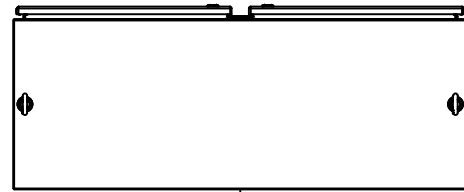
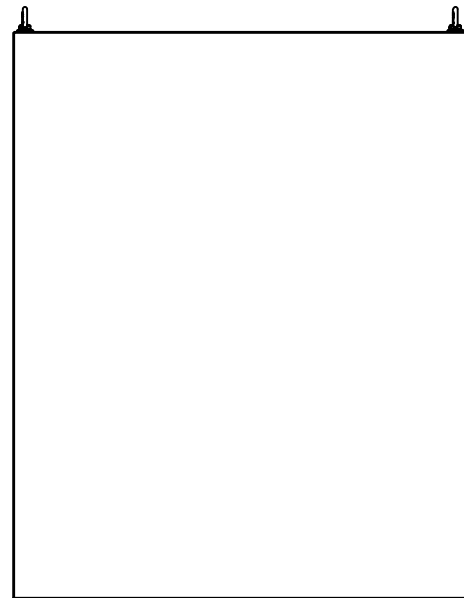


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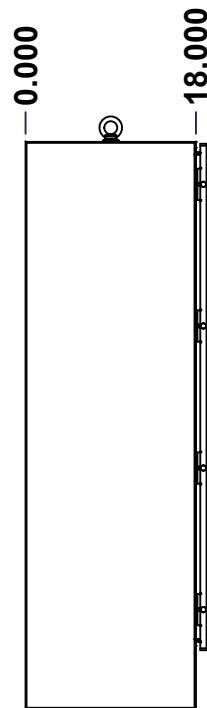
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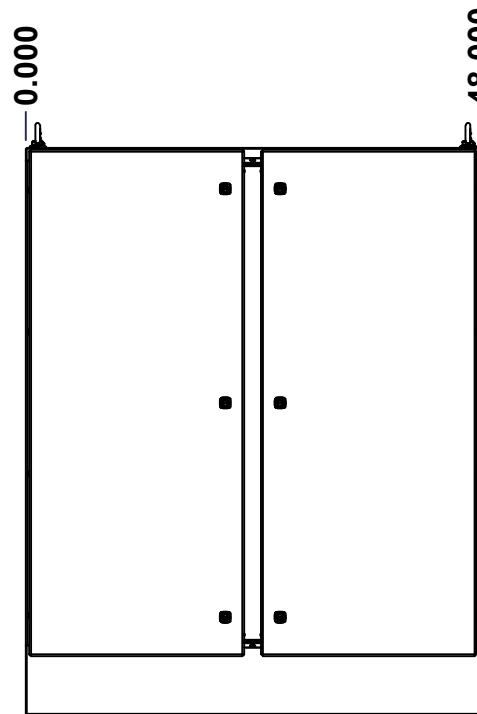
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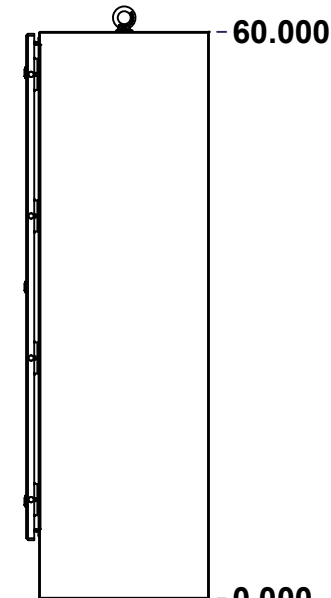
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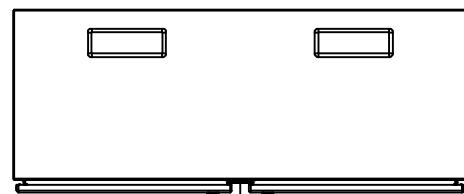
LEFT



FRONT



RIGHT

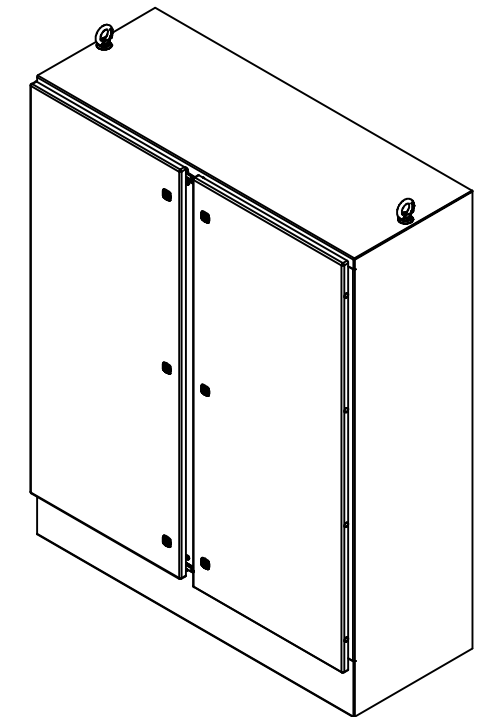


BOTTOM

**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

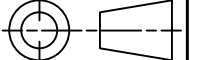


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jun-21

Material / Matière	12 Ga Stainless Steel 304 (2.5mm)
--------------------	-----------------------------------

Color / Couleur	Unpainted	Finish / Fini	Brushed
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Description	9412SSDD 60" x 48" x 18" Assembly	Detail Rev.
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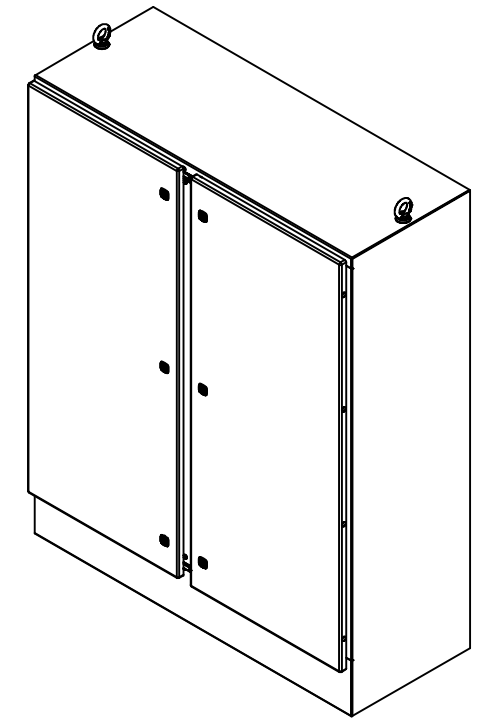
Part Number / Numéro Pièce	9412SSDD604818	Rev.	1
		0	16

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)
8	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
 Drawn By Dessiné Par BoxCad: BoxCad  
 Date 21-Jun-21

Material Matière 12 Ga Stainless Steel 304 (2.5mm)

Color Couleur Unpainted  
 Finish Fini Brushed

Description 9412SSDD 60" x 48" x 18" Assembly  
 Detail Rev.

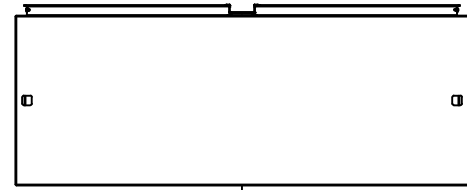
Part Number Numéro Pièce 9412SSDD604818  
 Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

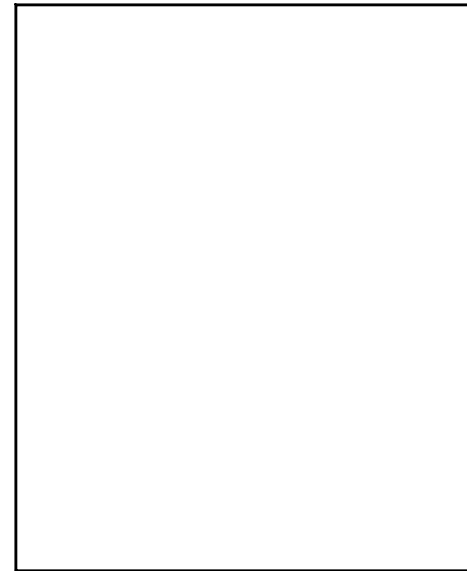
Qty	Part Number	Rev	Description
1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9412SSDD604818FD	0	9412SSDD 60" x 48" Flange Door
1	9412SSDD604818LD	0	9412SSDD 60" x 48" Lock Door
1	9412SSDD604818B	0	9412SSDD 60" x 48" x 18" Body
2	9412SSDD604818GP	0	9412SSDD Gland Plate
8	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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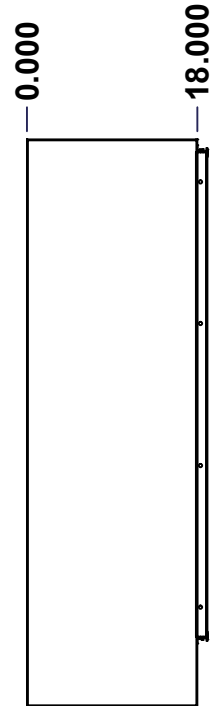
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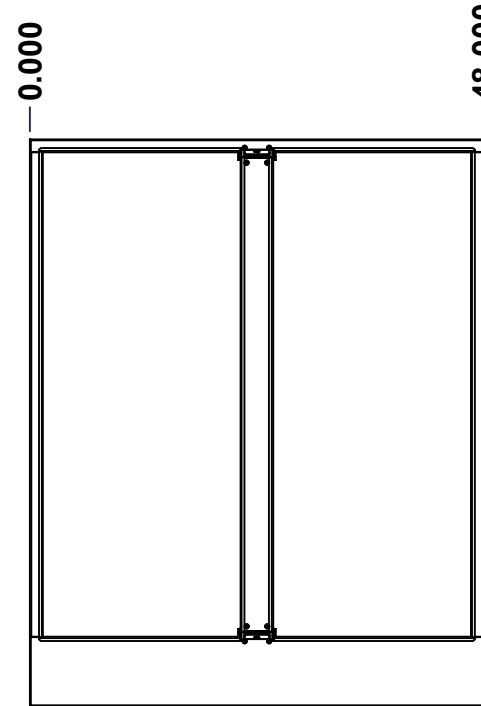
TOP



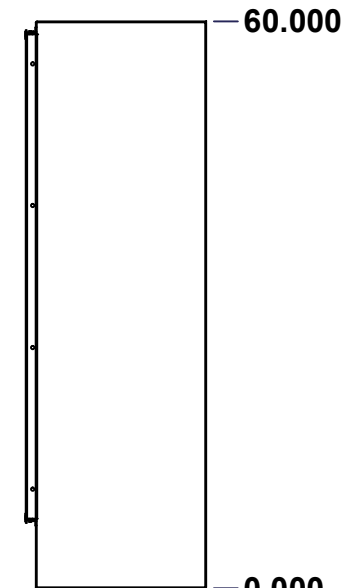
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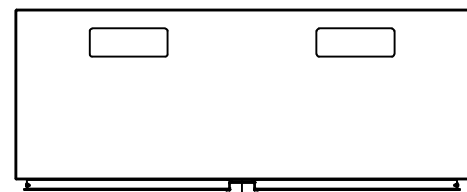
LEFT



FRONT

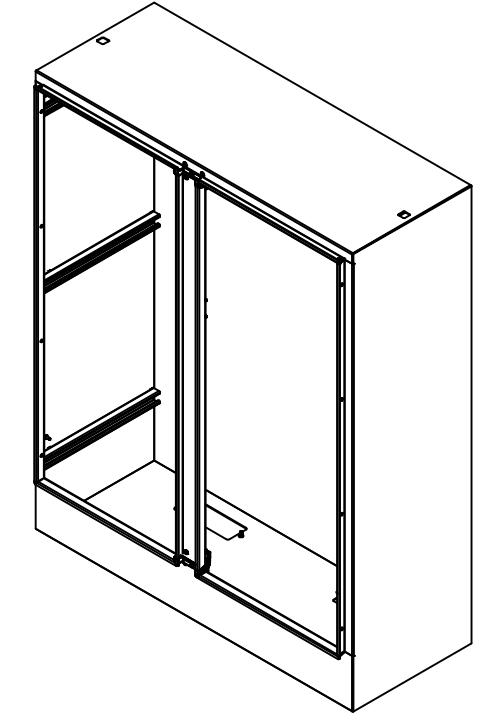


RIGHT




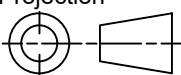
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jun-21
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
9412SSDD 60" x 48" x 18" Body		
Part Number Numéro Pièce	Rev.	3
<b>9412SSDD604818B</b>	<b>0</b>	16

SEE BILL OF MATERIAL ON LAST PAGE

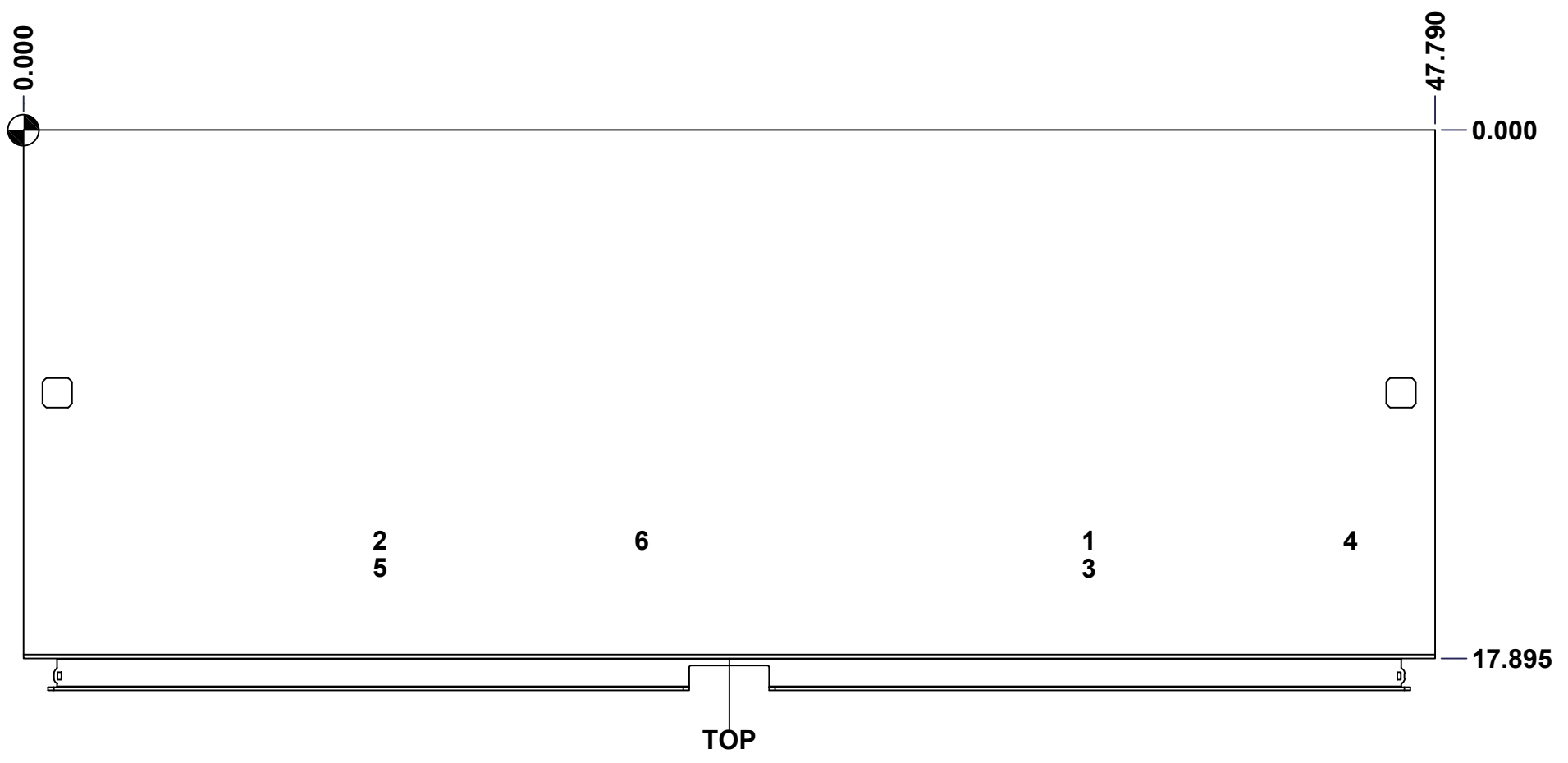
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	35.895	13.895	Struts CR400 17.500" (Inside)
2	11.895	13.895	Struts CR400 17.500" (Inside)
3	35.895	14.824	STUDS M6 x 10mm (Inside)
4	44.761	13.895	STUDS M6 x 10mm (Inside)
5	11.895	14.824	STUDS M6 x 10mm (Inside)
6	20.761	13.895	STUDS M6 x 10mm (Inside)



	Description	Status
	9412SSDD 60" x 48" x 18" Body	(NULL)
Part Number Numéro Pièce	Rev.	4
<b>9412SSDD604818B</b>	<b>0</b>	16

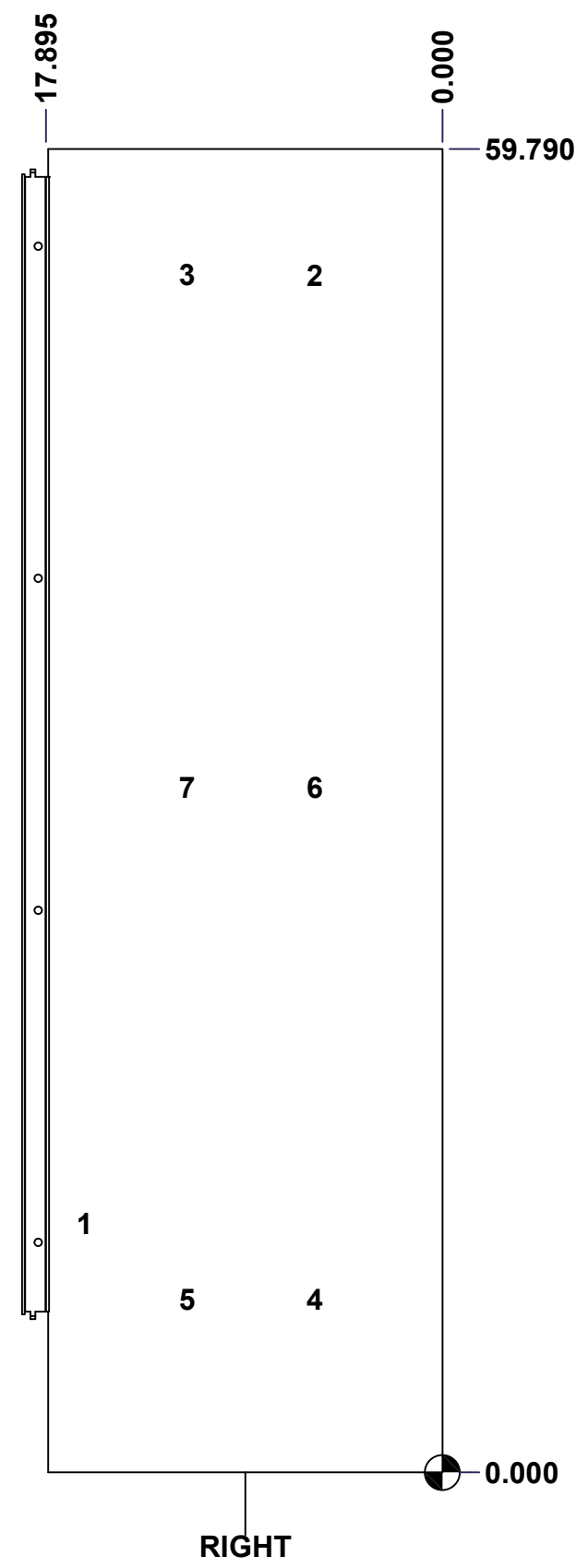
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.395	11.270	GND STUD M6 x 16mm (Inside)
2	6.020	54.091	STUDS M6 x 10mm (Inside)
3	11.770	54.091	STUDS M6 x 10mm (Inside)
4	6.020	7.841	STUDS M6 x 10mm (Inside)
5	11.770	7.841	STUDS M6 x 10mm (Inside)
6	6.020	30.966	STUDS M6 x 10mm (Inside)
7	11.770	30.966	STUDS M6 x 10mm (Inside)

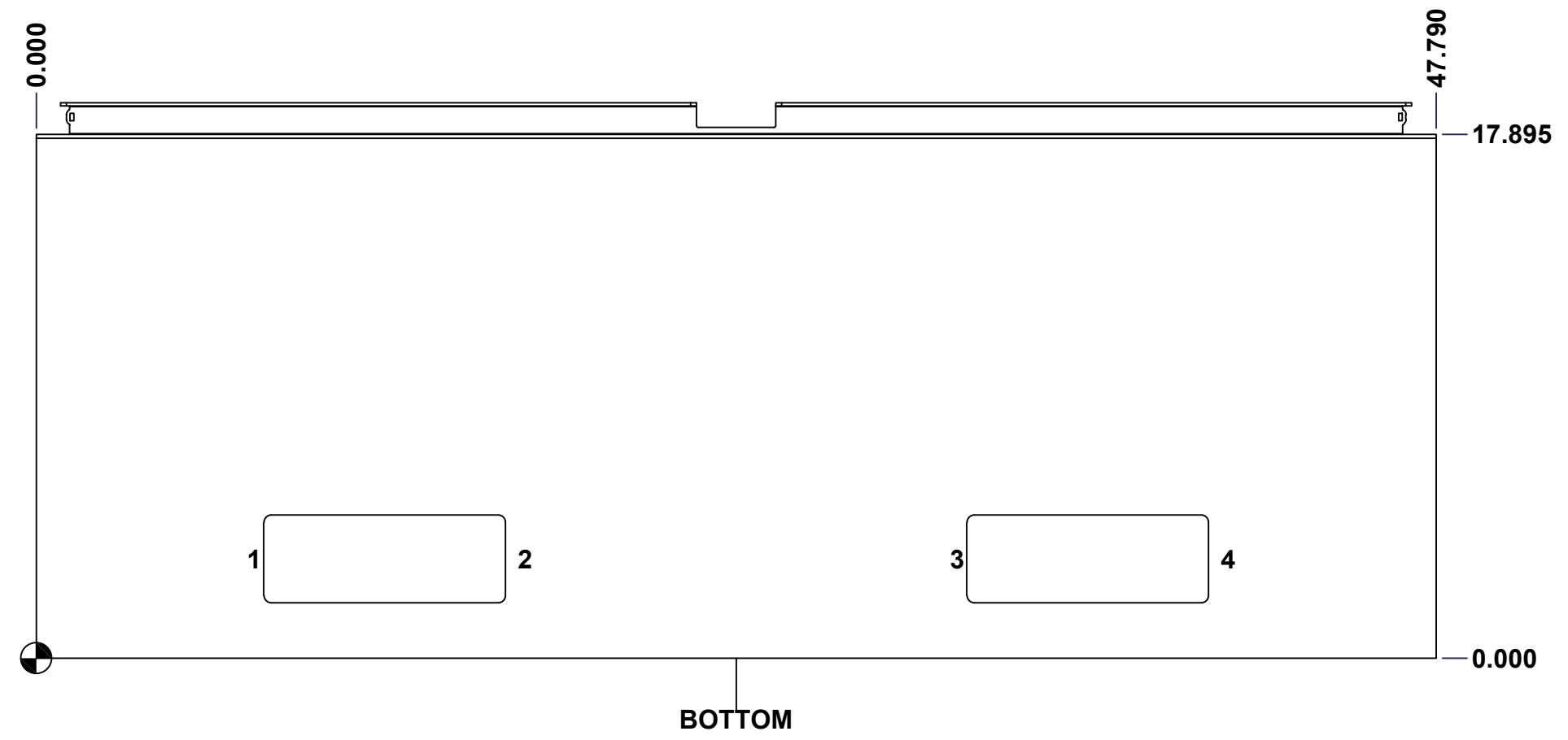


	Description	Status
	9412SSDD 60" x 48" x 18" Body	(NULL)
Part Number Numéro Pièce <b>9412SSDD604818B</b>	Rev.	5
	<b>0</b>	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	31.270	3.395	GP STUD M6 x 16mm (Inside)
4	40.520	3.395	GP STUD M6 x 16mm (Inside)



	Description	Status
	9412SSDD 60" x 48" x 18" Body	(NULL)
Part Number Numéro Pièce <b>9412SSDD604818B</b>	Rev.	6
	<b>0</b>	16

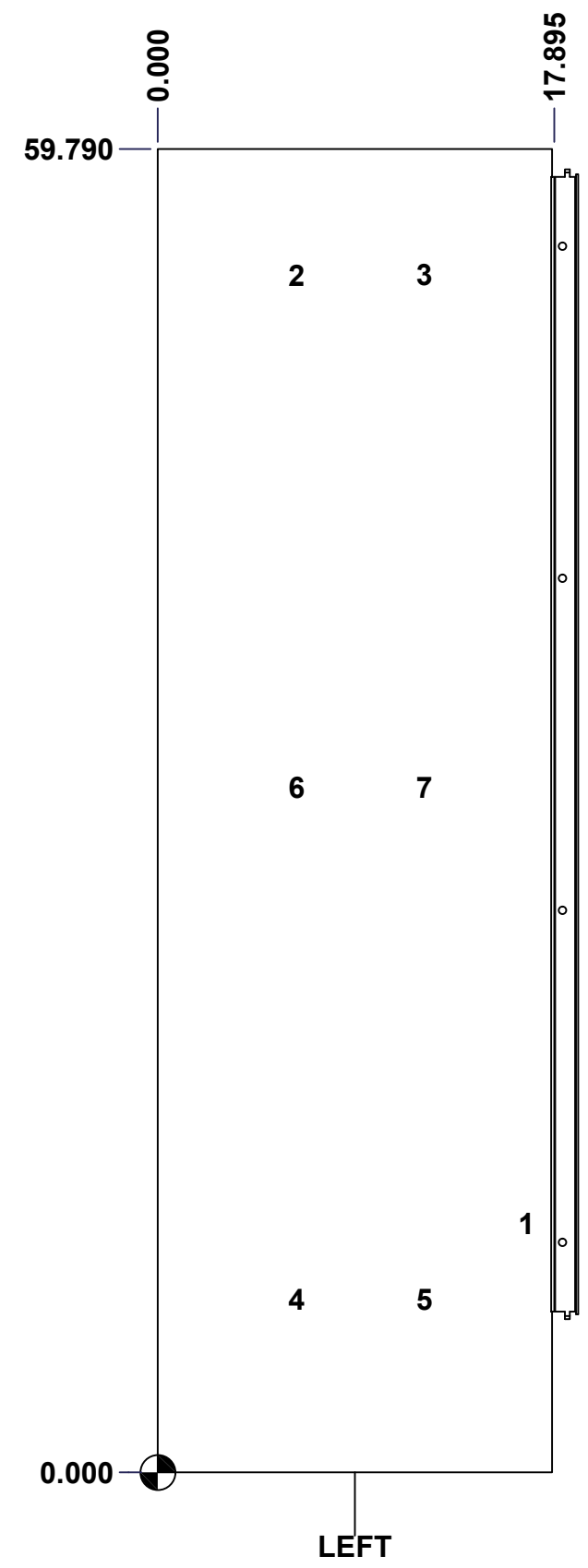
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.395	11.270	GND STUD M6 x 16mm (Inside)
2	6.020	54.091	STUDS M6 x 10mm (Inside)
3	11.770	54.091	STUDS M6 x 10mm (Inside)
4	6.020	7.841	STUDS M6 x 10mm (Inside)
5	11.770	7.841	STUDS M6 x 10mm (Inside)
6	6.020	30.966	STUDS M6 x 10mm (Inside)
7	11.770	30.966	STUDS M6 x 10mm (Inside)

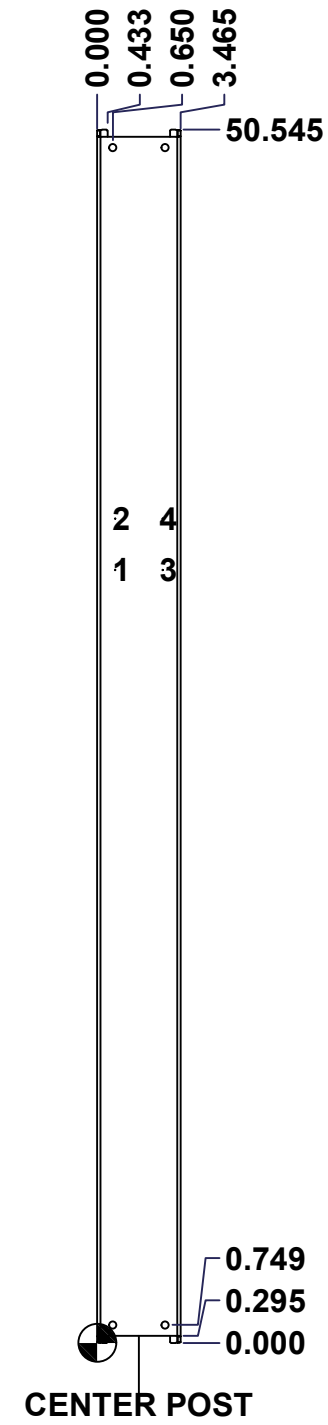


	Description	Status	
	9412SSDD 60" x 48" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	<b>9412SSDD604818B</b>	<b>0</b>	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	32.210	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	34.336	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	32.210	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	34.336	INTERLOCK STUD M6 x 16mm (Inside)

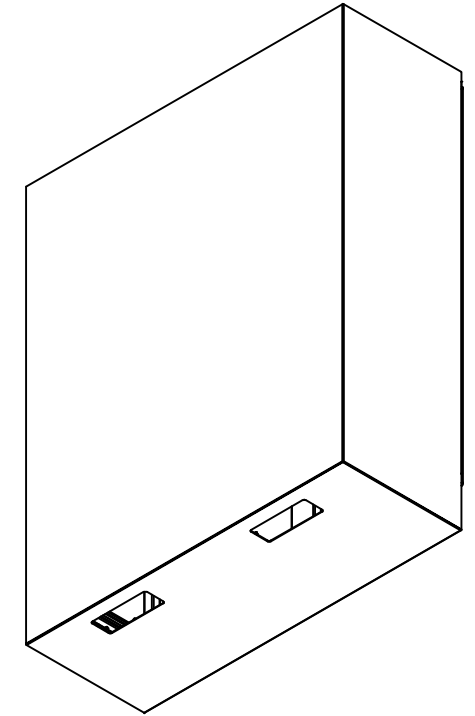


	Description	Status	
	9412SSDD 60" x 48" x 18" Body	(NULL)	
Part Number Numéro Pièce <b>9412SSDD604818B</b>	Rev.	8	16
	<b>0</b>		

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No.	Revisions	Date	By/Par



Isometric View



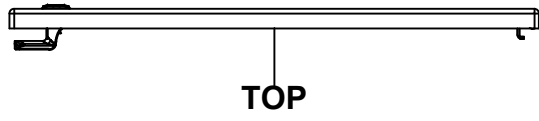
16	STK-Q-16040	0	Stud M6 x 10mm Stainless Steel
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
2	STK-Q-74905	0	Stainless Steel 304 Eyebolt Lifting Angle (8.750")
4	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
6	STK-Q-52550-18	2	Stainless Steel 304 Sasco Strut S5 (17.500" Long)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-A-75456	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Large)
1	9412SSDD604818CP-P	0	9412SSDD 60" Center Post Part
1	9412SSDD604818BT-P	0	9412SSDD 48" x 18" Bottom Part
1	9412SSDD604818T-P	0	9412SSDD 48" x 18" Top Part
1	9412SSDD604818RS-P	0	9412SSDD 60" x 48" Right Part
1	9412SSDD604818LS-P	0	9412SSDD 60" x 48" Left Part
1	9412SSDD604818B-P	0	9412SSDD 60" x 48" Back Part
2	CR400SS_17.5	0	Commercial Roll Stainless Steel (17.5in long)

Qty	Part Number	Rev	Description
Parts List			

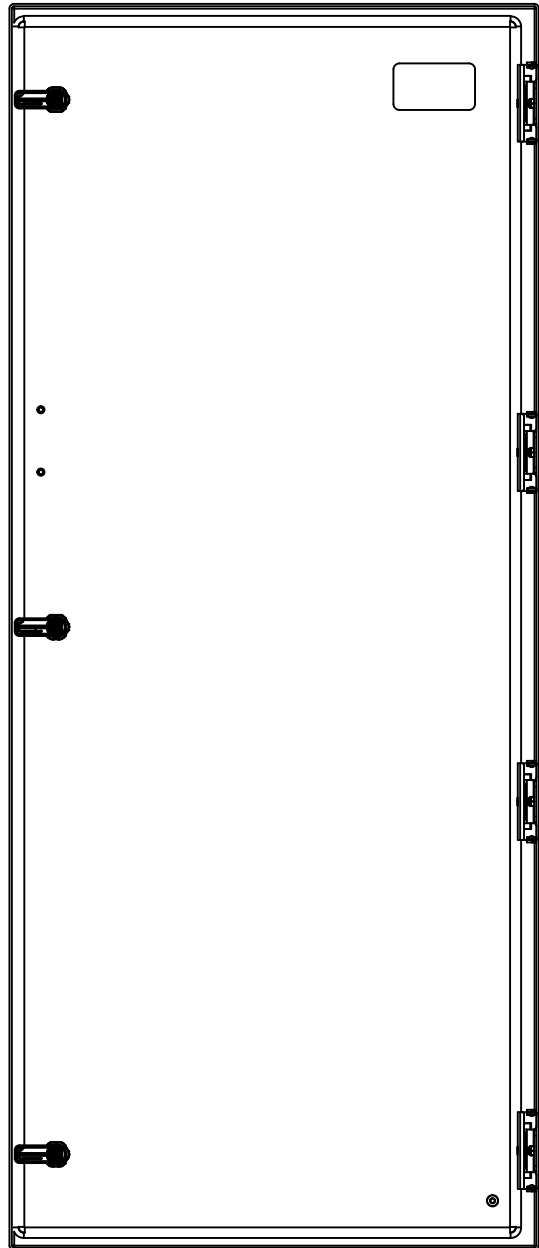
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-Jun-21
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
9412SSDD 60" x 48" x 18" Body		
Part Number Numéro Pièce	Rev.	9
<b>9412SSDD604818B</b>	<b>0</b>	16

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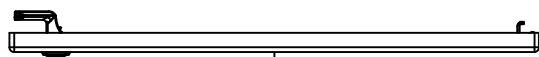
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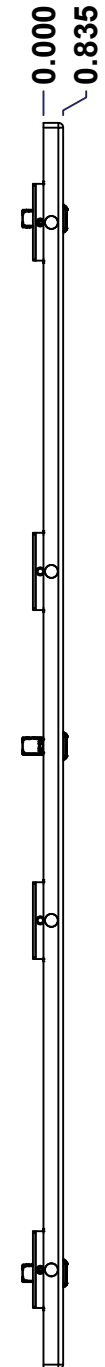
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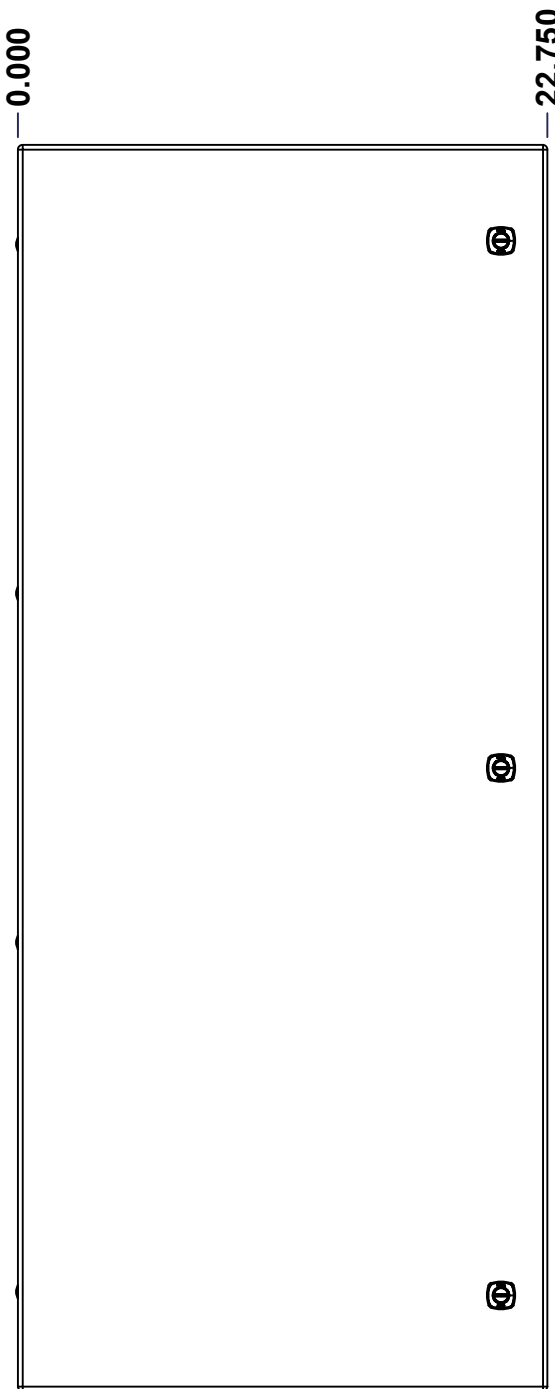
BACK



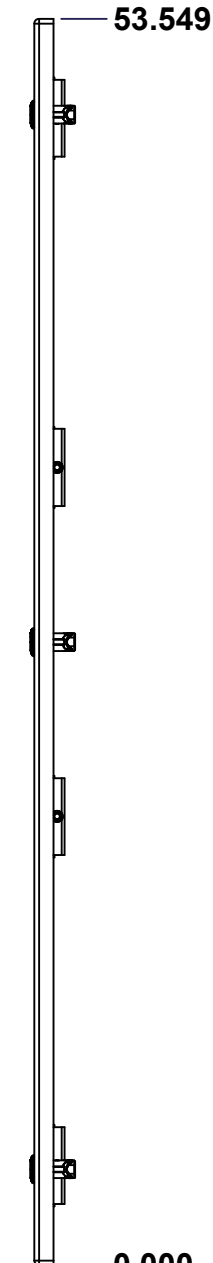
BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.835

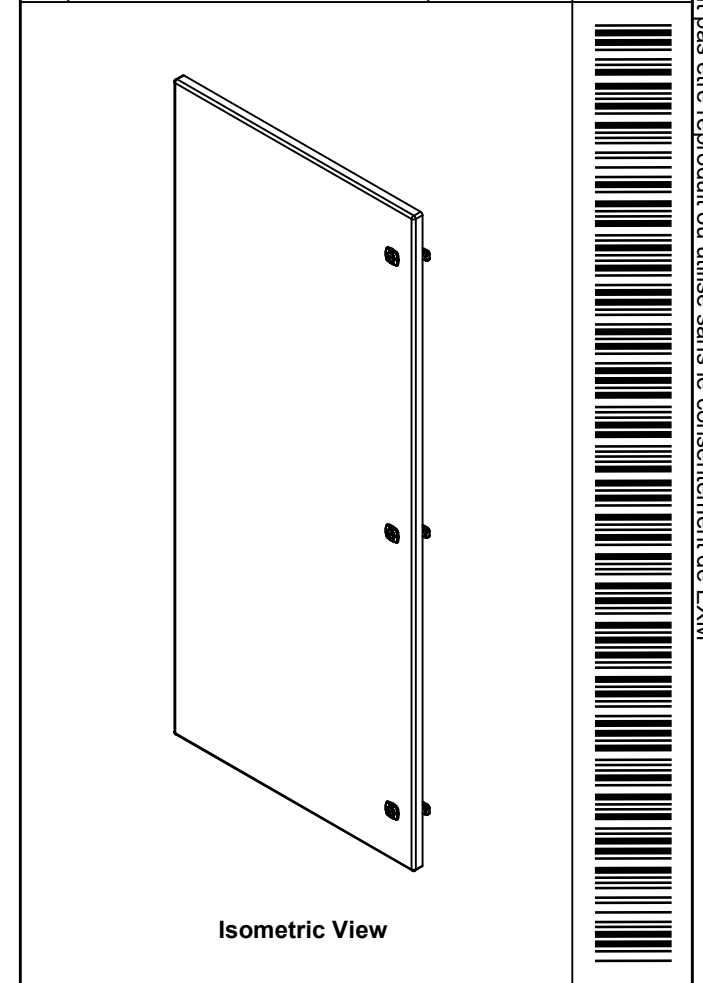
0.000


22.750

53.549

0.000

No.	Revisions	Date	By/Par



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-Jun-21	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 9412SSDD 60" x 48" Lock Door			Detail Rev.
Part Number Numéro Pièce <b>9412SSDD604818LD</b>		Rev. <b>0</b>	10 16

SEE BILL OF MATERIAL ON LAST PAGE

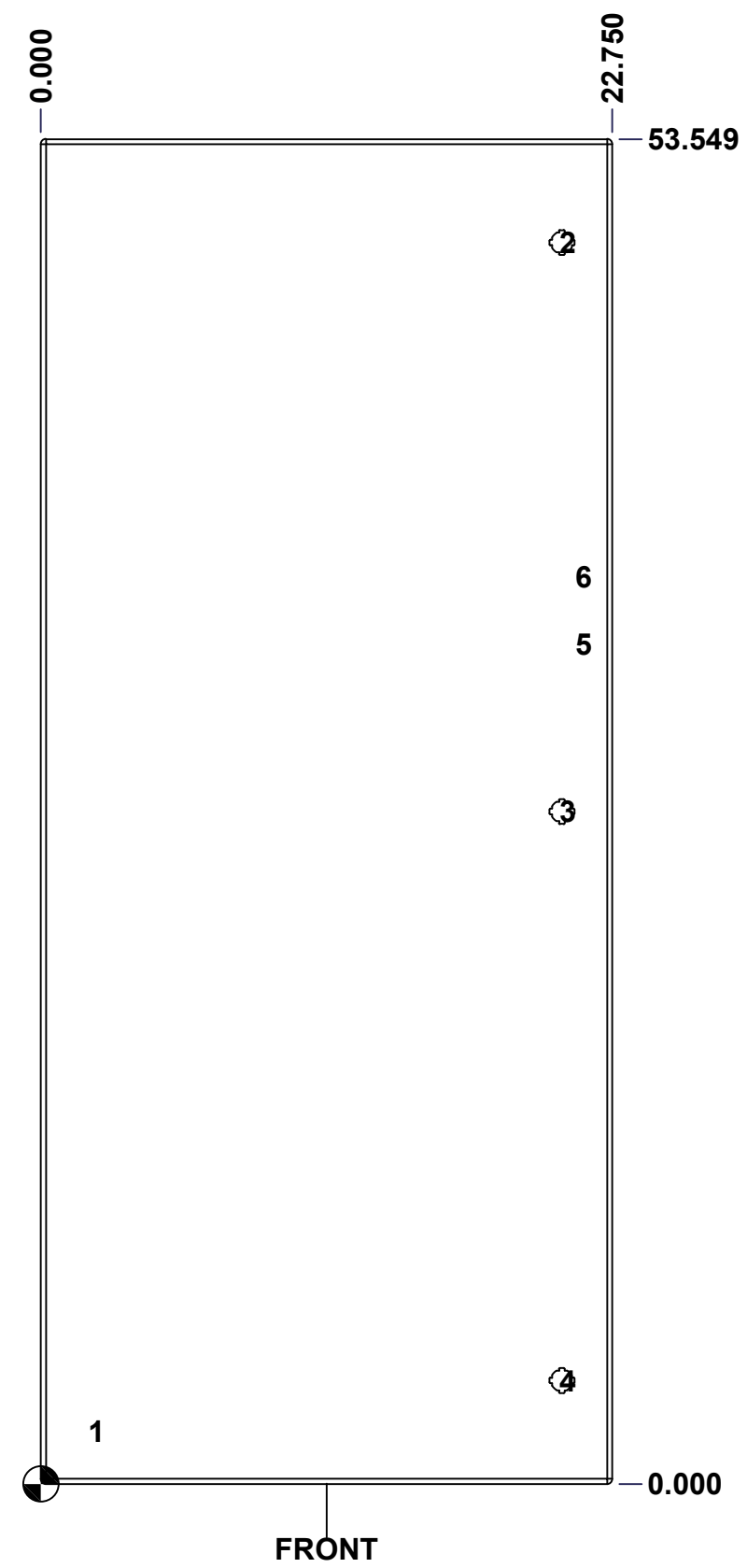
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	20.750	49.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
3	20.750	26.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
4	20.750	4.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
5	21.402	33.435	STUDS M6 x 18mm (Inside)
6	21.402	36.113	STUDS M6 x 18mm (Inside)

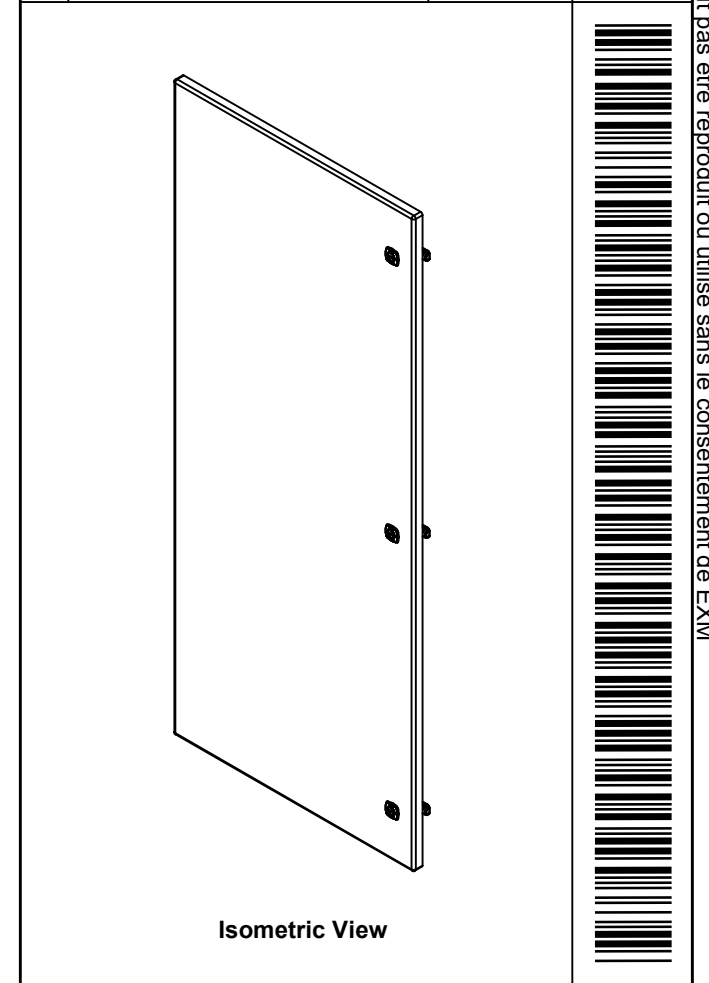


	Description	Status	
	9412SSDD 60" x 48" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	11
	<b>9412SSDD604818LD</b>	<b>0</b>	16

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No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jun-21
Material / Matière: 12 Ga Stainless Steel 304 (2.5mm)	

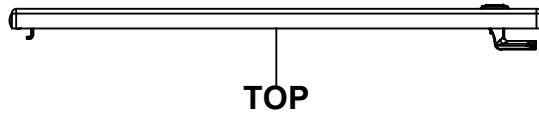
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 9412SSDD 60" x 48" Lock Door	
Detail Rev.	

Part Number / Numéro Pièce: <b>9412SSDD604818LD</b>	Rev. 0	12 / 16
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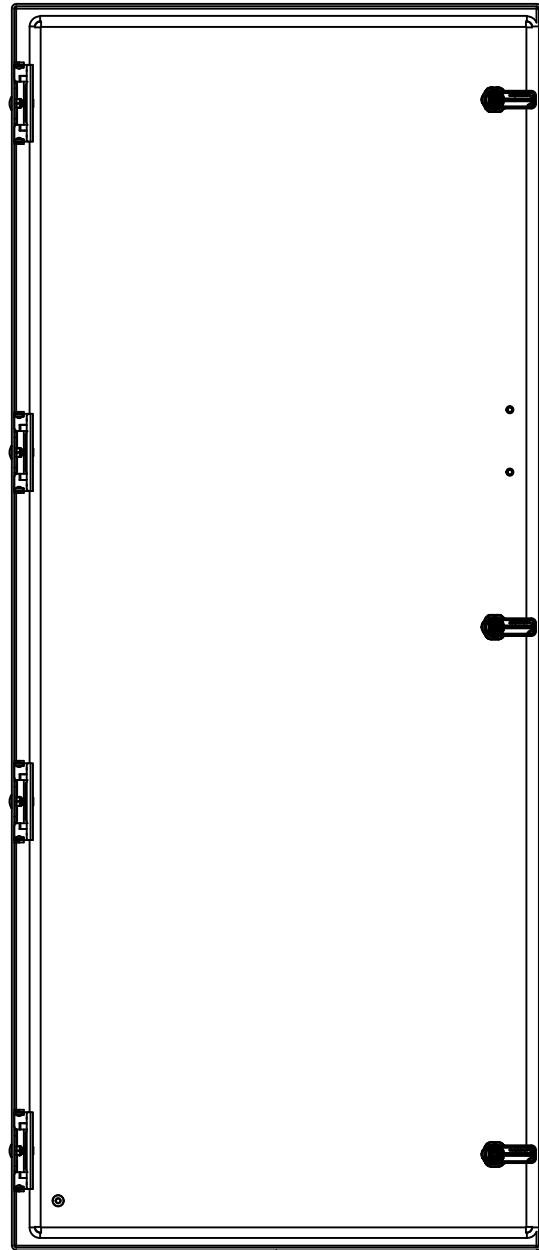
QTY	Part Number	Rev	Description
2	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-00265	1	M6 x 13mm Stainless Steel 316 Carriage Bolt
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412SSDD604818DG	0	9412SSDD 60" x 48" Door Gasket
1	9412SSDD604818LD-P	0	9412SSDD 60" x 48" Slave Door Part
3	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
4	STK-A-33012	3	5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly
4	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
Parts List			

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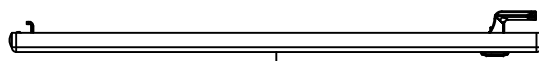
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TOP

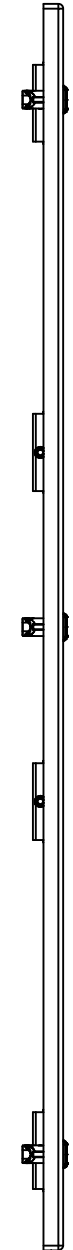


BACK



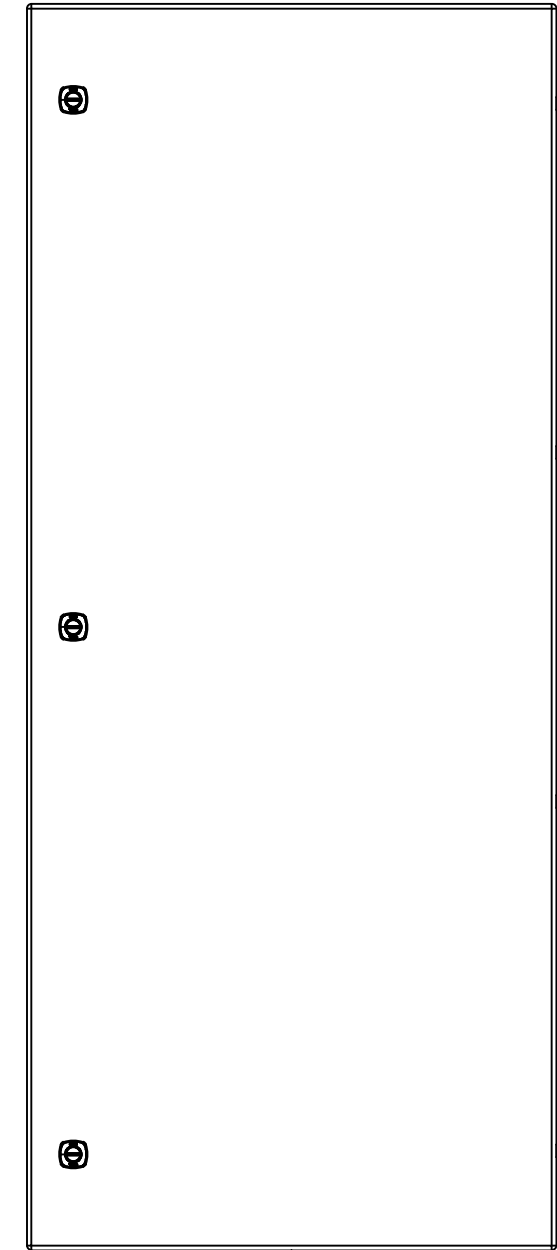
BOTTOM

0.000  
0.835



LEFT

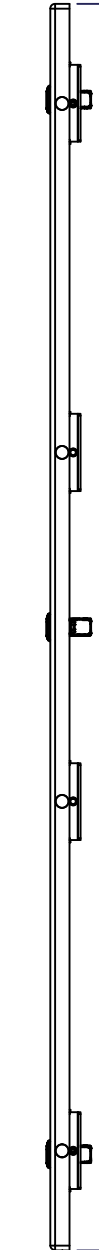
0.000



FRONT

22.750

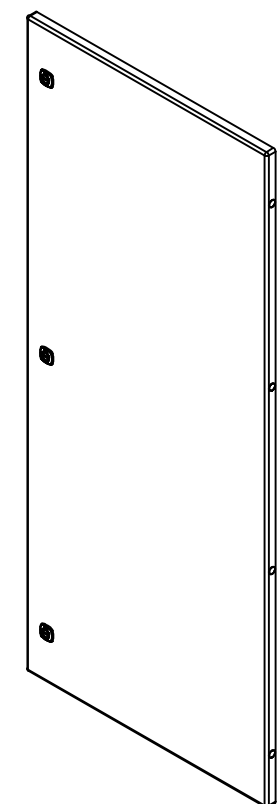
53.549



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

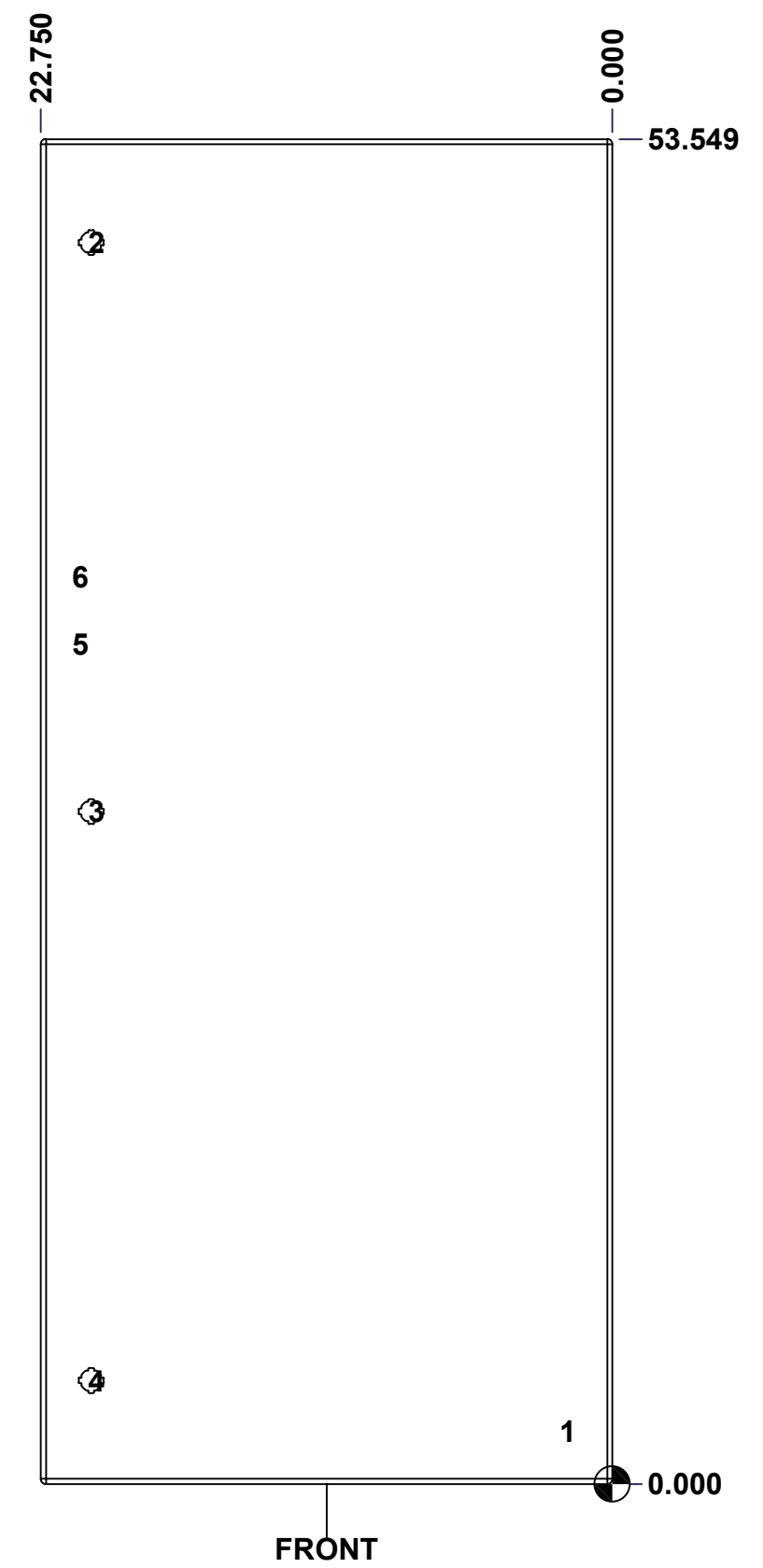
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 21-Jun-21
Material Matière 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 9412SSDD 60" x 48" Flange Door	Detail Rev.
Part Number Numéro Pièce <b>9412SSDD604818FD</b>	Rev. 13 <b>0</b> 16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	20.750	49.430	LOCK 889 SCQ4-SLSS6 @ 180.0°
3	20.750	26.774	LOCK 889 SCQ4-SLSS6 @ 180.0°
4	20.750	4.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
5	21.402	33.435	STUDS M6 x 18mm (Inside)
6	21.402	36.113	STUDS M6 x 18mm (Inside)

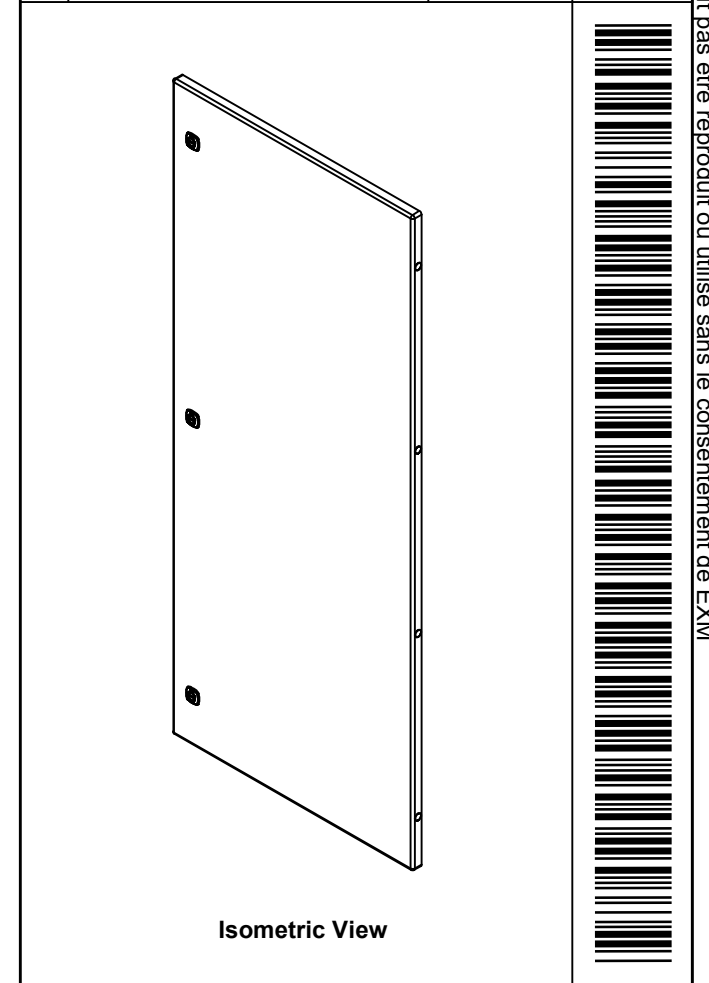


	Description 9412SSDD 60" x 48" Flange Door	Status (NULL)
	Part Number Numéro Pièce <b>9412SSDD604818FD</b>	Rev. 14 <b>0</b> 16

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No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-Jun-21

Material / Matière	12 Ga Stainless Steel 304 (2.5mm)
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Color / Couleur: Unpainted	Finish / Fini: Brushed
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Description: 9412SSDD 60" x 48" Flange Door	Detail Rev.
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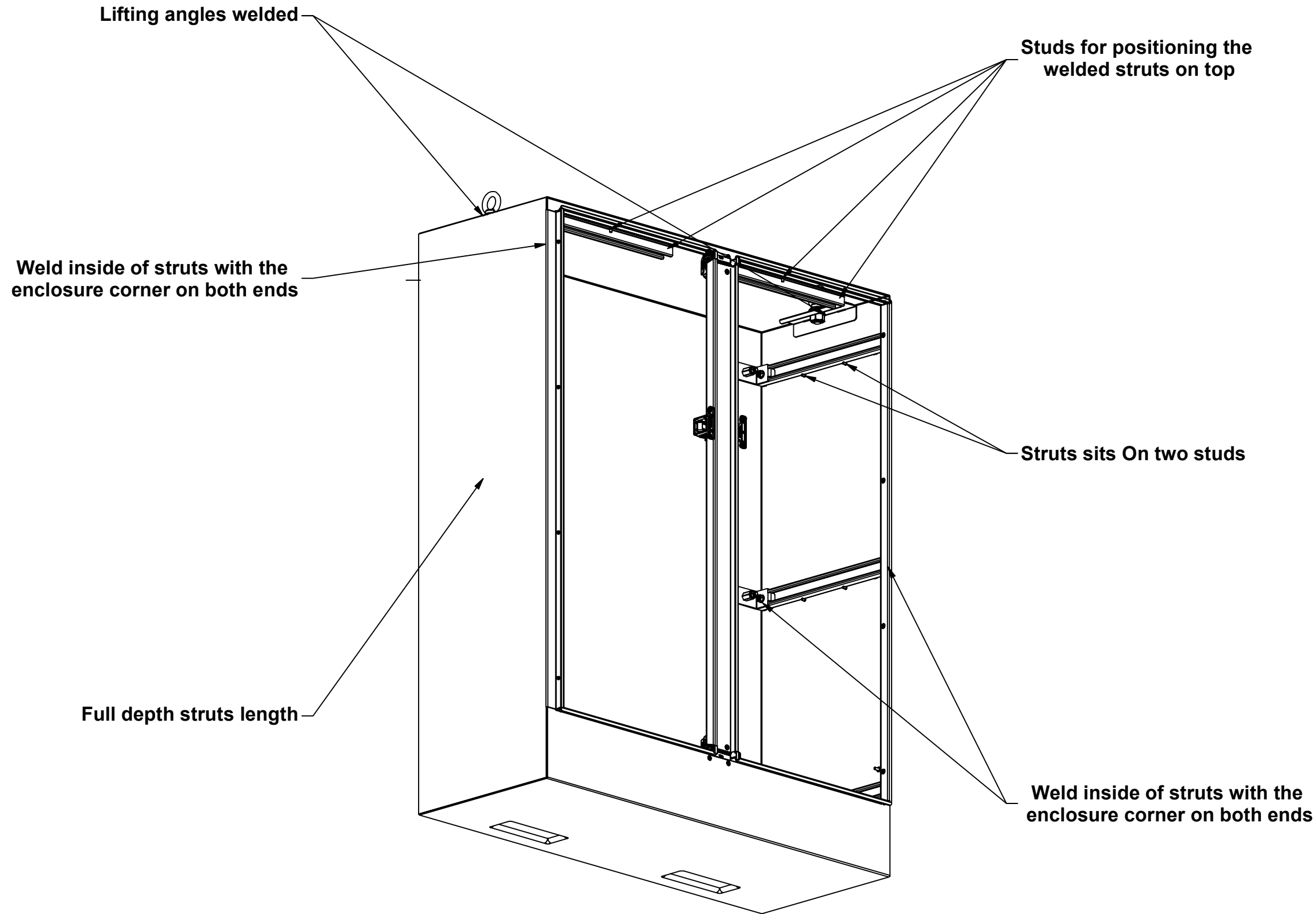
Part Number / Numéro Pièce: <b>9412SSDD604818FD</b>	Rev. 0	15 / 16
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QTY	Part Number	Rev	Description
2	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-00265	1	M6 x 13mm Stainless Steel 316 Carriage Bolt
1	9412SSDD604818DG	0	9412SSDD 60" x 48" Door Gasket
1	9412SSDD604818FD-P	0	9412SSDD 60" x 48" Master Door Part
3	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
4	STK-A-33012	3	5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly
4	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
Parts List			

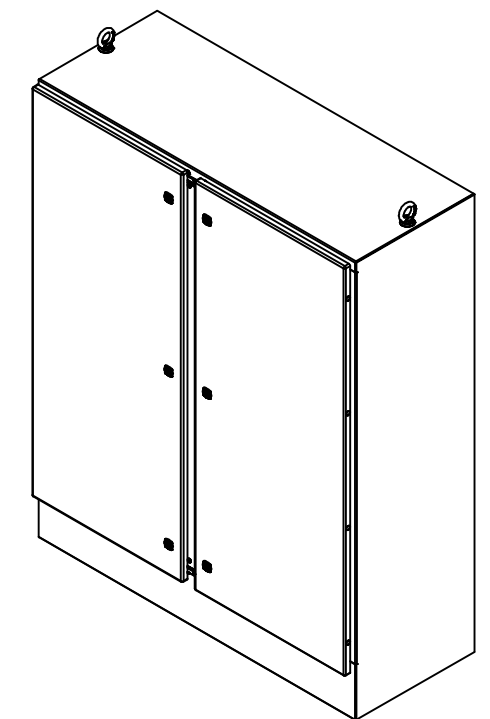
All knockouts are actual size / Les disques défonçables sont grandeur réel  
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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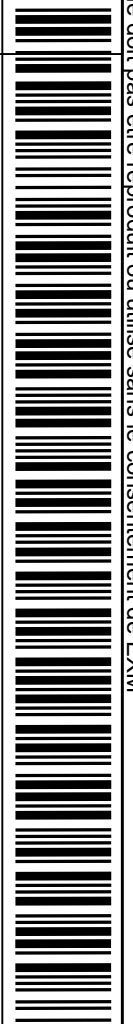
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No.	Revisions	Date	By/Par



Isometric View



	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 11-Aug-05
Material Matière 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 9412SSDD 60" x 48" x 18" Assembly	
Detail Rev.	
Part Number Numéro Pièce 9412SSDD Welding Details	Rev. 16 <b>0</b>