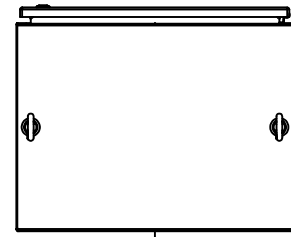
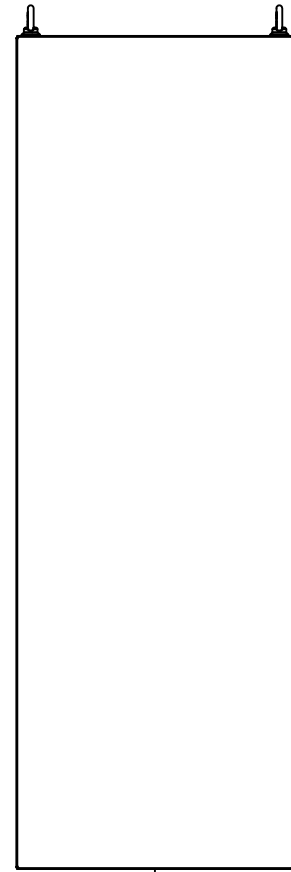


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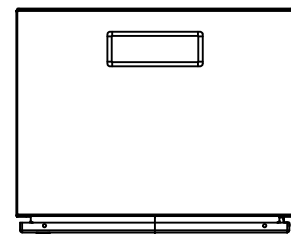
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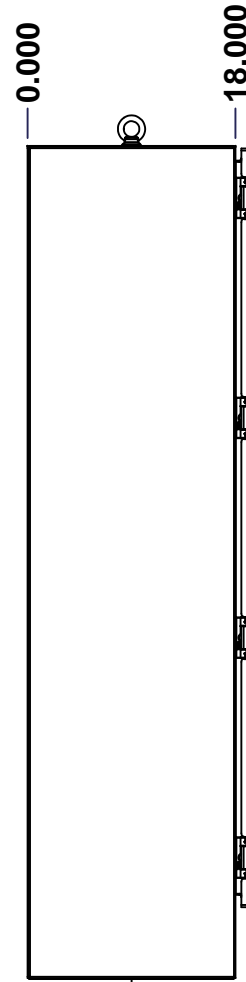
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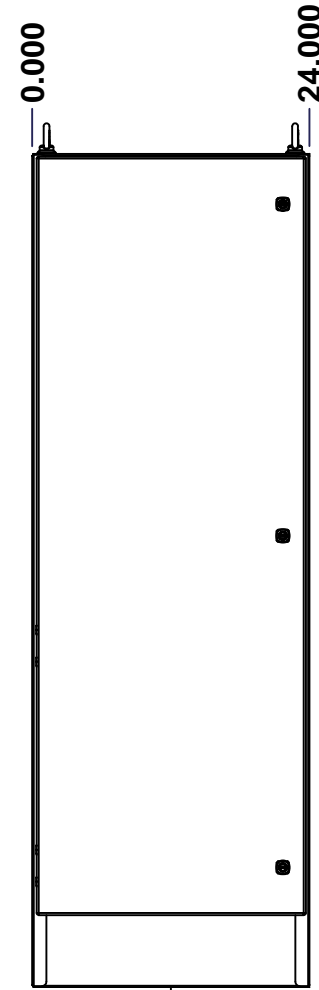
BACK



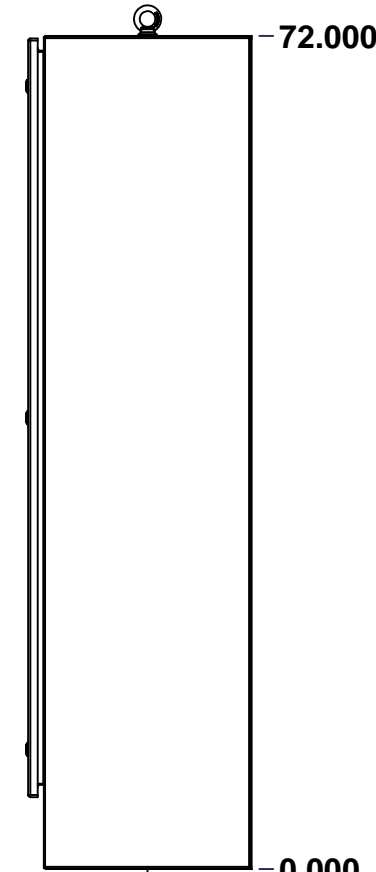
BOTTOM



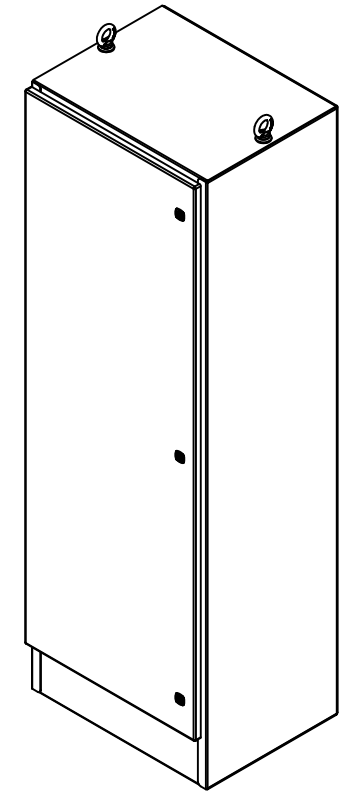
LEFT



FRONT




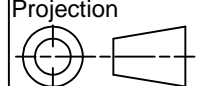
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 72" x 24" x 18" Assembly		
Part Number Numéro Pièce	Rev. 0	1 2
<b>9412ST722418</b>		

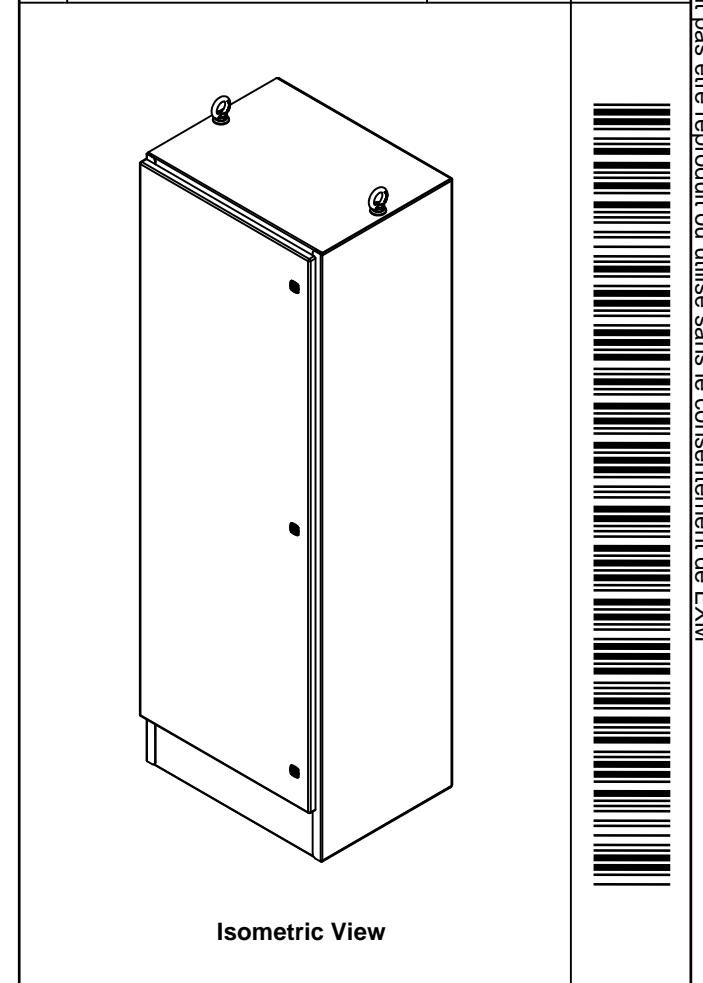
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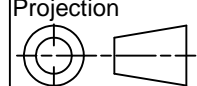
NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



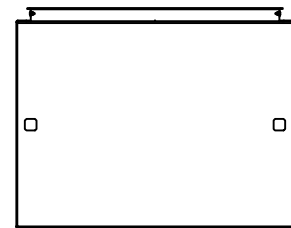
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	9412ST722418GP	0	9412 Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412ST722418C	0	9412 72" x 24" Cover
1	9412ST722418B	0	9412 72" x 24" x 18" Body
4	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

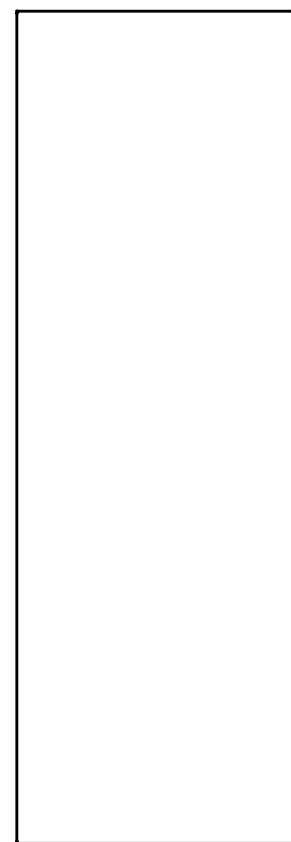
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description	9412 72" x 24" x 18" Assembly	
Part Number Numéro Pièce	9412ST722418	Rev. 2
		0

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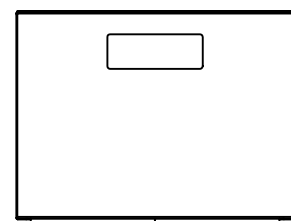
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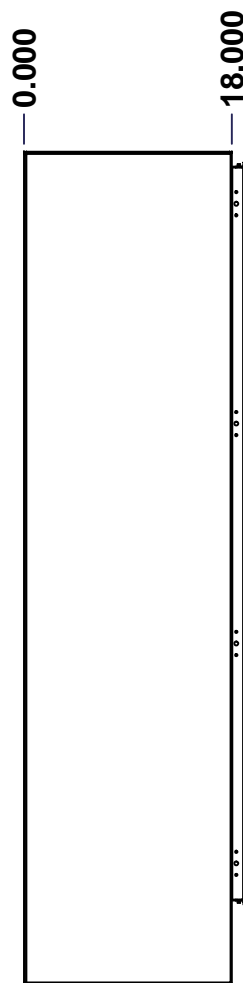
TOP



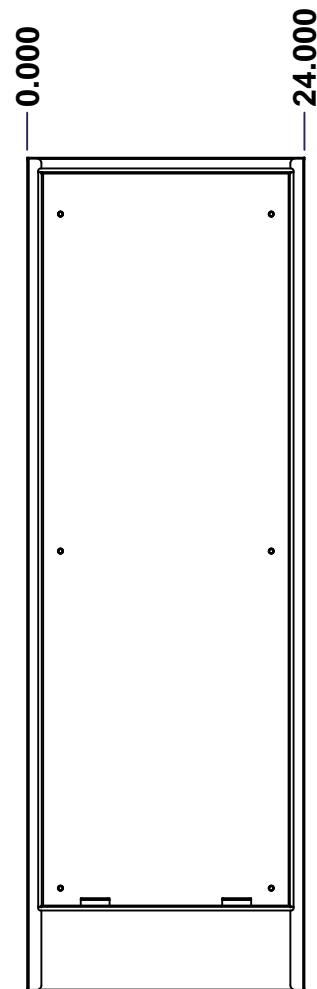
BACK



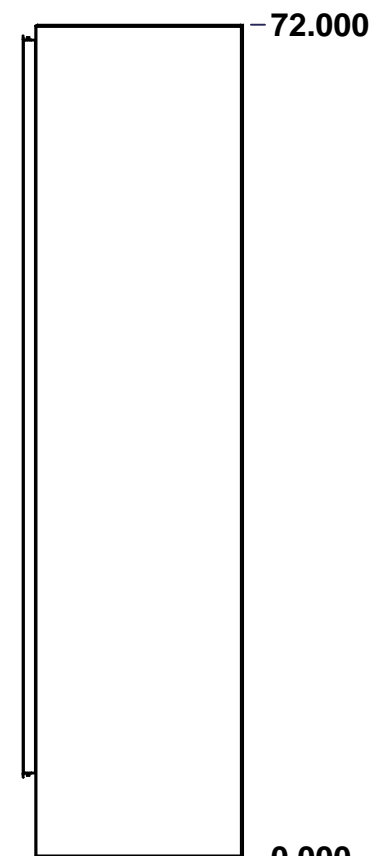
BOTTOM



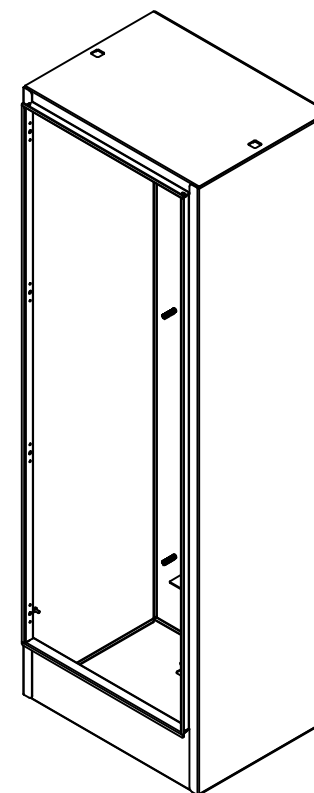
LEFT



FRONT




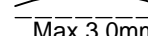
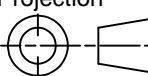
RIGHT



Isometric View



No.	Revisions	Date	By/Par

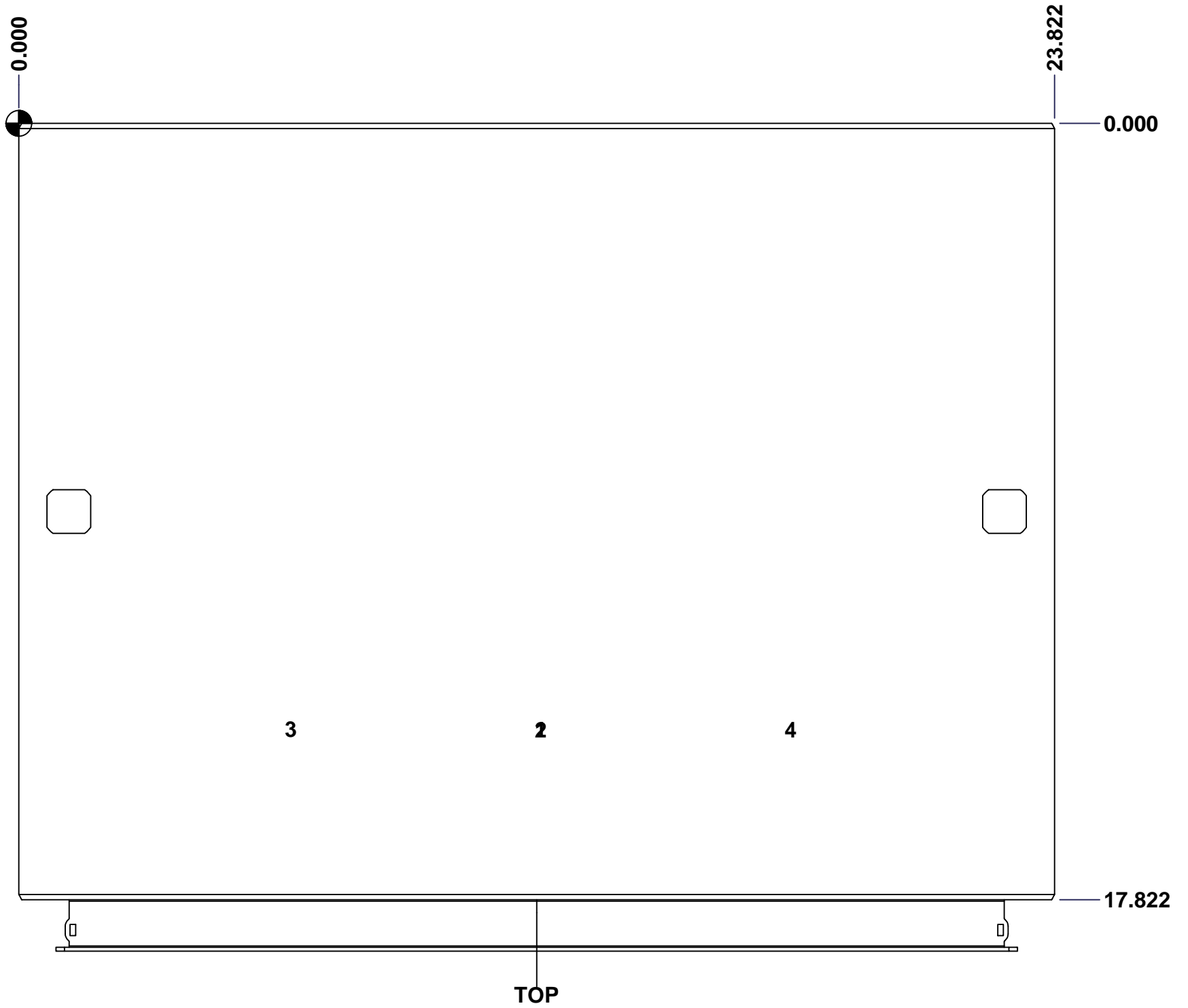
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 72" x 24" x 18" Body		
Part Number Numéro Pièce	Rev.	1
<b>9412ST722418B</b>	<b>0</b>	2

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	13.911	Struts CR400 17.500" (Inside)
2	11.911	13.911	STUDS M6 x 10mm (Inside)
3	6.161	13.911	STUDS M6 x 10mm (Inside)
4	17.661	13.911	STUDS M6 x 10mm (Inside)

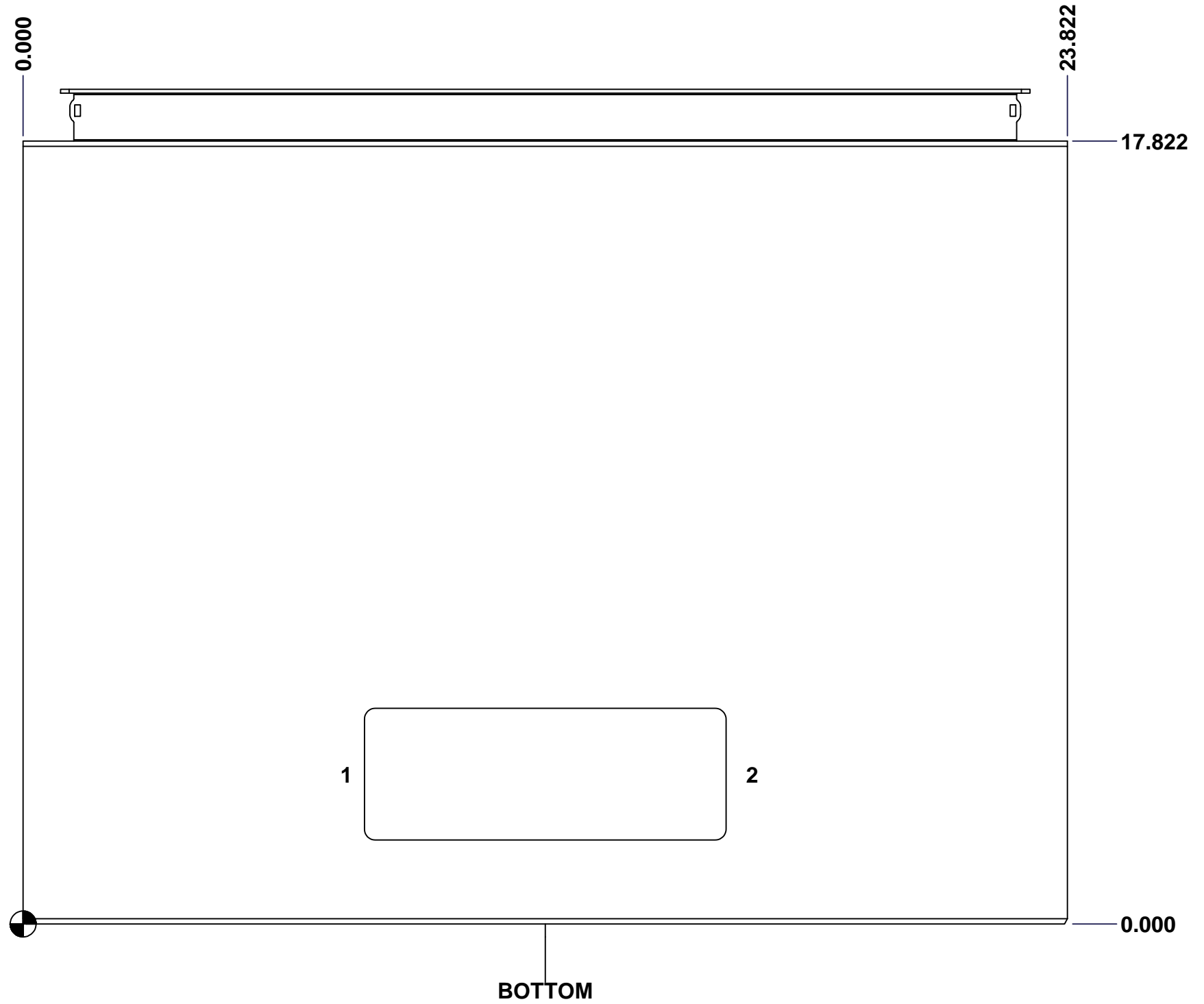


	Description	Status	
	9412 72" x 24" x 18" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9412ST722418B</b>	<b>0</b>	2 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)

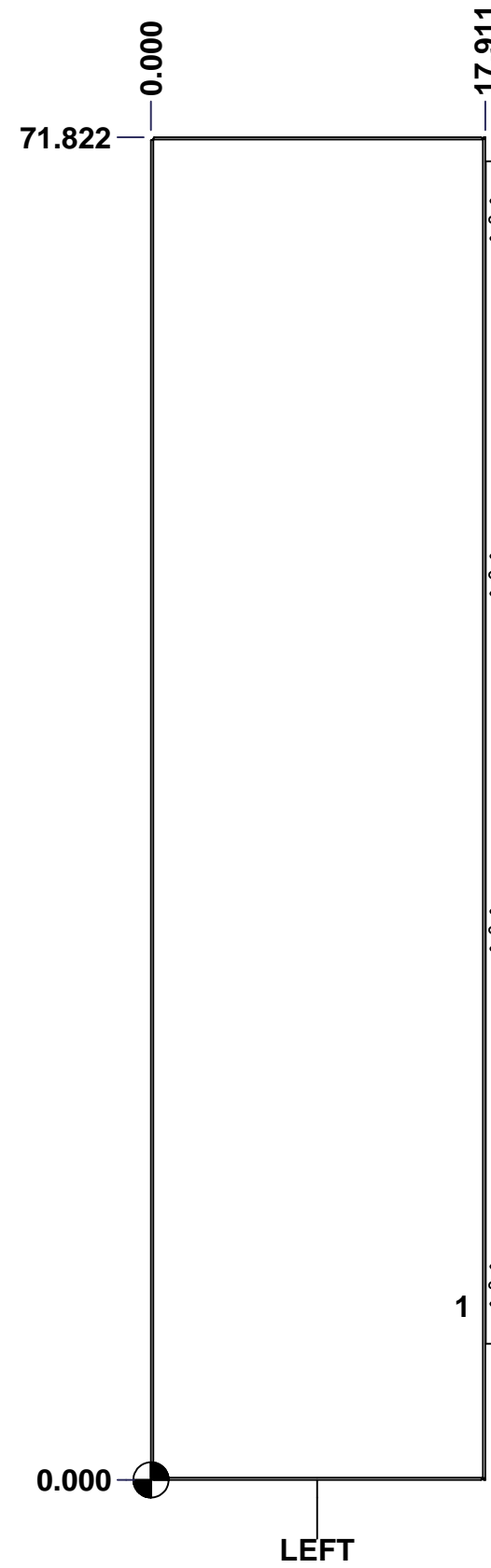


	Description	Status	
	9412 72" x 24" x 18" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9412ST722418B</b>	<b>0</b>	4/7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9412 72" x 24" x 18" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	<b>9412ST722418B</b>	<b>0</b>	7

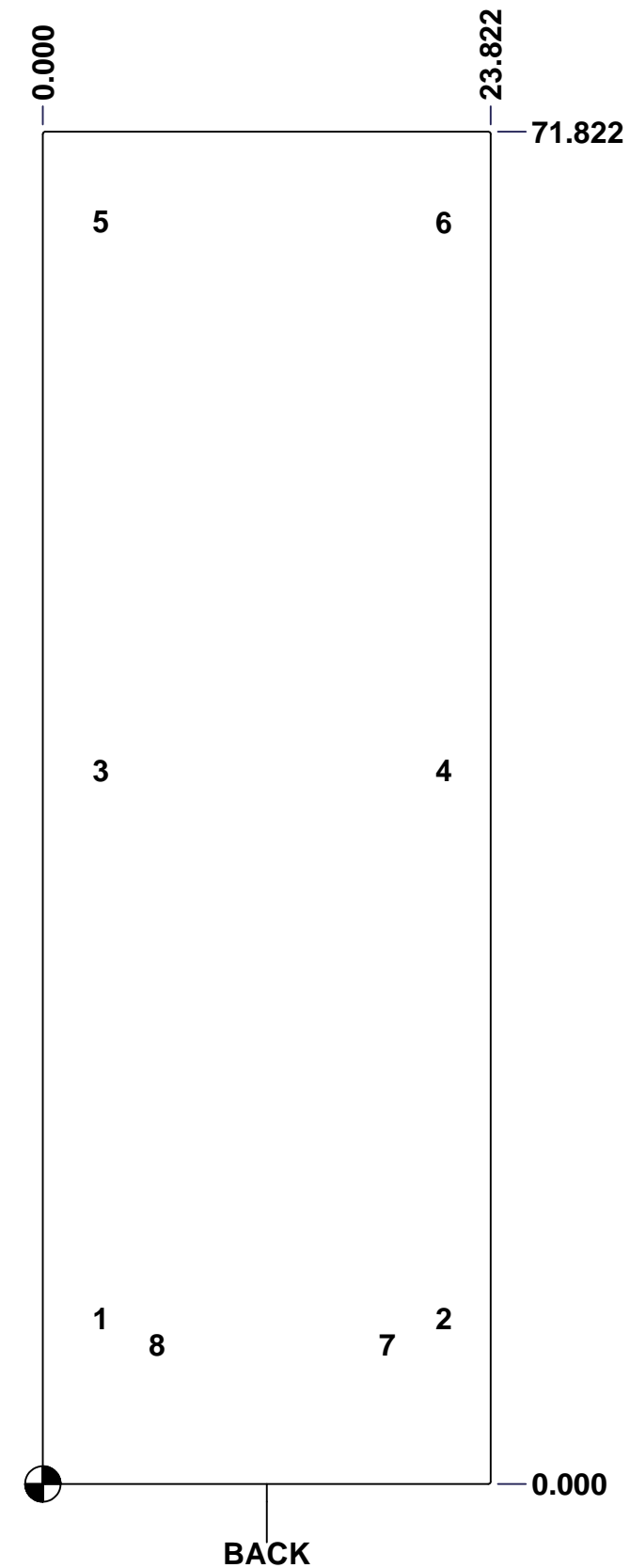
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	21.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	37.911	IP STUD M10 x 40mm (Inside)
4	21.036	37.911	IP STUD M10 x 40mm (Inside)
5	2.786	67.036	IP STUD M10 x 40mm (Inside)
6	21.036	67.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
7	18.036	7.411	IP SUPPORT ANGLE (Inside)
8	5.786	7.411	IP SUPPORT ANGLE (Inside)

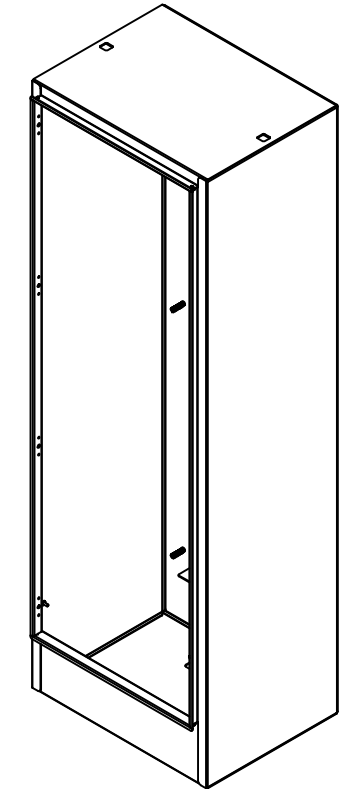


	Description	Status
	9412 72" x 24" x 18" Body	Released
	Part Number Numéro Pièce	Rev.
	<b>9412ST722418B</b>	<b>0</b>
		6 / 7

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No.	Revisions	Date	By/Par



Isometric View



Qty	Part Number	Rev	Description
3	STK-Q-16030	0	Stud M6 x 10mm
3	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	CR400MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
2	9412ST722418BPA-P	0	9412 Inner Panel Support Angle
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16100	0	Stud M10 x 40mm
1	9412ST722418BT-P	0	9412 24" x 18" Bottom Part
1	9412ST722418T-P	0	9412 24" x 18" Top Part
1	9412ST722418RS-P	0	9412 72" x 24" Right Part
1	9412ST722418LS-P	0	9412 72" x 24" Left Part
1	9412ST722418B-P	0	9412 72" x 24" Back Part
3	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

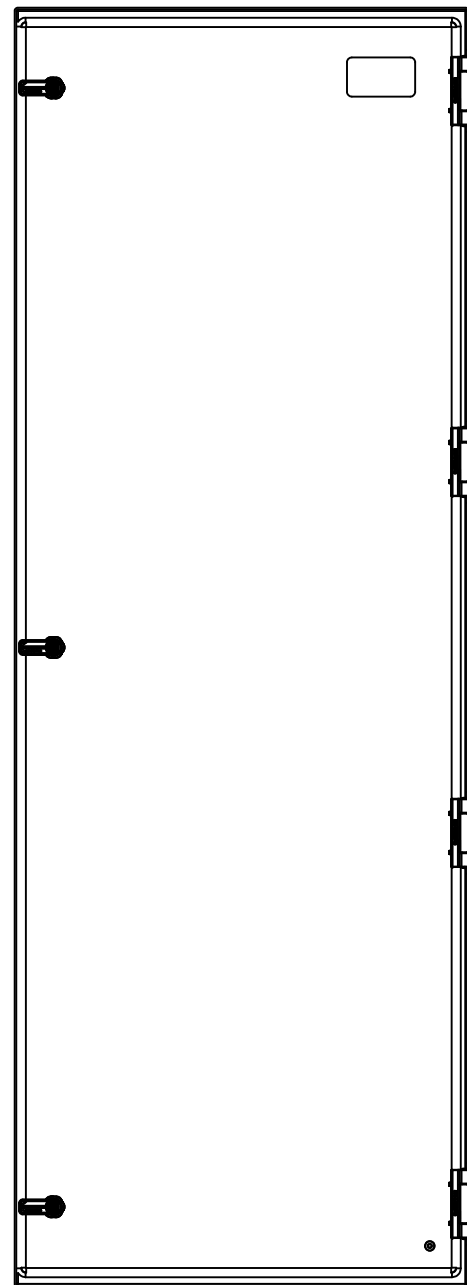
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 72" x 24" x 18" Body		
Part Number Numéro Pièce	Rev.	2
<b>9412ST722418B</b>	<b>0</b>	<b>2</b>

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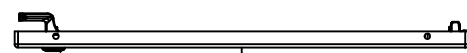
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TOP

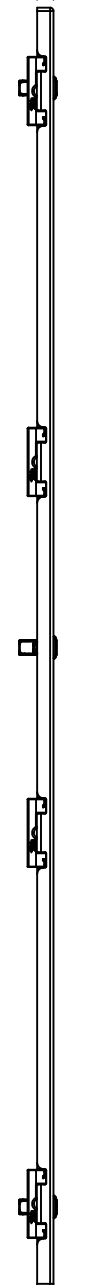


BACK



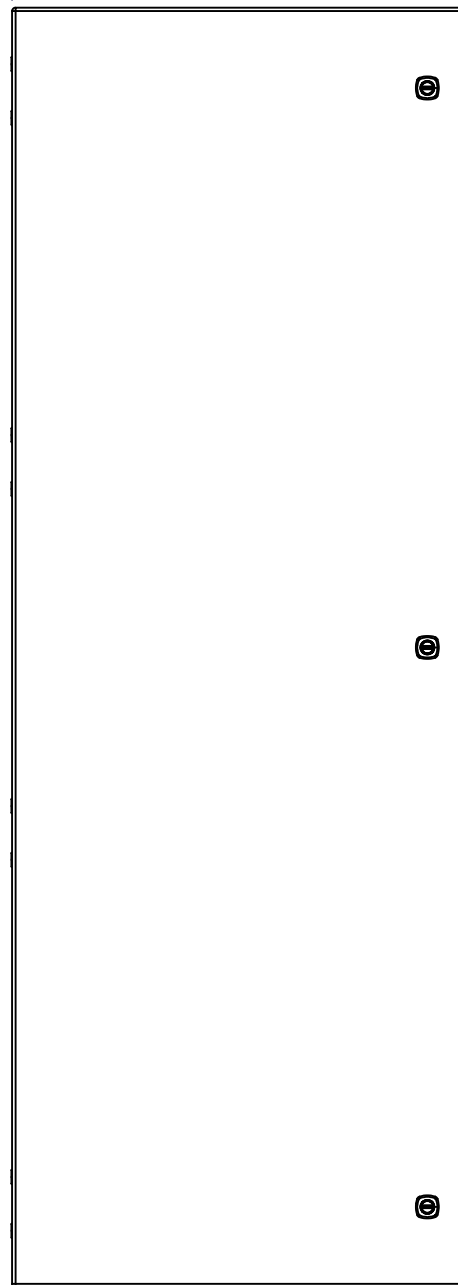
BOTTOM

0.000  
0.835



LEFT

0.000  
23.312



FRONT

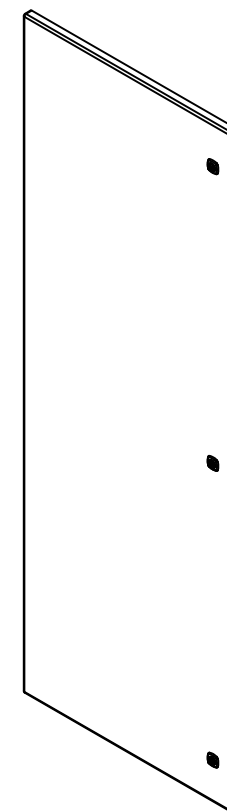
65.549



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View

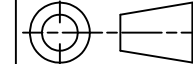


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Fax: (450) 979-4626  
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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 23-Nov-21
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Description: 9412 72" x 24" Cover	Detail Rev.
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Part Number / Numéro Pièce: 9412ST722418C	Rev. 0	1 / 3
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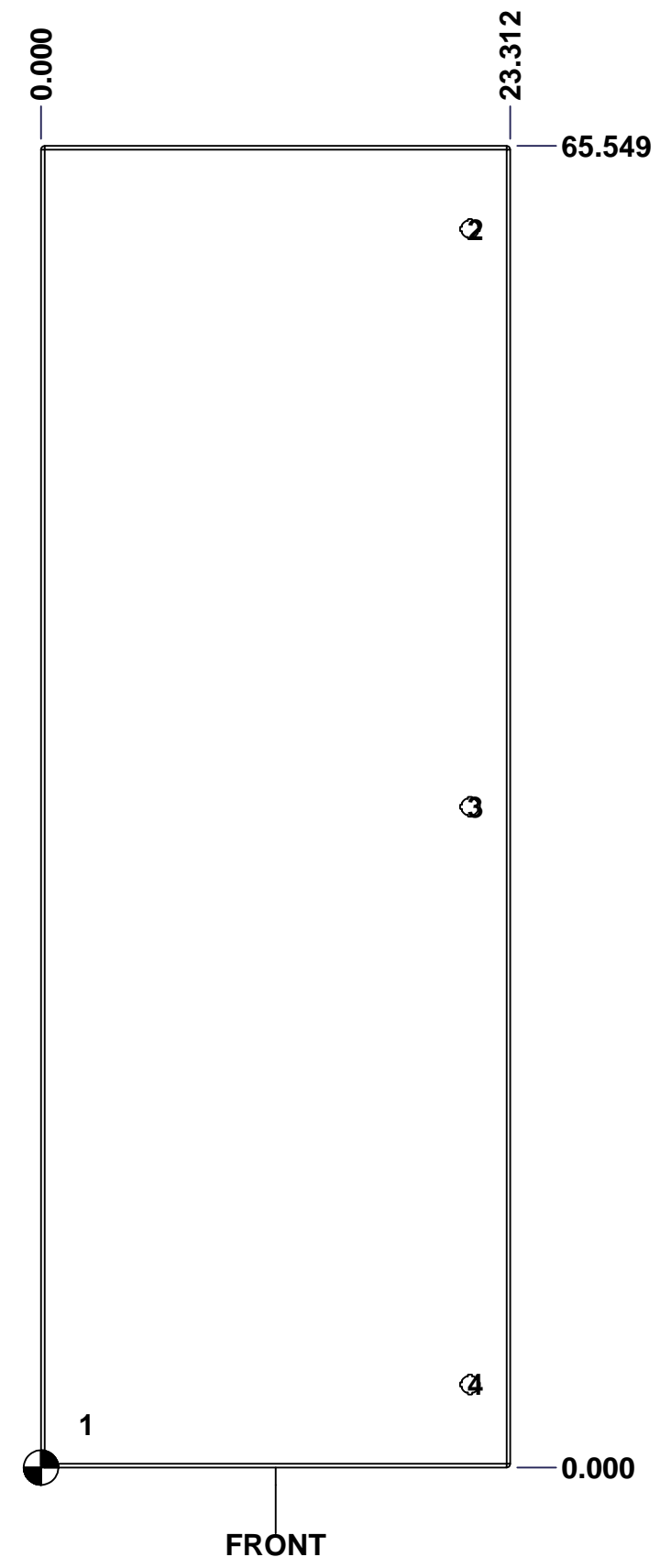
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	21.312	61.430	LOCK 889 SCQ4-SL @ 0.0°
3	21.312	32.774	LOCK 889 SCQ4-SL @ 0.0°
4	21.312	4.118	LOCK 889 SCQ4-SL @ 0.0°



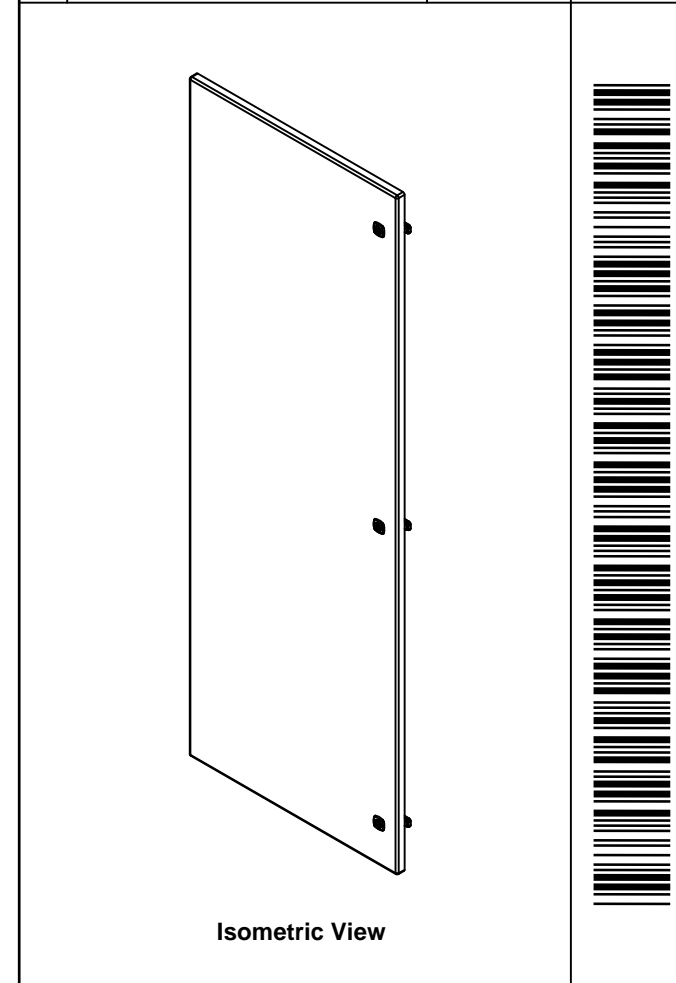
FRONT


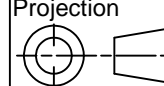
	Description	Status	
	9412 72" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>9412ST722418C</b>	<b>0</b>	2 3

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
9412 72" x 24" Cover		
Part Number Numéro Pièce	Rev.	3
<b>9412ST722418C</b>	<b>0</b>	<b>3</b>

Qty	Part Name	Rev	Description
1	9412ST722418G	0	9412 72" x 24" Cover Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412ST722418C-P	0	9412 72" x 24" Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
3	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			