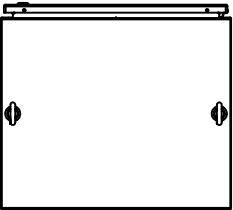


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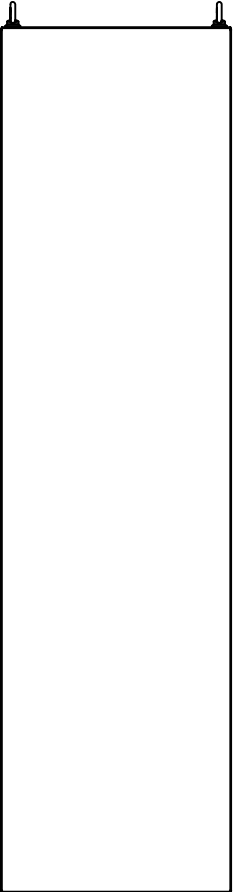
Tolerance ±1/32" unless otherwise specified

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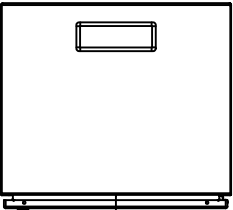
Tolérance ±1/32" sauf spécification contraire



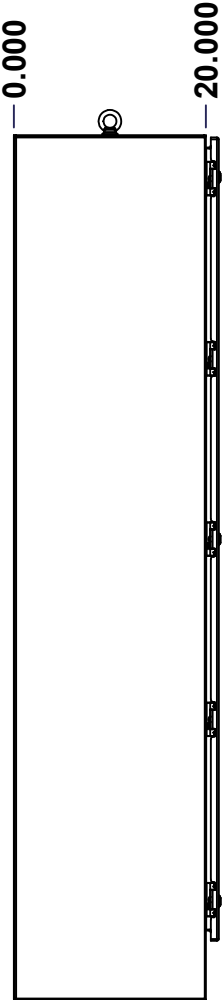
TOP



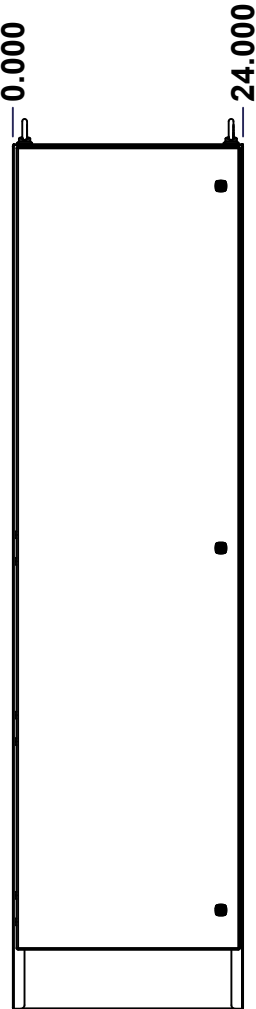
BACK



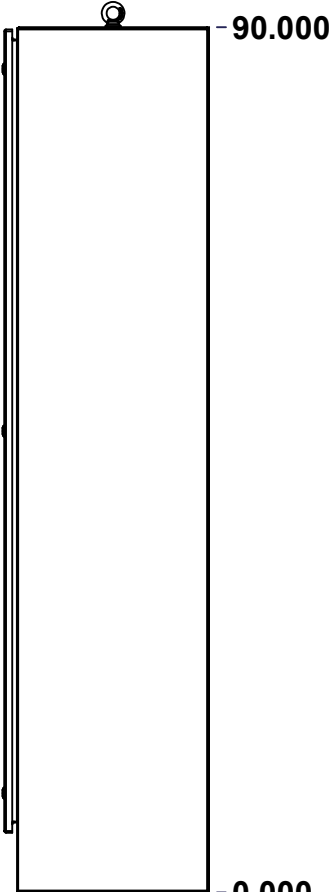
BOTTOM



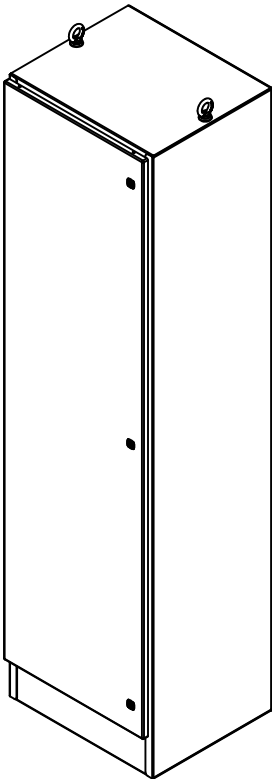
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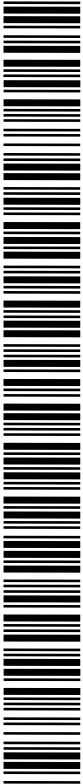
FRONT



RIGHT



Isometric View



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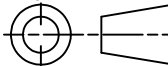


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 23-Nov-21

Material  
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

9412 90" x 24" x 20" Assembly

Detail Rev.

Part Number  
Numéro Pièce

9412ST902420

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412ST902420\9412ST902420.idw

Tolérance ±1/32" sauf spécification contraire

NOTE

| ITEM | DESCRIPTION                                |
|------|--------------------------------------------|
| 1    | NEMA 4/12 Enclosure                        |
| 2    | C/W Standard ground studs on box and cover |
| 3    | W/O Standard door stiffener                |
| 4    | W/O Inner panel                            |
| 5    | C/W Standard inner panel mounting studs    |
| 6    | C/W Struts installed (Included)            |
| 7    | C/W Eyebolts                               |

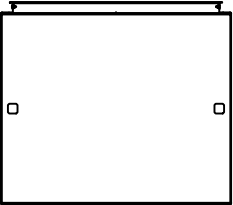
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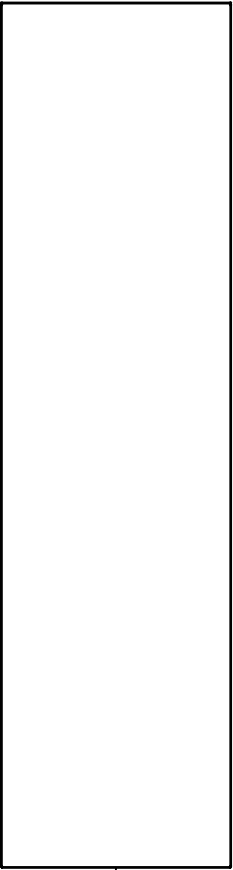
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412ST902420\9412ST902420B.idw

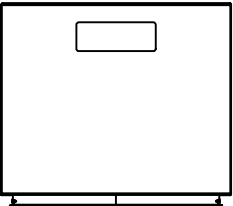
Tolérance ±1/32" sauf spécification contraire



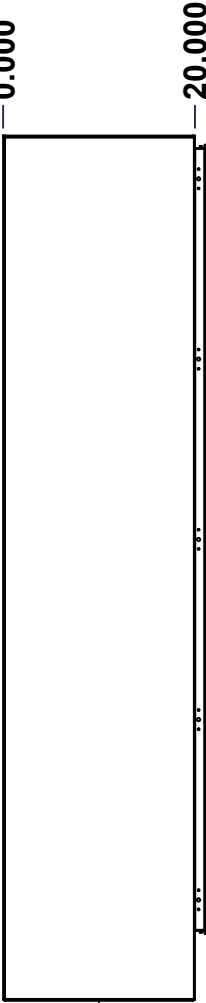
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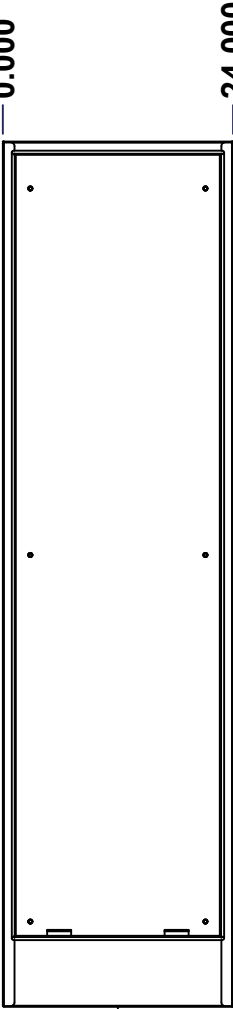
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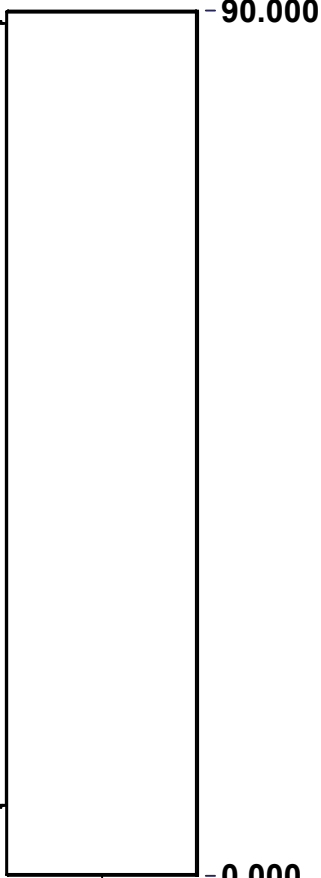
BOTTOM



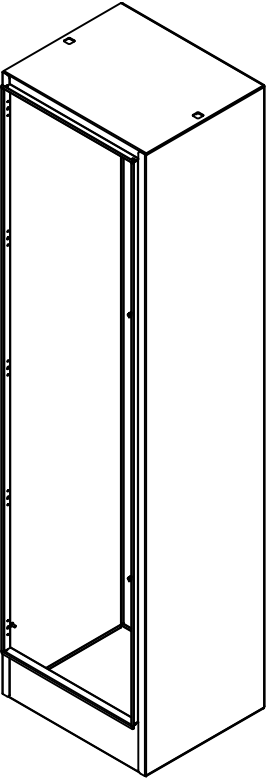
LEFT



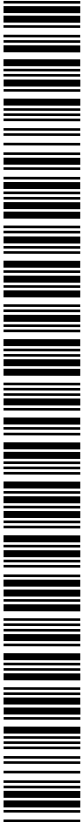
FRONT



RIGHT



Isometric View



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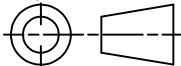


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 23-Nov-21

Material  
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

9412 90" x 24" x 20" Body

Detail Rev.

Part Number  
Numéro Pièce

9412ST902420B

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

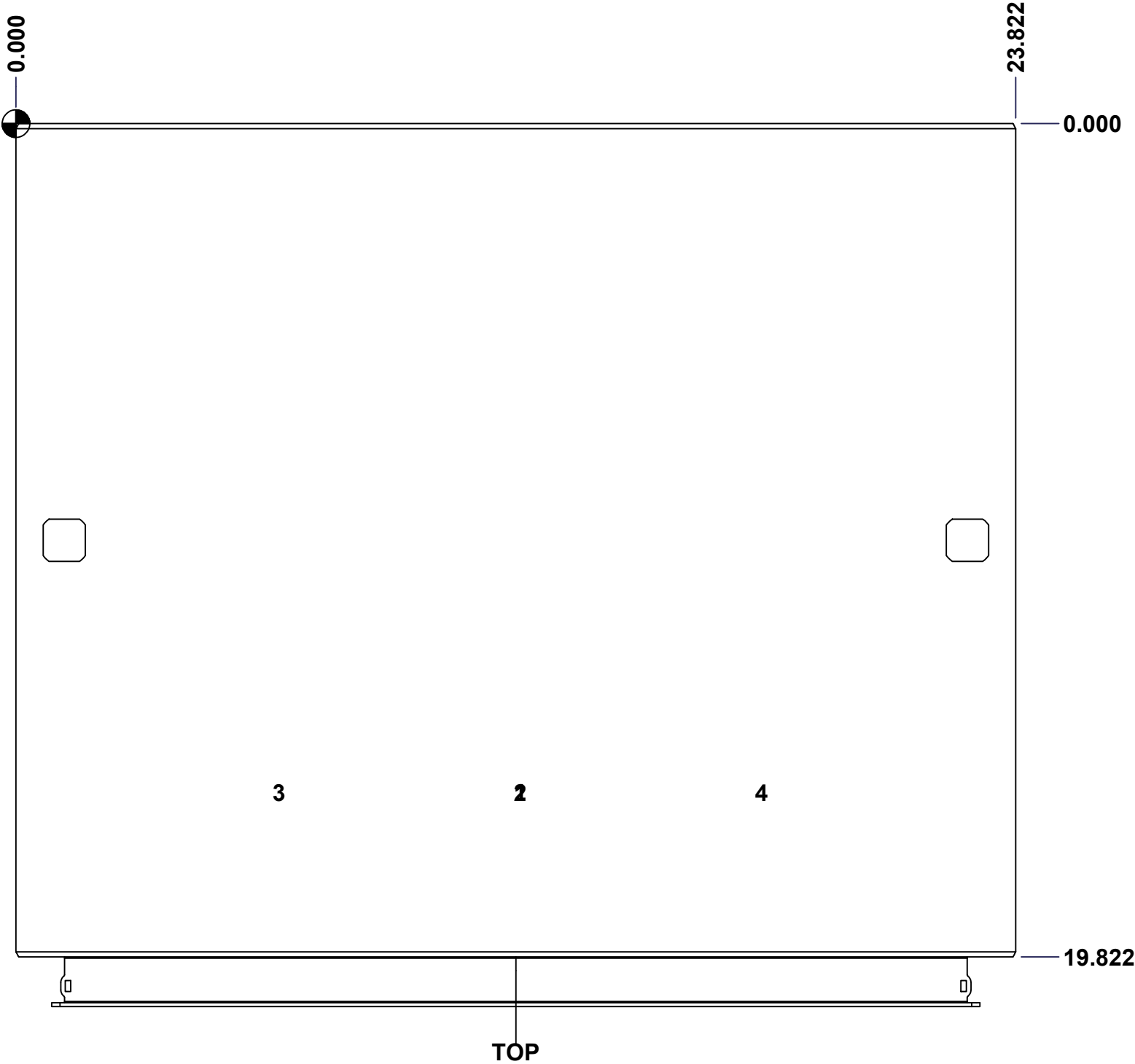
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412ST902420\9412ST902420B2.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                               |
|-----------------------------------------------------|--------|--------|-------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |        |                               |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                   |
| 1                                                   | 11.911 | 15.911 | Struts CR400 17.500" (Inside) |
| 2                                                   | 11.911 | 15.911 | STUDS M6 x 10mm (Inside)      |
| 3                                                   | 6.161  | 15.911 | STUDS M6 x 10mm (Inside)      |
| 4                                                   | 17.661 | 15.911 | STUDS M6 x 10mm (Inside)      |



|               |                           |          |   |
|---------------|---------------------------|----------|---|
|               | Description               | Status   |   |
|               | 9412 90" x 24" x 20" Body | Released |   |
|               | Part Number               | Rev.     | 2 |
|               | Numéro Pièce              | 0        | 7 |
| 9412ST902420B |                           |          |   |

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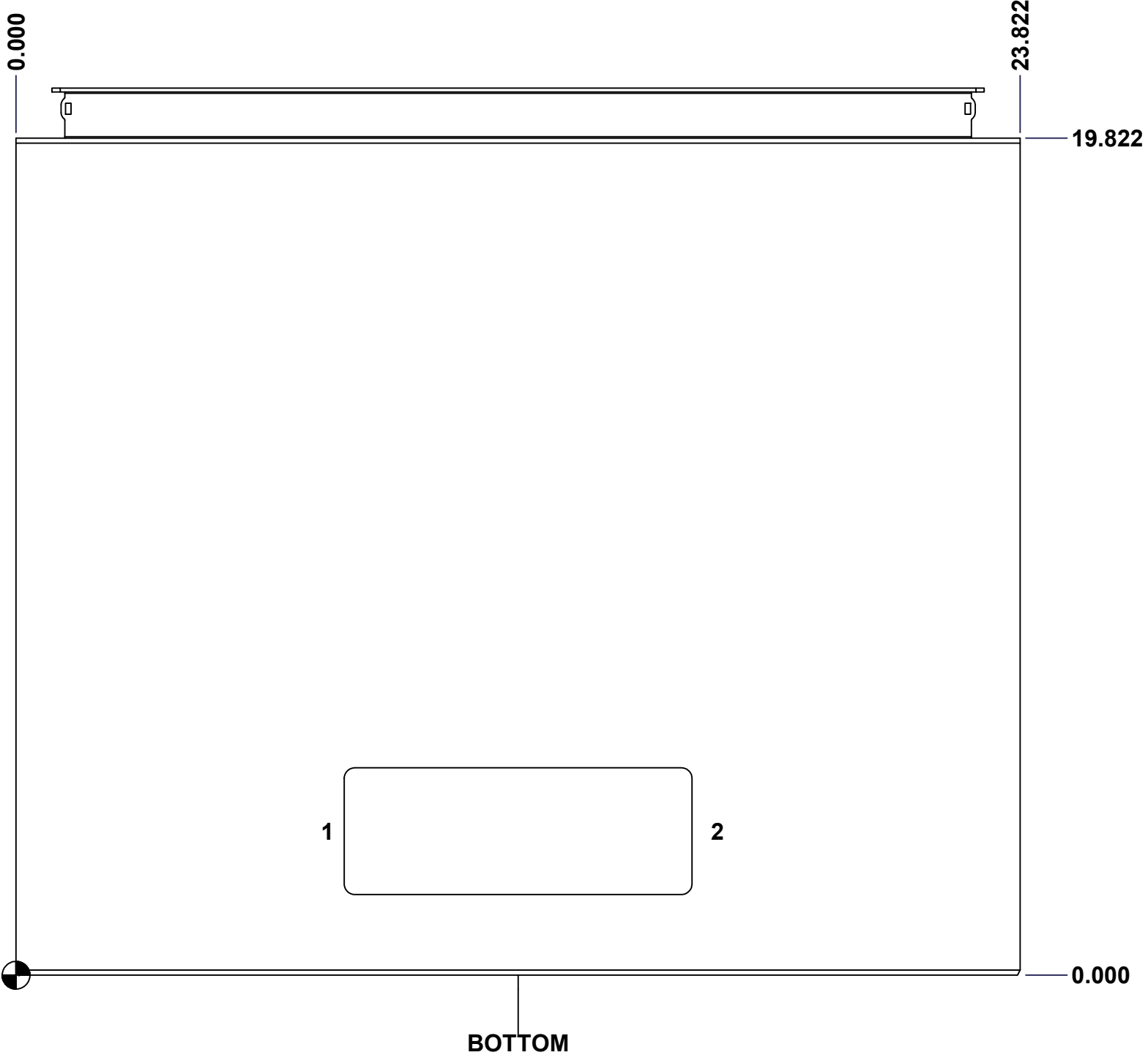
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412ST902420\9412ST902420B4.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                            |
|-----------------------------------------------------|--------|-------|----------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)      |        |       |                            |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                |
| 1                                                   | 7.286  | 3.411 | GP STUD M6 x 16mm (Inside) |
| 2                                                   | 16.536 | 3.411 | GP STUD M6 x 16mm (Inside) |



|                                                                                       |                                                     |  |                  |                    |
|---------------------------------------------------------------------------------------|-----------------------------------------------------|--|------------------|--------------------|
|  | Description                                         |  | Status           |                    |
|                                                                                       | 9412 90" x 24" x 20" Body                           |  | Released         |                    |
|                                                                                       | Part Number<br>Numéro Pièce<br><b>9412ST902420B</b> |  | Rev.<br><b>0</b> | <div>4<br/>7</div> |

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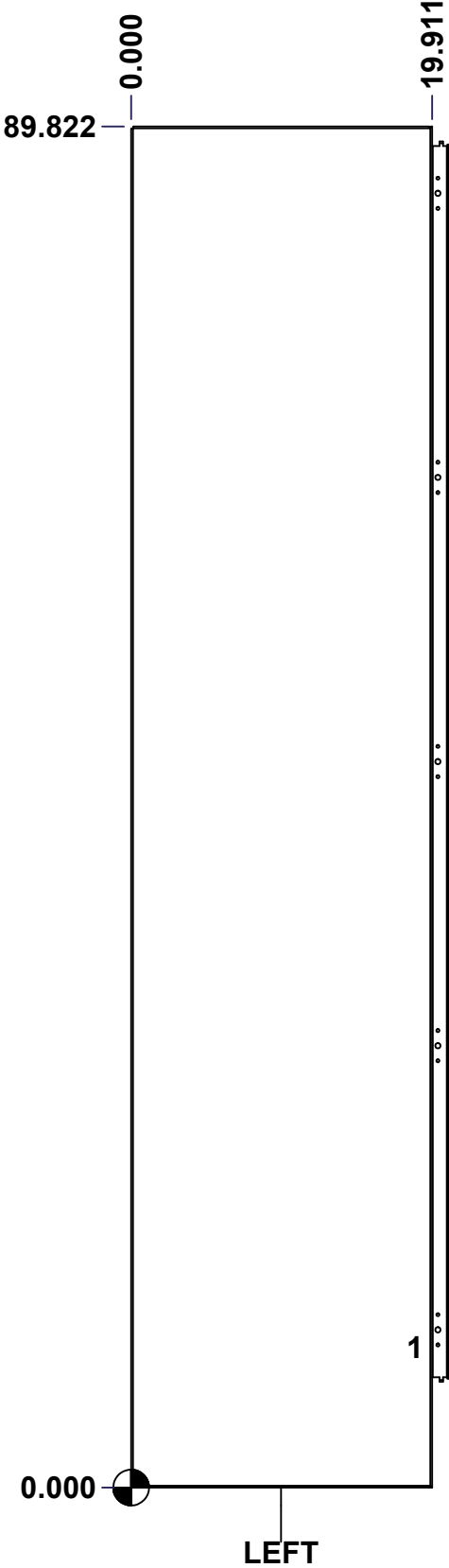
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412ST902420\9412ST902420B5.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                             |
|-----------------------------------------------------|--------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |        |       |                             |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                 |
| 1                                                   | 18.411 | 9.286 | GND STUD M6 x 16mm (Inside) |



|  |                             |          |   |
|--|-----------------------------|----------|---|
|  | Description                 | Status   |   |
|  | 9412 90" x 24" x 20" Body   | Released |   |
|  | Part Number<br>Numéro Pièce | Rev.     | 5 |
|  | 9412ST902420B               | 0        | 7 |

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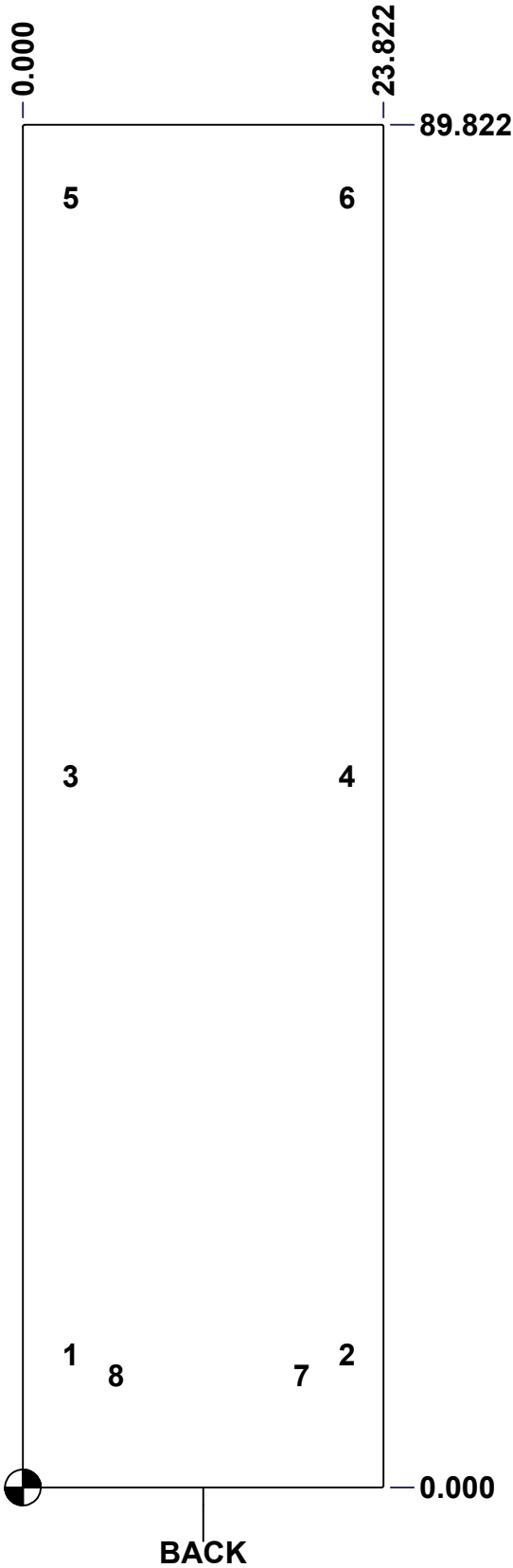
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412ST902420\9412ST902420B6.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 2.786  | 8.786  | IP STUD M10 x 40mm (Inside) |
| 2                                                   | 21.036 | 8.786  | IP STUD M10 x 40mm (Inside) |
| 3                                                   | 2.786  | 46.911 | IP STUD M10 x 40mm (Inside) |
| 4                                                   | 21.036 | 46.911 | IP STUD M10 x 40mm (Inside) |
| 5                                                   | 2.786  | 85.036 | IP STUD M10 x 40mm (Inside) |
| 6                                                   | 21.036 | 85.036 | IP STUD M10 x 40mm (Inside) |
| -----                                               | -----  | -----  | -----                       |
| 7                                                   | 18.036 | 7.411  | IP SUPPORT ANGLE (Inside)   |
| 8                                                   | 5.786  | 7.411  | IP SUPPORT ANGLE (Inside)   |

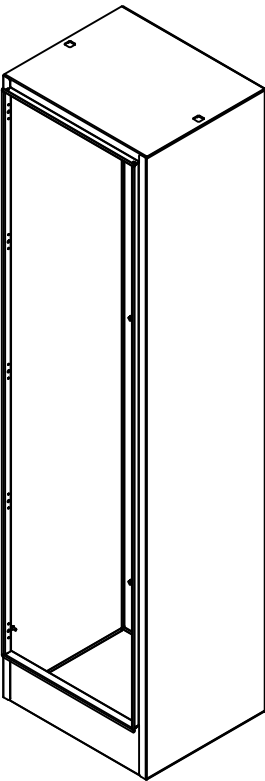


|  |                             |          |   |
|--|-----------------------------|----------|---|
|  | Description                 | Status   |   |
|  | 9412 90" x 24" x 20" Body   | Released |   |
|  | Part Number<br>Numéro Pièce | Rev.     | 6 |
|  | 9412ST902420B               | 0        | 7 |

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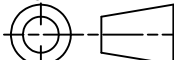
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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



**Isometric View**



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                      |      |   |          |   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|---|----------|---|
|  <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div> <p>Tél: (450) 979-4373</p> <p>Fax: (450) 979-4626</p> <p><a href="http://www.exmweb.com">www.exmweb.com</a></p> </div> <div style="text-align: right;"> <p>Flatness<br/>Aplatissement</p> <p>Max 3.0mm</p> <p>Projection</p>  </div> </div> | <p>Customer<br/>Client</p> <p>Date</p>                                                                                                                               |      |   |          |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <p>Drawn By<br/>Dessiné Par      BoxCad: BoxCad</p> <p>Date      23-Nov-21</p>                                                                                       |      |   |          |   |
| <p>Material<br/>Matière      12 Ga Cold Rolled A1008 CS Type B (2.5mm)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                      |      |   |          |   |
| <p>Color<br/>Couleur      Asa-61 Grey</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <p>Finish<br/>Fini      Smooth</p>                                                                                                                                   |      |   |          |   |
| <p>Description</p> <p>9412 90" x 24" x 20" Body</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <p>Detail Rev.</p>                                                                                                                                                   |      |   |          |   |
| <p>Part Number<br/>Numéro Pièce</p> <p><b>9412ST902420B</b></p>                                                                                                                                                                                                                                                                                                                                                                                                                                             | <table border="1" style="width: 100%;"> <tr> <td style="width: 50%;">Rev.</td> <td style="width: 50%;">2</td> </tr> <tr> <td><b>0</b></td> <td>2</td> </tr> </table> | Rev. | 2 | <b>0</b> | 2 |
| Rev.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 2                                                                                                                                                                    |      |   |          |   |
| <b>0</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 2                                                                                                                                                                    |      |   |          |   |

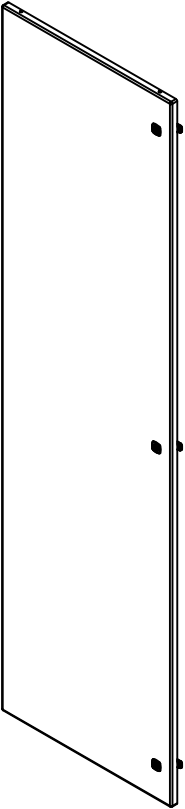
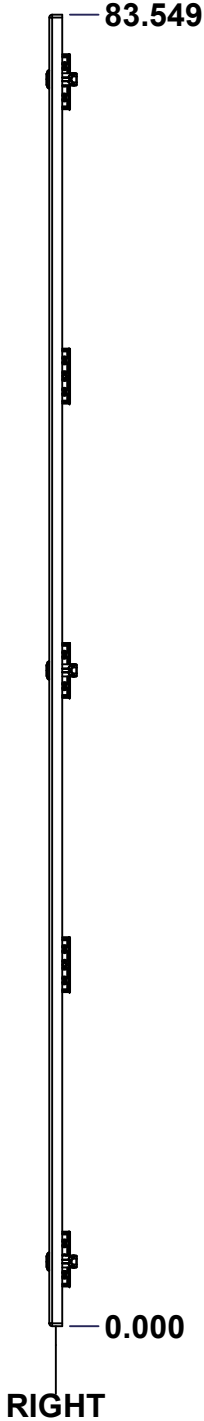
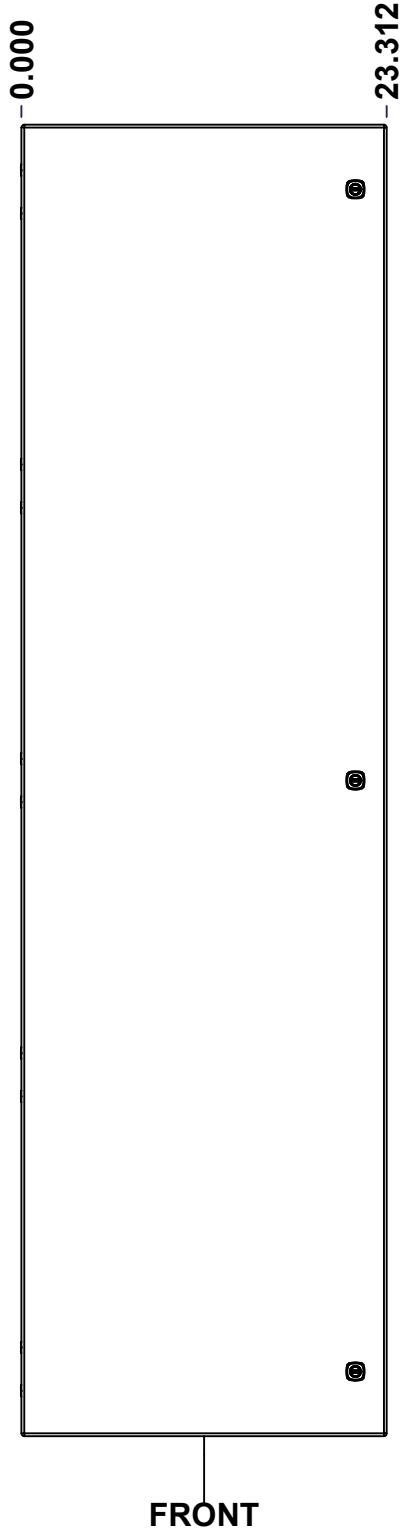
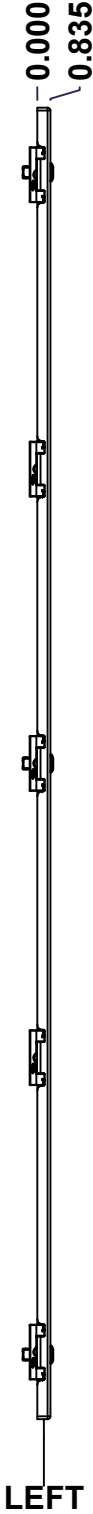
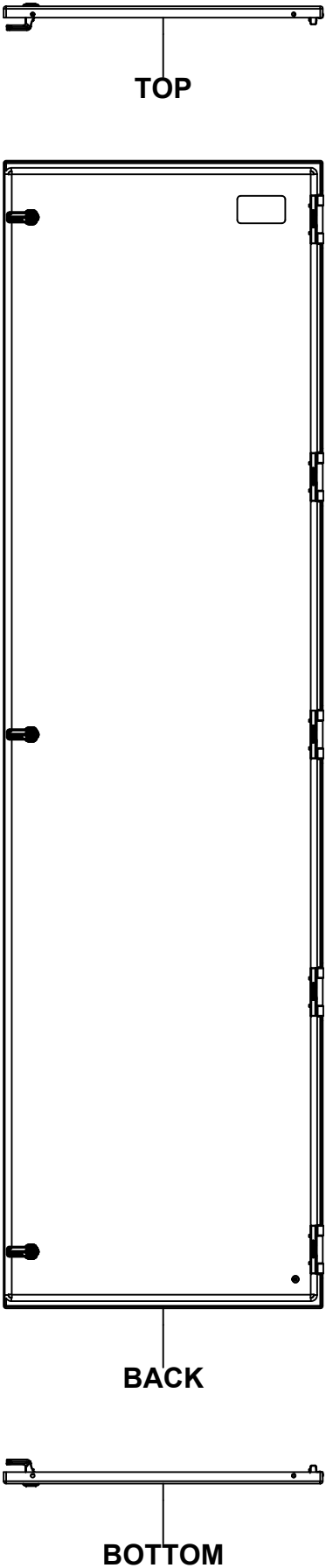


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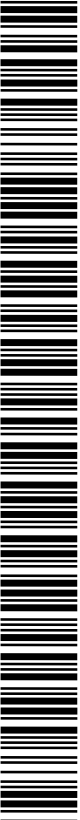
Tolerance  $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412ST902420\9412ST902420C.idw

Tolérance  $\pm 1/32$ " sauf spécification contraire



Isometric View



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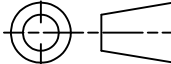


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                         |  |                                           |  |
|-------------------------|--|-------------------------------------------|--|
| Customer<br>Client      |  | Date                                      |  |
| Drawn By<br>Dessiné Par |  | Date 23-Nov-21                            |  |
| Material<br>Matière     |  | 12 Ga Cold Rolled A1008 CS Type B (2.5mm) |  |

|                  |             |               |        |
|------------------|-------------|---------------|--------|
| Color<br>Couleur | Asa-61 Grey | Finish<br>Fin | Smooth |
|------------------|-------------|---------------|--------|

|                      |             |
|----------------------|-------------|
| Description          | Detail Rev. |
| 9412 90" x 24" Cover |             |

|                             |  |      |   |
|-----------------------------|--|------|---|
| Part Number<br>Numéro Pièce |  | Rev. | 1 |
| 9412ST902420C               |  | 0    | 3 |

SEE BILL OF MATERIAL ON LAST PAGE

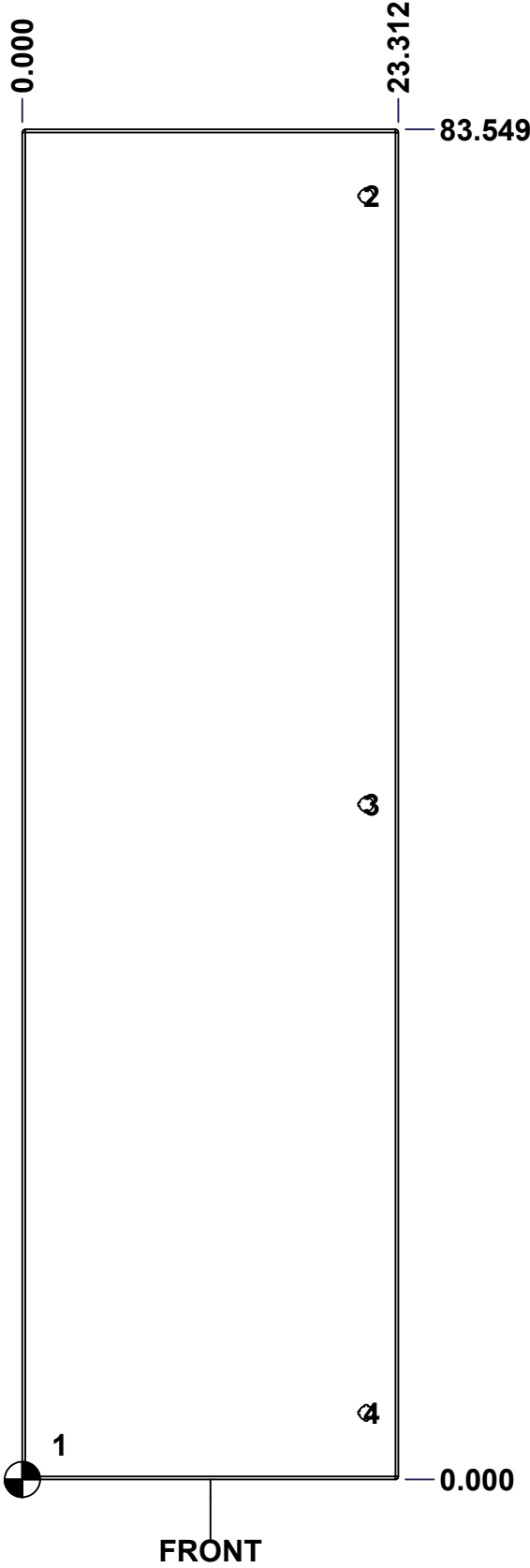
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 2.000  | 2.118  | GND STUD M6 x 16mm (Inside) |
| 2                                                   | 21.312 | 79.430 | LOCK 889 SCQ4-SL @ 0.0°     |
| 3                                                   | 21.312 | 41.774 | LOCK 889 SCQ4-SL @ 0.0°     |
| 4                                                   | 21.312 | 4.118  | LOCK 889 SCQ4-SL @ 0.0°     |



|                                                                                       |                             |  |        |   |
|---------------------------------------------------------------------------------------|-----------------------------|--|--------|---|
|  | Description                 |  | Status |   |
|                                                                                       | 9412 90" x 24" Cover        |  | (NULL) |   |
|                                                                                       | Part Number<br>Numéro Pièce |  | Rev.   | 2 |
|                                                                                       | 9412ST902420C               |  | 0      | 3 |

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Tolerance ±1/32" unless otherwise specified

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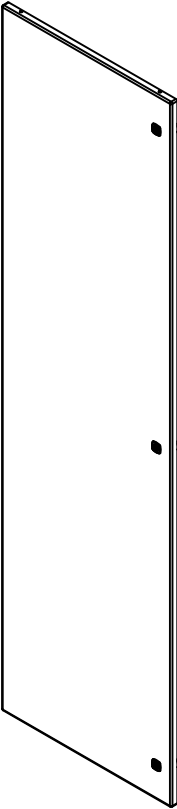
Tolérance ±1/32" sauf spécification contraire

No.

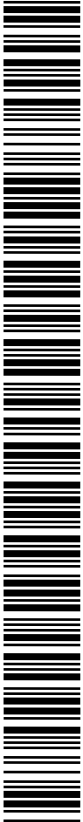
Revisions

Date

By/Par



Isometric View





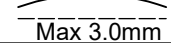
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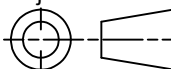
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

23-Nov-21

Material

Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

9412 90" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

9412ST902420C

Rev.

0

3

3

|            |                 |     |                                        |
|------------|-----------------|-----|----------------------------------------|
| 1          | STK-Q-16080     | 0   | Ground Stud M6 x 16mm                  |
| 1          | 9412ST902420G   | 0   | 9412 90" x 24" Cover Gasket            |
| 1          | STK-P-02400S    | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 1          | STK-S-00100     | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1          | 9412ST902420C-P | 0   | 9412 90" x 24" Cover Part              |
| 5          | STK-K-09860     | 7   | Cabinet Hinge with Captive Pins        |
| 3          | STK-K-12580     | 0   | 9412 1/4 Turn Lock                     |
| Qty        | Part Name       | Rev | Description                            |
| Parts List |                 |     |                                        |