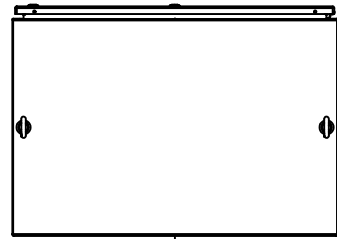
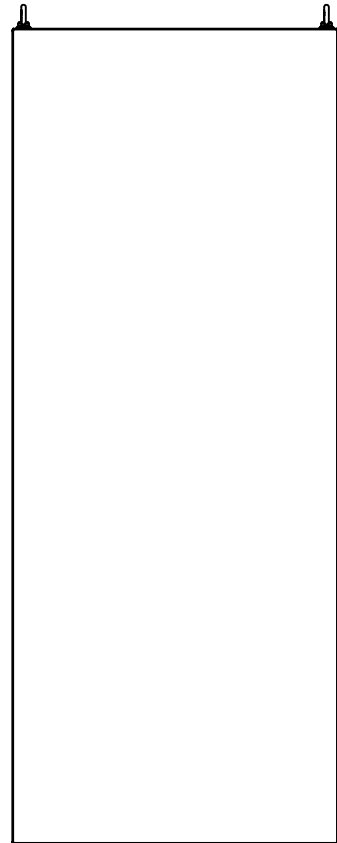


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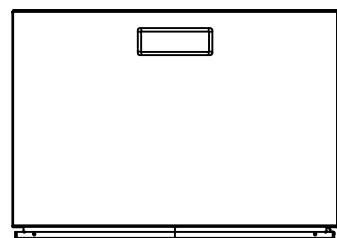
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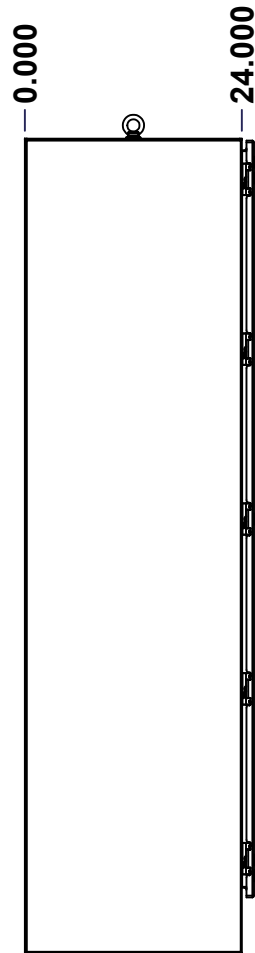
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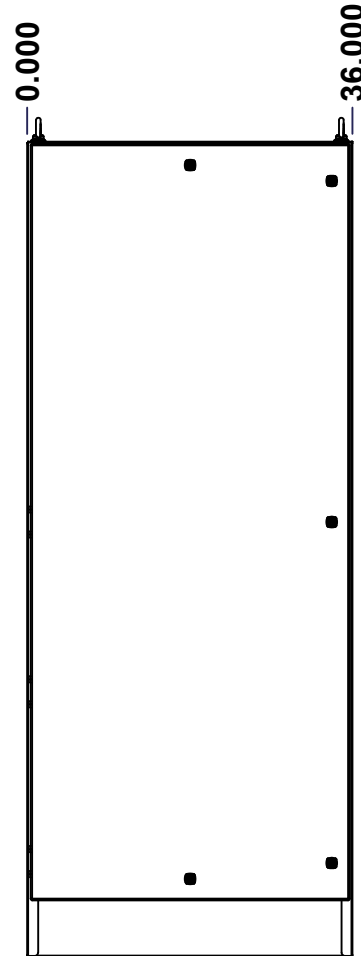
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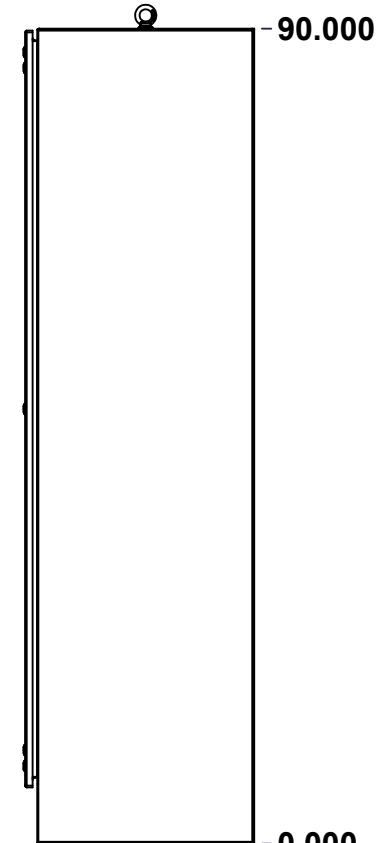
BOTTOM



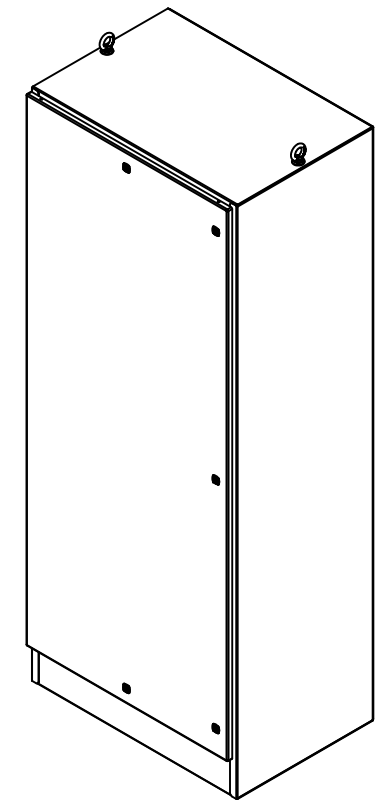
LEFT



FRONT




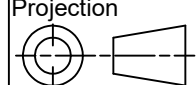
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 90" x 36" x 24" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 2
9412ST903624		

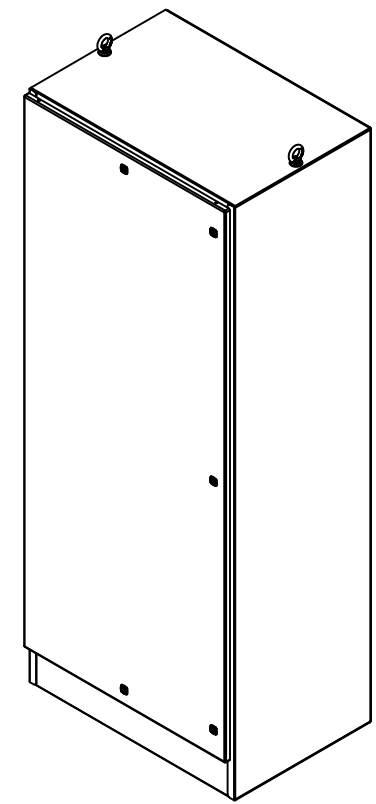
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9412ST903624GP	0	9412 Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412ST903624C	0	9412 90" x 36" Cover
1	9412ST903624B	0	9412 90" x 36" x 24" Body
5	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 23-Nov-21	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 23-Nov-21	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description				Detail Rev.	
9412 90" x 36" x 24" Assembly					
Part Number Numéro Pièce				Rev.	
9412ST903624				0 / 2	

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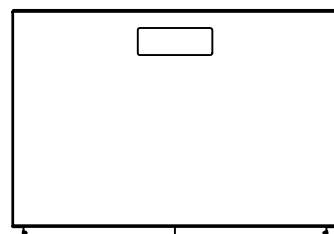
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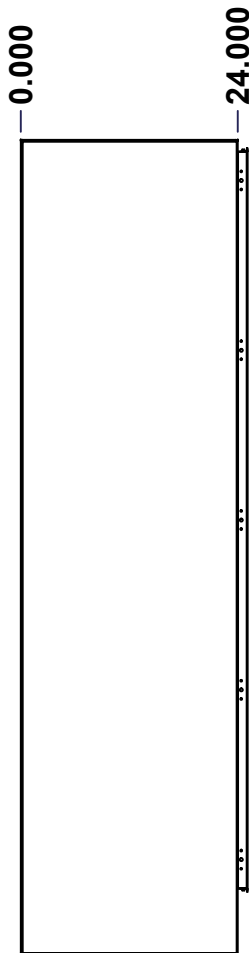
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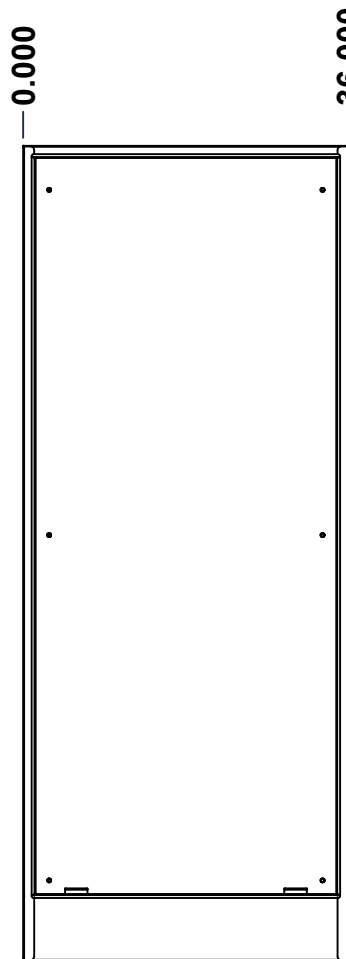
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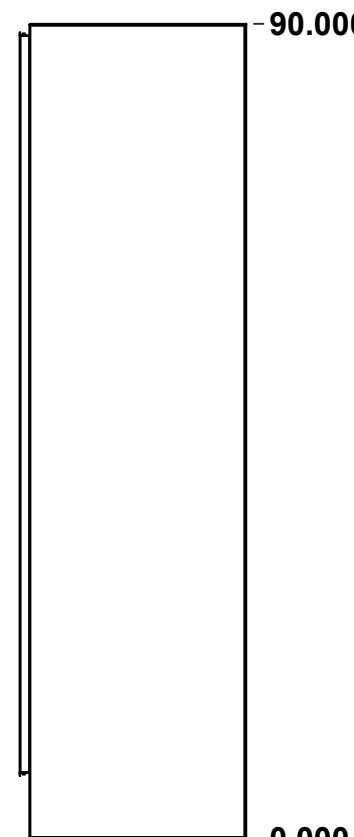
BOTTOM



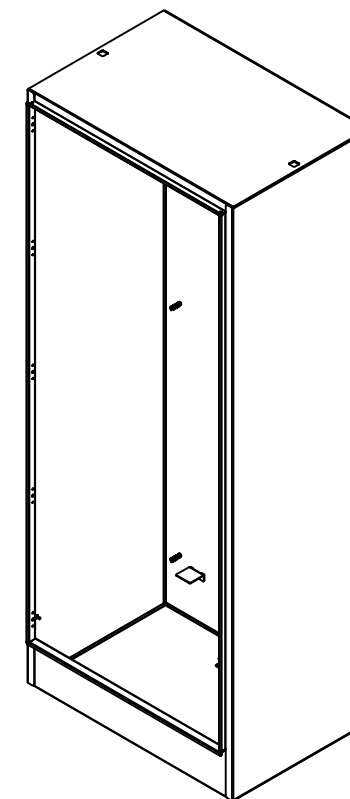
LEFT



FRONT




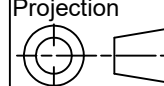
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description	9412 90" x 36" x 24" Body	
Part Number Numéro Pièce	Rev. 0	1/2

SEE BILL OF MATERIAL ON LAST PAGE

9412ST903624B

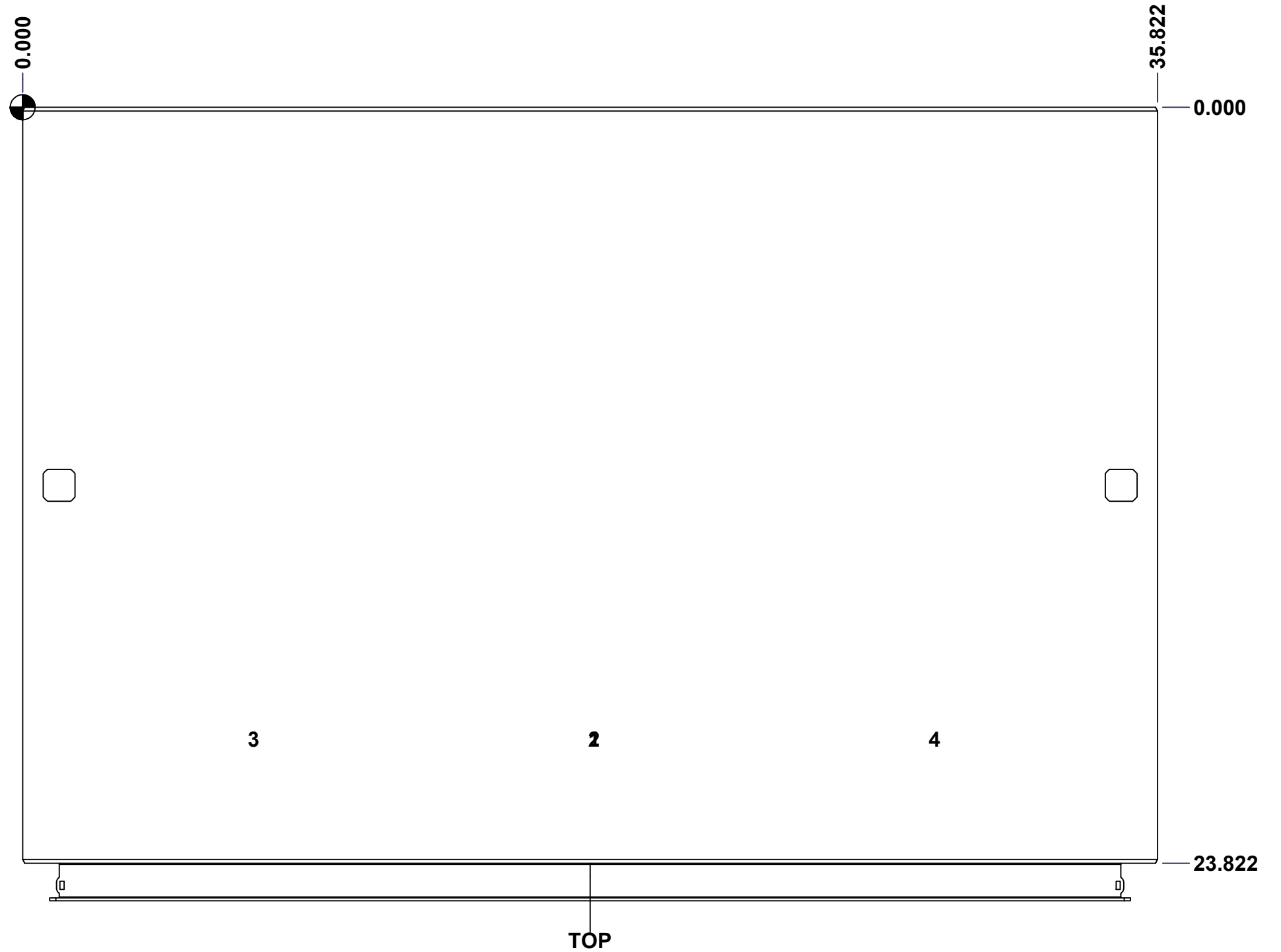
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	19.911	Struts CR400 27.500" (Inside)
2	17.911	19.911	STUDS M6 x 10mm (Inside)
3	7.161	19.911	STUDS M6 x 10mm (Inside)
4	28.661	19.911	STUDS M6 x 10mm (Inside)

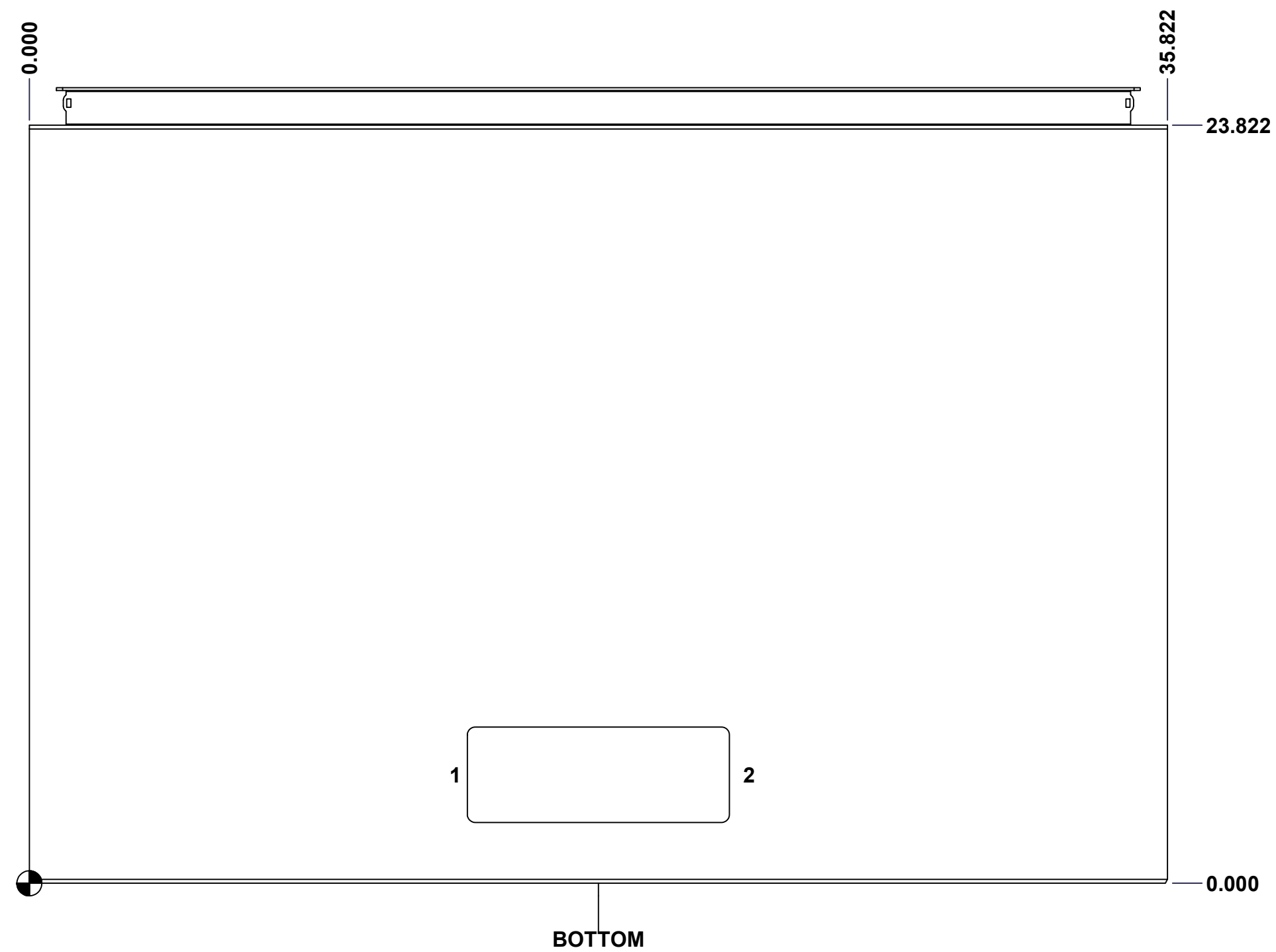


	Description	Status	
	9412 90" x 36" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	2 / 7
	9412ST903624B	0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.286	3.411	GP STUD M6 x 16mm (Inside)
2	22.536	3.411	GP STUD M6 x 16mm (Inside)

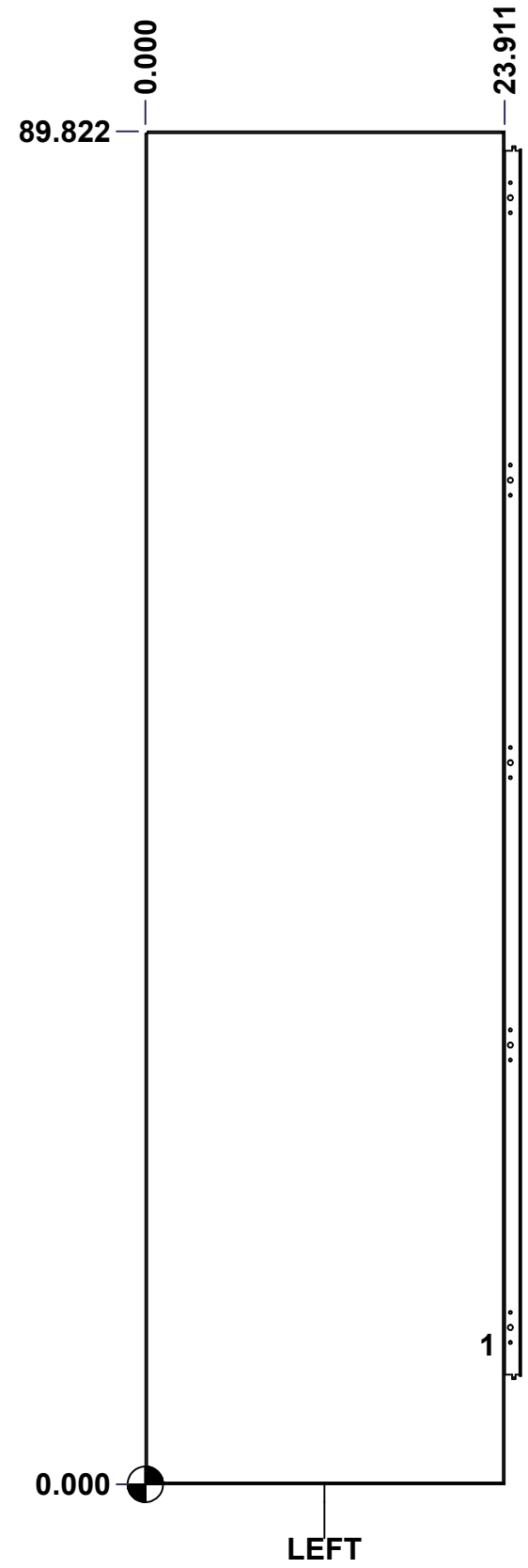


	Description	Status
	9412 90" x 36" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	9412ST903624B	0
		4
		7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9412 90" x 36" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	
	9412ST903624B	0	5 / 7

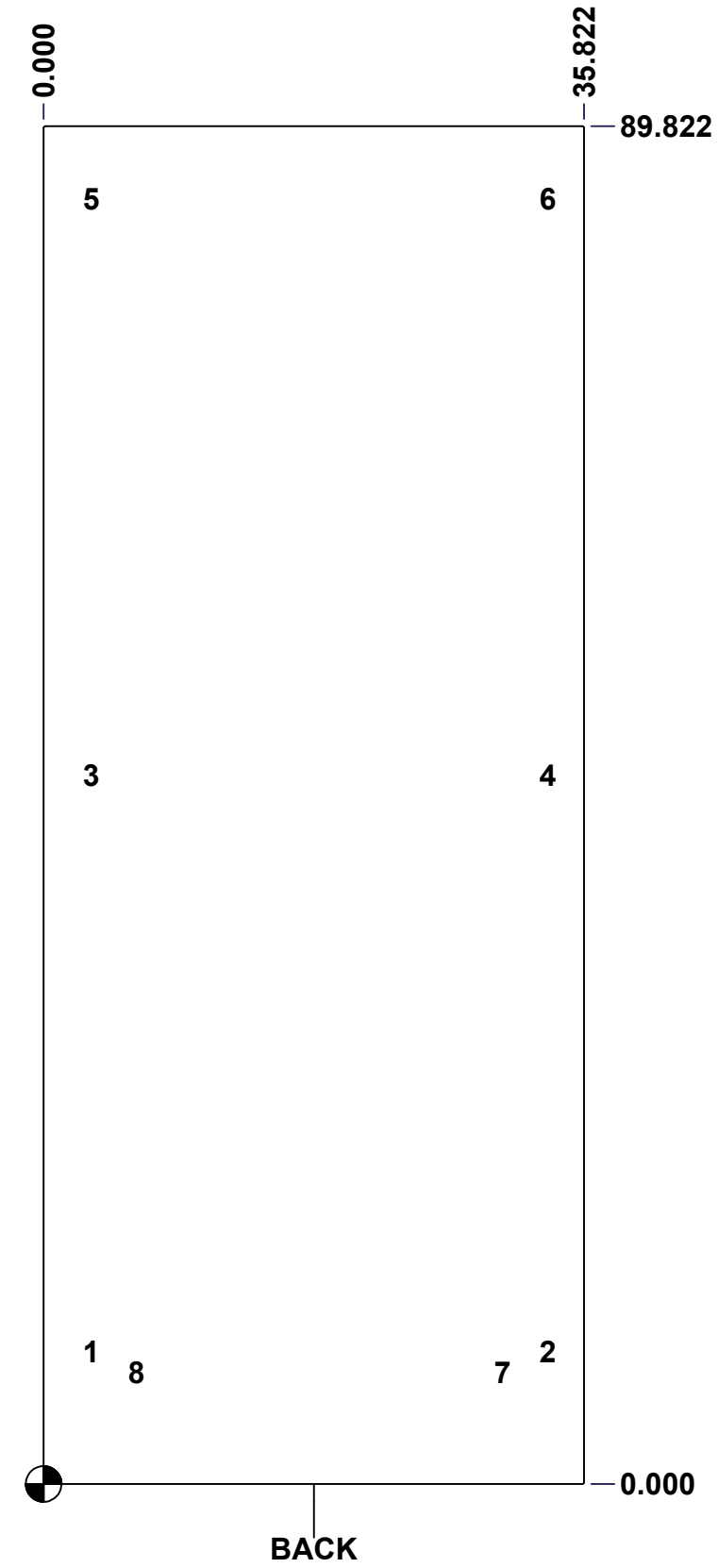
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	33.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	46.911	IP STUD M10 x 40mm (Inside)
4	33.036	46.911	IP STUD M10 x 40mm (Inside)
5	2.786	85.036	IP STUD M10 x 40mm (Inside)
6	33.036	85.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
7	30.036	7.411	IP SUPPORT ANGLE (Inside)
8	5.786	7.411	IP SUPPORT ANGLE (Inside)

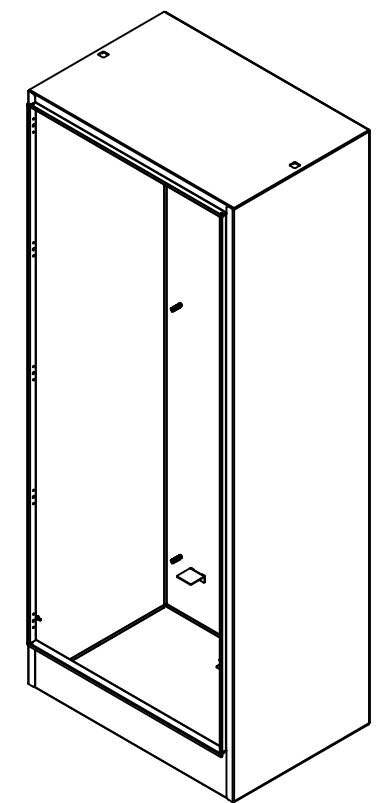


	Description	Status
	9412 90" x 36" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	9412ST903624B	0
		6
		7

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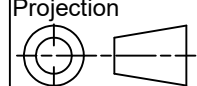
No.	Revisions	Date	By/Par



Isometric View

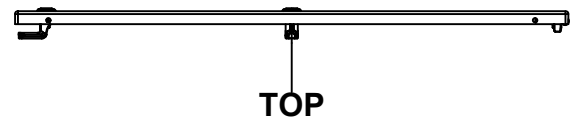


Qty	Part Number	Rev	Description
3	STK-Q-16030	0	Stud M6 x 10mm
3	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
2	9412ST903624BPA-P	0	9412 Inner Panel Support Angle
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16100	0	Stud M10 x 40mm
1	9412ST903624BT-P	0	9412 36" x 24" Bottom Part
1	9412ST903624T-P	0	9412 36" x 24" Top Part
1	9412ST903624RS-P	0	9412 90" x 36" Right Part
1	9412ST903624LS-P	0	9412 90" x 36" Left Part
1	9412ST903624B-P	0	9412 90" x 36" Back Part
3	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

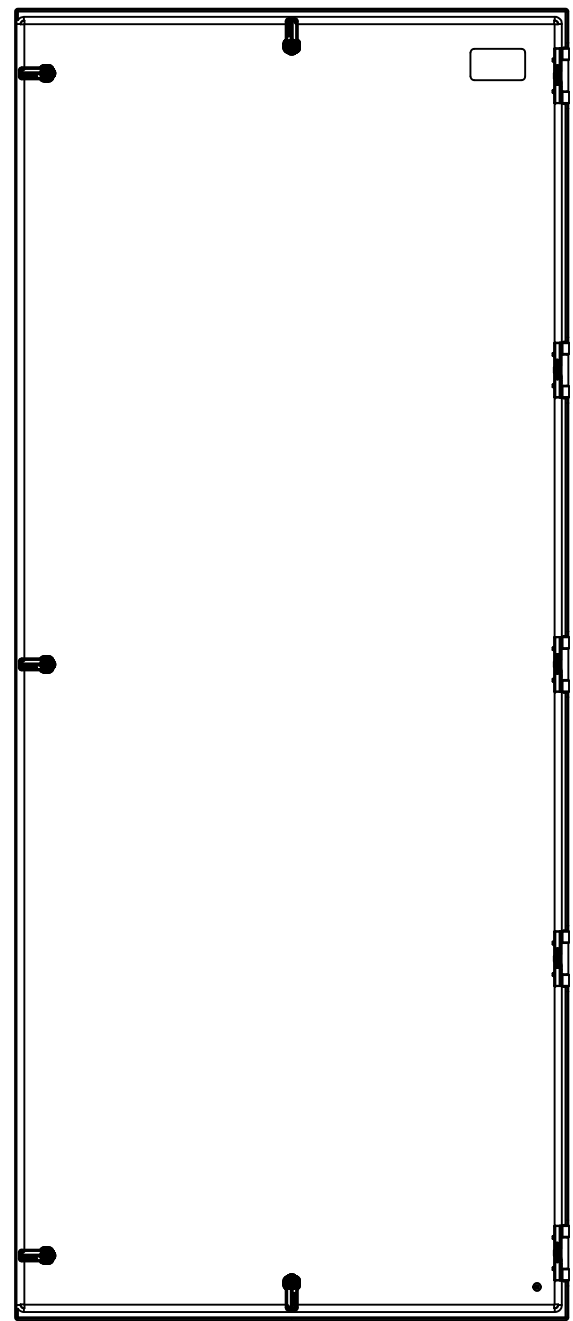
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	23-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description	9412 90" x 36" x 24" Body	
Part Number Numéro Pièce	Rev.	2
9412ST903624B	0	2

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TOP

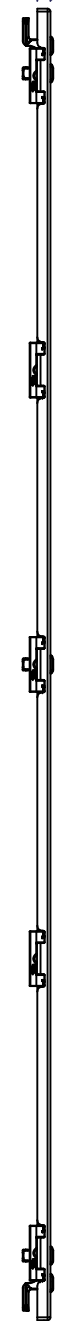


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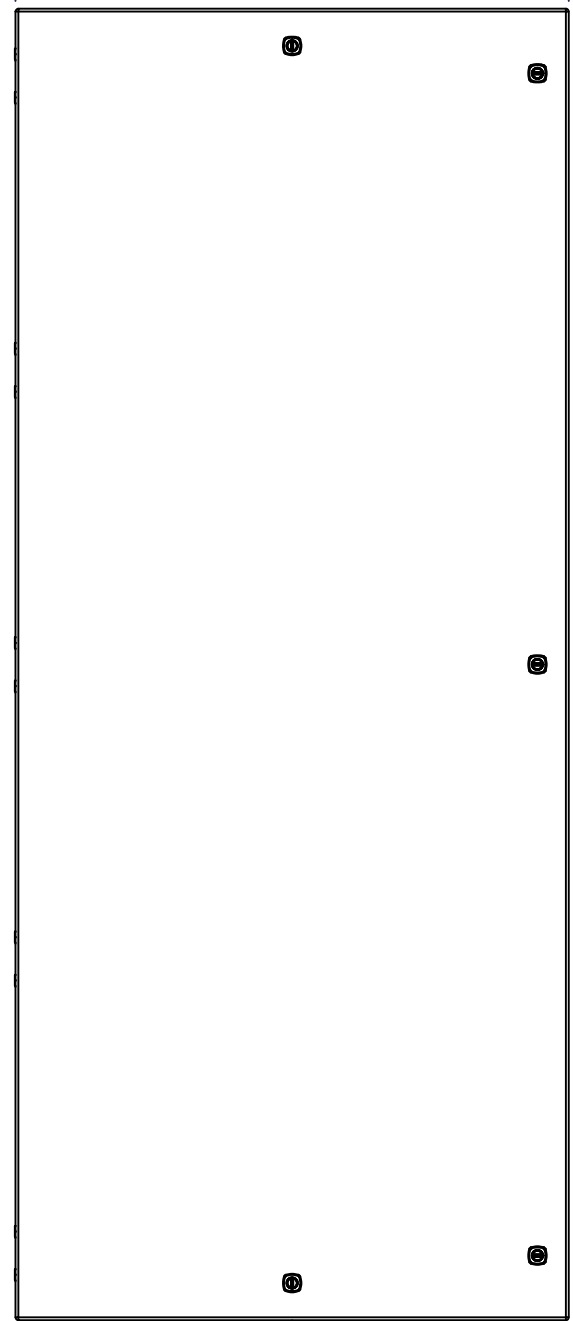
BOTTOM

0.000
0.835



LEFT

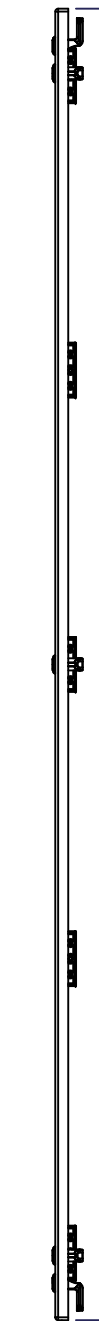
0.000



FRONT

35.312

83.549



RIGHT

0.000

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: BoxCad		Date 23-Nov-21	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9412 90" x 36" Cover		Detail Rev.	
Part Number Numéro Pièce 9412ST903624C		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

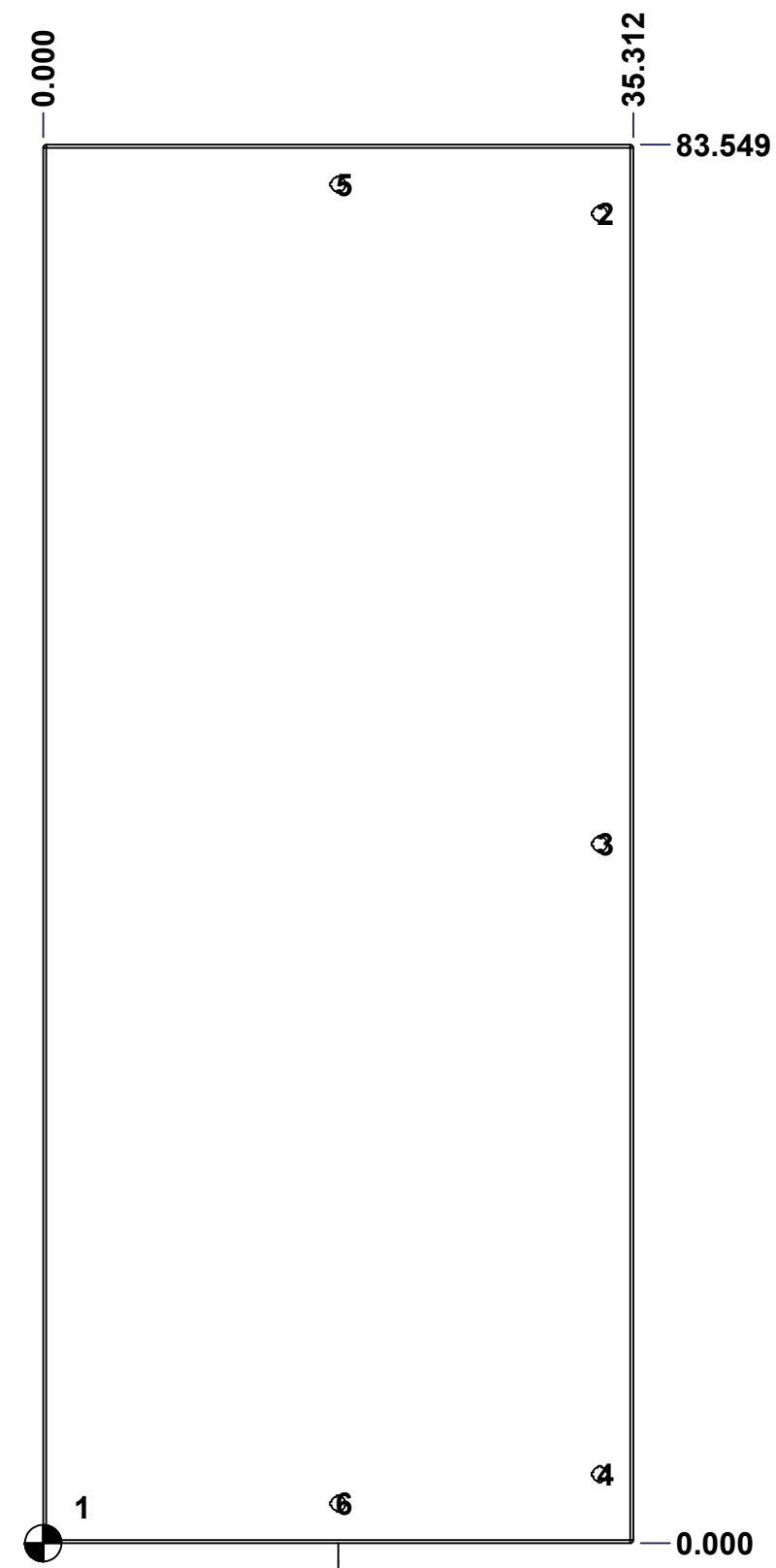
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	33.312	79.430	LOCK 889 SCQ4-SL @ 0.0°
3	33.312	41.774	LOCK 889 SCQ4-SL @ 0.0°
4	33.312	4.118	LOCK 889 SCQ4-SL @ 0.0°
5	17.656	81.180	LOCK 889 SCQ4-SL @ 90.0°
6	17.656	2.368	LOCK 889 SCQ4-SL @ 270.0°



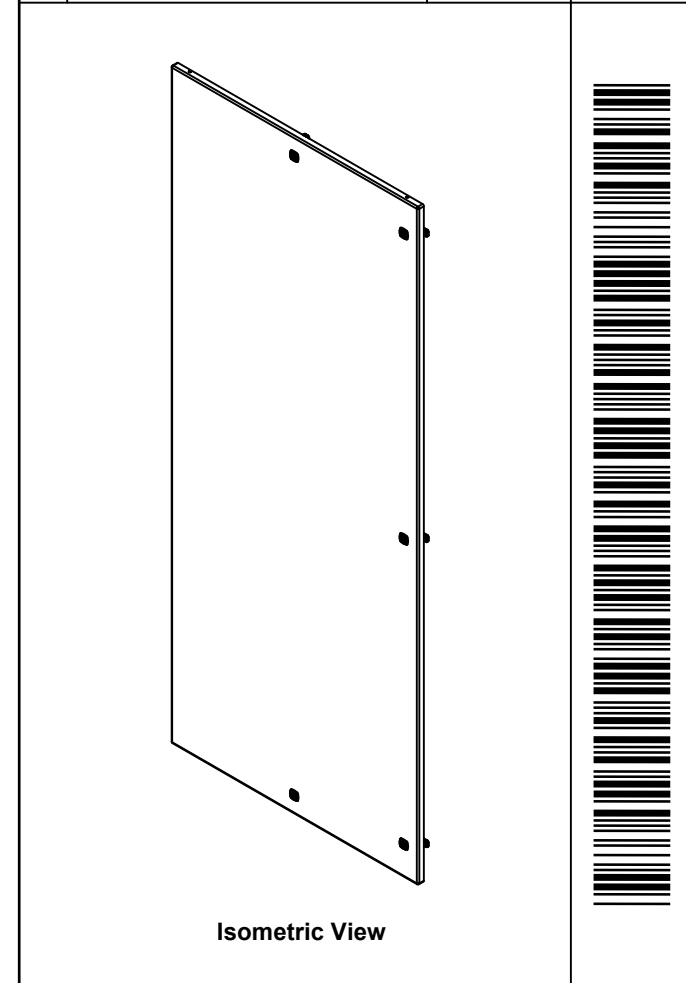
FRONT

	Description	Status	
	9412 90" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9412ST903624C	0	2 3

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection		Date
Customer Client		Date 23-Nov-21
Drawn By / Dessiné Par: BoxCad: BoxCad		
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 9412 90" x 36" Cover		Detail Rev.
Part Number / Numéro Pièce: 9412ST903624C		Rev. 3 0

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	9412ST903624G	0	9412 90" x 36" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412ST903624C-P	0	9412 90" x 36" Cover Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			