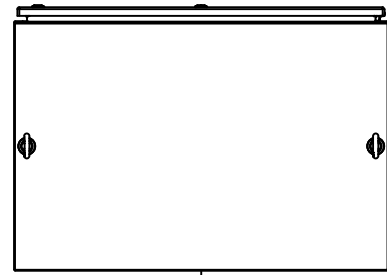
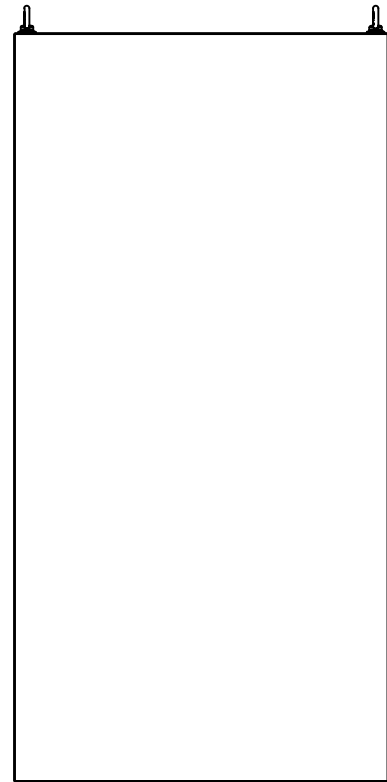


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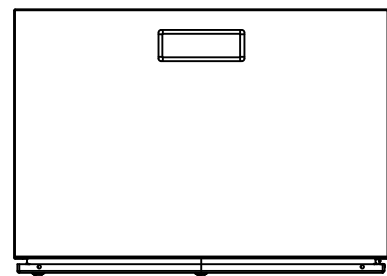
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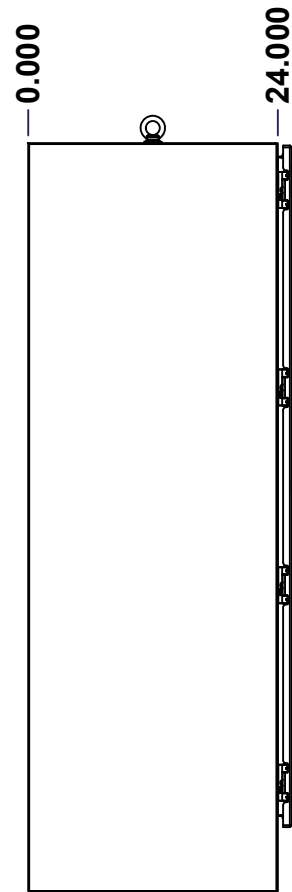
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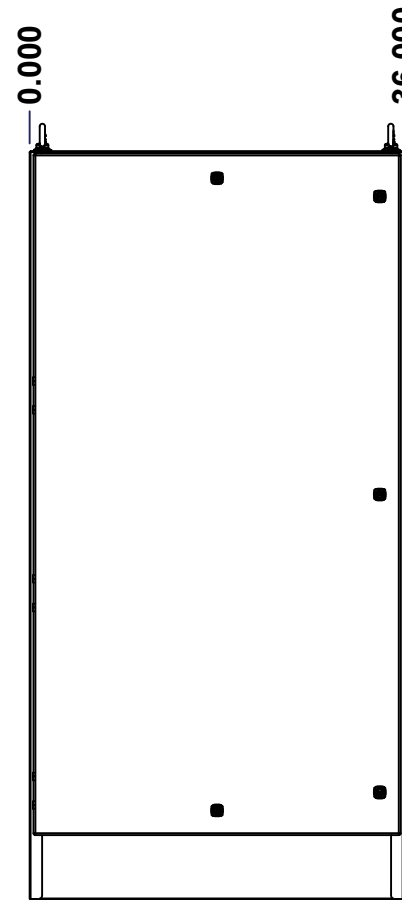
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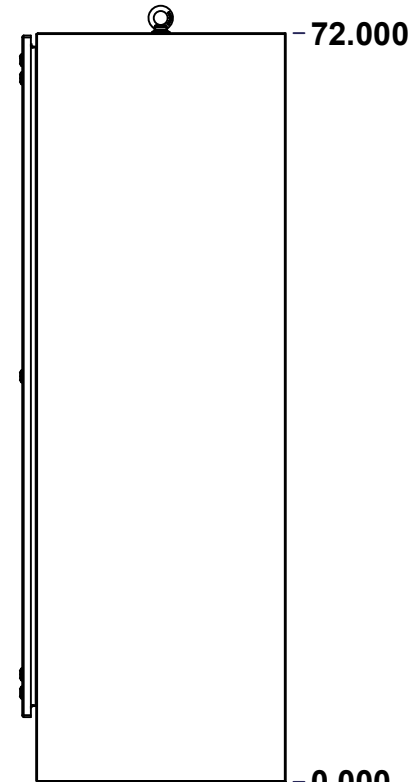
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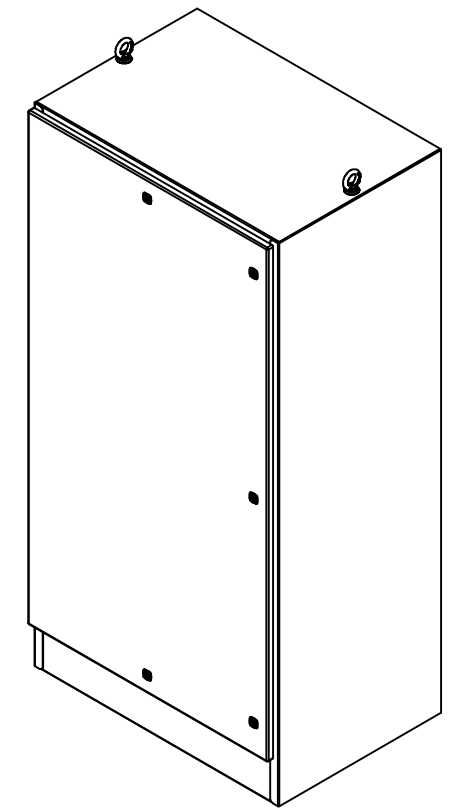
LEFT



FRONT




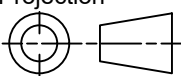
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 72" x 36" x 24" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 11
9412ST723624		

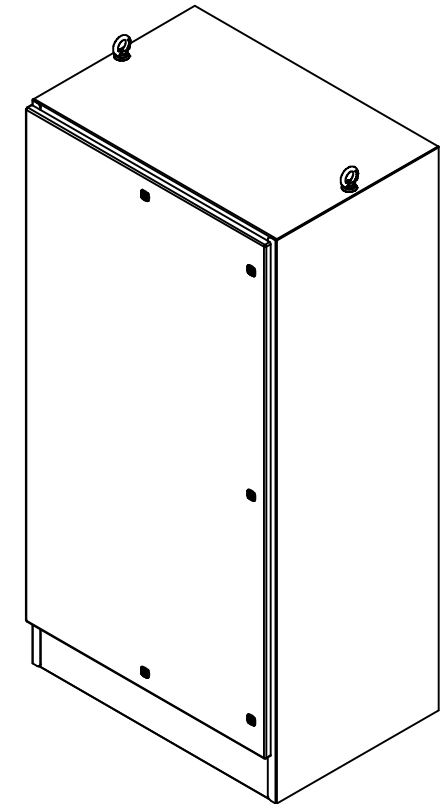
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

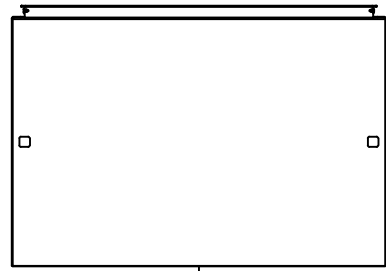
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9412ST723624GP	0	9412 Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412ST723624C	0	9412 72" x 36" Cover
1	9412ST723624B	0	9412 72" x 36" x 24" Body
4	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

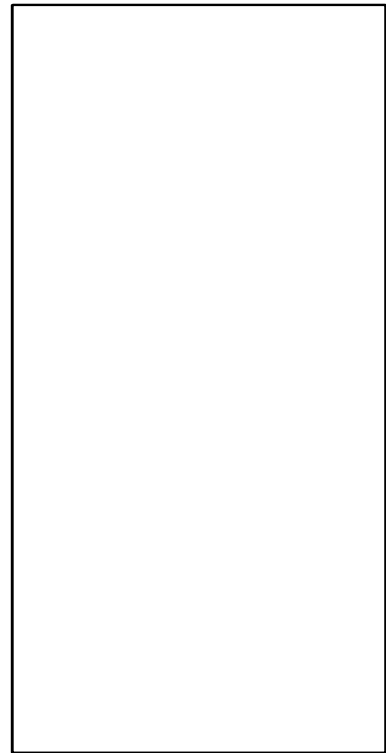
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9412 72" x 36" x 24" Assembly	
Part Number Numéro Pièce	9412ST723624	Detail Rev. Rev. 2
		0 11

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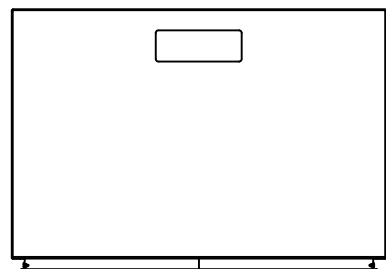
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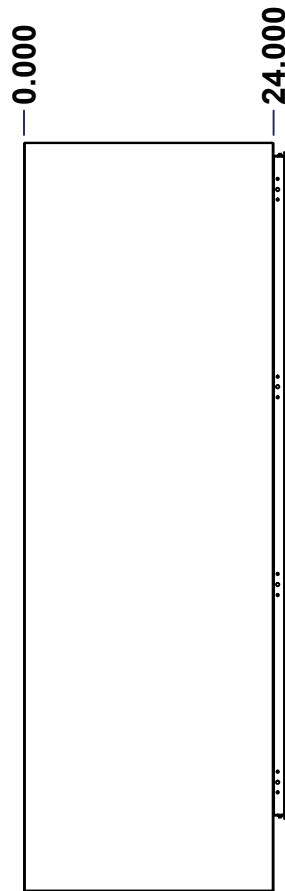
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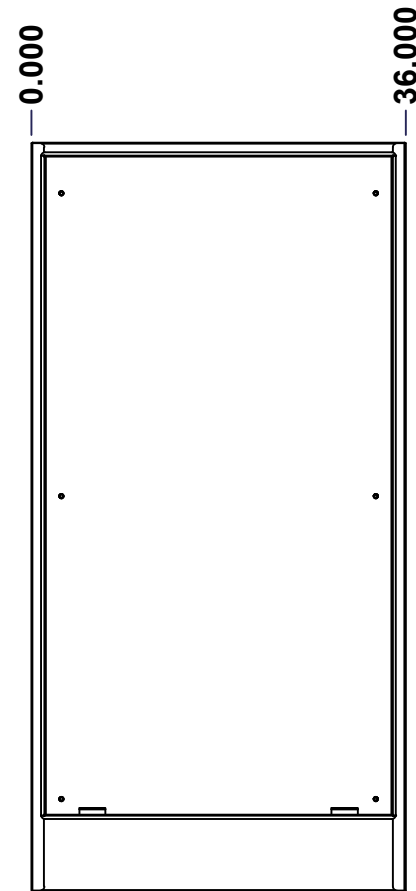
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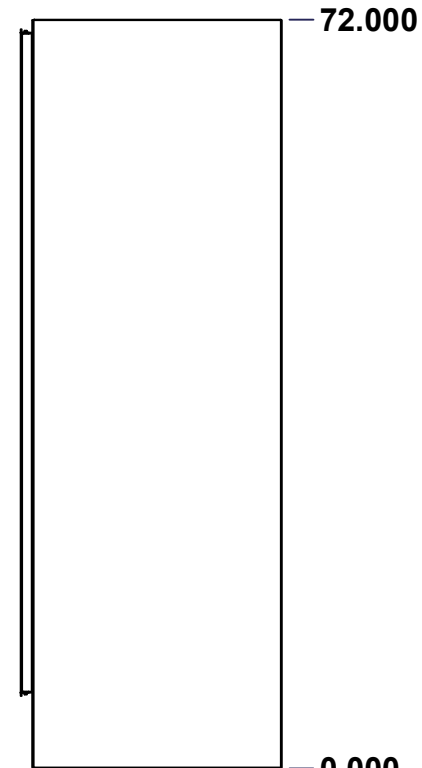
BOTTOM



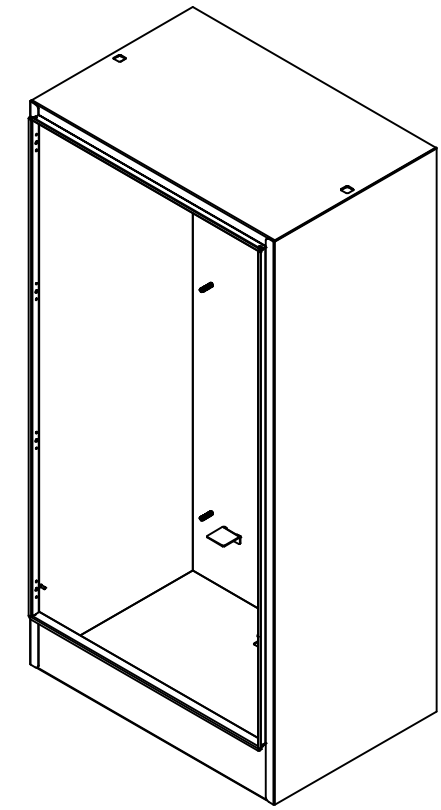
LEFT



FRONT




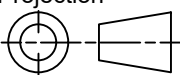
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 72" x 36" x 24" Body		
Part Number Numéro Pièce	Rev. 0	3 / 11
9412ST723624B		

SEE BILL OF MATERIAL ON LAST PAGE

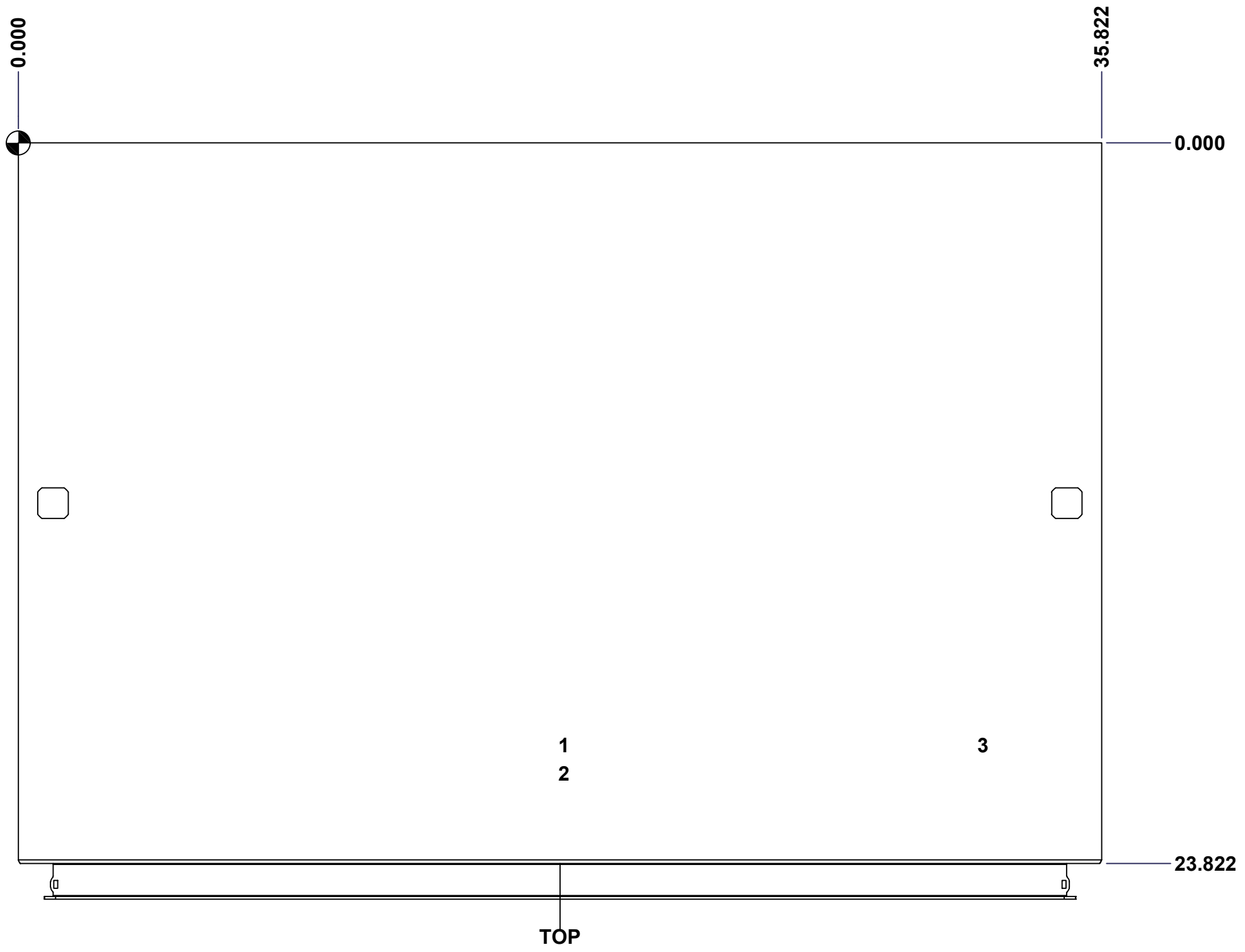
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	19.911	Struts CR400 27.500" (Inside)
2	17.911	20.840	STUDS M6 x 10mm (Inside)
3	31.777	19.911	STUDS M6 x 10mm (Inside)

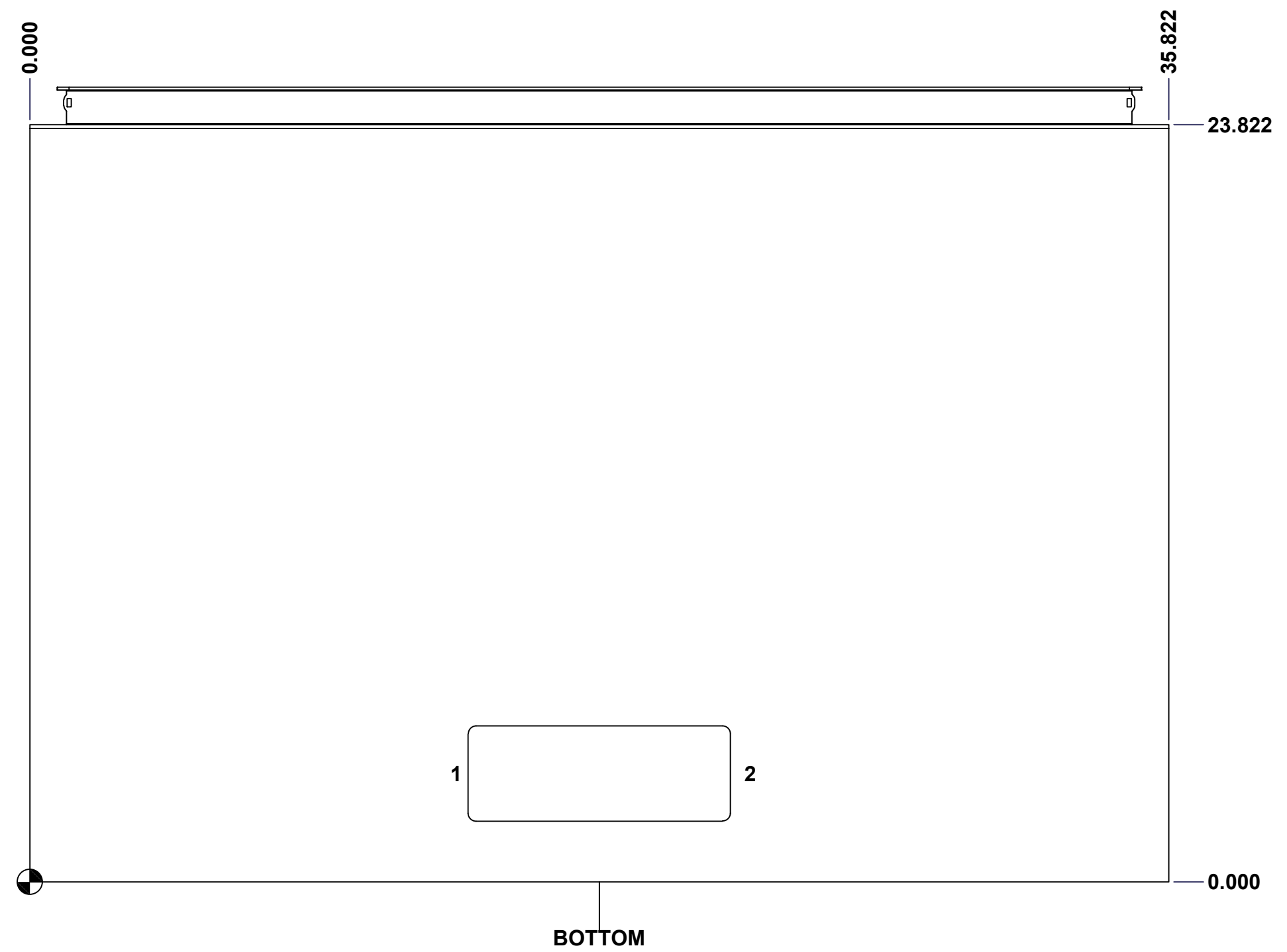


	Description	Status
	9412 72" x 36" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9412ST723624B	0
		4
		11

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.286	3.411	GP STUD M6 x 16mm (Inside)
2	22.536	3.411	GP STUD M6 x 16mm (Inside)

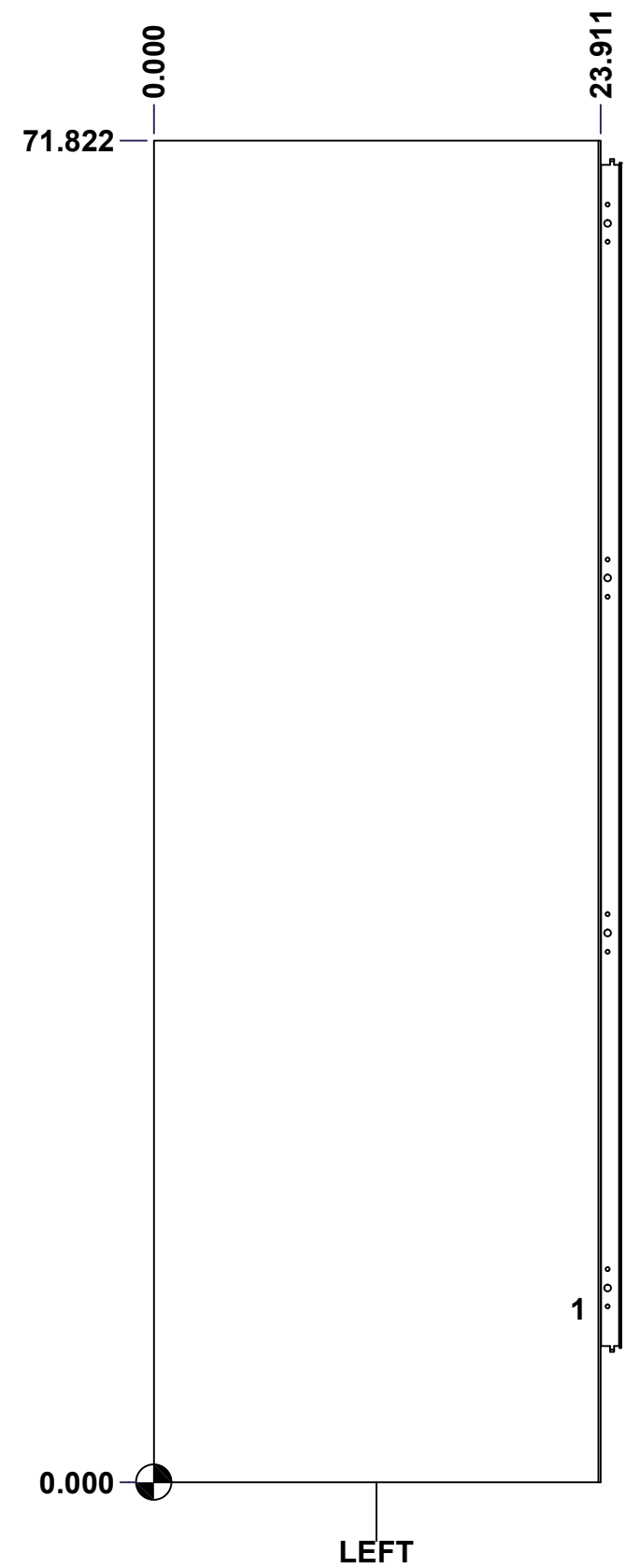


	Description	Status
	9412 72" x 36" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9412ST723624B	0 / 5
		11

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9412 72" x 36" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	9412ST723624B	0	11

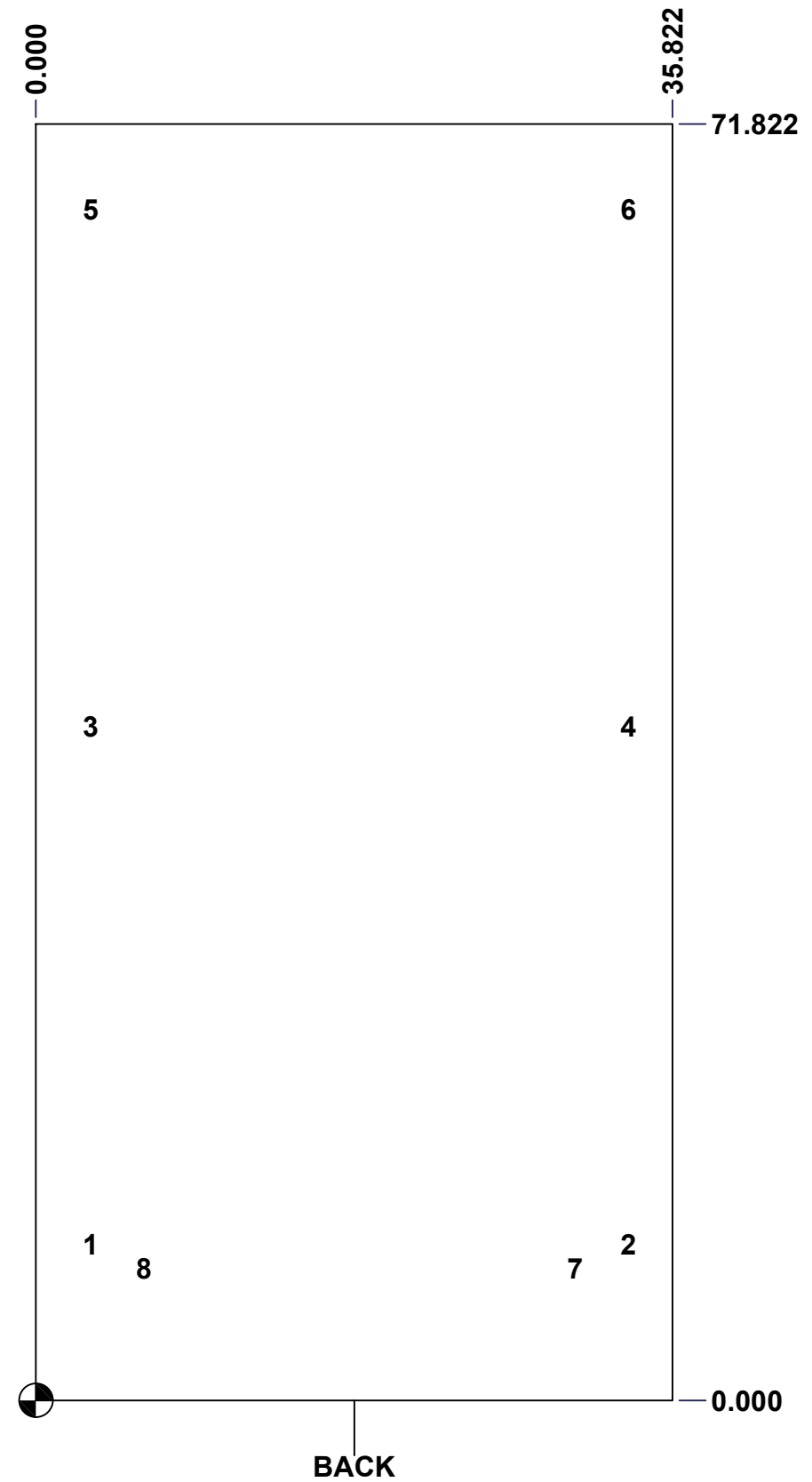
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	33.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	37.911	IP STUD M10 x 40mm (Inside)
4	33.036	37.911	IP STUD M10 x 40mm (Inside)
5	2.786	67.036	IP STUD M10 x 40mm (Inside)
6	33.036	67.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
7	30.036	7.411	IP SUPPORT ANGLE (Inside)
8	5.786	7.411	IP SUPPORT ANGLE (Inside)

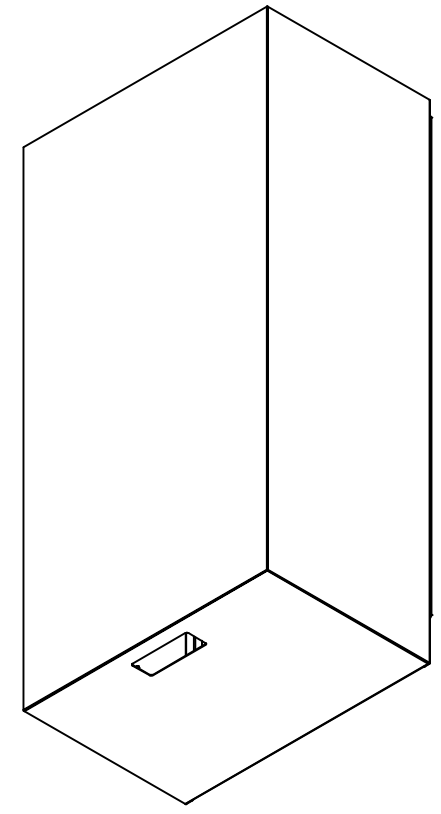


	Description 9412 72" x 36" x 24" Body	Status (NULL)
	Part Number Numéro Pièce 9412ST723624B	Rev. 7 0

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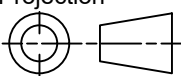
No.	Revisions	Date	By/Par



Isometric View



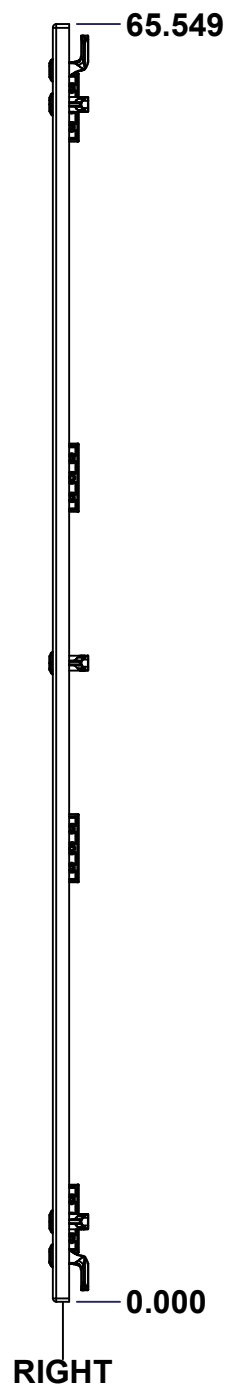
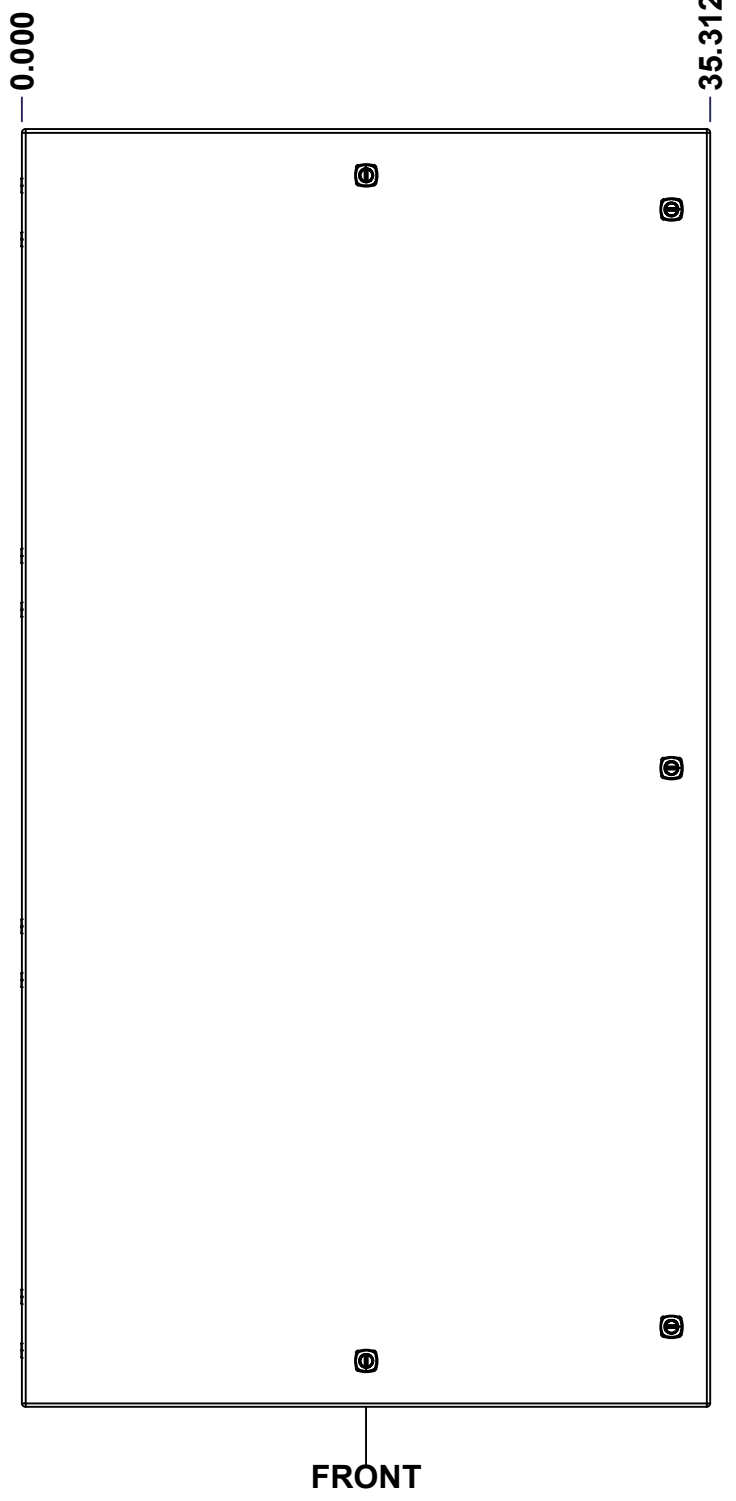
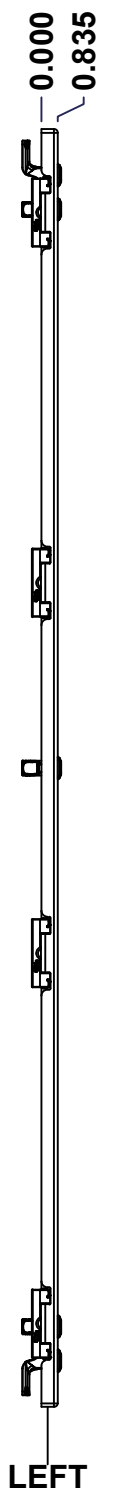
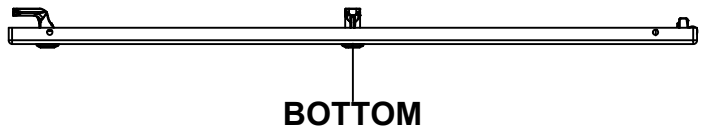
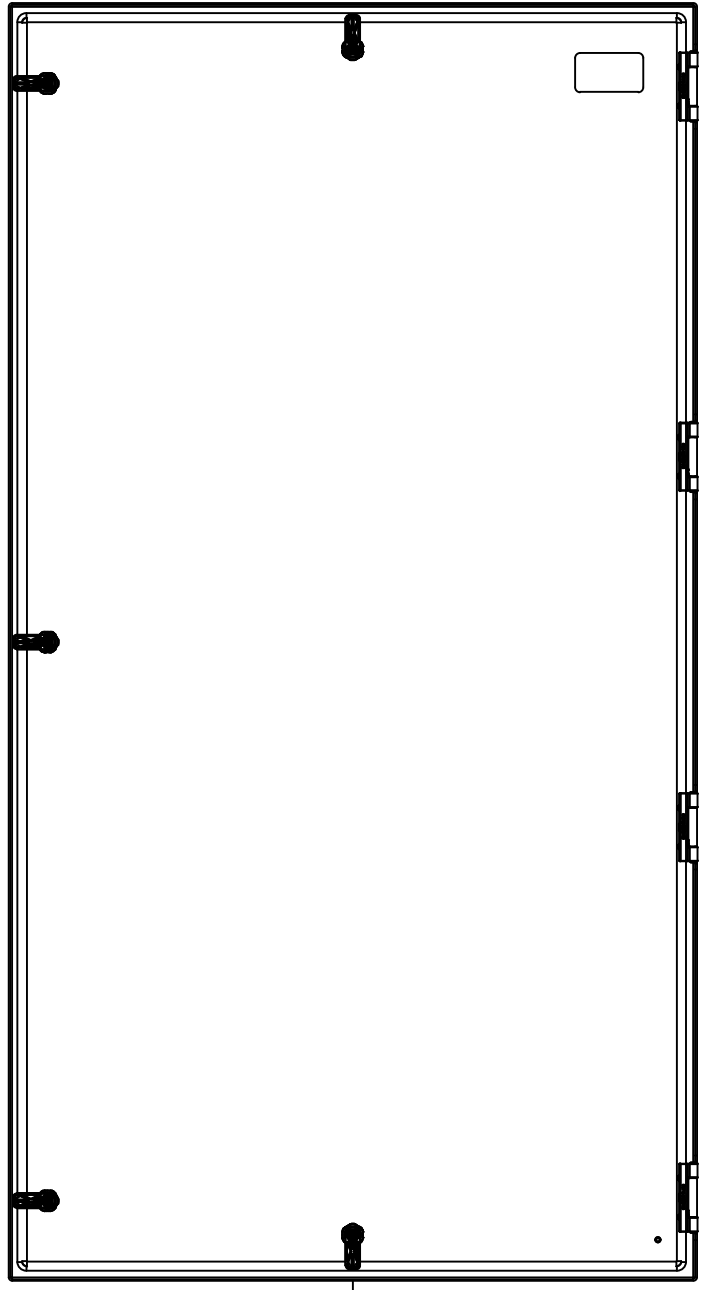
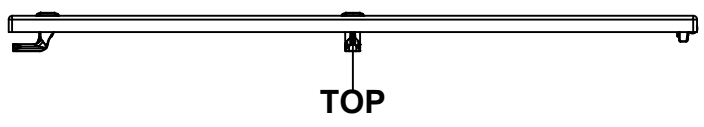
Qty	Part Number	Rev	Description
2	STK-Q-16030	0	Stud M6 x 10mm Steel
2	9412ST723624BPA-P	0	9412 Inner Panel Support Angle
1	9412ST723624_CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9412ST723624BT-P	0	9412 36" x 24" Bottom Part
1	9412ST723624T-P	0	9412 36" x 24" Top Part
1	9412ST723624RS-P	0	9412 72" x 36" Right Part
1	9412ST723624LS-P	0	9412 72" x 36" Left Part
1	9412ST723624B-P	0	9412 72" x 36" Back Part
3	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

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Projection 		Date 23-Nov-21
Customer Client		
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9412 72" x 36" x 24" Body	
		Detail Rev.
Part Number Numéro Pièce		Rev. 8
9412ST723624B		0 / 11

Parts List

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No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 72" x 36" Cover		
Part Number Numéro Pièce	Rev. 0	9 / 11

SEE BILL OF MATERIAL ON LAST PAGE

9412ST723624C

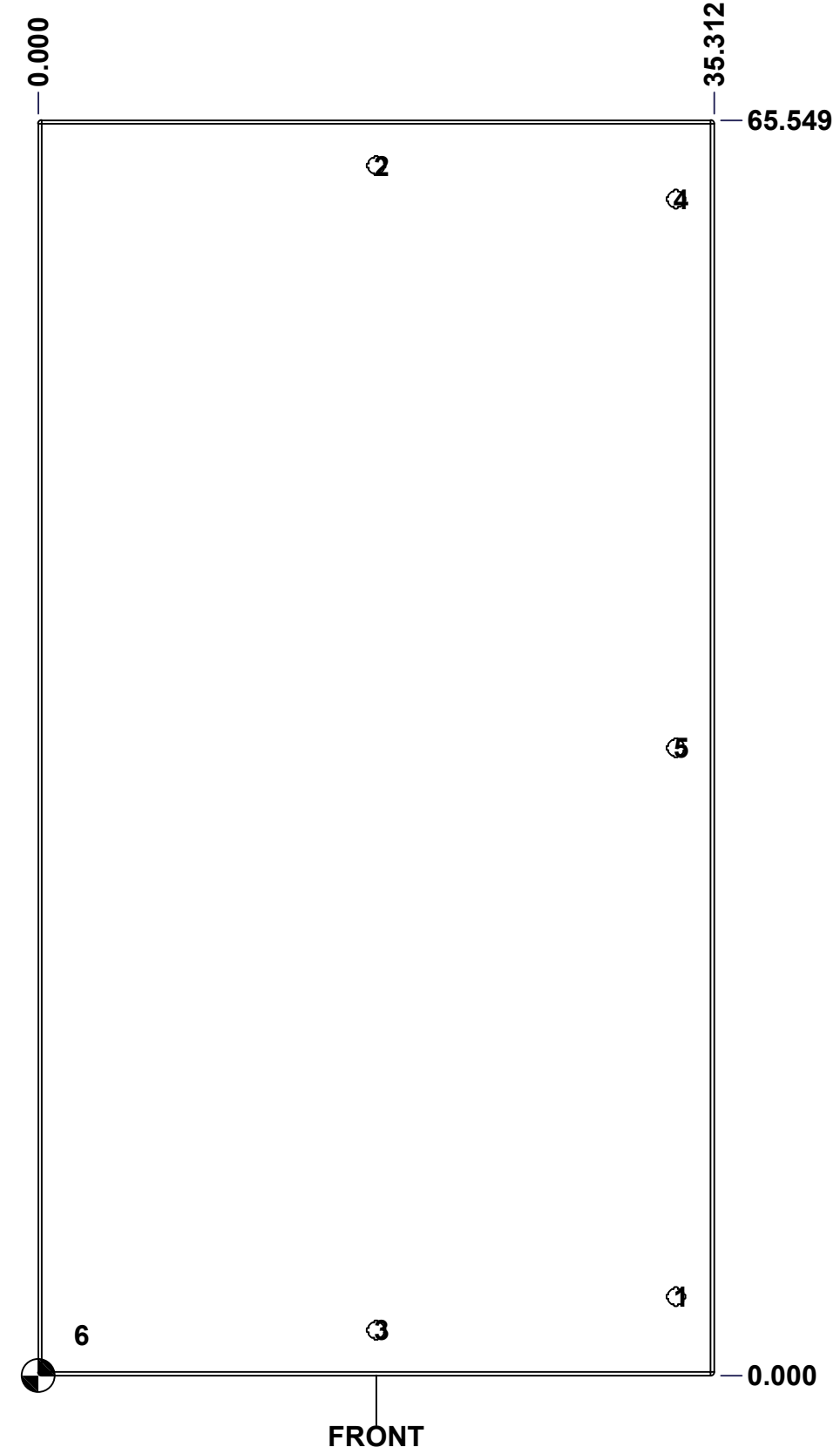
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	33.312	4.118	LOCK 889 SCQ4-SL @ 0.0°
2	17.656	63.180	LOCK 889 SCQ4-SL @ 90.0°
3	17.656	2.368	LOCK 889 SCQ4-SL @ 270.0°
4	33.312	61.430	LOCK 889 SCQ4-SL @ 0.0°
5	33.312	32.774	LOCK 889 SCQ4-SL @ 0.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)

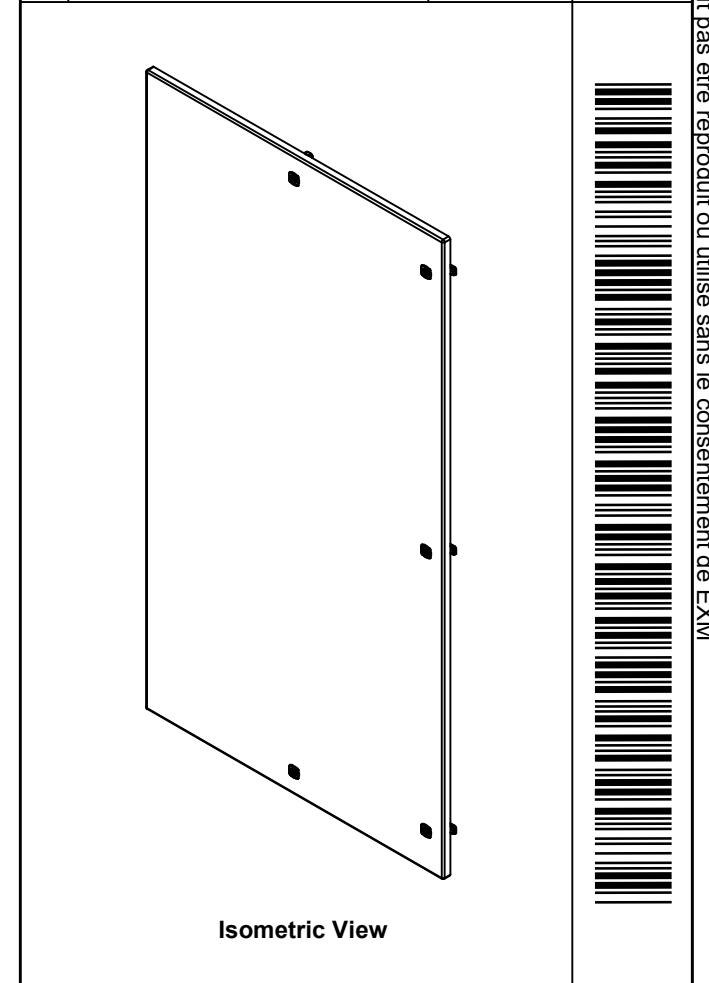


	Description 9412 72" x 36" Cover	Status (NULL)
	Part Number Numéro Pièce 9412ST723624C	Rev. 10 0 11

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____

Drawn By / Dessiné Par BoxCad: BoxCad Date 23-Nov-21

Material / Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur Asa-61 Grey Finish / Fini Smooth

Description 9412 72" x 36" Cover Detail Rev. _____

Part Number / Numéro Pièce **9412ST723624C** Rev. **0** 11

QTY	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412ST723624G	0	9412 72" x 36" Cover Gasket
1	9412ST723624C-P	0	9412 72" x 36" Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			