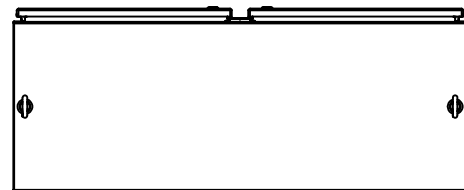


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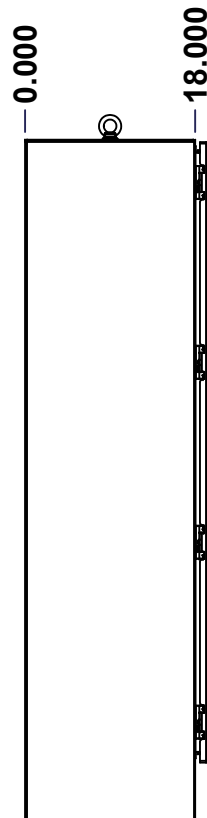
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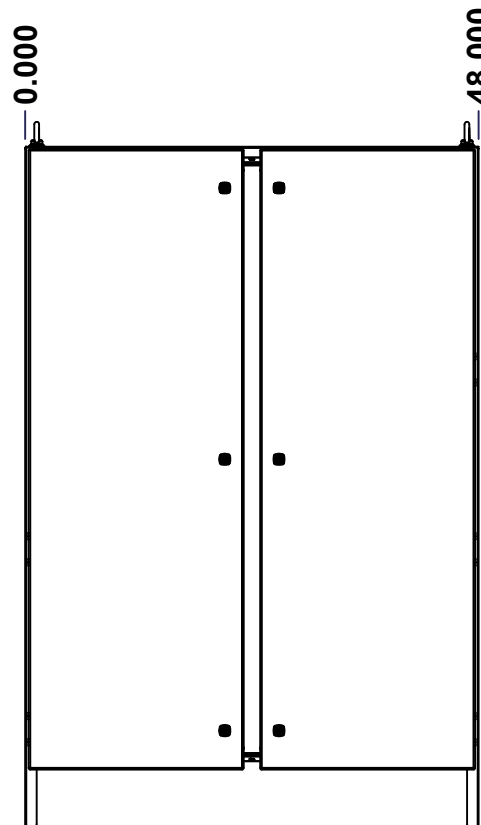
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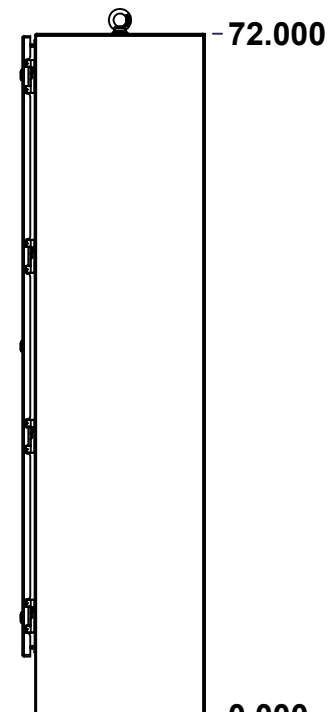
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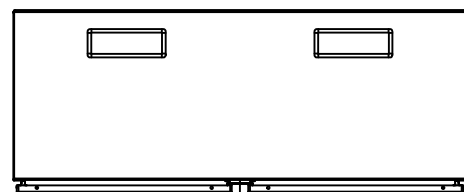
LEFT



FRONT

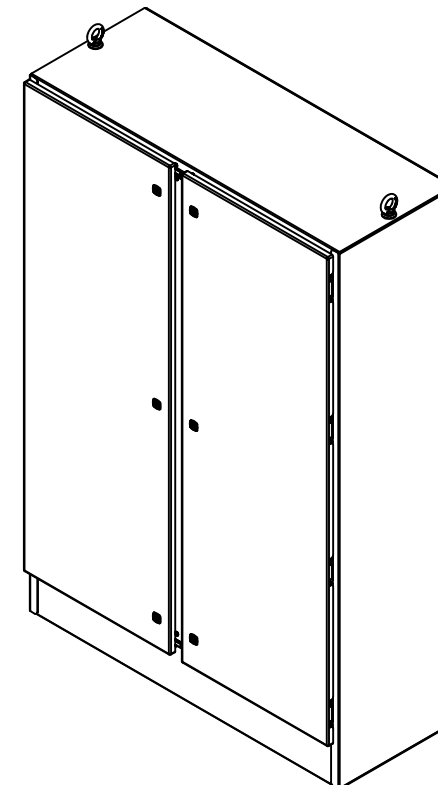


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

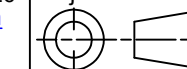


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 26-Nov-21

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur: Asa-61 Grey      Finish / Fini: Smooth

Description: 9412DD 72" x 48" x 18" Assembly      Detail Rev.

Part Number / Numéro Pièce: <b>9412STDD724818</b>	Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE	Rev. 0

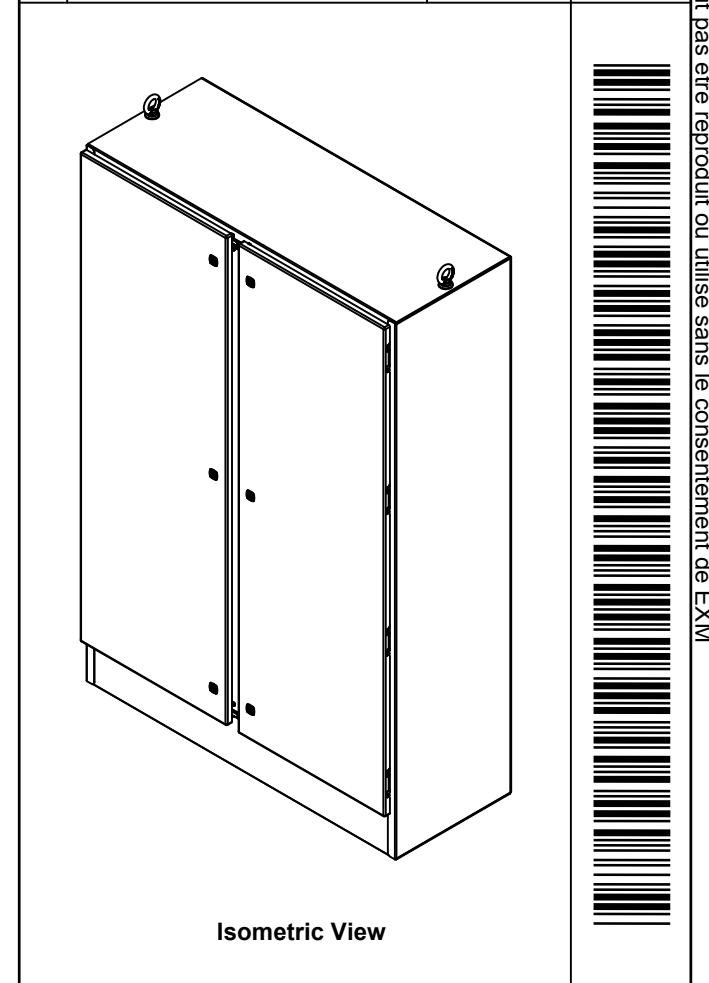
2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



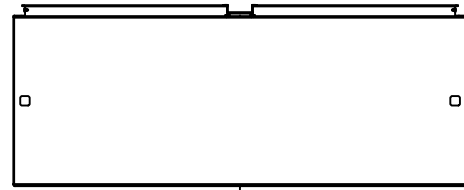
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412STDD724818FD	0	9412DD 72" x 48" Master Door
1	9412STDD724818LD	0	9412DD 72" x 48" Slave Door
1	9412STDD724818B	0	9412DD 72" x 48" x 18" Body
2	9412STDD724818GP	0	9412DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

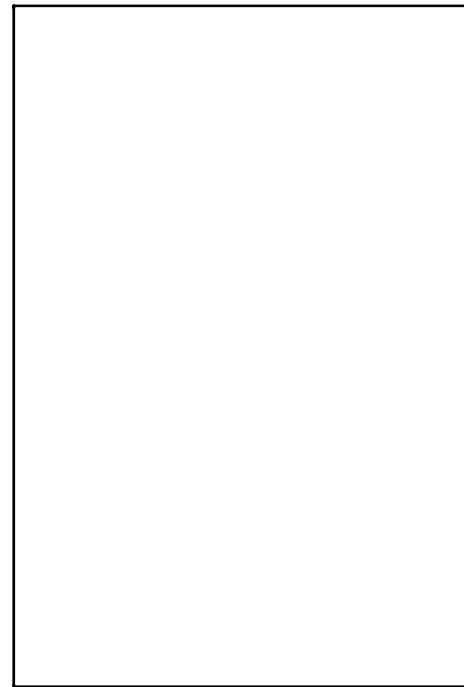
		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date		
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 26-Nov-21		
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		Color / Couleur: Asa-61 Grey		
Description: 9412DD 72" x 48" x 18" Assembly		Finish / Fini: Smooth		
Part Number / Numéro Pièce: <b>9412STDD724818</b>		Detail Rev. / Rev.: 0		

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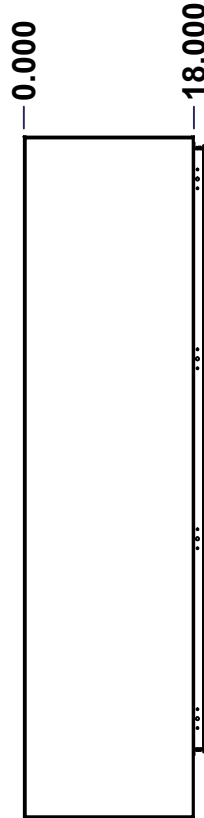
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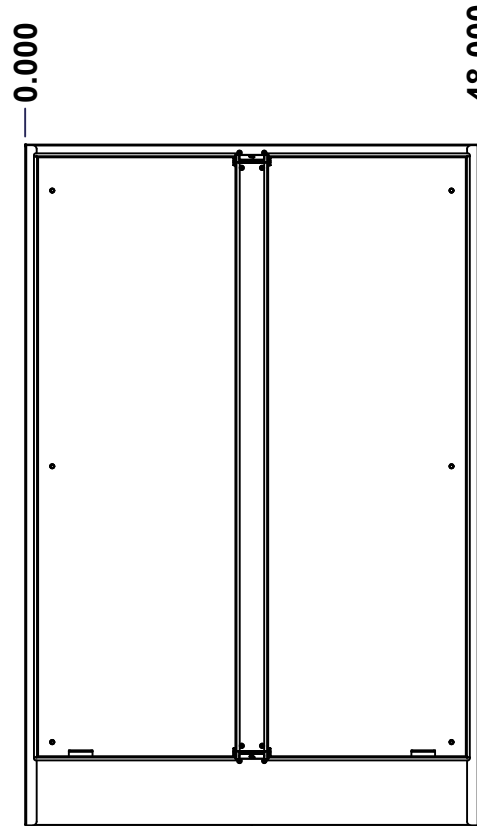
TOP



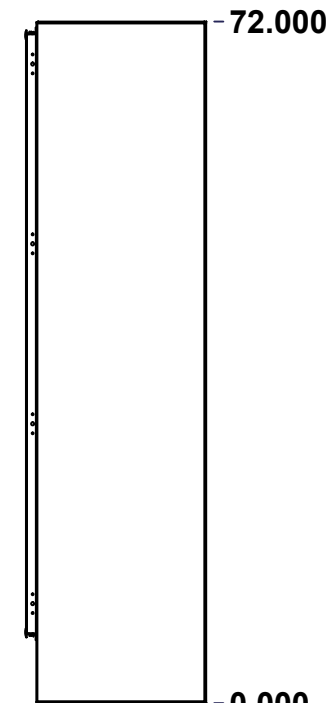
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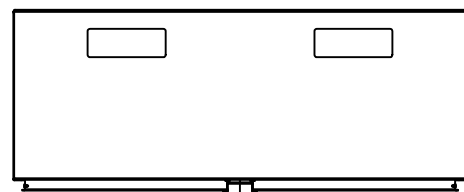
LEFT



FRONT

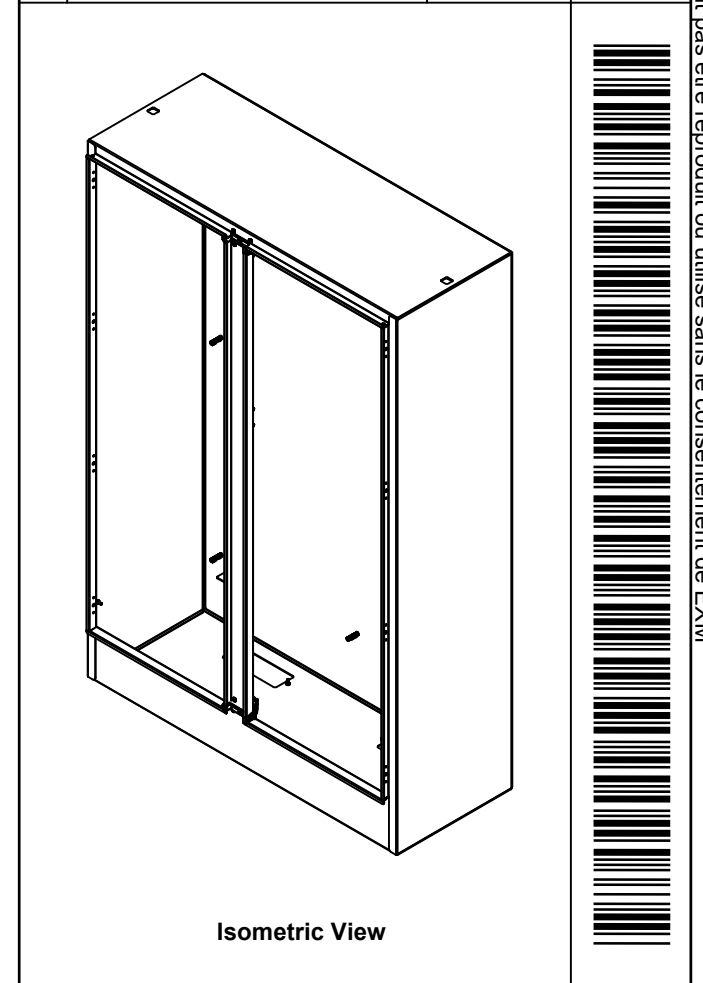



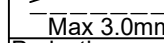
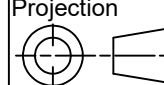
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412DD 72" x 48" x 18" Body		
Part Number Numéro Pièce	Rev.	1
<b>9412STDD724818B</b>	<b>0</b>	2

SEE BILL OF MATERIAL ON LAST PAGE

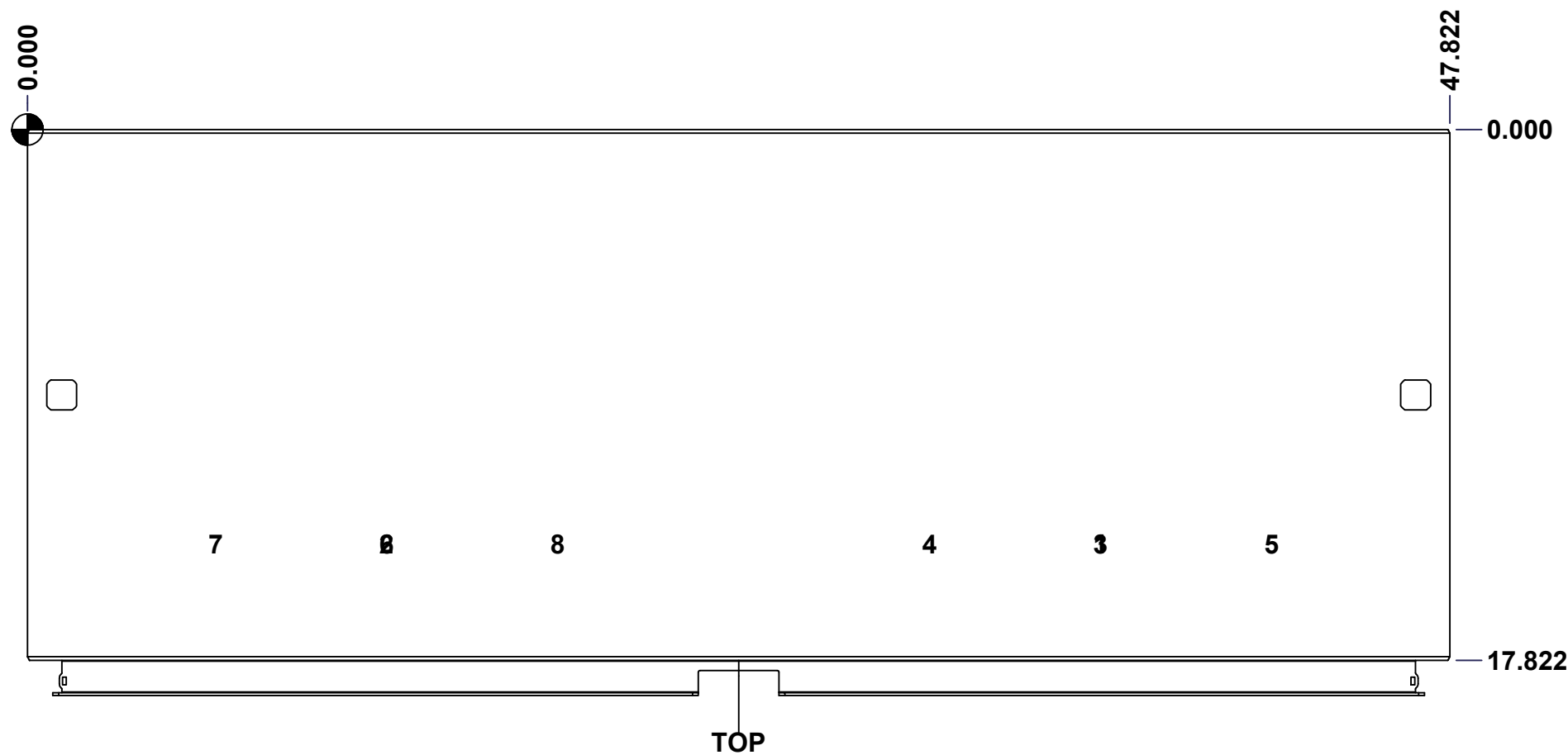
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	35.911	13.911	Struts CR400 17.500" (Inside)
2	11.911	13.911	Struts CR400 17.500" (Inside)
3	35.911	13.911	STUDS M6 x 10mm (Inside)
4	30.161	13.911	STUDS M6 x 10mm (Inside)
5	41.661	13.911	STUDS M6 x 10mm (Inside)
6	11.911	13.911	STUDS M6 x 10mm (Inside)
7	6.161	13.911	STUDS M6 x 10mm (Inside)
8	17.661	13.911	STUDS M6 x 10mm (Inside)

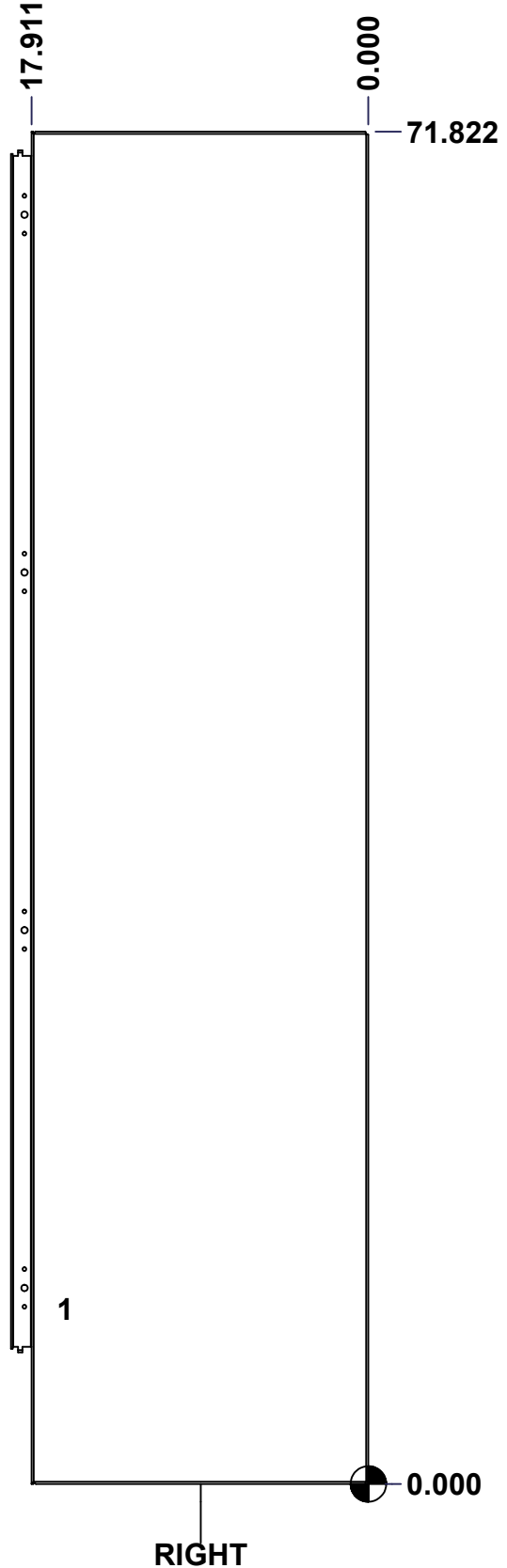


	Description	Status	
	9412DD 72" x 48" x 18" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9412STDD724818B</b>	<b>0</b>	2 / 7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)

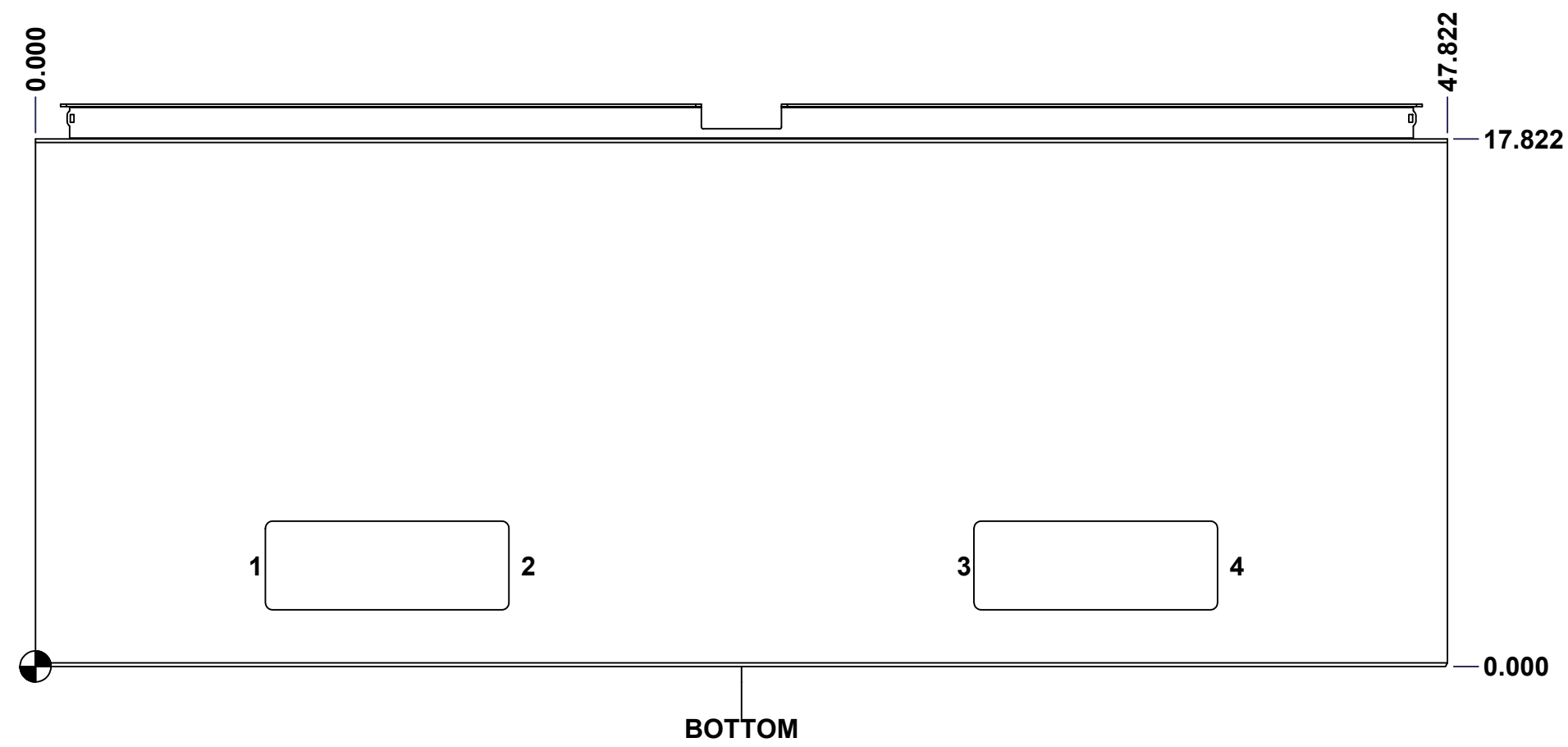


	Description	Status	
	9412DD 72" x 48" x 18" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9412STDD724818B</b>	<b>0</b>	3 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)

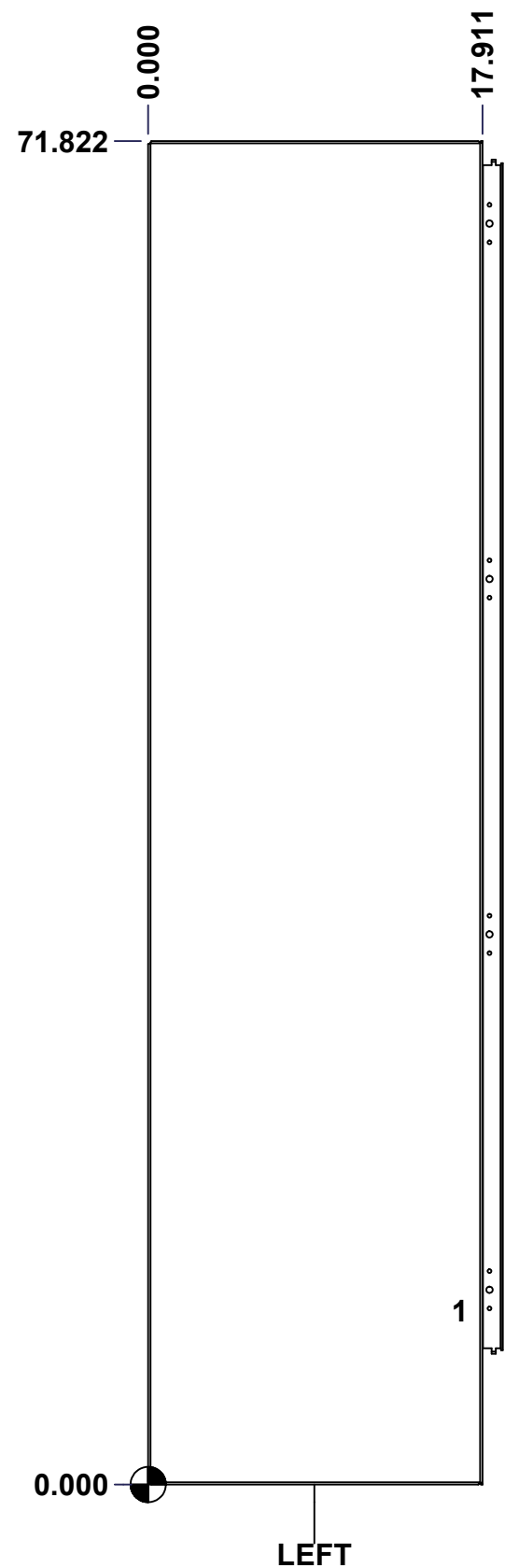


	Description	Status	
	9412DD 72" x 48" x 18" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9412STDD724818B</b>	<b>0</b>	4 / 7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	9412DD 72" x 48" x 18" Body	Released
	Part Number Numéro Pièce	Rev.
	<b>9412STDD724818B</b>	<b>0</b>
		5 / 7

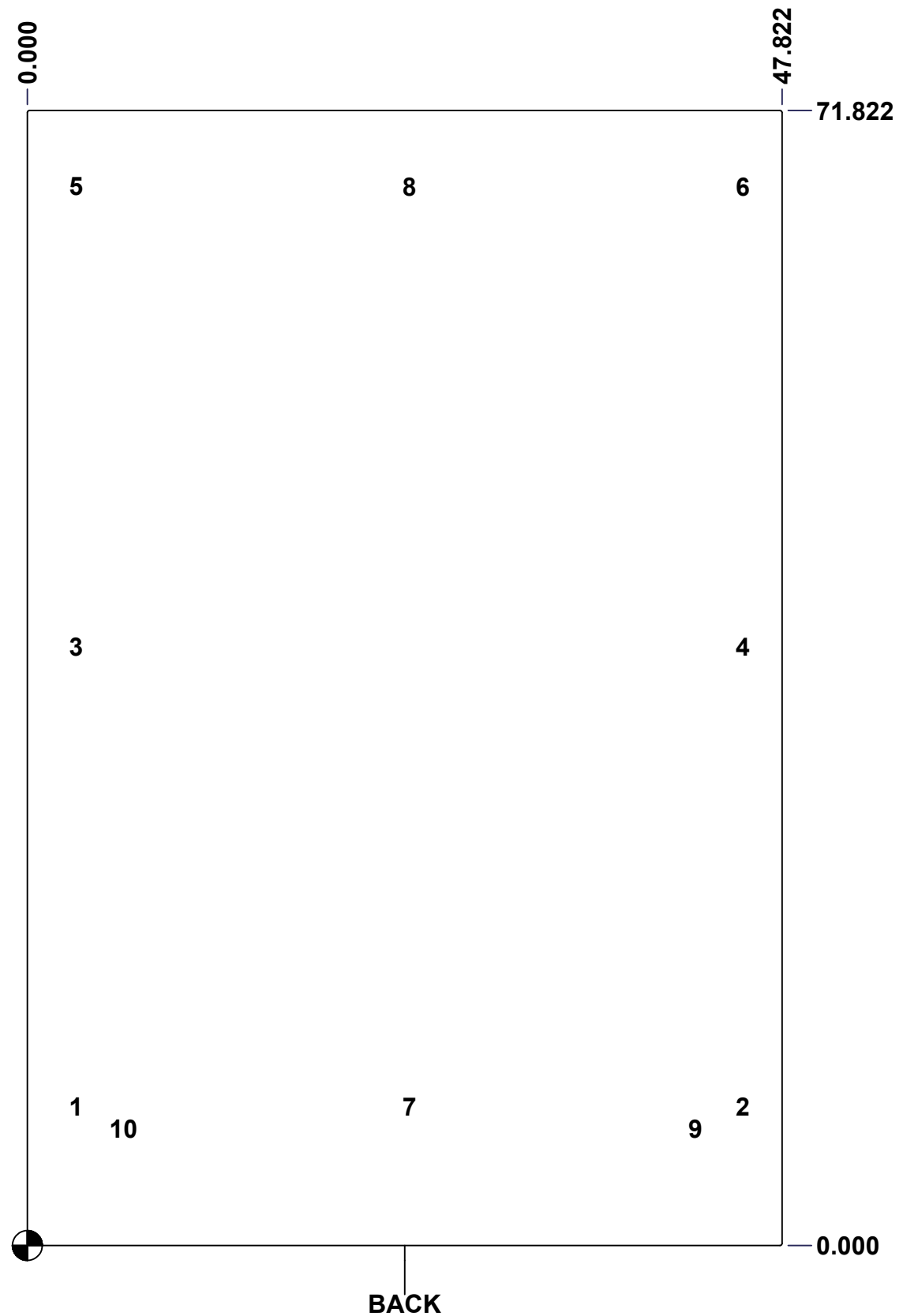
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	45.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	37.911	IP STUD M10 x 40mm (Inside)
4	45.036	37.911	IP STUD M10 x 40mm (Inside)
5	2.786	67.036	IP STUD M10 x 40mm (Inside)
6	45.036	67.036	IP STUD M10 x 40mm (Inside)
7	23.911	8.786	IP STUD M10 x 40mm (Inside)
8	23.911	67.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
9	42.036	7.411	IP SUPPORT ANGLE (Inside)
10	5.786	7.411	IP SUPPORT ANGLE (Inside)

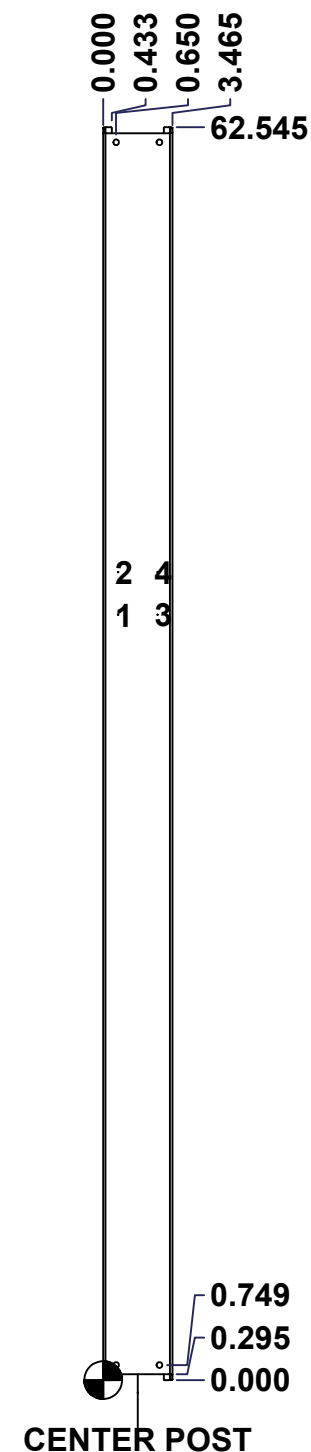


	Description	Status
	9412DD 72" x 48" x 18" Body	Released
	Part Number Numéro Pièce	Rev.
	<b>9412STDD724818B</b>	<b>0</b>
		6
		7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	38.210	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	40.336	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	38.210	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	40.336	INTERLOCK STUD M6 x 16mm (Inside)

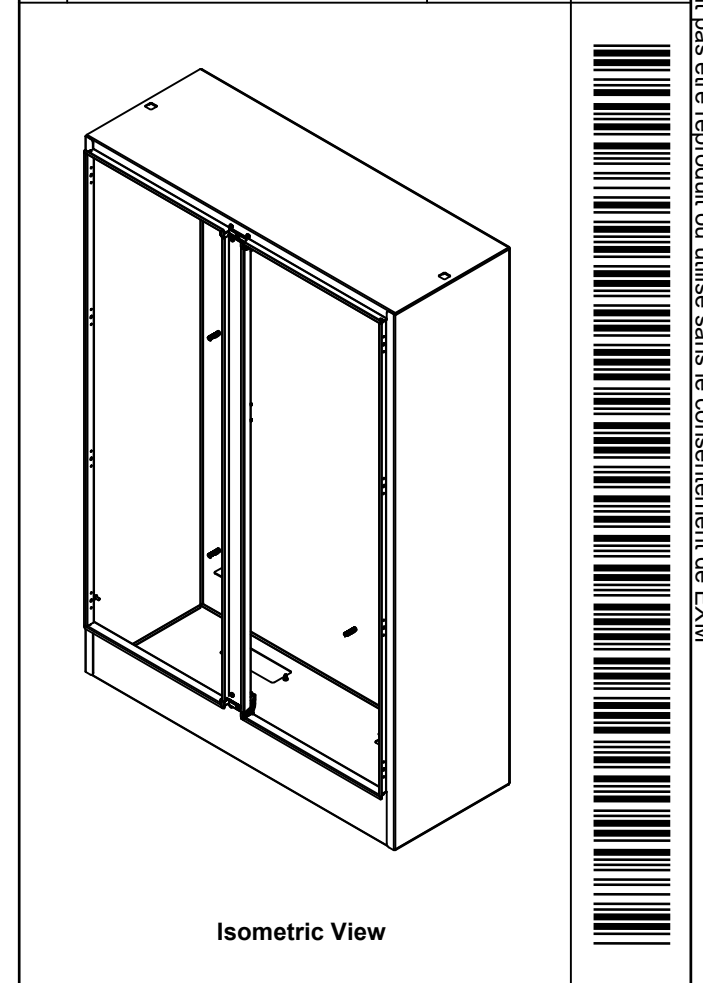


	Description	Status	
	9412DD 72" x 48" x 18" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9412STDD724818B</b>	<b>0</b>	6 7

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6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	9412STDD724818BPA-P	0	9412DD Inner Panel Support Angle
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9412STDD724818CP-P	0	9412DD 72" Center Post Part
8	STK-Q-16100	0	Stud M10 x 40mm
1	9412STDD724818BT-P	0	9412DD 48" x 18" Bottom Part
1	9412STDD724818T-P	0	9412DD 48" x 18" Top Part
1	9412STDD724818RS-P	0	9412DD 72" x 48" Right Part
1	9412STDD724818LS-P	0	9412DD 72" x 48" Left Part
1	9412STDD724818B-P	0	9412DD 72" x 48" Back Part
2	CR400MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

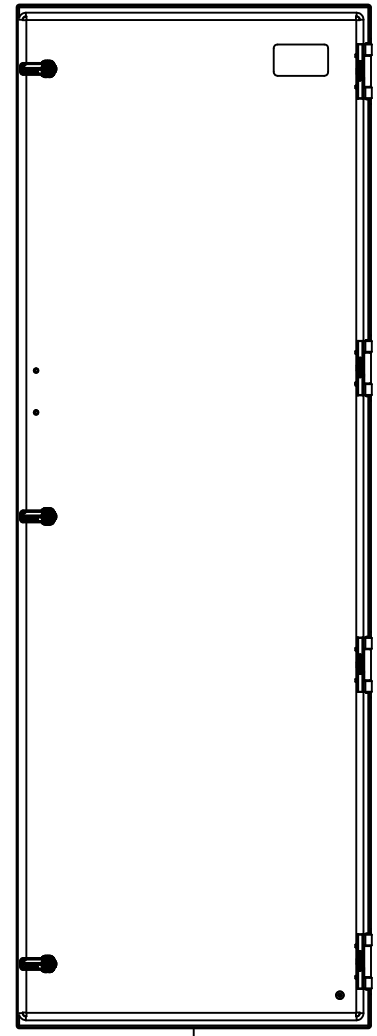
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness	Aplatissement	
		Max 3.0mm		Projection
Customer	Client	Date		
Drawn By	BoxCad: BoxCad	Date	26-Nov-21	
Material	12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color	Asa-61 Grey	Finish	Smooth	
Description	9412DD 72" x 48" x 18" Body		Detail Rev.	
Part Number	9412STDD724818B		Rev.	2
Numéro Pièce	9412STDD724818B		0	2

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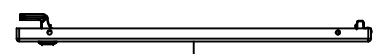
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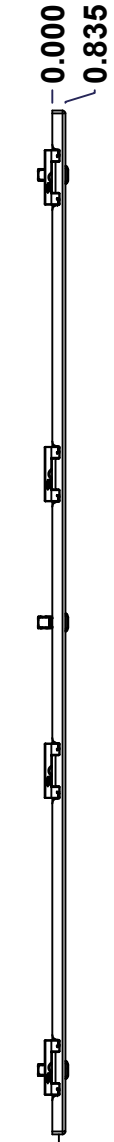
TOP



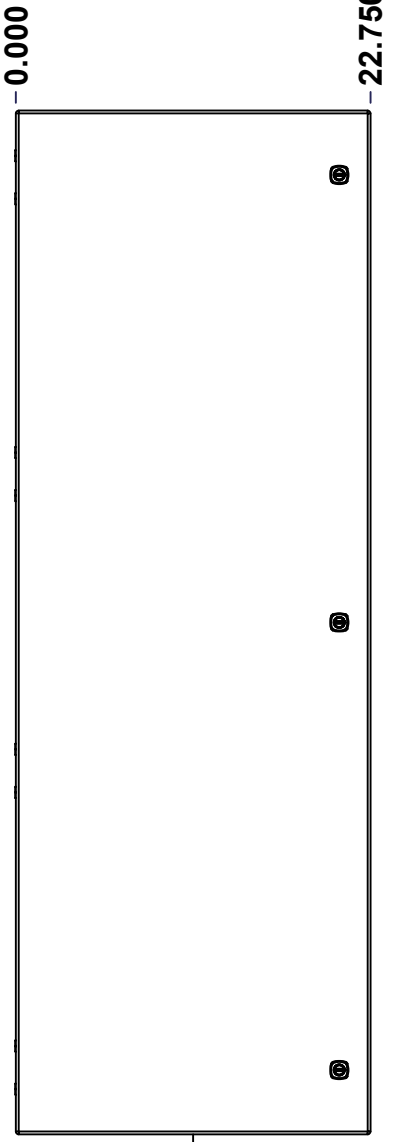
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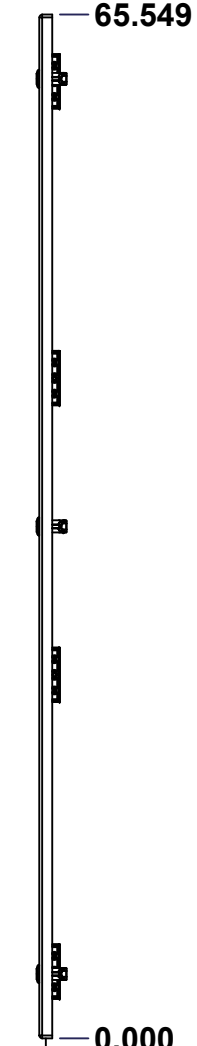
BOTTOM



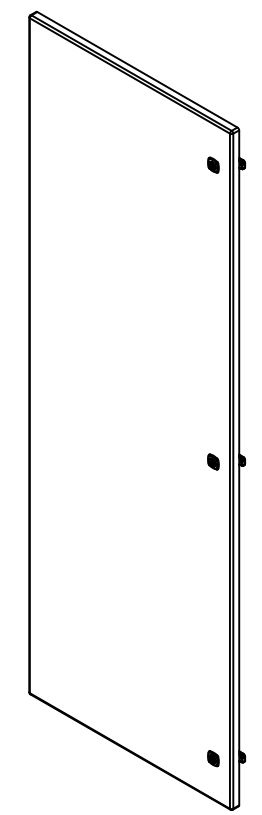
LEFT



FRONT




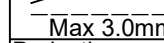
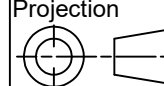
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fin Smooth
Description	Detail Rev.	
9412DD 72" x 48" Slave Door		
Part Number Numéro Pièce	Rev. 0	1 / 3
9412STDD724818LD		

SEE BILL OF MATERIAL ON LAST PAGE

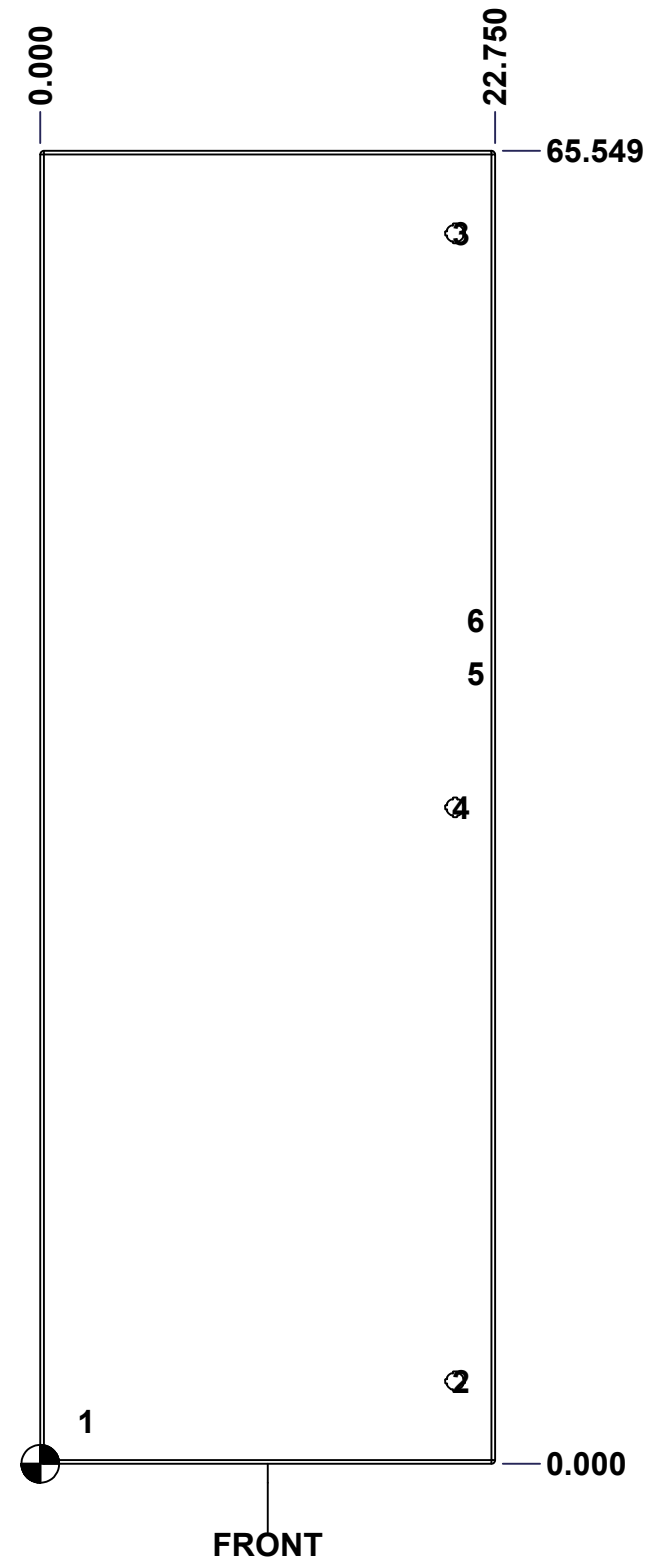
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	20.750	4.118	LOCK 889 SCQ4-SL @ 0.0°
3	20.750	61.430	LOCK 889 SCQ4-SL @ 0.0°
4	20.750	32.774	LOCK 889 SCQ4-SL @ 0.0°
5	21.489	39.435	STUDS M6 x 18mm (Inside)
6	21.489	42.113	STUDS M6 x 18mm (Inside)

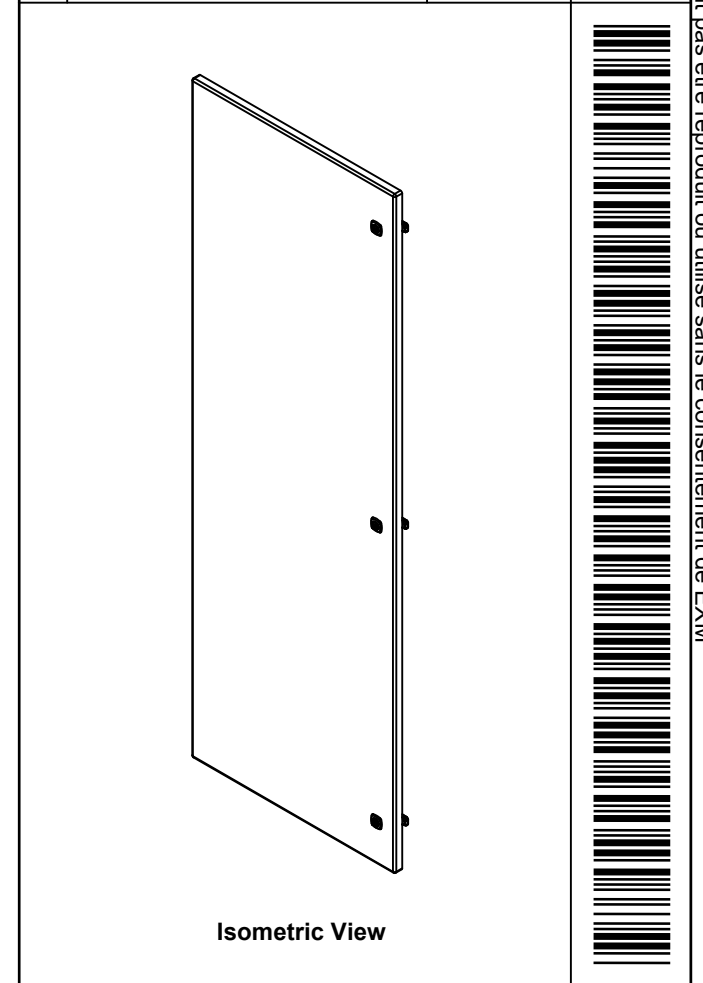


	Description	Status	
	9412DD 72" x 48" Slave Door	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>9412STDD724818LD</b>	<b>0</b>	2 / 3

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No.	Revisions	Date	By/Par

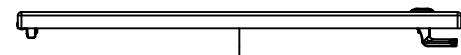


Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Nov-21	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9412DD 72" x 48" Slave Door			Detail Rev.
Part Number Numéro Pièce		Rev.	3
<b>9412STDD724818LD</b>		<b>0</b>	<b>3</b>

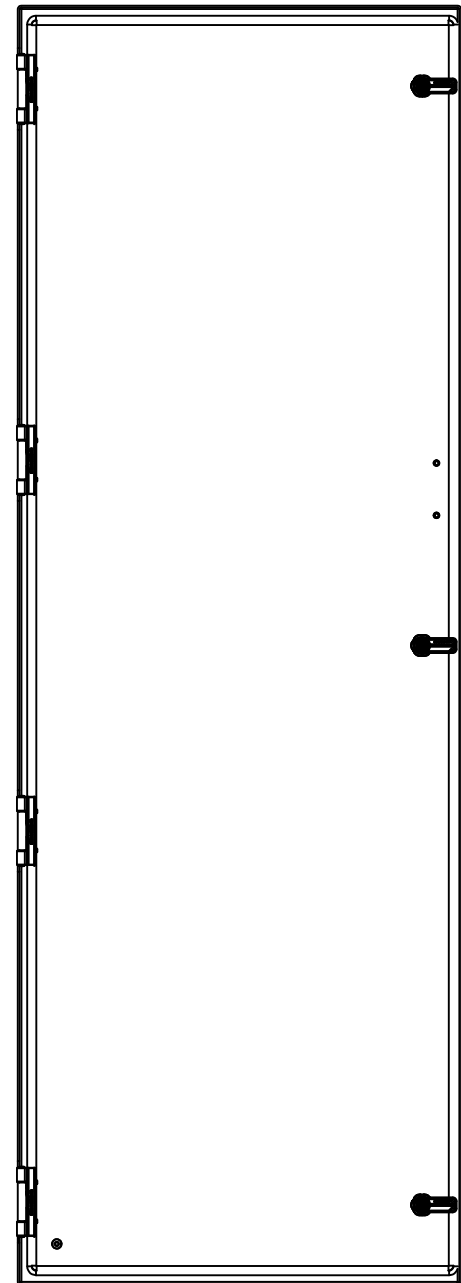
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9412STDD724818DG	0	9412DD 72" x 48" Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412STDD724818LD-P	0	9412DD 72" x 48" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
3	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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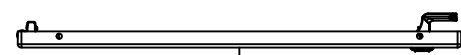
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TOP

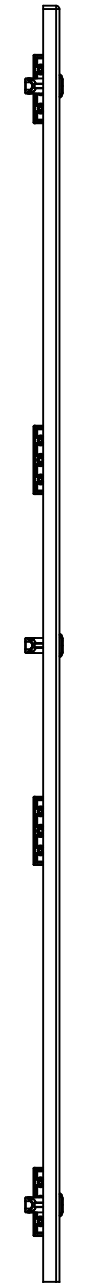


BACK



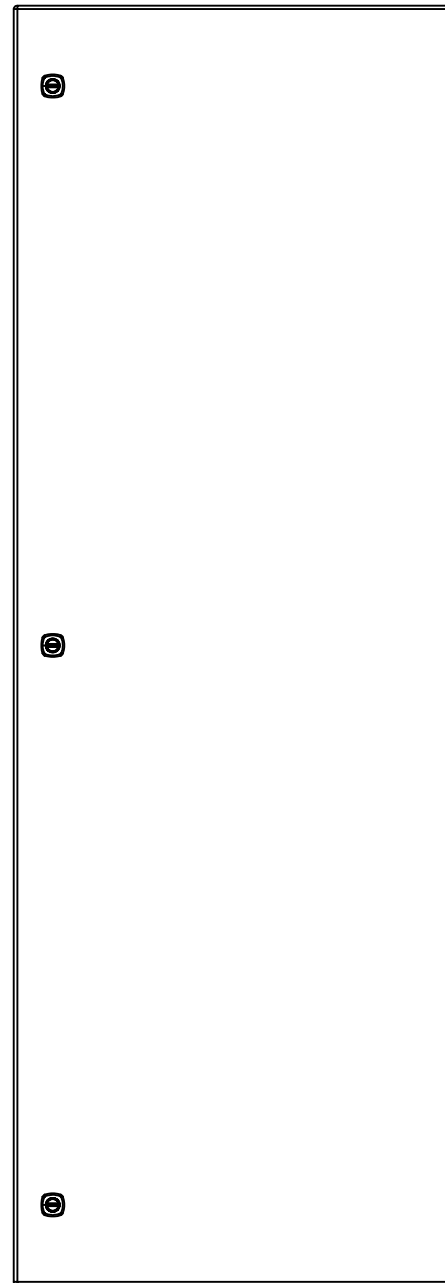
BOTTOM

0.000  
0.835



LEFT

22.750



FRONT

0.000

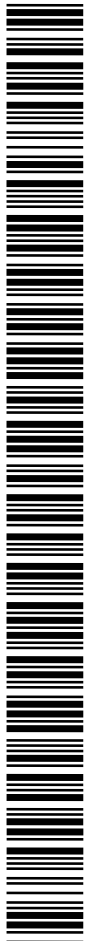
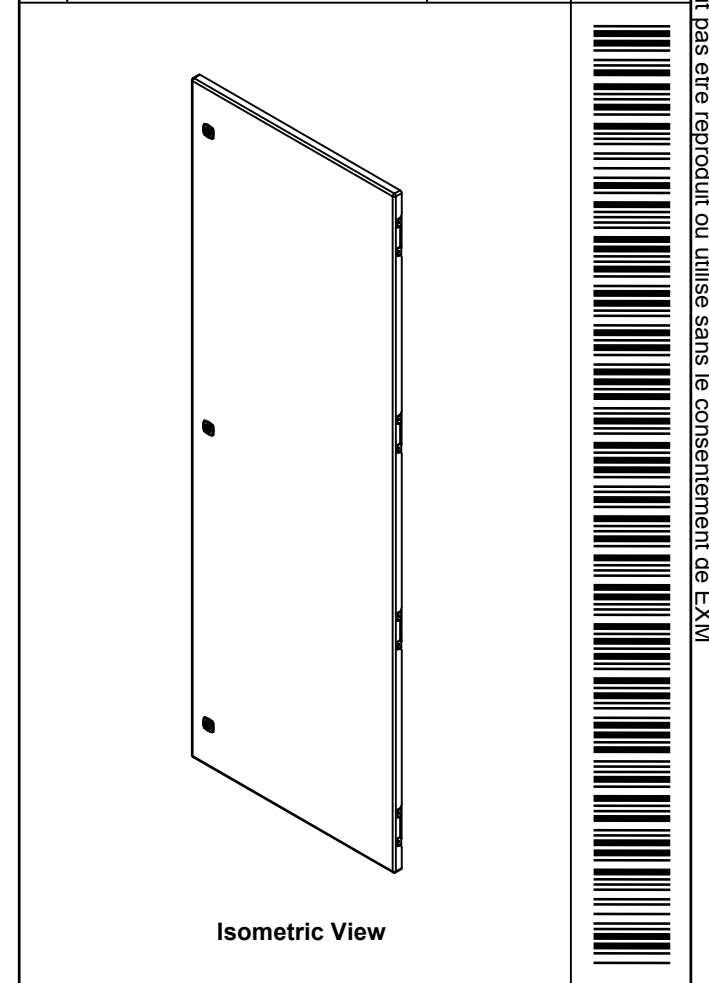
65.549




RIGHT

0.000

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Nov-21	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9412DD 72" x 48" Master Door			Detail Rev.
Part Number Numéro Pièce <b>9412STDD724818FD</b>		Rev. <b>0</b>	1 3

SEE BILL OF MATERIAL ON LAST PAGE

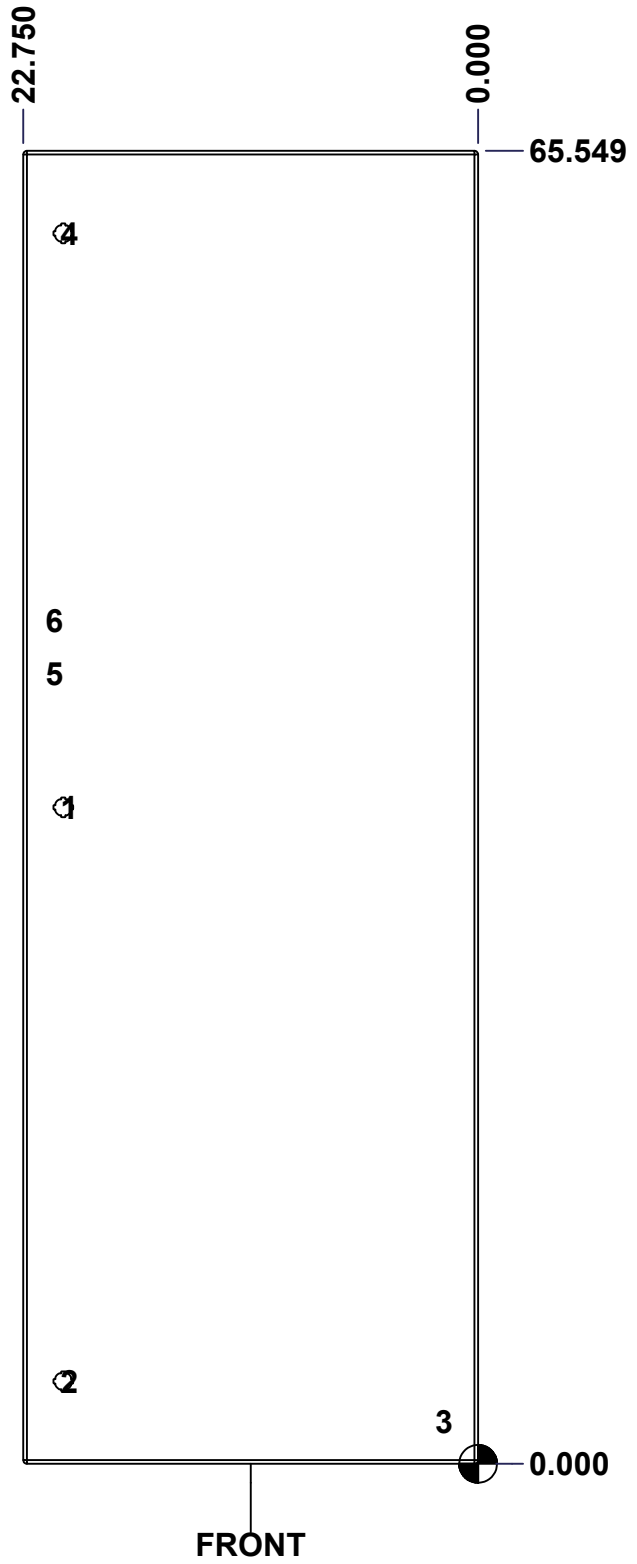
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.750	32.774	LOCK 889 SCQ4-SL @ 180.0°
2	20.750	4.118	LOCK 889 SCQ4-SL @ 180.0°
3	2.000	2.118	GND STUD M6 x 16mm (Inside)
4	20.750	61.430	LOCK 889 SCQ4-SL @ 180.0°
5	21.489	39.435	STUDS M6 x 18mm (Inside)
6	21.489	42.113	STUDS M6 x 18mm (Inside)

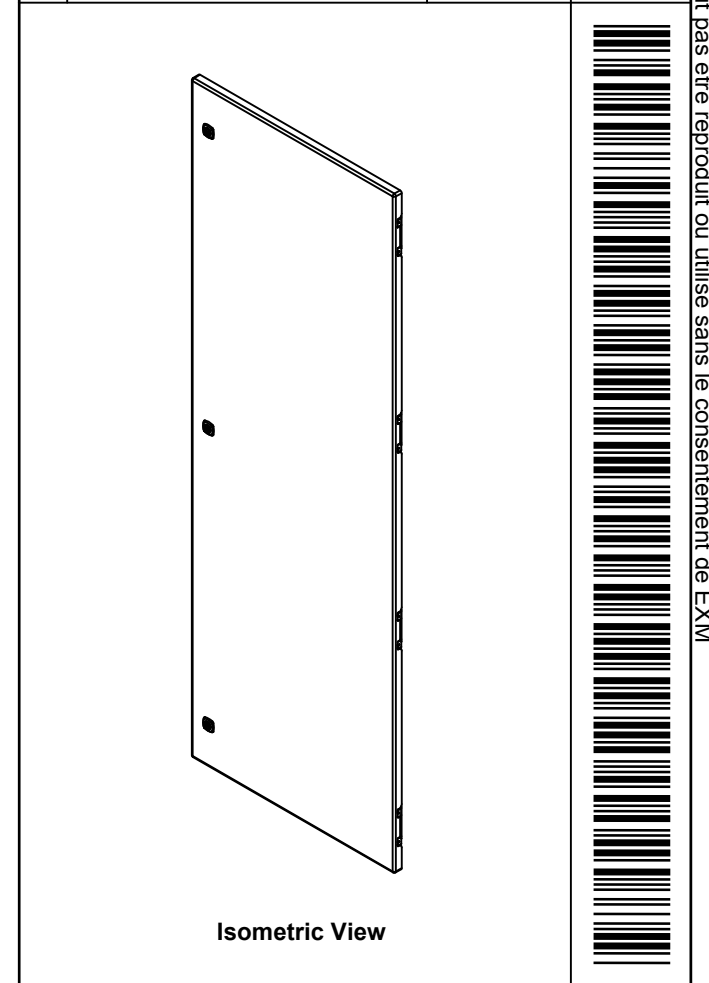


	Description		Status
	9412DD 72" x 48" Master Door		(NULL)
	Part Number Numéro Pièce		Rev.
	<b>9412STDD724818FD</b>		<b>0</b>
		2	3

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
9412DD 72" x 48" Master Door		
Part Number Numéro Pièce	Rev.	3
<b>9412STDD724818FD</b>	<b>0</b>	<b>3</b>

2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	9412STDD724818DG	0	9412DD 72" x 48" Door Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9412STDD724818FD-P	0	9412DD 72" x 48" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
3	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			