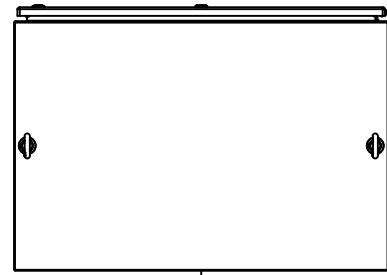
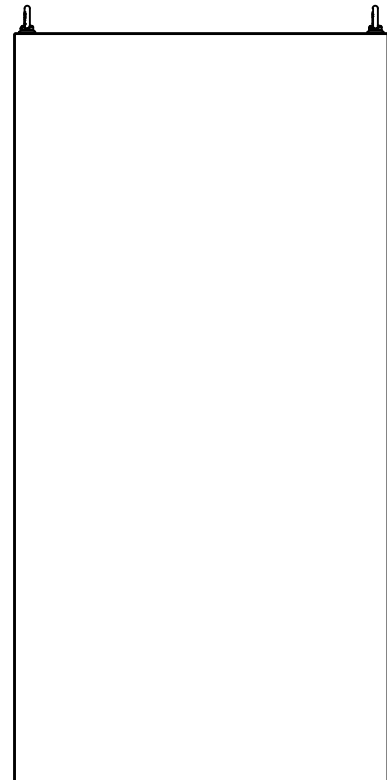


This drawing is confidential and must not be reproduced or used without the consent of EXM

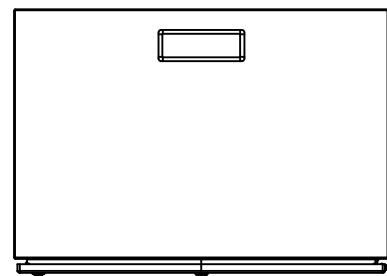
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



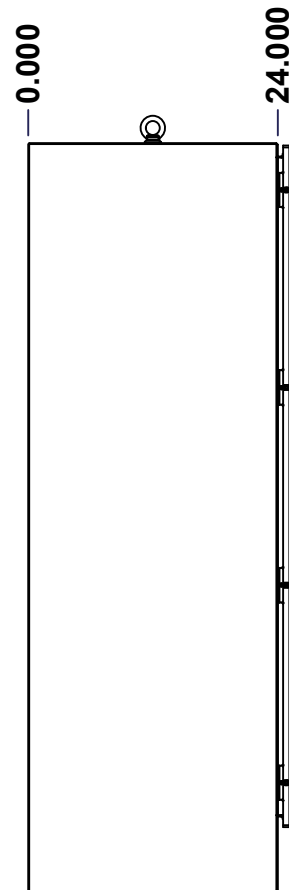
TOP



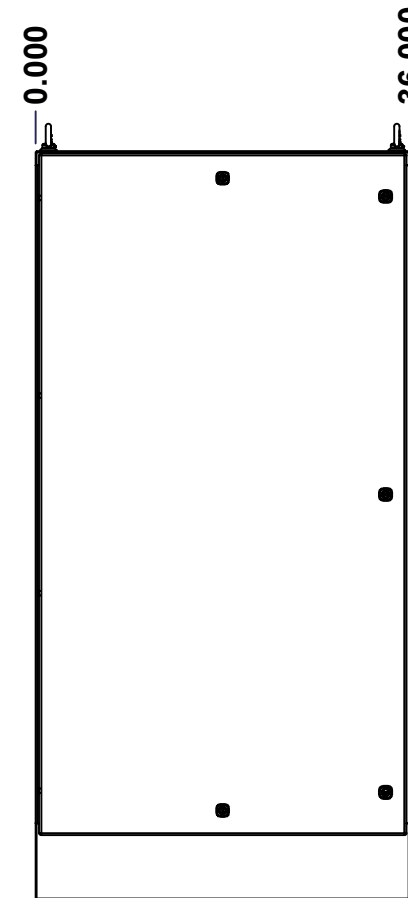
BACK



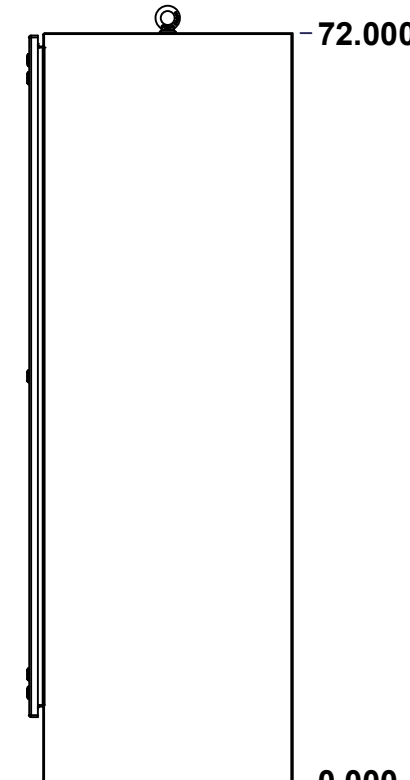
BOTTOM



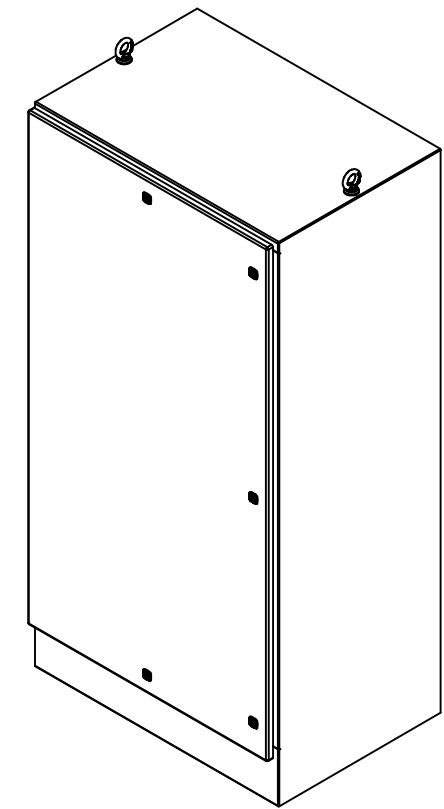
LEFT



FRONT



RIGHT




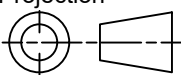
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

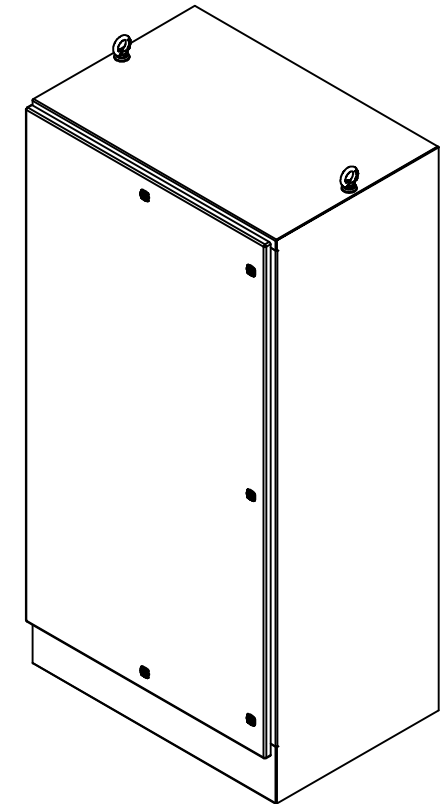
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 09-Mar-22	
Material Matière: 12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur: Unpainted	Finish Fini: Brushed	
Description: 9412SS 72" x 36" x 24" Assembly	Detail Rev.	
Part Number Numéro Pièce: 9412SS723624	Rev. 0	1 / 12

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View



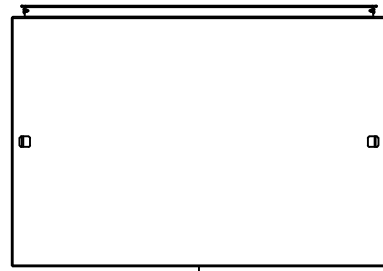
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	9412SS723624GP	0	9412SS Gland Plate
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9412SS723624C	0	9412SS 72" x 36" Cover
1	9412SS723624B	0	9412SS 72" x 36" x 24" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Mar-22	Material Matière 12 Ga Stainless Steel 304 (2.5mm)
Color Couleur Unpainted	Finish Fini Brushed	Description 9412SS 72" x 36" x 24" Assembly Detail Rev.
Part Number Numéro Pièce 9412SS723624	Rev. 0	2 12

This drawing is confidential and must not be reproduced or used without the consent of EXM

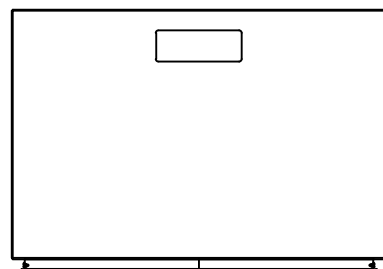
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



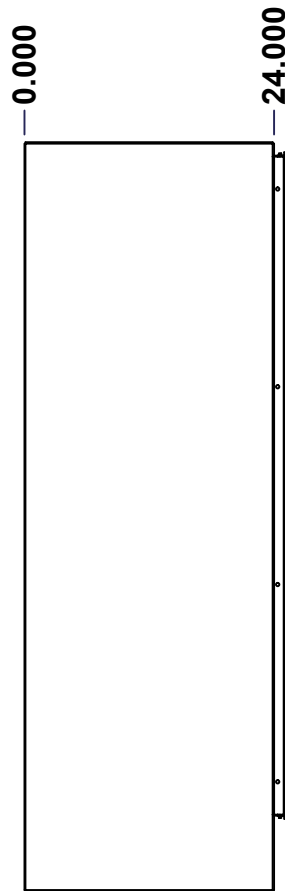
TOP



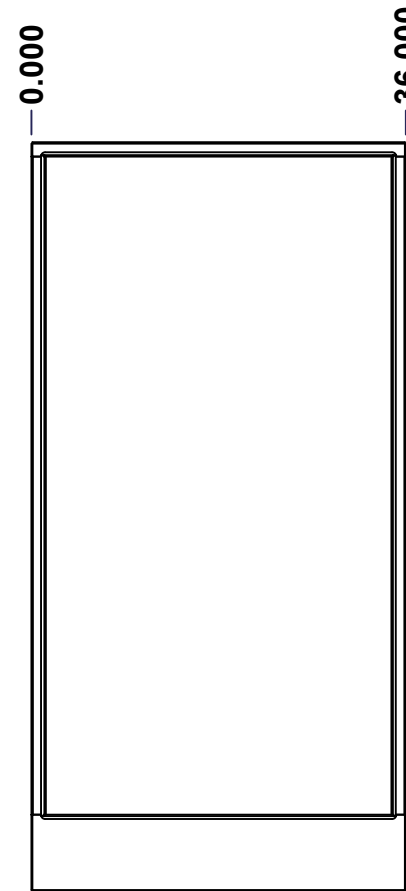
BACK



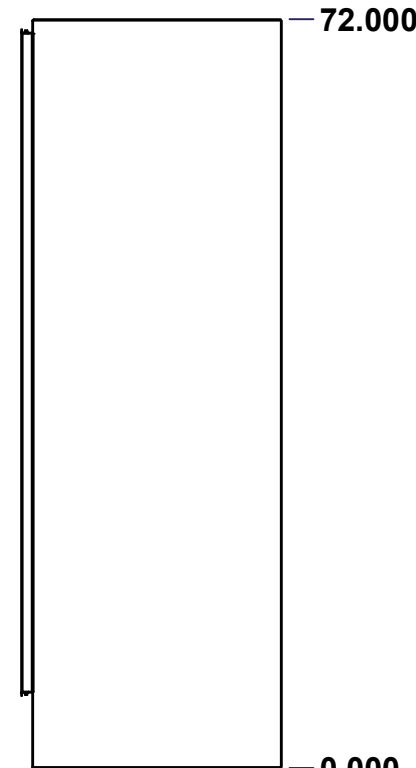
BOTTOM



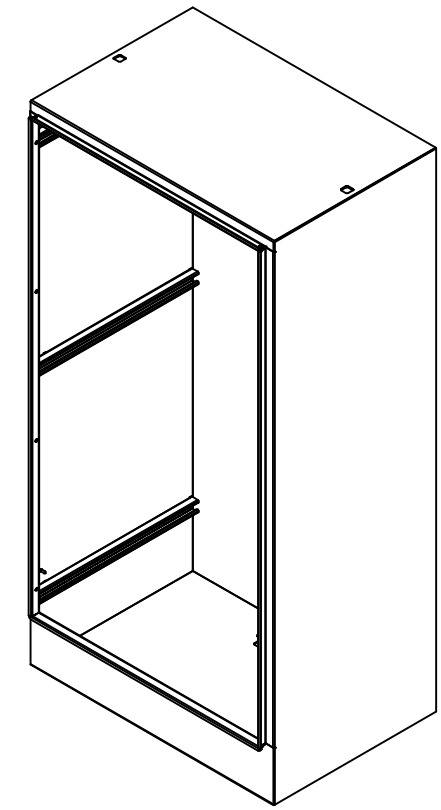
LEFT



FRONT




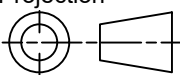
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Mar-22
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
9412SS 72" x 36" x 24" Body		
Part Number Numéro Pièce	Rev.	3
9412SS723624B	0	12

SEE BILL OF MATERIAL ON LAST PAGE

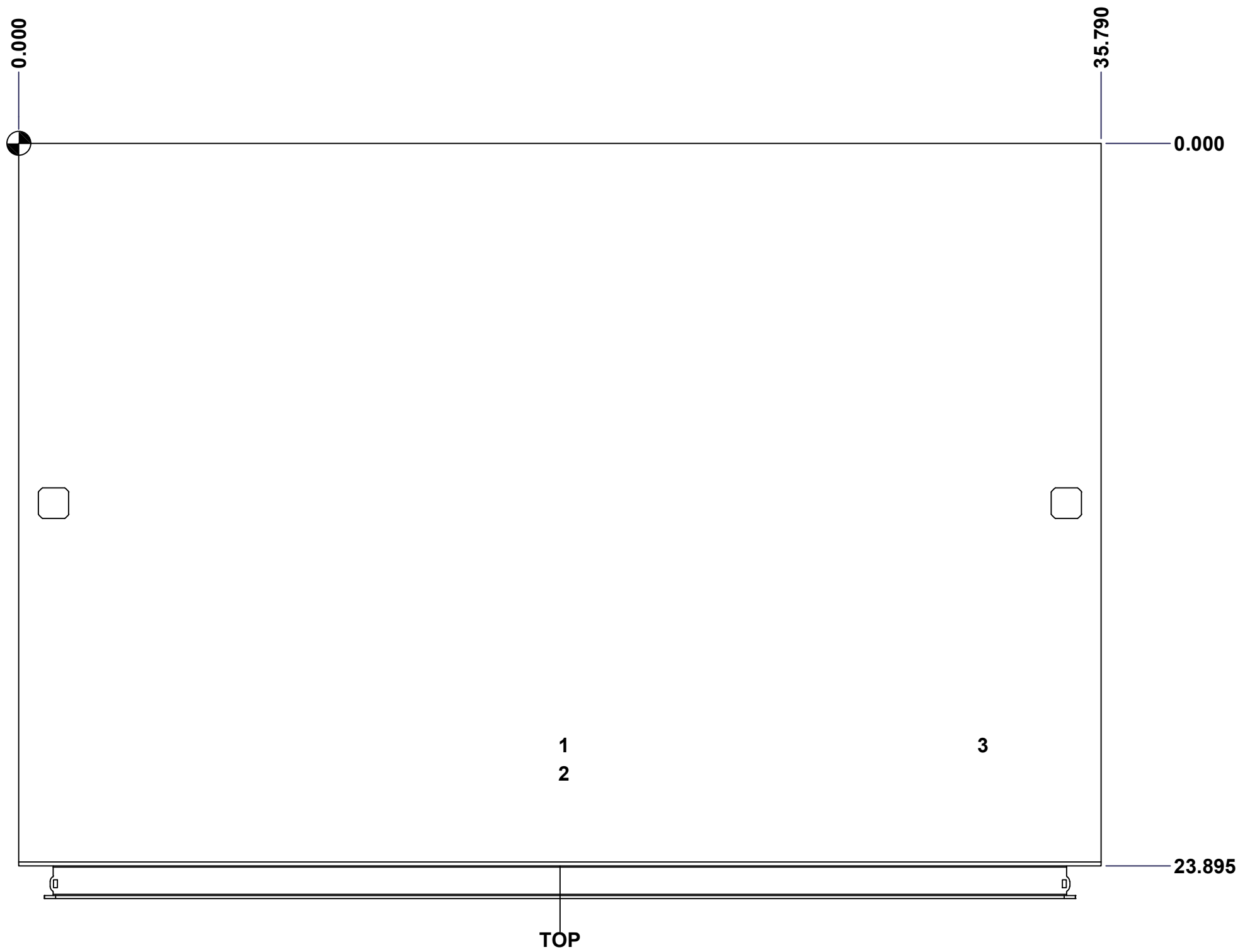
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.895	19.895	Struts CR400 27.500" (Inside)
2	17.895	20.824	STUDS M6 x 10mm (Inside)
3	31.761	19.895	STUDS M6 x 10mm (Inside)



	Description 9412SS 72" x 36" x 24" Body	Status (NULL)
	Part Number Numéro Pièce 9412SS723624B	Rev. 4 0

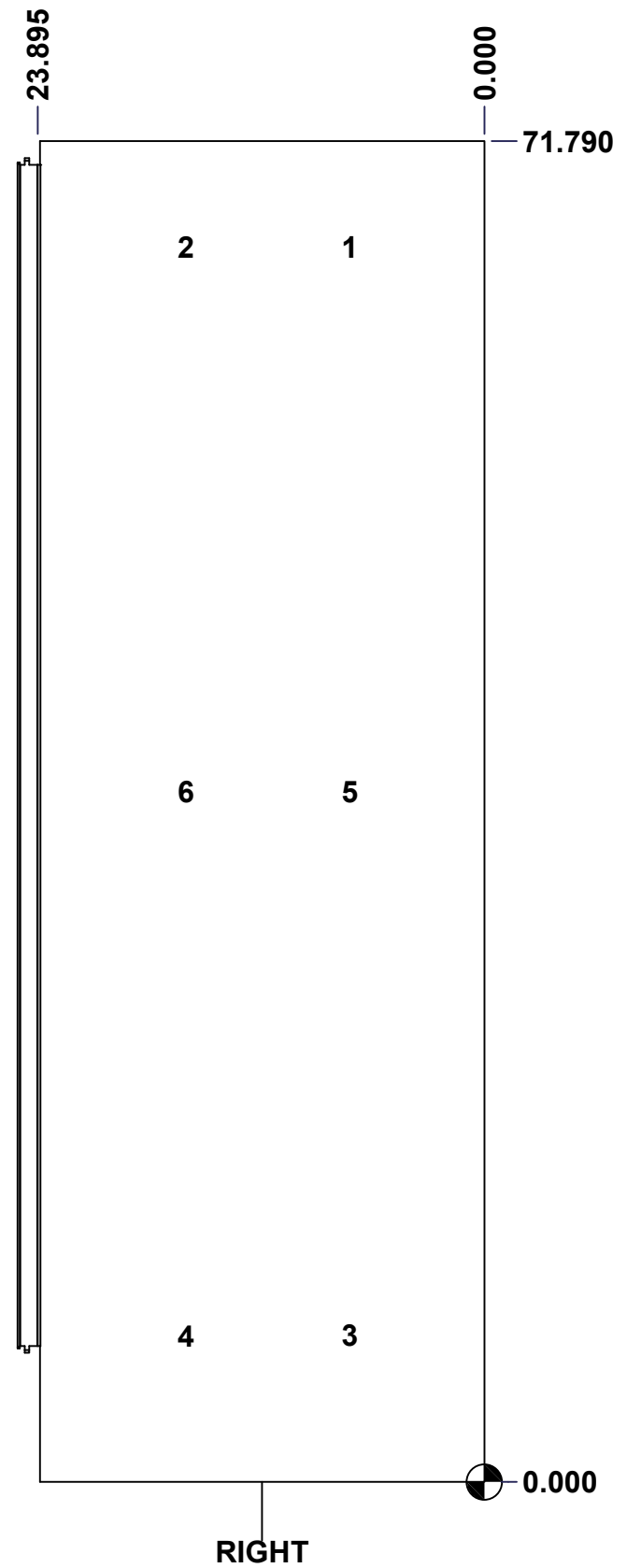
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

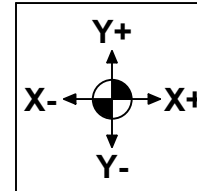
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.520	66.091	STUDS M6 x 10mm (Inside)
2	16.270	66.091	STUDS M6 x 10mm (Inside)
3	7.520	7.841	STUDS M6 x 10mm (Inside)
4	16.270	7.841	STUDS M6 x 10mm (Inside)
5	7.520	36.966	STUDS M6 x 10mm (Inside)
6	16.270	36.966	STUDS M6 x 10mm (Inside)



RIGHT

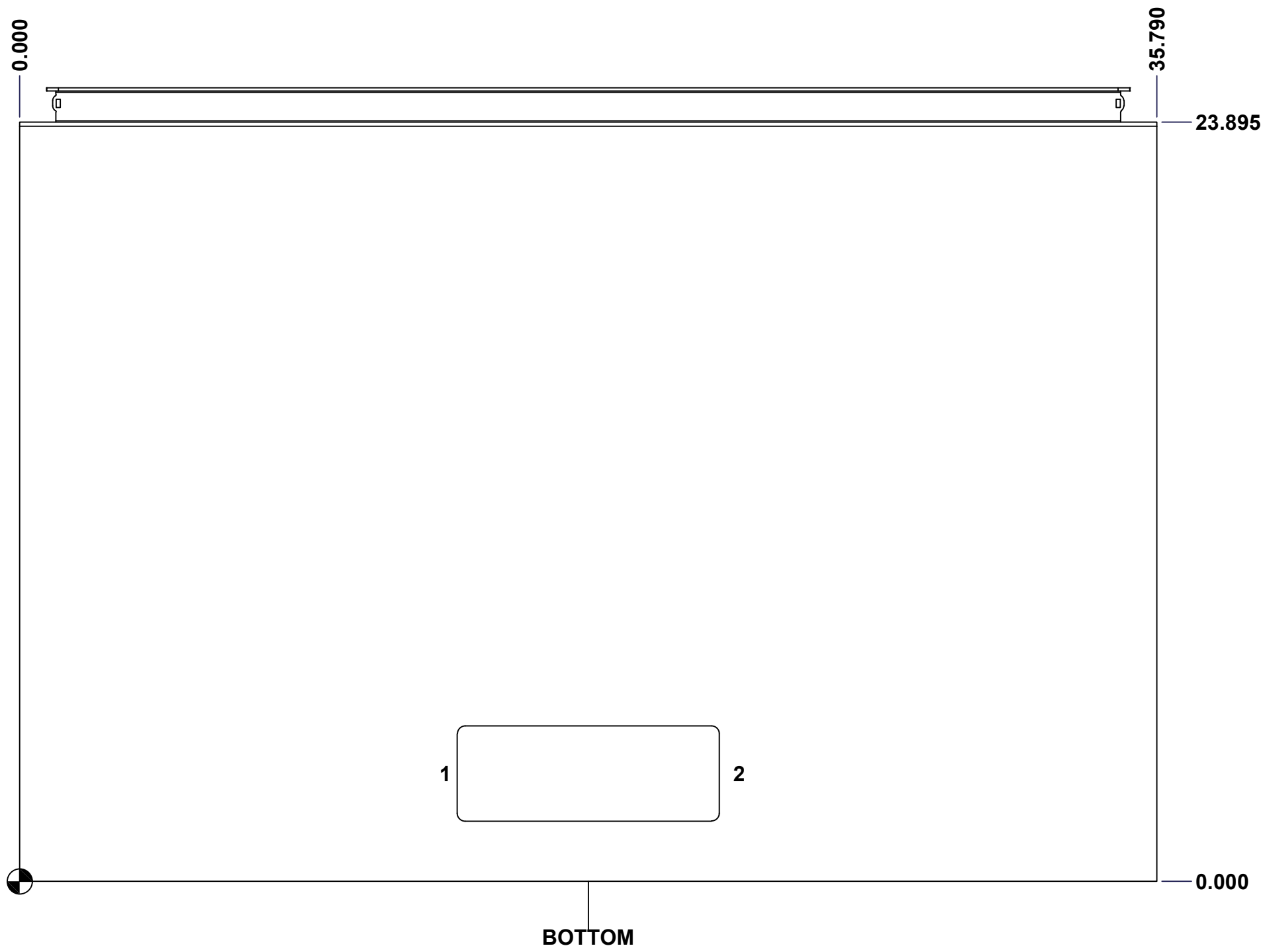


Description		Status	
9412SS 72" x 36" x 24" Body		(NULL)	
Part Number Numéro Pièce		Rev.	5
9412SS723624B		0	12

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.270	3.395	GP STUD M6 x 16mm (Inside)
2	22.520	3.395	GP STUD M6 x 16mm (Inside)



	Description	Status
	9412SS 72" x 36" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9412SS723624B	0 / 6
		12

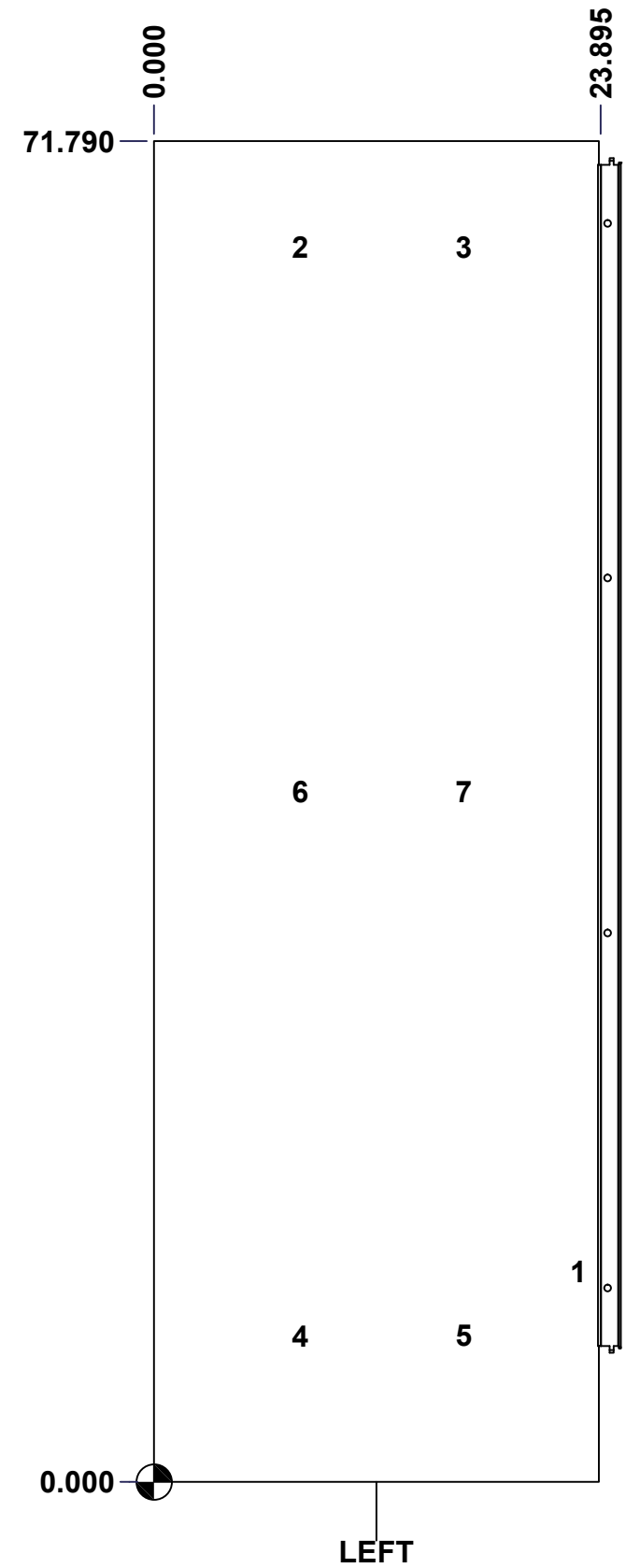
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.395	11.270	GND STUD M6 x 16mm (Inside)
2	7.520	66.091	STUDS M6 x 10mm (Inside)
3	16.270	66.091	STUDS M6 x 10mm (Inside)
4	7.520	7.841	STUDS M6 x 10mm (Inside)
5	16.270	7.841	STUDS M6 x 10mm (Inside)
6	7.520	36.966	STUDS M6 x 10mm (Inside)
7	16.270	36.966	STUDS M6 x 10mm (Inside)

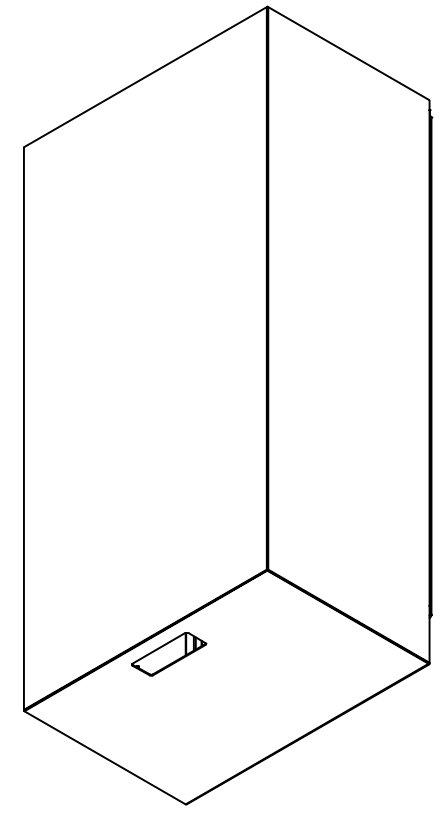


	Description	Status
	9412SS 72" x 36" x 24" Body	(NULL)
Part Number Numéro Pièce 9412SS723624B	Rev.	7
	0	12

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM


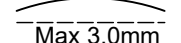
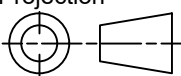
No.	Revisions	Date	By/Par



Isometric View

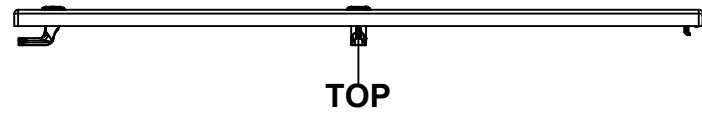


Qty	Part Number	Rev	Description
14	STK-Q-16040	0	Stud M6 x 10mm Stainless Steel
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	9412SS723624_CR400SS_27.5	0	Commercial Roll Stainless Steel (27.5in long)
2	STK-Q-74915	0	Stainless Steel 304 Eyebolt Lifting Angle (15.500")
2	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
3	STK-Q-52500-24	2	Stainless Steel 304 Sasco Strut S5 (21.500" Long)
3	STK-Q-52550-24	2	Stainless Steel 304 Sasco Strut S5 (23.500" Long)
1	9412SS723624BT-P	0	9412SS 36" x 24" Bottom Part
1	9412SS723624T-P	0	9412SS 36" x 24" Top Part
1	9412SS723624RS-P	0	9412SS 72" x 36" Right Part
1	9412SS723624LS-P	0	9412SS 72" x 36" Left Part
1	9412SS723624B-P	0	9412SS 72" x 36" Back Part
Parts List			

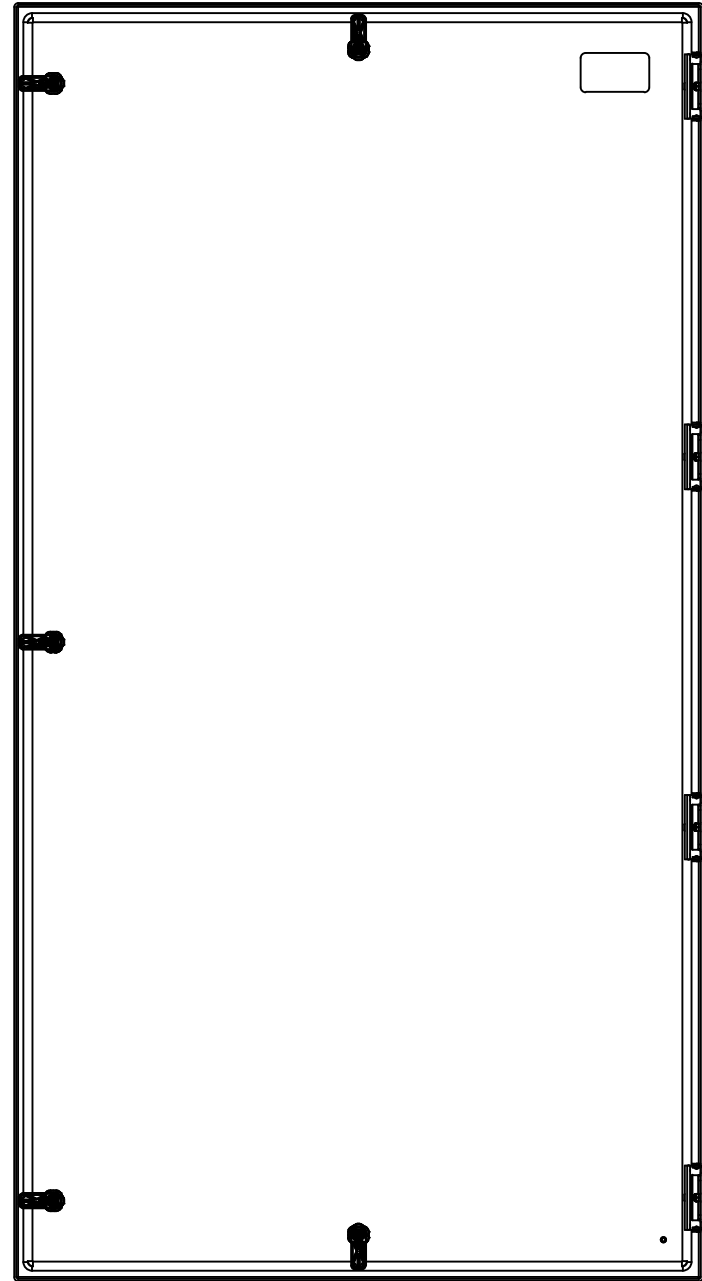
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date
Customer Client	BoxCad: BoxCad	Date 09-Mar-22
Drawn By Dessiné Par	Material Matière 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 9412SS 72" x 36" x 24" Body		Detail Rev.
Part Number Numéro Pièce 9412SS723624B		Rev. 0
		8 / 12

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP

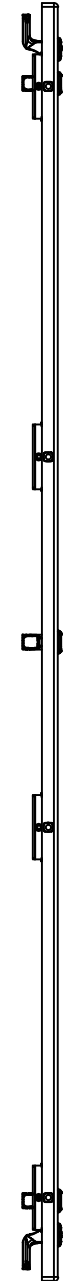


BACK



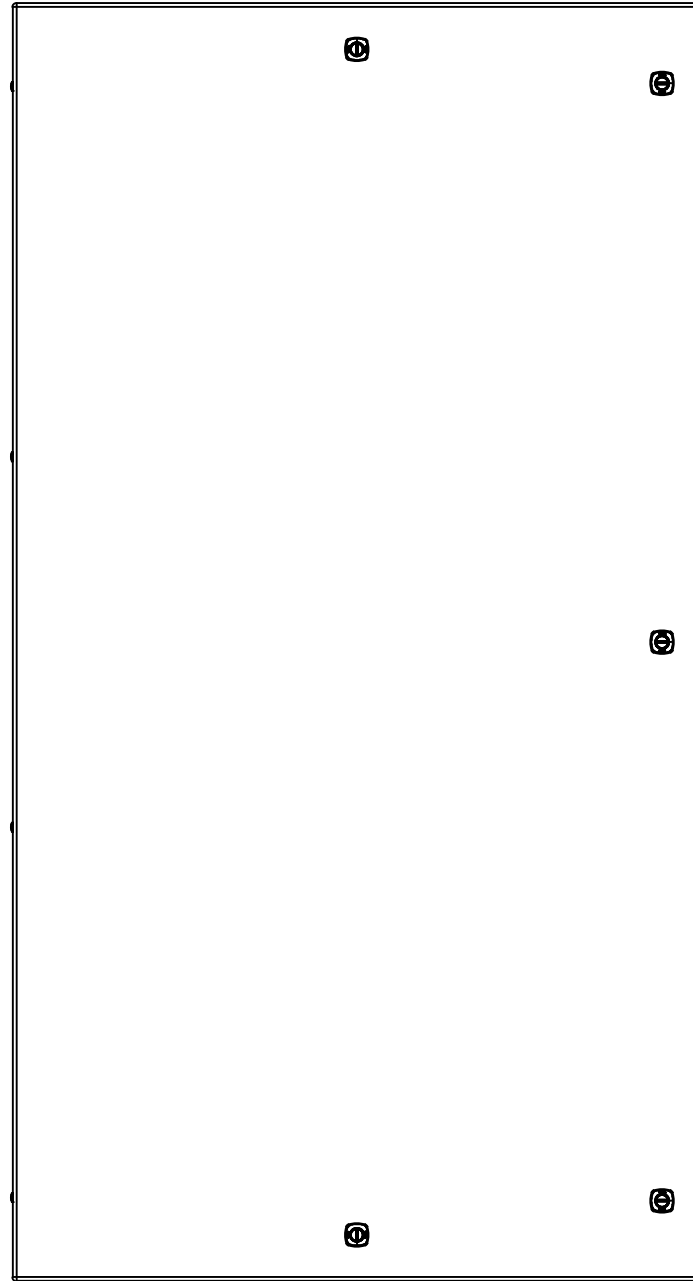
BOTTOM

0.000
0.835



LEFT

0.000



FRONT

35.312

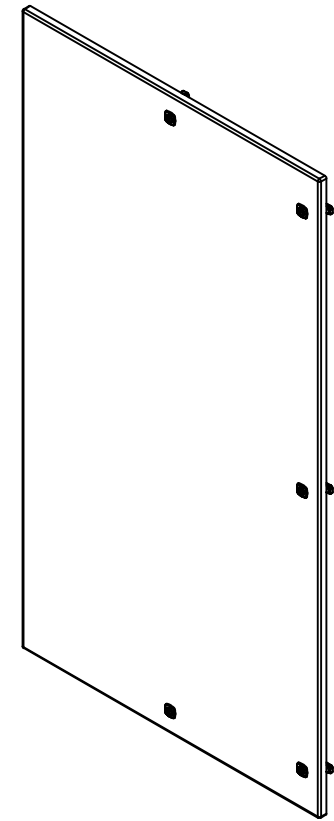
65.549



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View

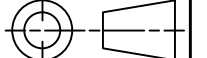


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Mar-22
Material Matière 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 9412SS 72" x 36" Cover	Detail Rev.
Part Number Numéro Pièce 9412SS723624C	Rev. 9 0

SEE BILL OF MATERIAL ON LAST PAGE

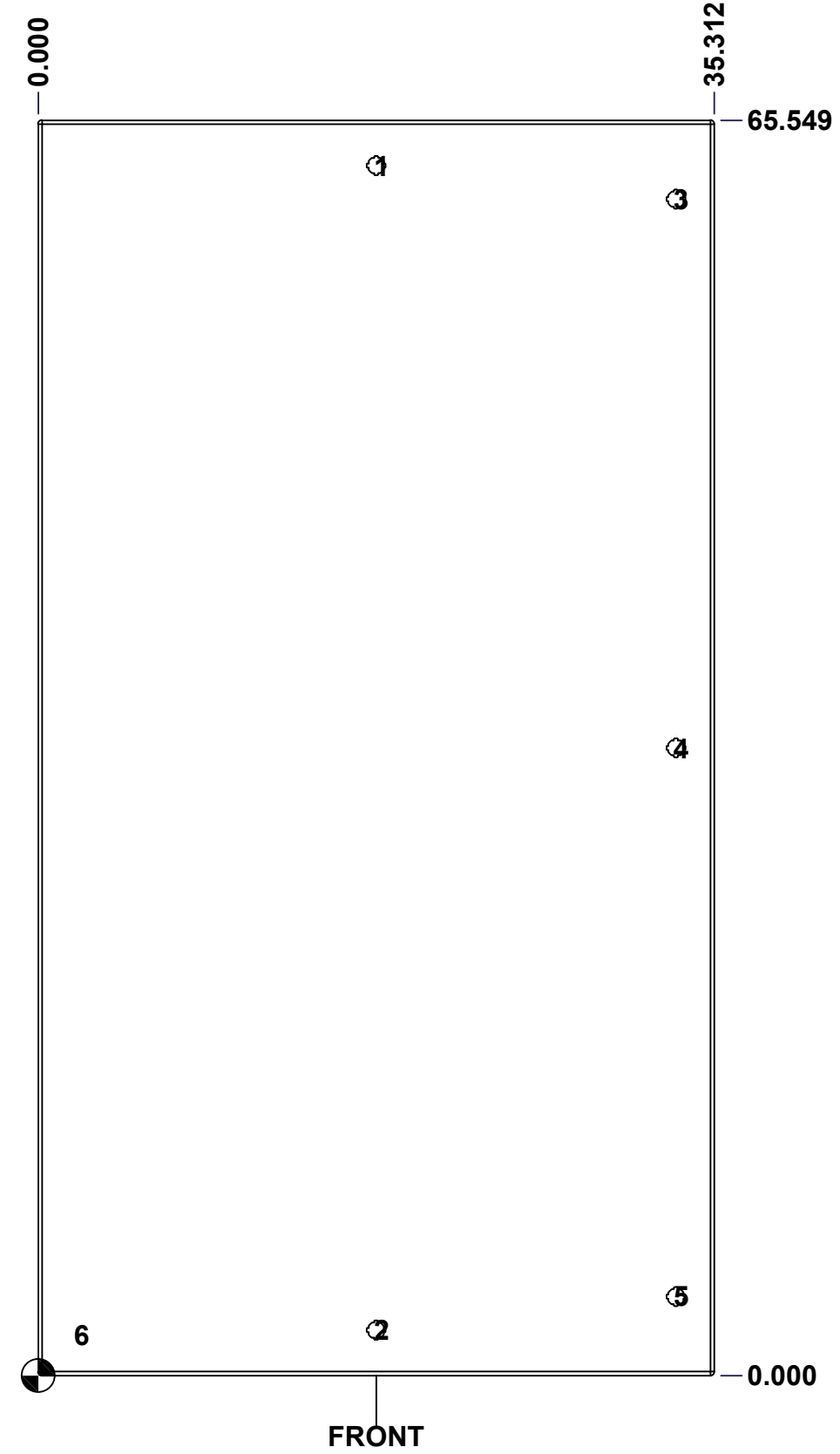
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.656	63.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
2	17.656	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
3	33.312	61.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
4	33.312	32.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
5	33.312	4.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)

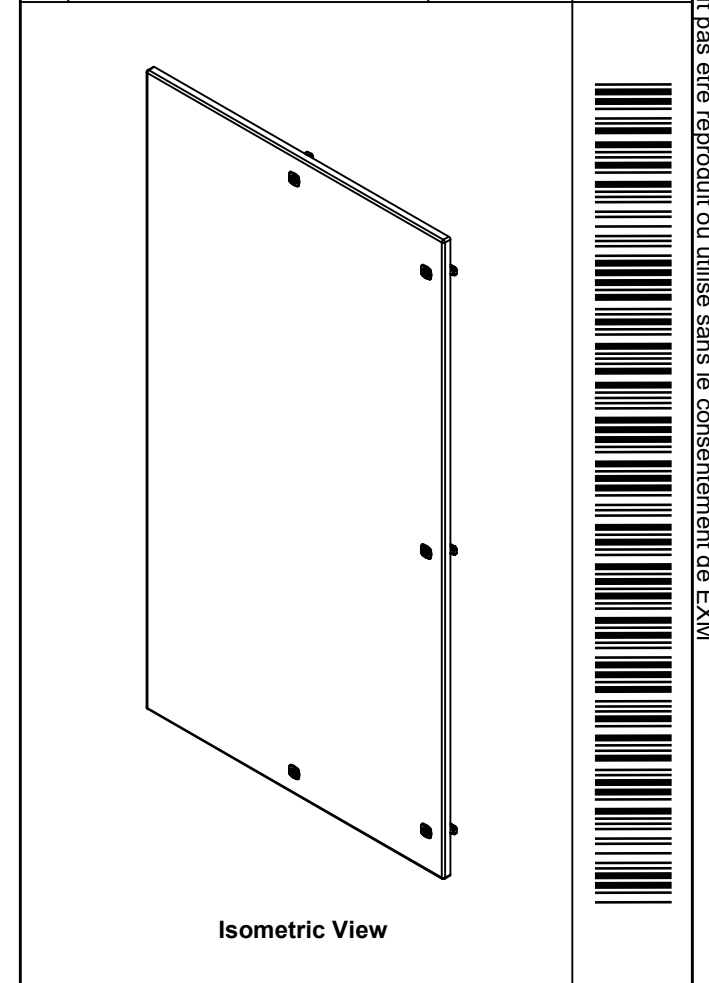



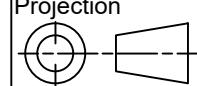
	Description	Status
	9412SS 72" x 36" Cover	(NULL)
Part Number Numéro Pièce 9412SS723624C	Rev.	10
	0	12

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



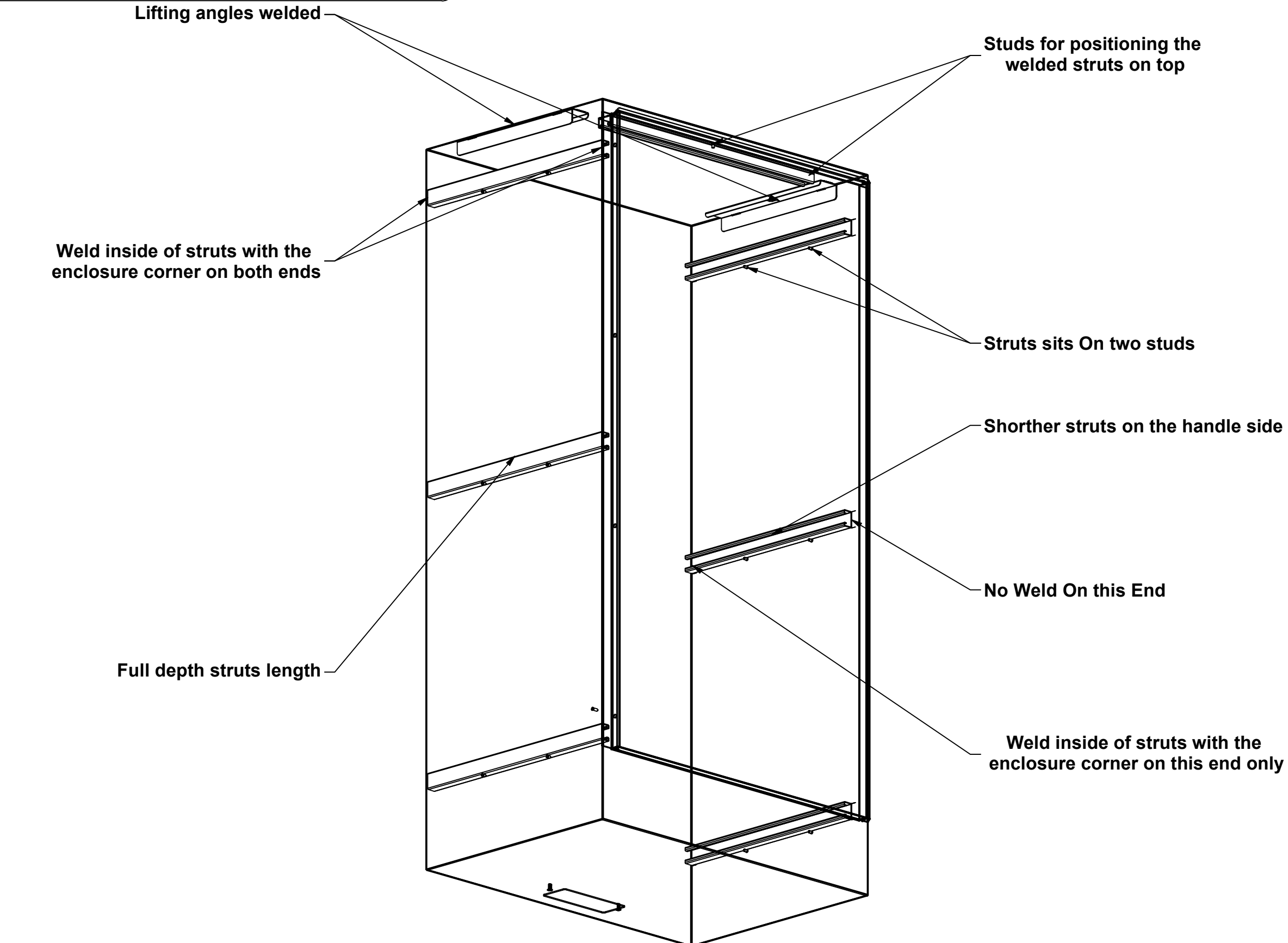
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 09-Mar-22
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
9412SS 72" x 36" Cover		
Part Number Numéro Pièce	Rev.	11
9412SS723624C	0	12

QTY	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-00265	0	M6 x 12mm Stainless Steel 316 Carriage Bolt
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412SS723624G	0	9412SS 72" x 36" Cover Gasket
1	9412SS723624C-P	0	9412SS 72" x 36" Cover Part
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
4	STK-A-33012	3	5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly
4	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
Parts List			

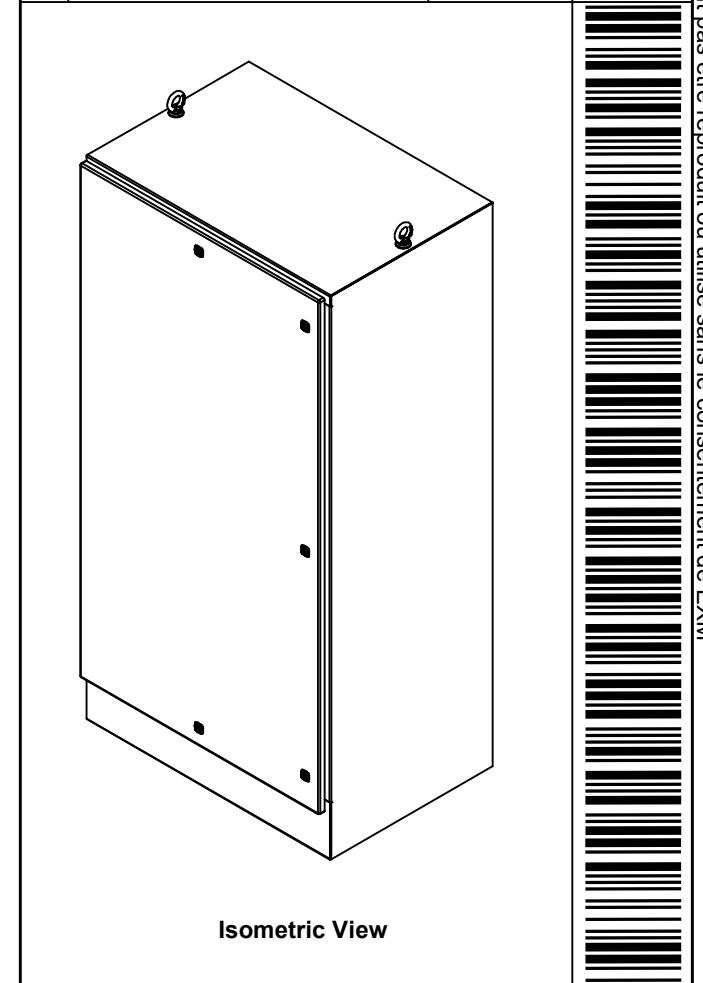
All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture


This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 11-Aug-05
Material Matière 12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 9412SS 72" x 36" x 24" Assembly		Detail Rev.
Part Number Numéro Pièce 9412SS Welding Details		Rev. 12 0 12