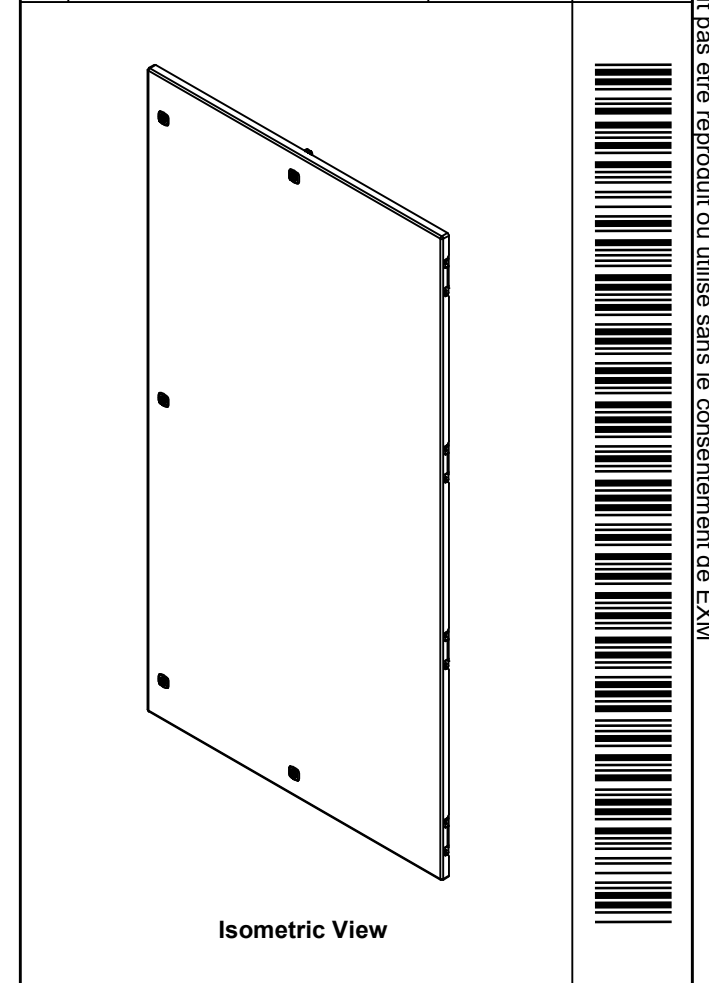
FRONT


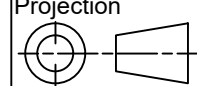
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	9412DD 72" x 72" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9412DD727218FD	0
		14
		16

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No.	Revisions	Date	By/Par



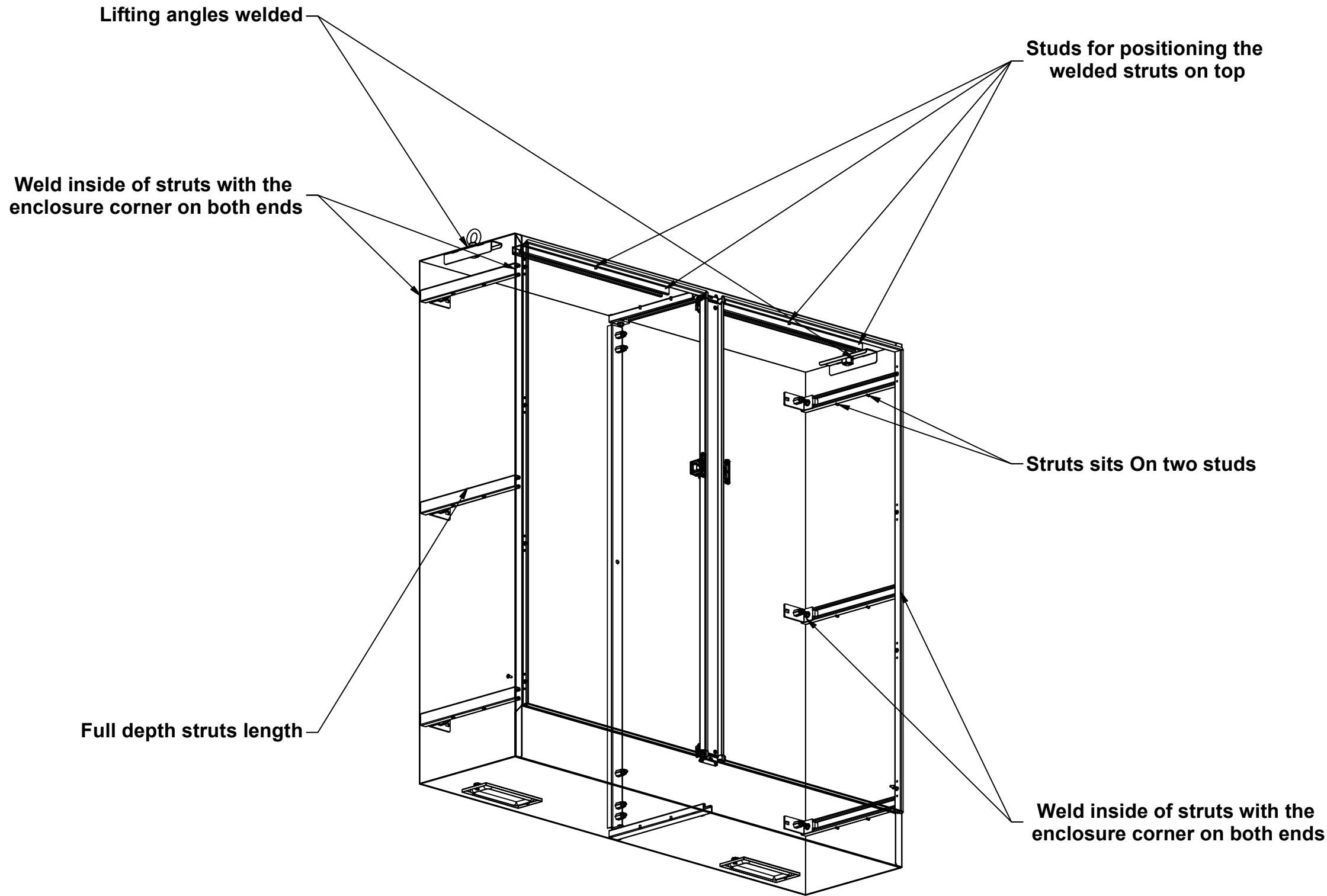
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Oct-19	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	Color / Couleur: Asa-61 Grey	
Finish / Fini: Smooth		Detail Rev.
Description: 9412DD 72" x 72" Flange Door		Rev. 15
Part Number / Numéro Pièce: 9412DD727218FD		0

QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9412DD727218DG	0	9412DD 72" x 72" Door Gasket
1	9412DD727218FD-P	0	9412DD 72" x 72" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

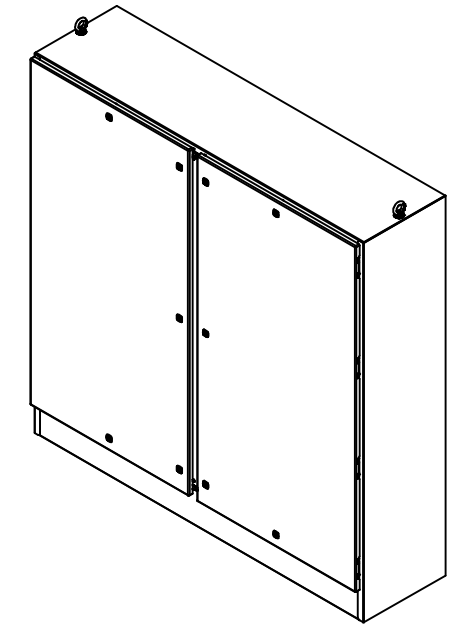
All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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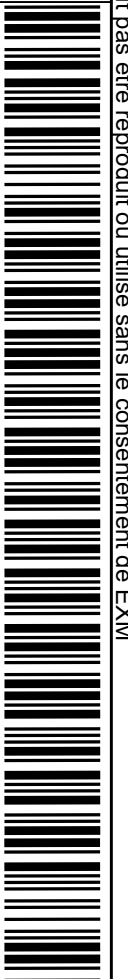
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No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 11-Aug-05
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412DD 72" x 72" x 18" Assembly		
Part Number Numéro Pièce	Rev.	16
9412DD Welding Details	0	16