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Tolerance ±1/32" unless otherwise specified

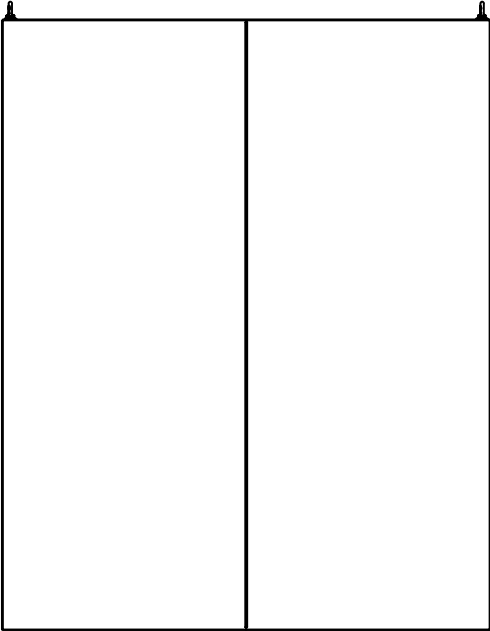
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Tolérance ±1/32" sauf spécification contraire

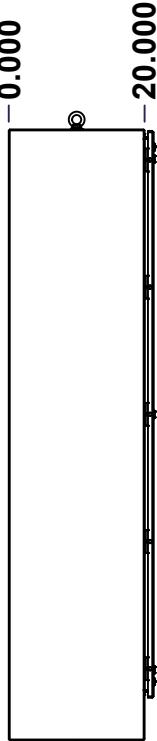
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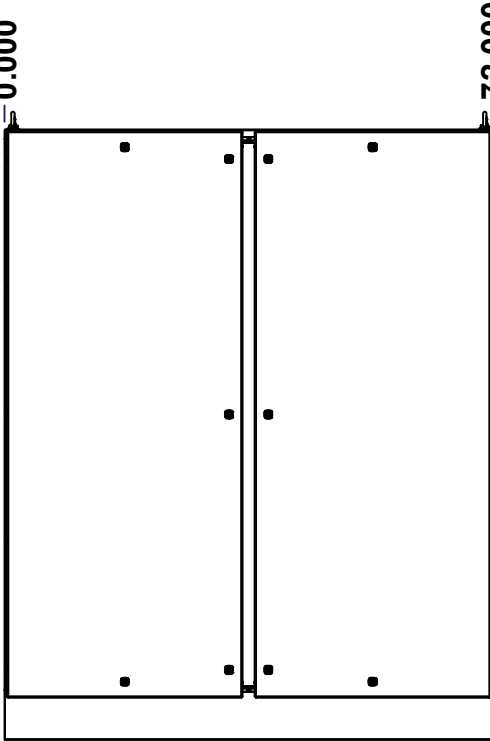
TOP



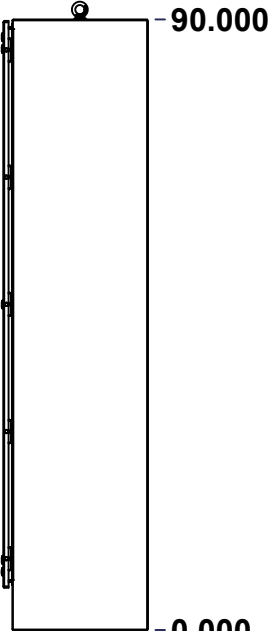
BACK



LEFT



FRONT



RIGHT

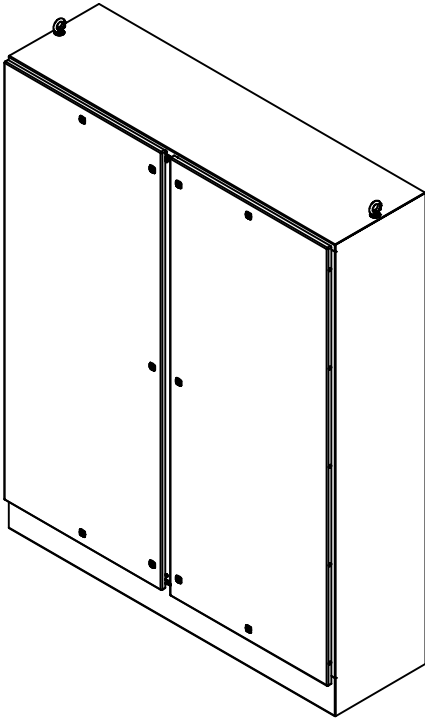


BOTTOM

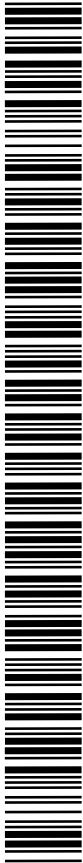
GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

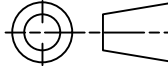


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 07-Mar-22	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 9412SSDD 90" x 72" x 20" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
9412SSDD907220			0

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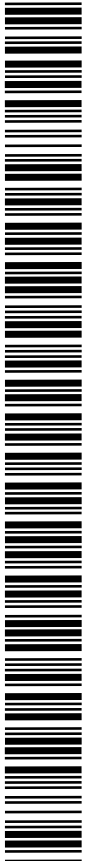
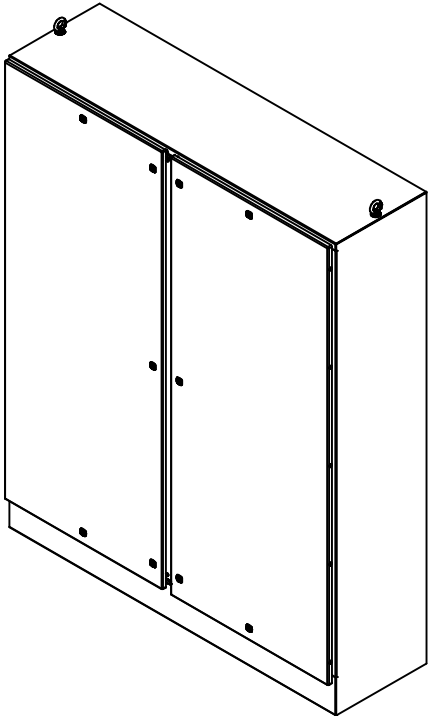
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)
8	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

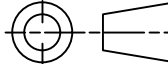


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 07-Mar-22	
Material Matière		BoxCad: BoxCad 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 9412SSDD 90" x 72" x 20" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	2
9412SSDD907220		0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9412SSDD907220FD	0	9412SSDD 90" x 72" Flange Door
1	9412SSDD907220LD	0	9412SSDD 90" x 72" Lock Door
1	9412SSDD907220B	0	9412SSDD 90" x 72" x 20" Body
2	9412SSDD907220GP	0	9412SSDD Gland Plate
10	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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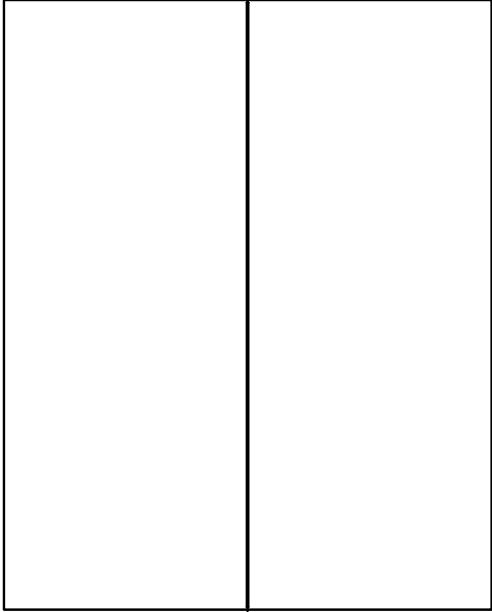
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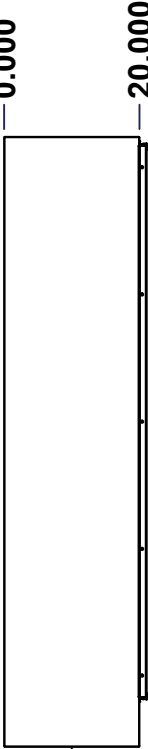
Tolérance ±1/32" sauf spécification contraire



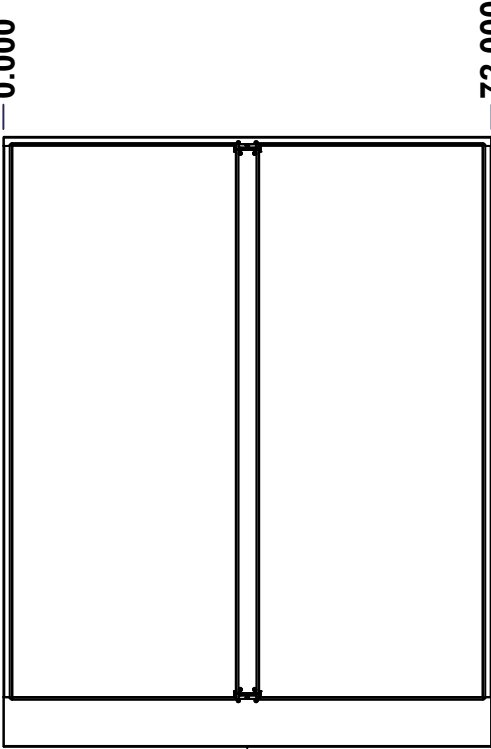
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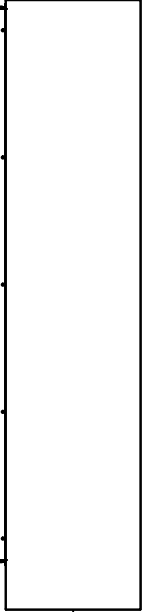
BACK



LEFT



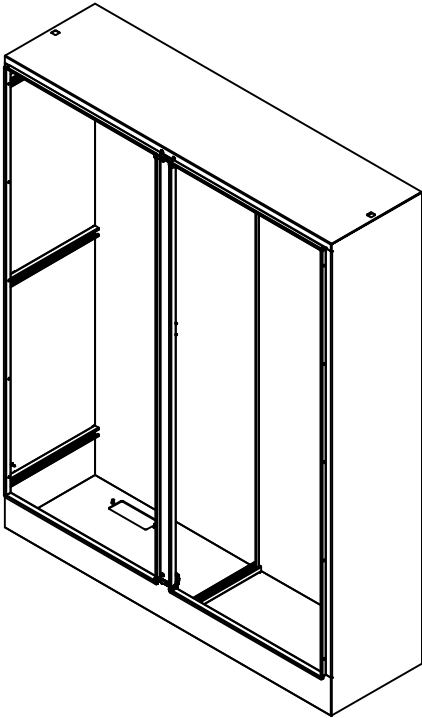
FRONT



RIGHT



BOTTOM



Isometric View



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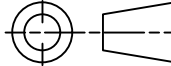


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

07-Mar-22

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

9412SSDD 90" x 72" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

9412SSDD907220B

Rev.

3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

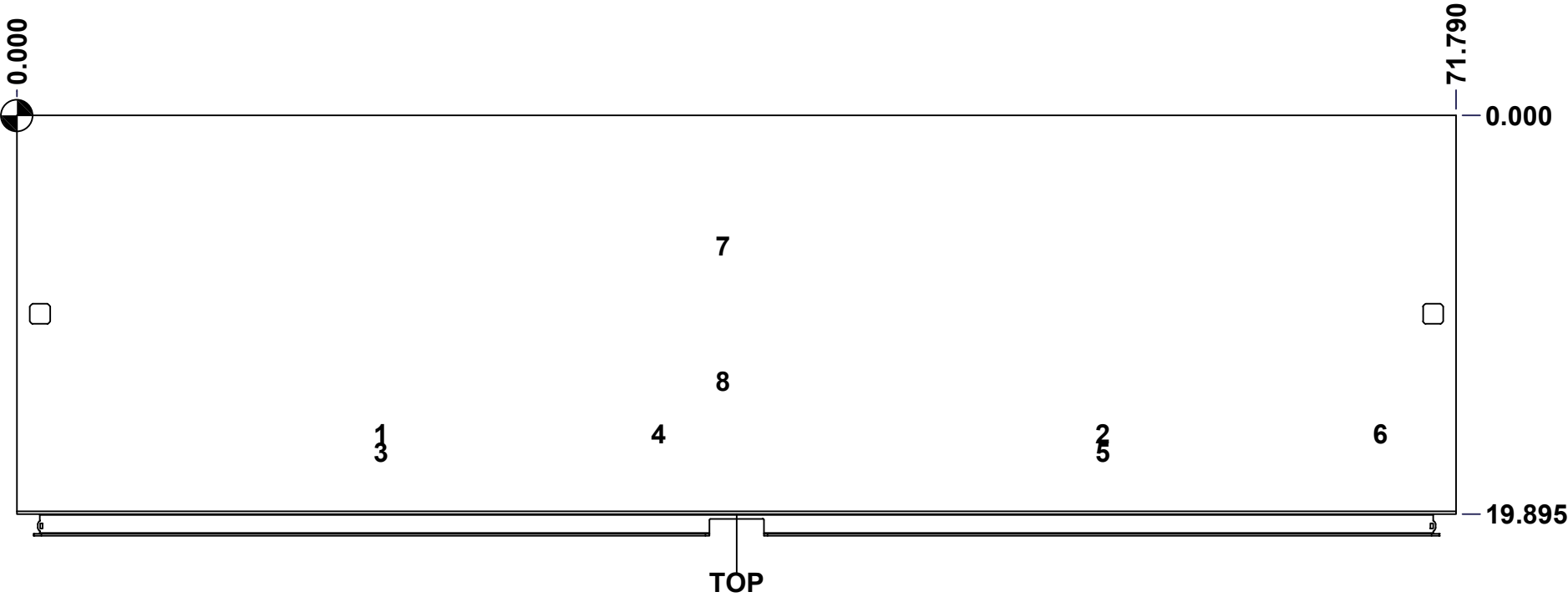
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.895	15.895	Struts CR400 27.500" (Inside)
2	53.895	15.895	Struts CR400 27.500" (Inside)
3	17.895	16.824	STUDS M6 x 10mm (Inside)
4	31.761	15.895	STUDS M6 x 10mm (Inside)
5	53.895	16.824	STUDS M6 x 10mm (Inside)
6	67.761	15.895	STUDS M6 x 10mm (Inside)
7	34.966	6.520	STUDS M6 x 10mm (Inside)
8	34.966	13.270	STUDS M6 x 10mm (Inside)

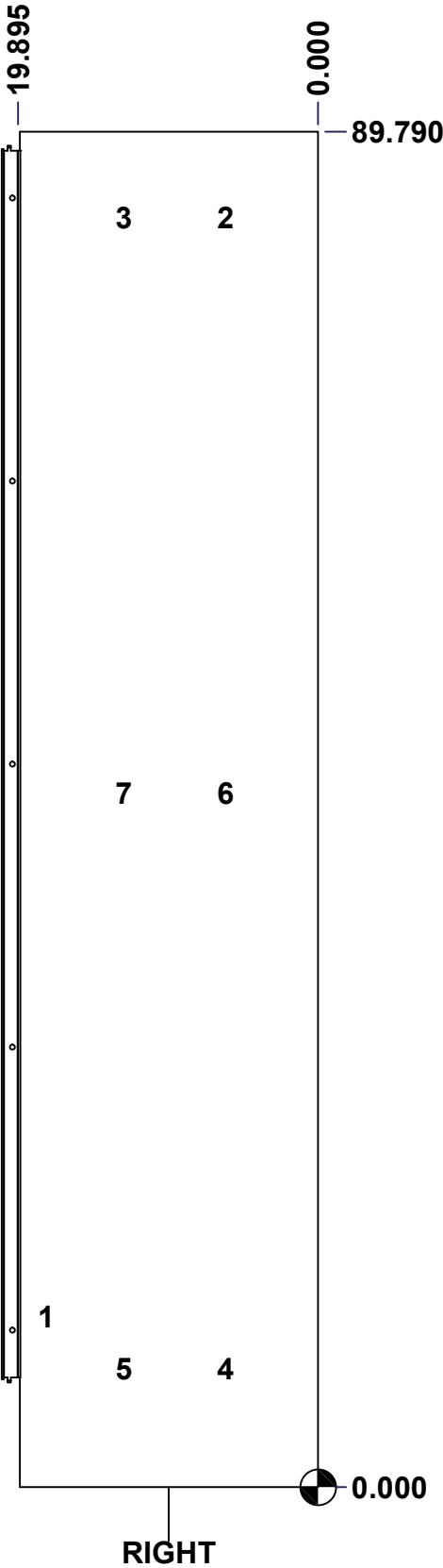


	Description 9412SSDD 90" x 72" x 20" Body	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD907220B	Rev. 0	4 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.395	11.270	GND STUD M6 x 16mm (Inside)
2	6.520	84.091	STUDS M6 x 10mm (Inside)
3	13.270	84.091	STUDS M6 x 10mm (Inside)
4	6.520	7.841	STUDS M6 x 10mm (Inside)
5	13.270	7.841	STUDS M6 x 10mm (Inside)
6	6.520	45.966	STUDS M6 x 10mm (Inside)
7	13.270	45.966	STUDS M6 x 10mm (Inside)



	Description 9412SSDD 90" x 72" x 20" Body	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD907220B	Rev. 0	5 16

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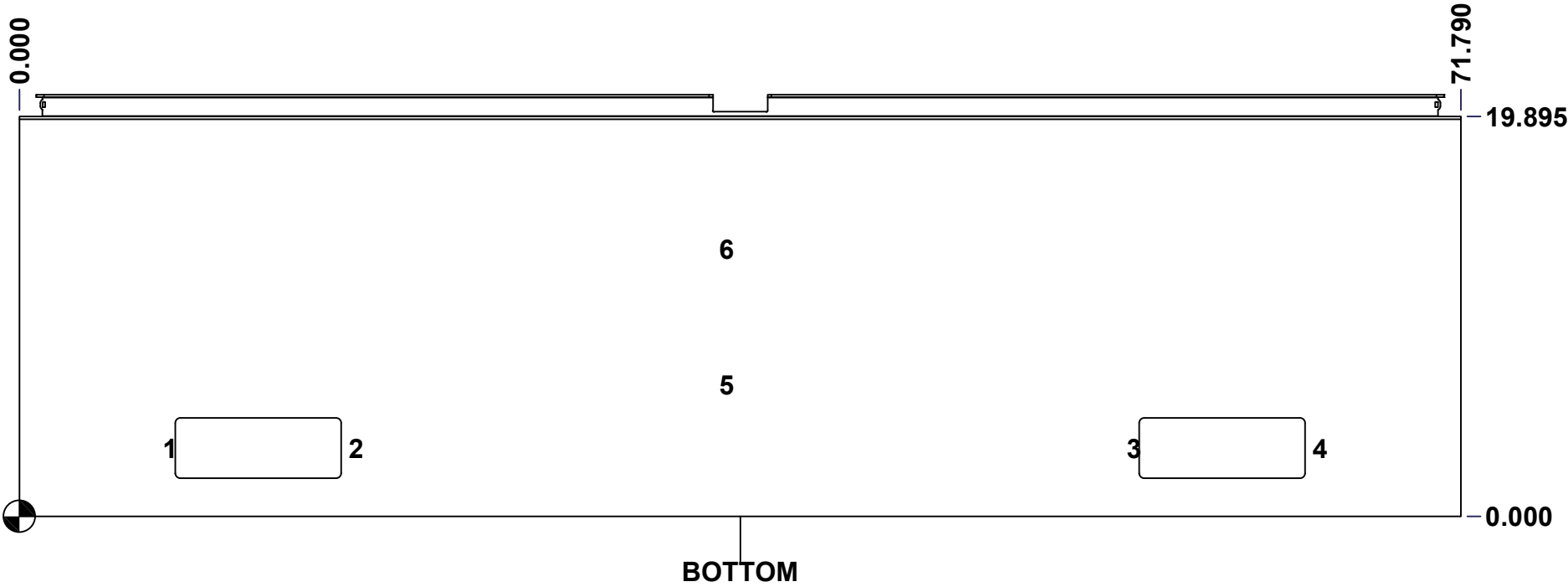
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	55.270	3.395	GP STUD M6 x 16mm (Inside)
4	64.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	34.966	6.520	STUDS M6 x 10mm (Inside)
6	34.966	13.270	STUDS M6 x 10mm (Inside)



	Description	Status	
	9412SSDD 90" x 72" x 20" Body	(NULL)	
	Part Number Numéro Pièce 9412SSDD907220B	Rev. 0	6 16

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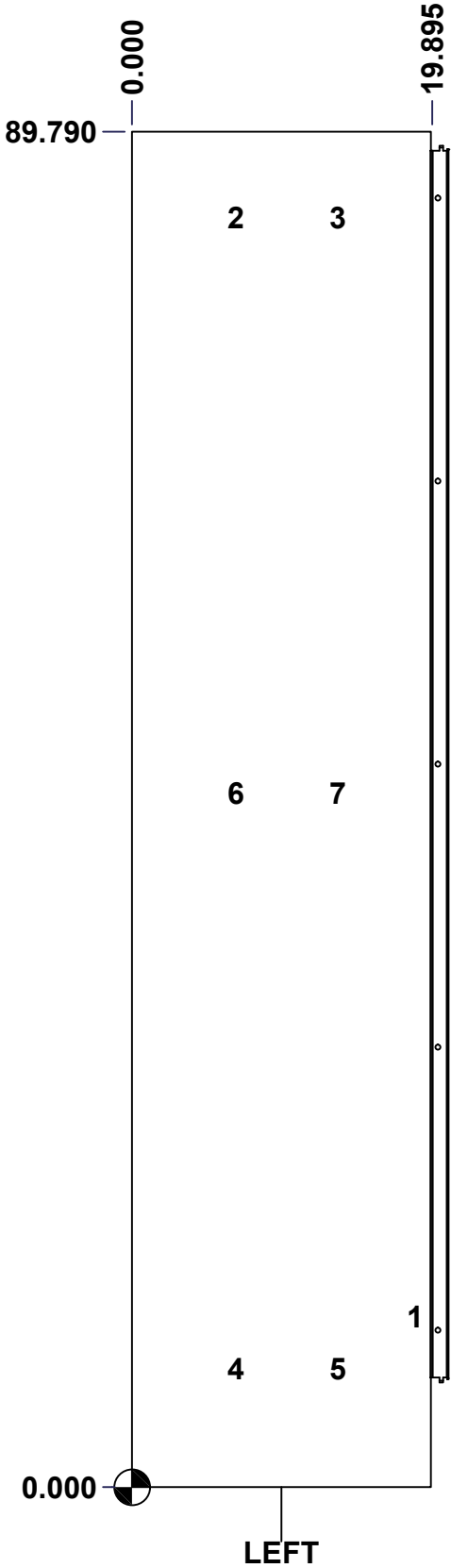
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.395	11.270	GND STUD M6 x 16mm (Inside)
2	6.520	84.091	STUDS M6 x 10mm (Inside)
3	13.270	84.091	STUDS M6 x 10mm (Inside)
4	6.520	7.841	STUDS M6 x 10mm (Inside)
5	13.270	7.841	STUDS M6 x 10mm (Inside)
6	6.520	45.966	STUDS M6 x 10mm (Inside)
7	13.270	45.966	STUDS M6 x 10mm (Inside)



	Description 9412SSDD 90" x 72" x 20" Body	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD907220B	Rev. 0	7 / 16

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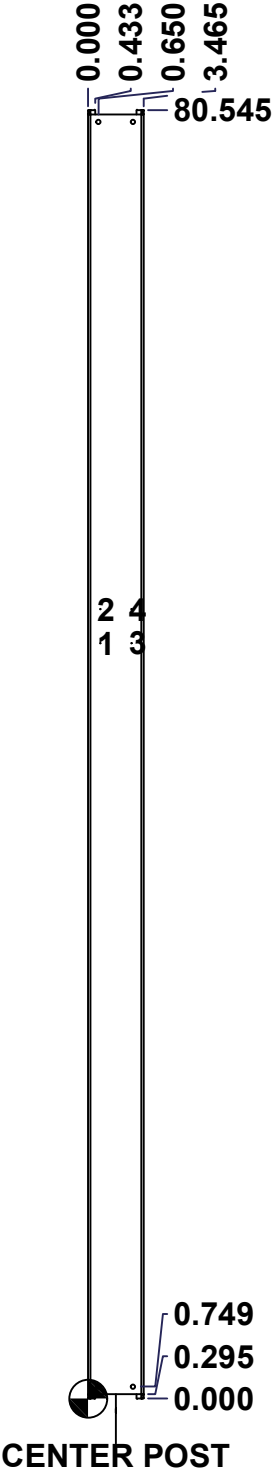
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	47.210	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	49.336	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	47.210	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	49.336	INTERLOCK STUD M6 x 16mm (Inside)

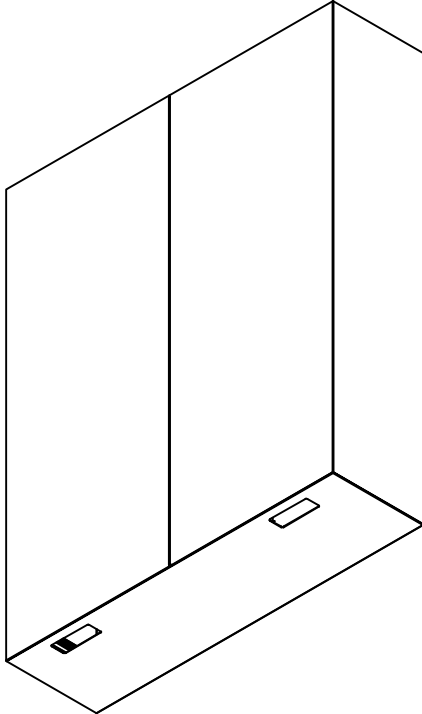


	Description 9412SSDD 90" x 72" x 20" Body	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD907220B	Rev. 0	8 16

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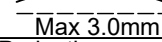
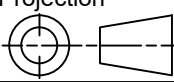
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No.	Revisions	Date	By/Par



Isometric View



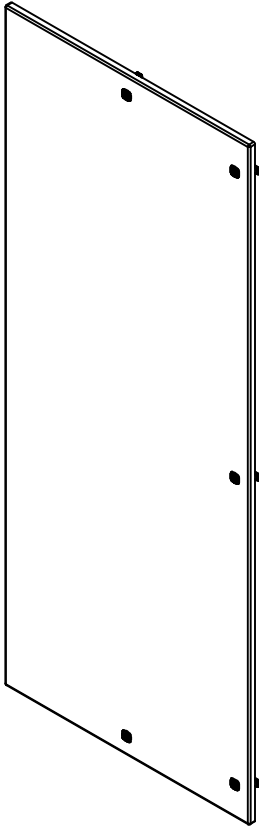
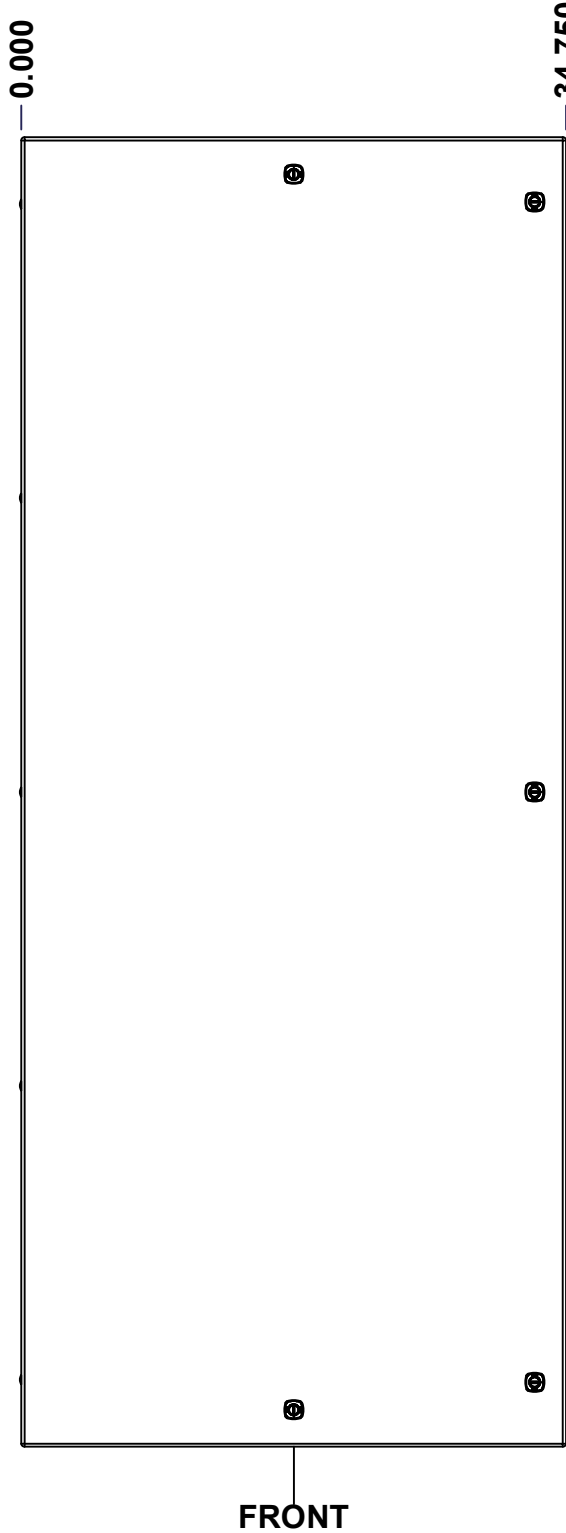
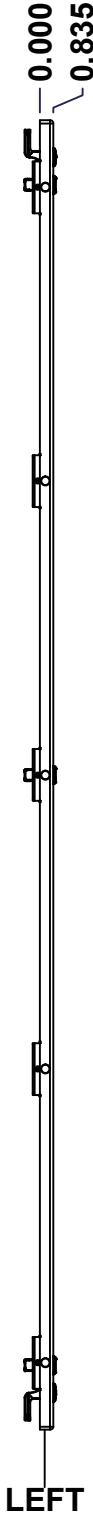
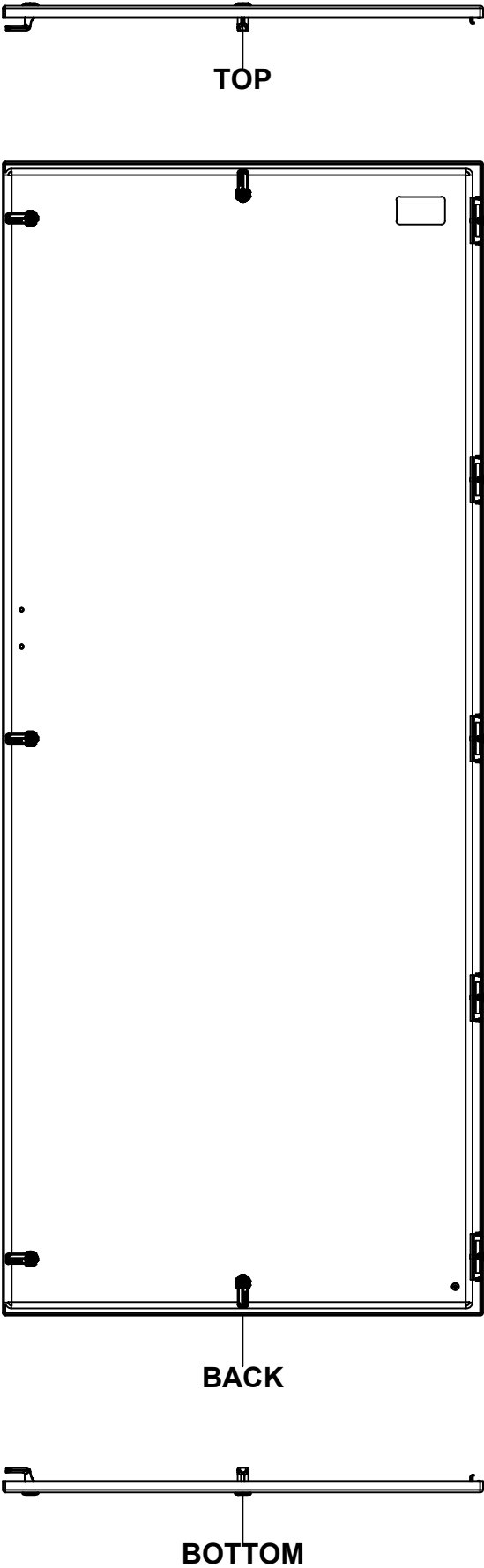
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		07-Mar-22	
12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur		Unpainted	
Finish Fini		Brushed	
Description		Detail Rev.	
9412SSDD 90" x 72" x 20" Body			
Part Number Numéro Pièce		Rev.	9
9412SSDD907220B		0	16

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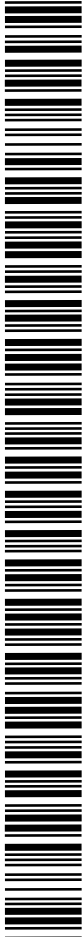
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Tolérance ±1/32" sauf spécification contraire



Isometric View



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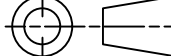


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Mar-22

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

9412SSDD 90" x 72" Lock Door

Detail Rev.

Part Number
Numéro Pièce

9412SSDD907220LD

Rev.

10

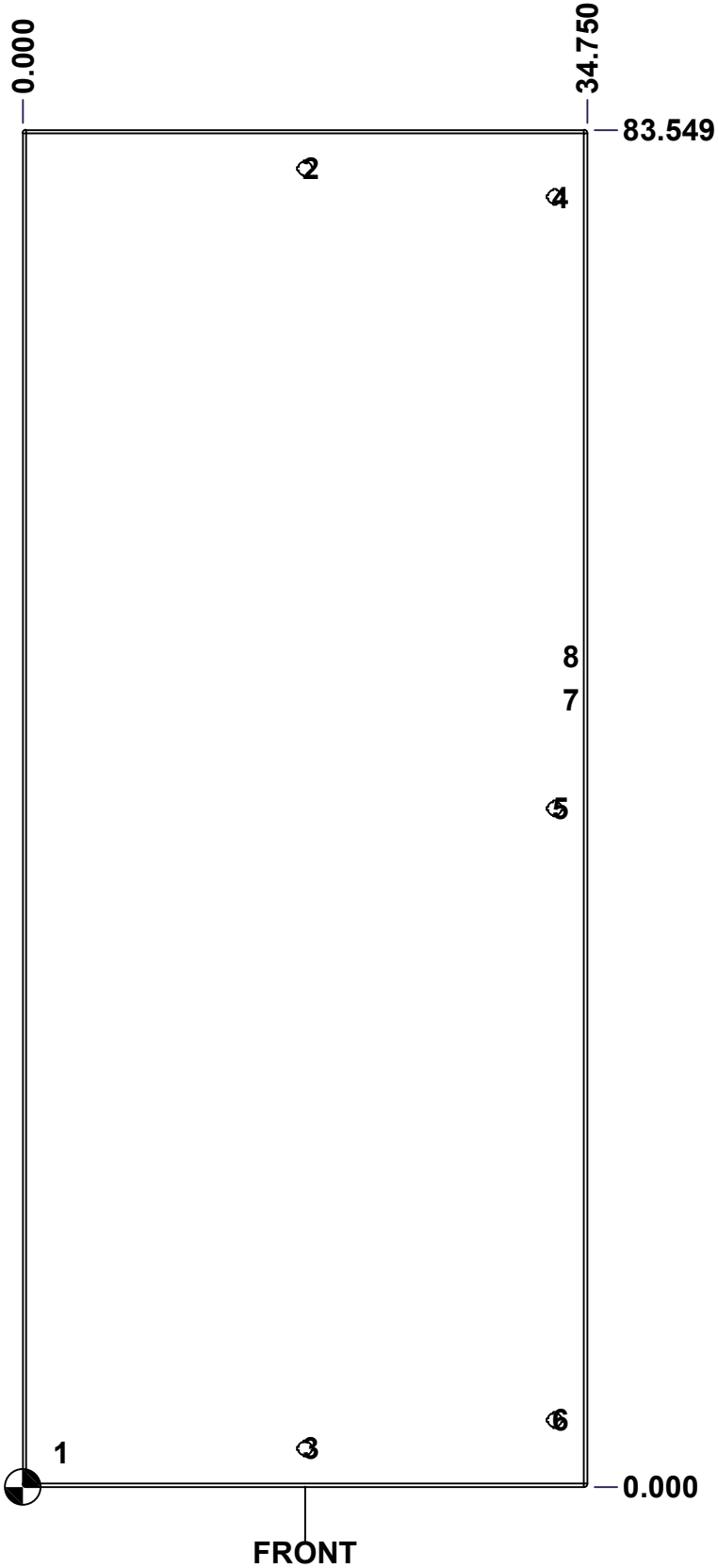
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16

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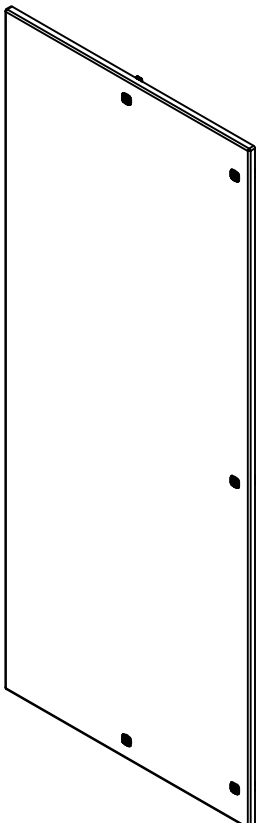
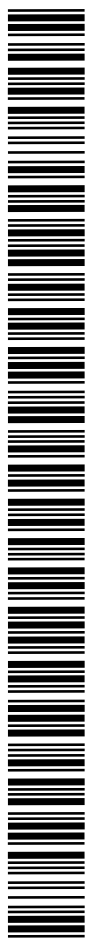
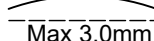
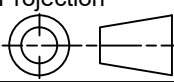
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	17.375	81.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
3	17.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
4	32.750	79.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
5	32.750	41.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
6	32.750	4.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
7	33.402	48.435	STUDS M6 x 18mm (Inside)
8	33.402	51.113	STUDS M6 x 18mm (Inside)



	Description	Status	
	9412SSDD 90" x 72" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	11
	9412SSDD907220LD	0	16

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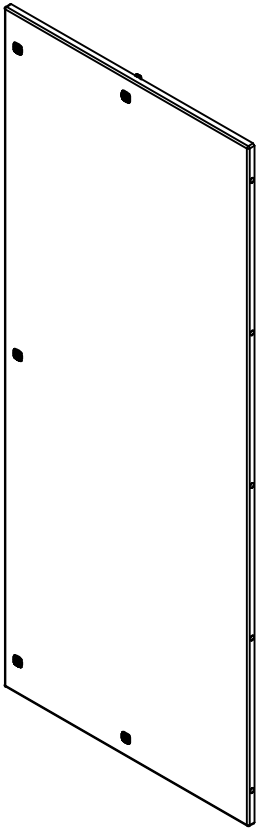
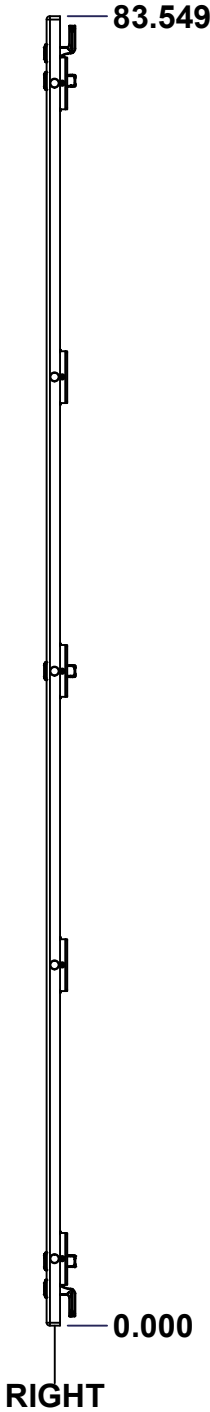
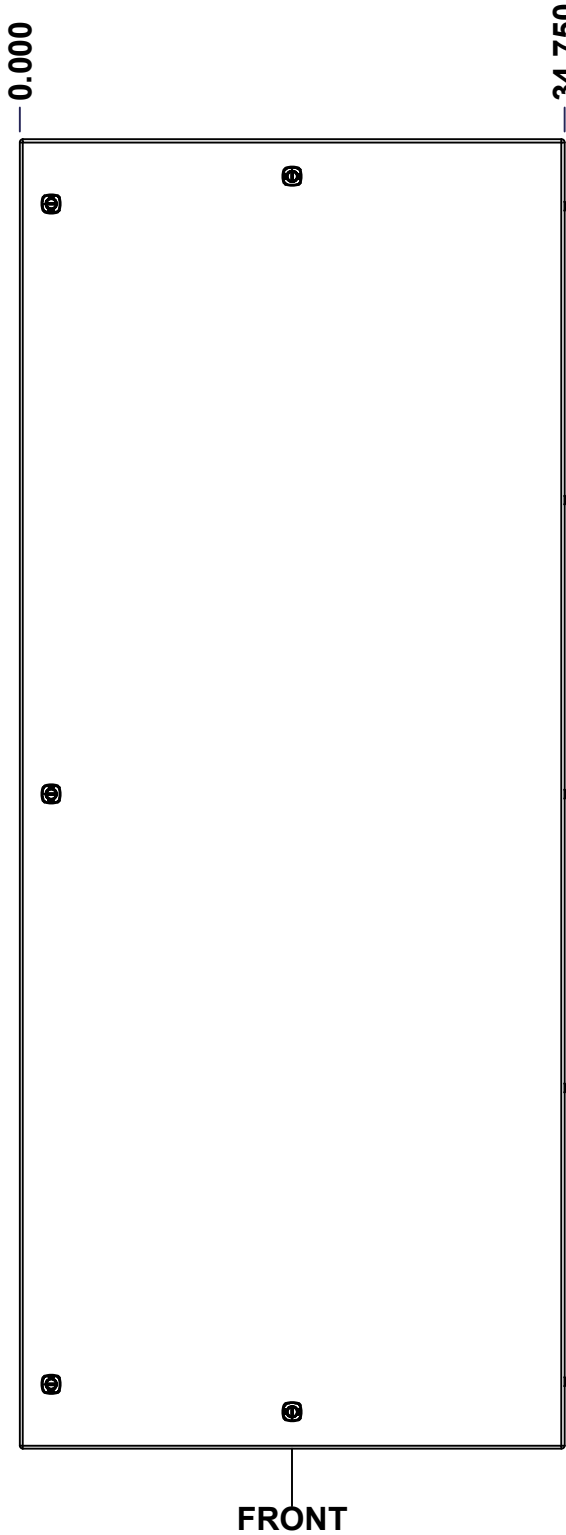
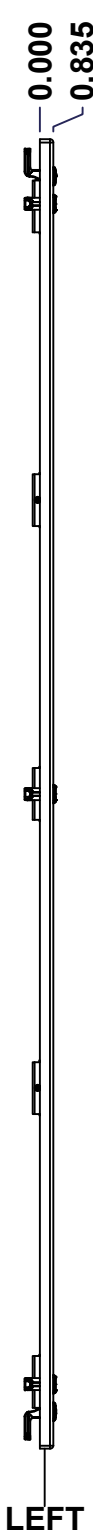
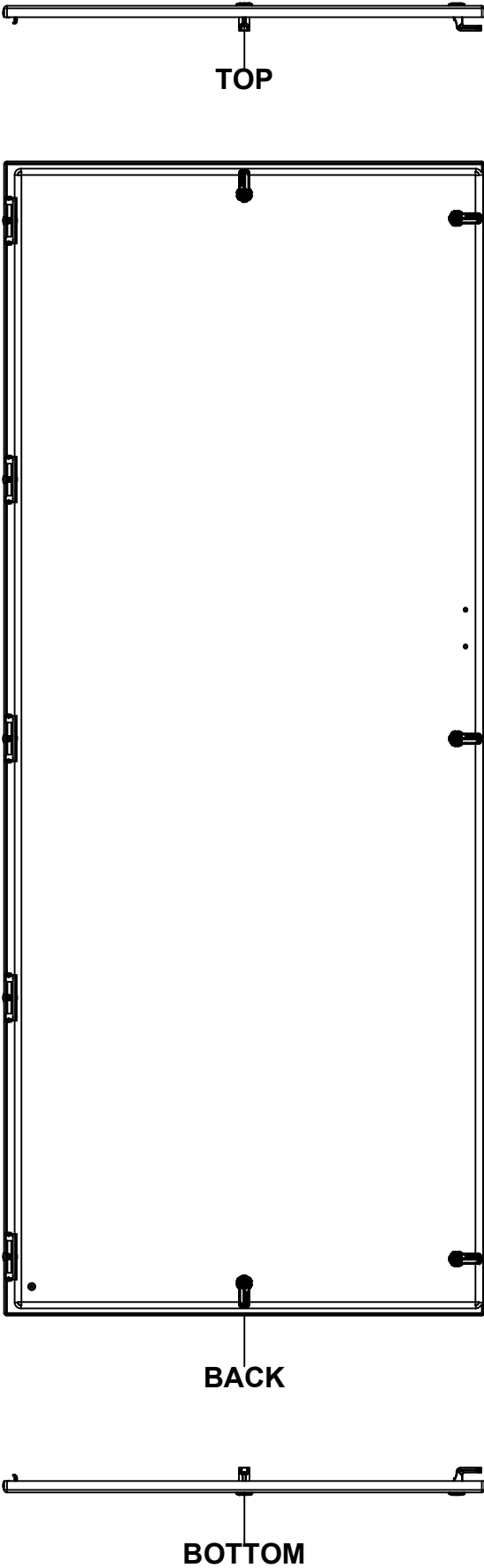
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Mar-22	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	
Finish Fini		Brushed	
Description		Detail Rev.	
9412SSDD 90" x 72" Lock Door			
Part Number Numéro Pièce		Rev.	12
9412SSDD907220LD		0	16

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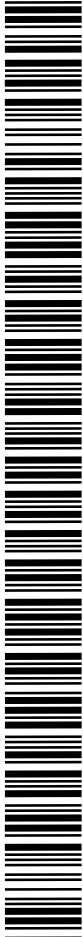
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



Isometric View



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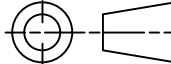


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Mar-22

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

9412SSDD 90" x 72" Flange Door

Detail Rev.

Part Number
Numéro Pièce

9412SSDD907220FD

Rev.

13

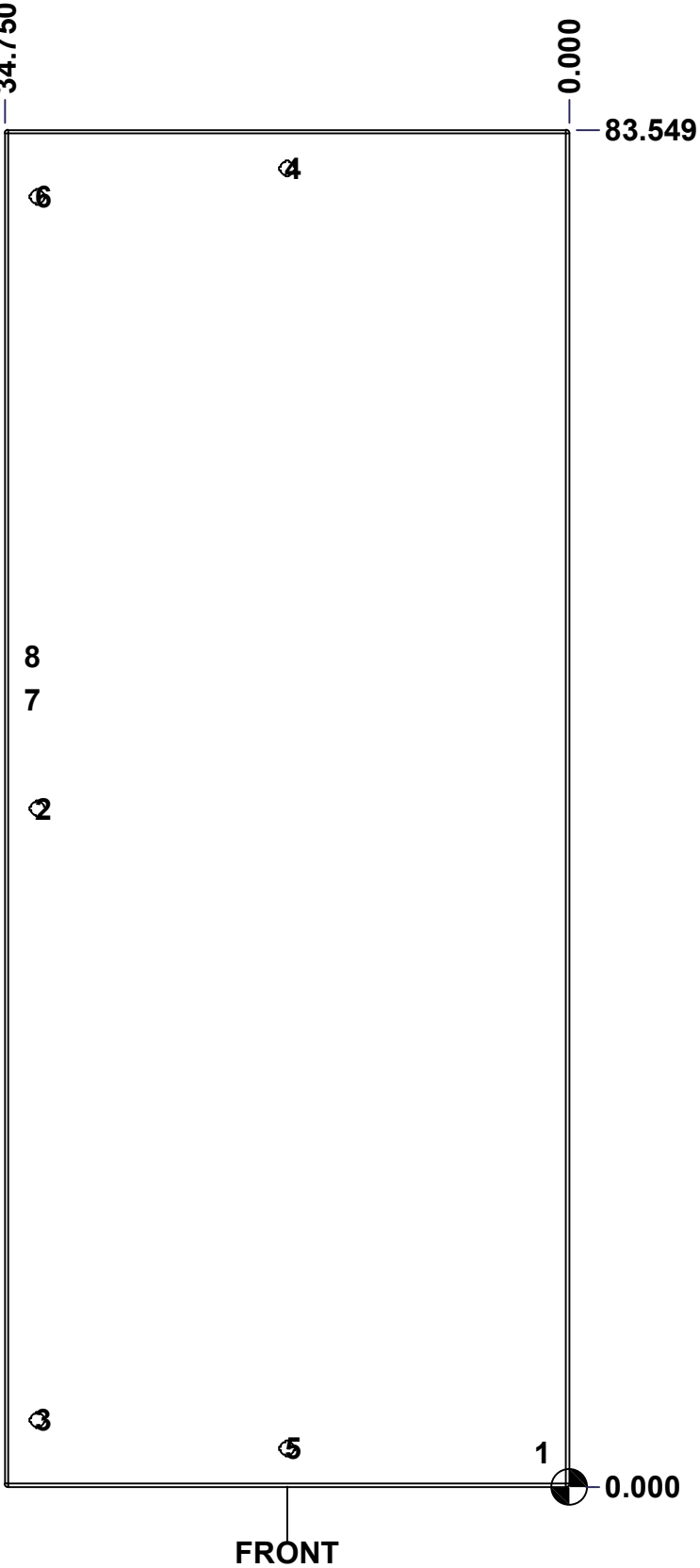
0

16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	32.750	41.774	LOCK 889 SCQ4-SLSS6 @ 180.0°
3	32.750	4.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
4	17.375	81.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
5	17.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
6	32.750	79.430	LOCK 889 SCQ4-SLSS6 @ 180.0°
7	33.402	48.435	STUDS M6 x 18mm (Inside)
8	33.402	51.113	STUDS M6 x 18mm (Inside)



	Description 9412SSDD 90" x 72" Flange Door	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD907220FD	Rev. 0	14 16

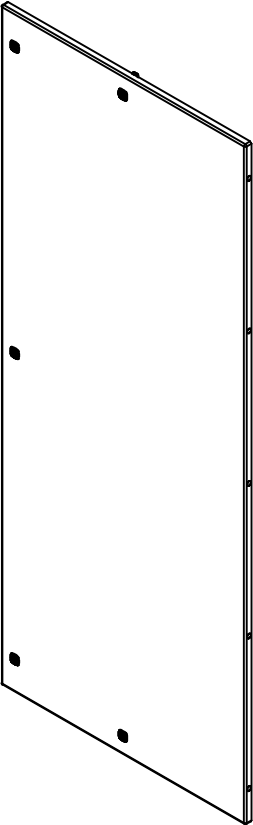
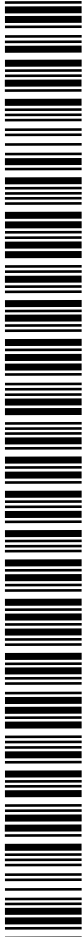
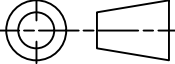
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412SSDD907220\9412SSDD907220.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Mar-22	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur Unpainted		Finish Fini Brushed	
Description 9412SSDD 90" x 72" Flange Door			Detail Rev.
Part Number Numéro Pièce 9412SSDD907220FD			Rev. 15 0 16

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2	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
5	STK-Q-00265	1	M6 x 13mm Stainless Steel 316LLLL Carriage Bolt
1	9412SSDD907220DG	0	9412SSDD 90" x 72" Door Gasket
1	9412SSDD907220FD-P	0	9412SSDD 90" x 72" Master Door Part
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
5	STK-A-33012	3	5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly
5	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

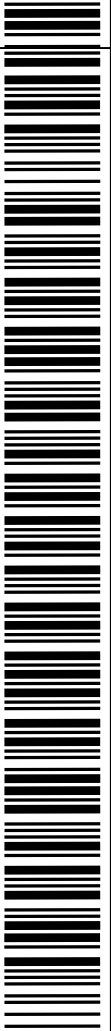
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Tolerance ±1/32" unless otherwise specified
All knockouts are actual size / Les disques défonçables sont grandeur réel
All dimensions are before paint / Toutes les dimensions sont avant peinture

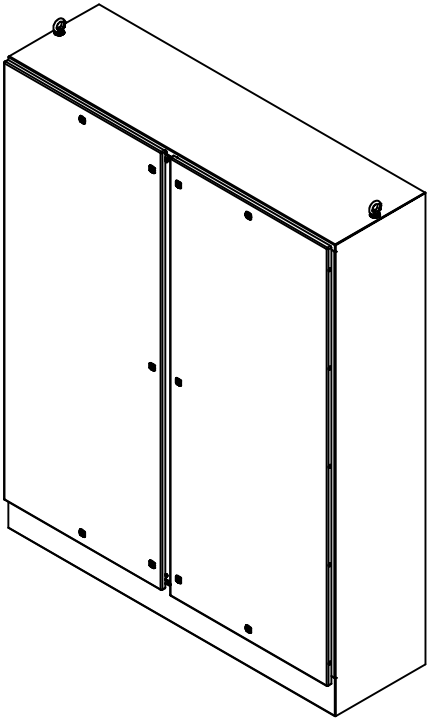
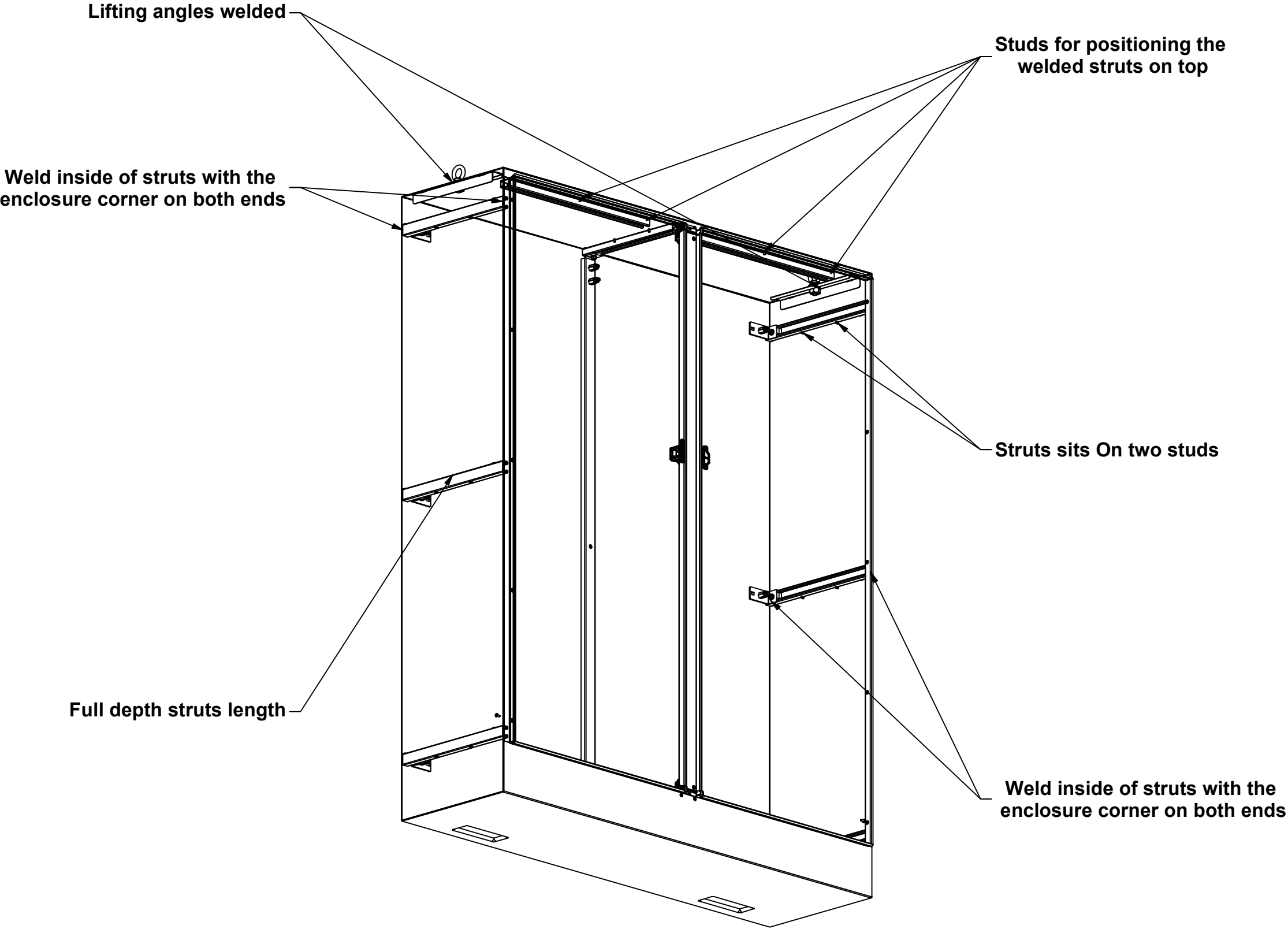
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



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Isometric View

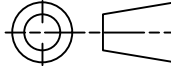


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 11-Aug-05	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 9412SSDD 90" x 72" x 20" Assembly			Detail Rev.
Part Number Numéro Pièce 9412SSDD Welding Details		Rev. 0	16 16