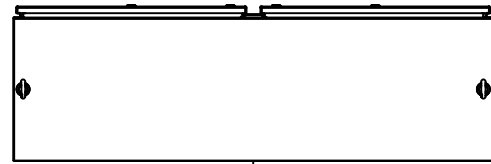
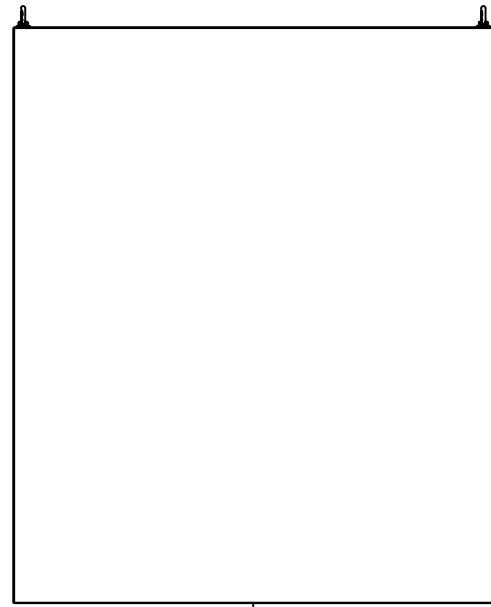


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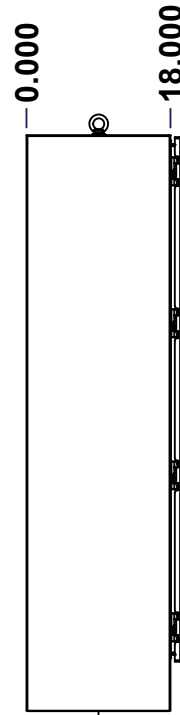
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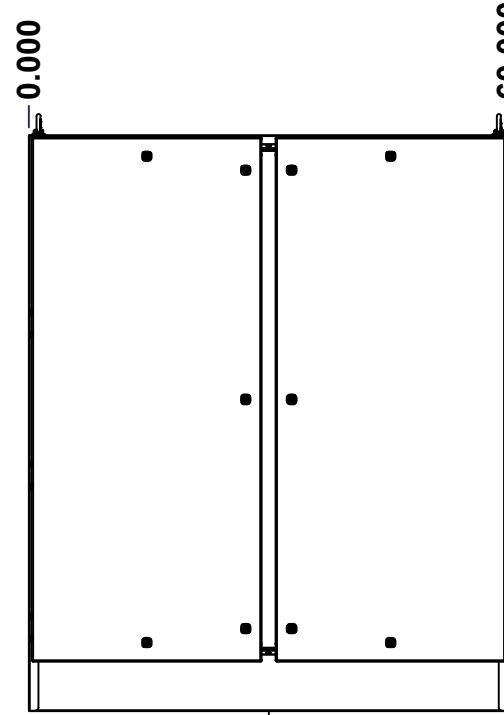
TOP



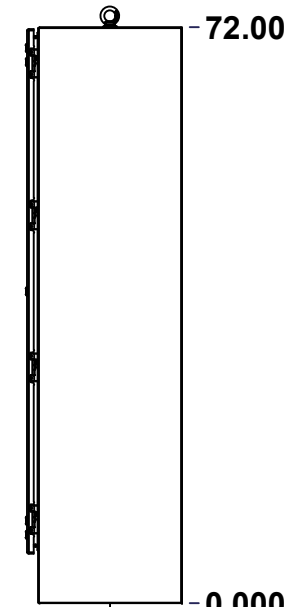
BACK



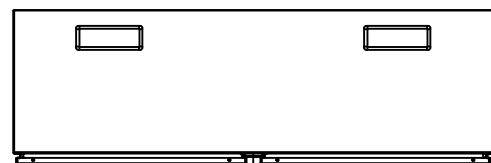
LEFT



FRONT

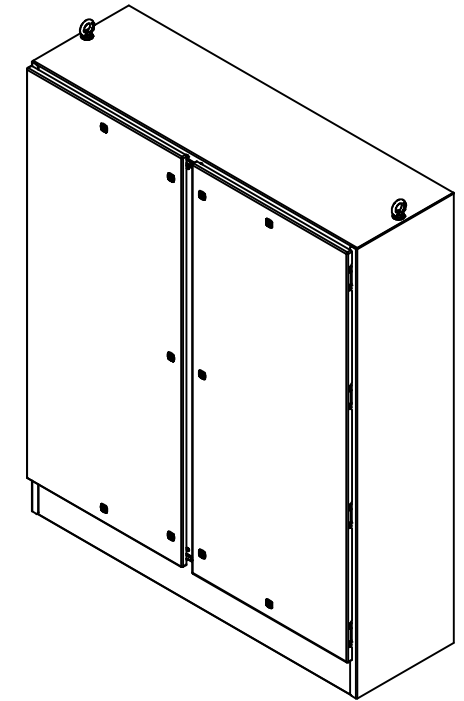


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

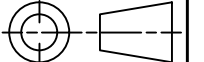


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 26-Nov-21
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 9412DD 72" x 60" x 18" Assembly	Detail Rev.
Part Number / Numéro Pièce: 9412STDD726018	Rev. 1

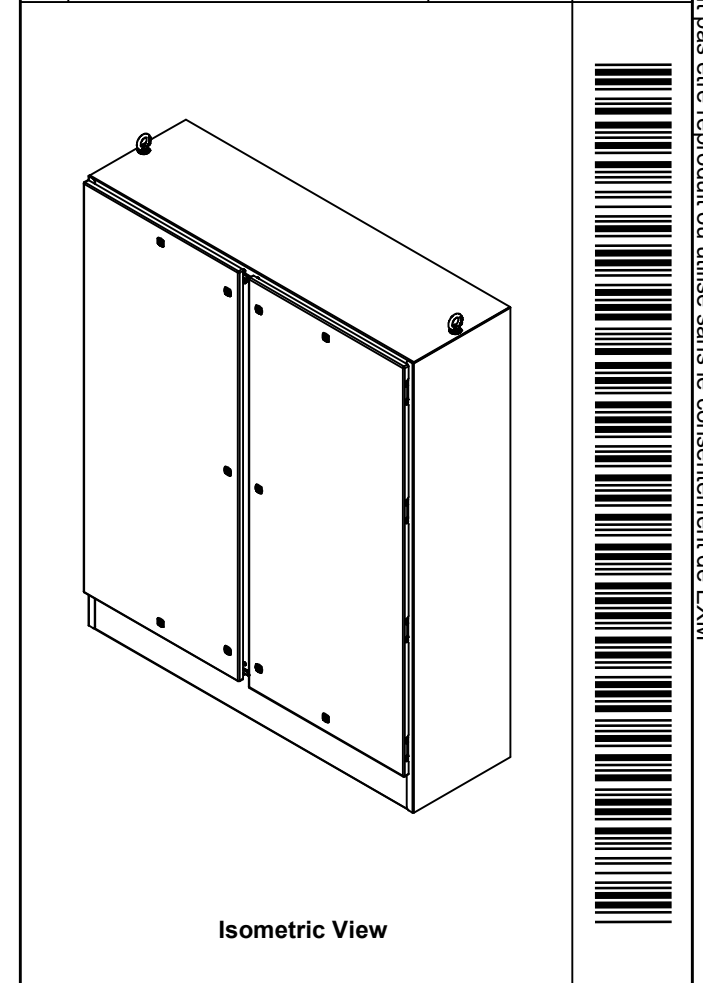
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)
8	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

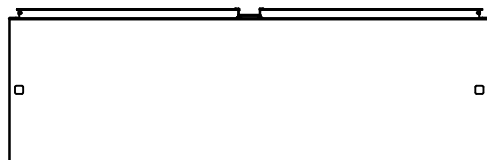
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412STDD726018FD	0	9412DD 72" x 60" Flange Door
1	9412STDD726018LD	0	9412DD 72" x 60" Lock Door
1	9412STDD726018B	0	9412DD 72" x 60" x 18" Body
2	9412STDD726018GP	0	9412DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

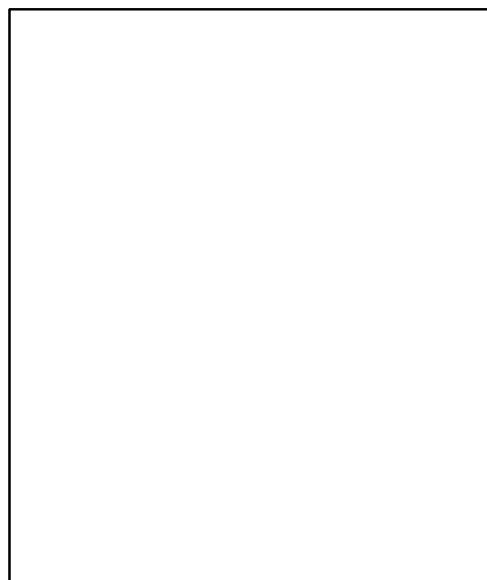
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad Date 26-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey Finish Fini Smooth
Description	9412DD 72" x 60" x 18" Assembly Detail Rev.
Part Number Numéro Pièce	Rev. 2 9412STDD726018 0

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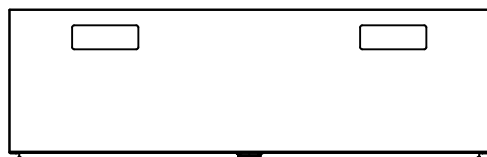
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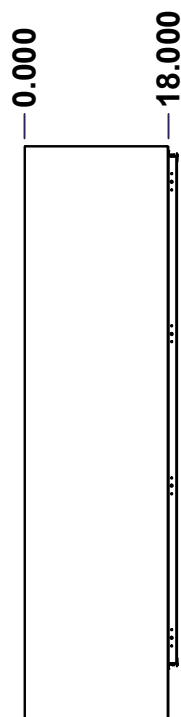
TOP



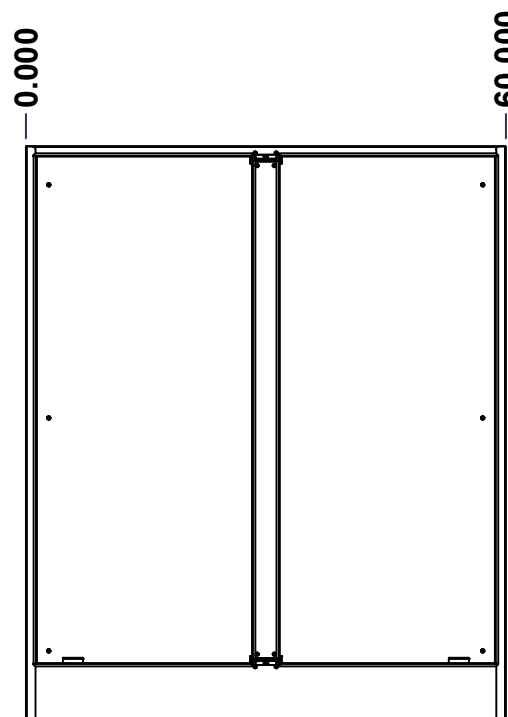
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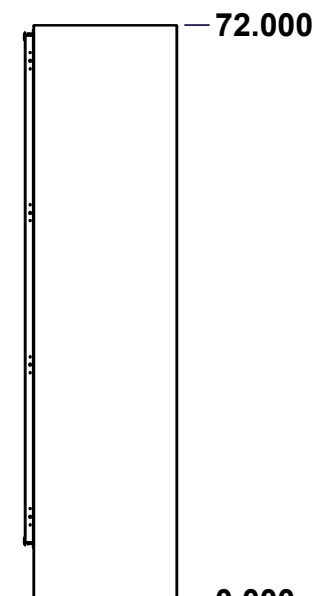
BOTTOM



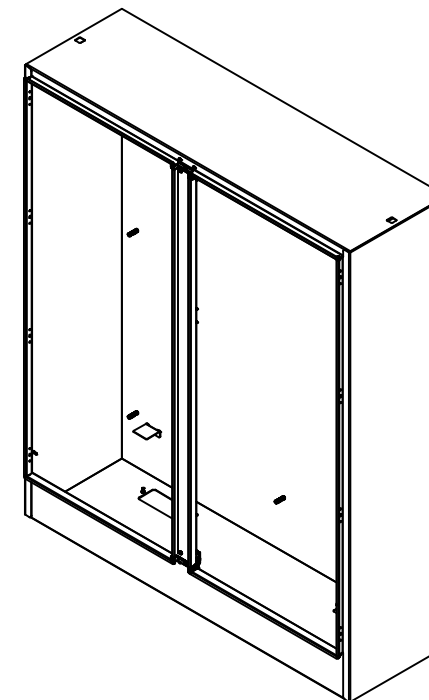
LEFT



FRONT




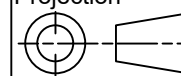
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412DD 72" x 60" x 18" Body		
Part Number Numéro Pièce	Rev. 3	
SEE BILL OF MATERIAL ON LAST PAGE		0
9412STDD726018B		16

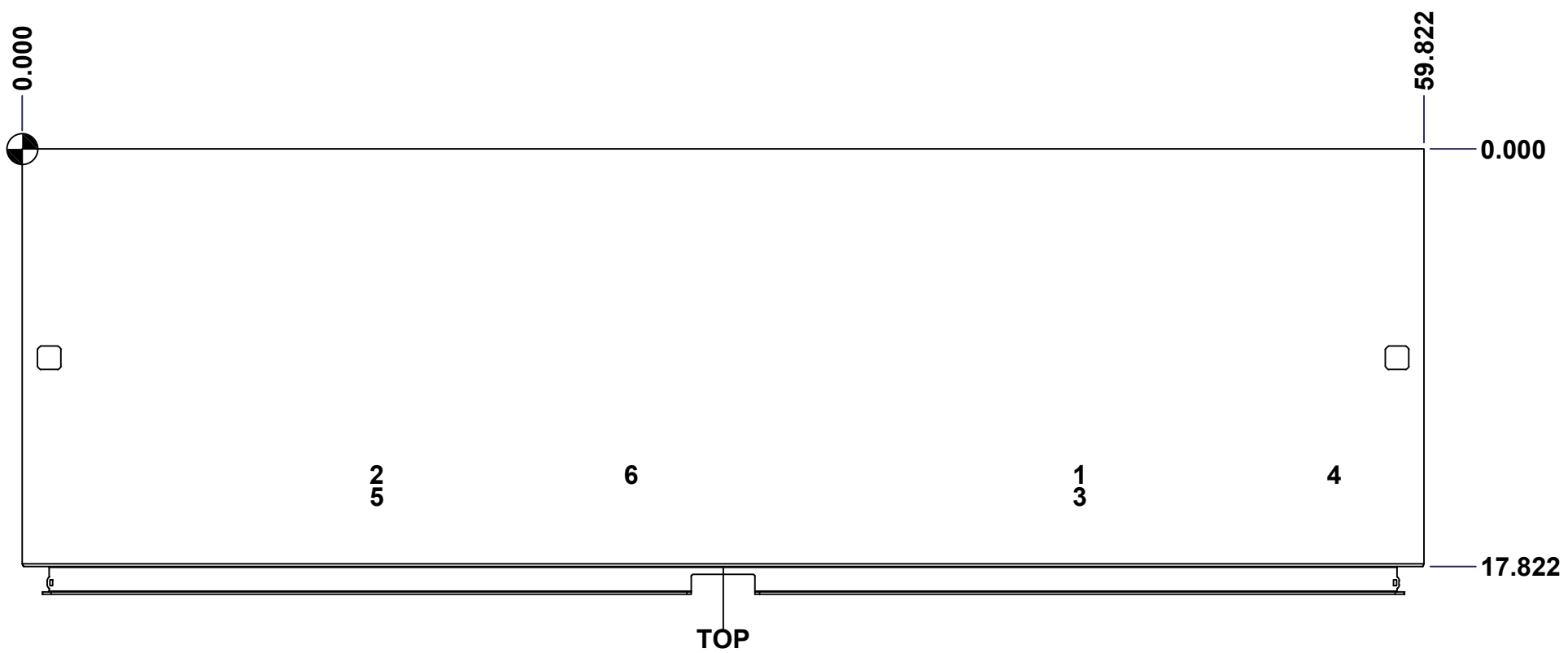
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	44.911	13.911	Struts CR400 21.500" (Inside)
2	14.911	13.911	Struts CR400 21.500" (Inside)
3	44.911	14.840	STUDS M6 x 10mm (Inside)
4	55.777	13.911	STUDS M6 x 10mm (Inside)
5	14.911	14.840	STUDS M6 x 10mm (Inside)
6	25.777	13.911	STUDS M6 x 10mm (Inside)

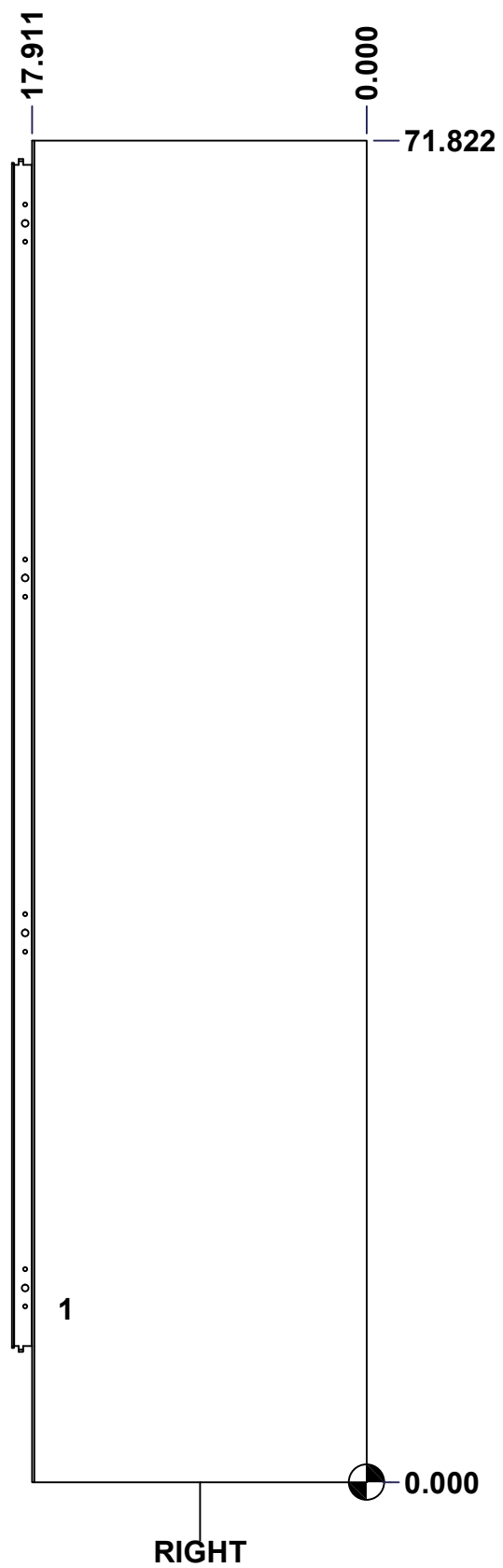


	Description	Status	
	9412DD 72" x 60" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	9412STDD726018B	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	9412DD 72" x 60" x 18" Body	(NULL)
Part Number Numéro Pièce 9412STDD726018B	Rev.	5
	0	16

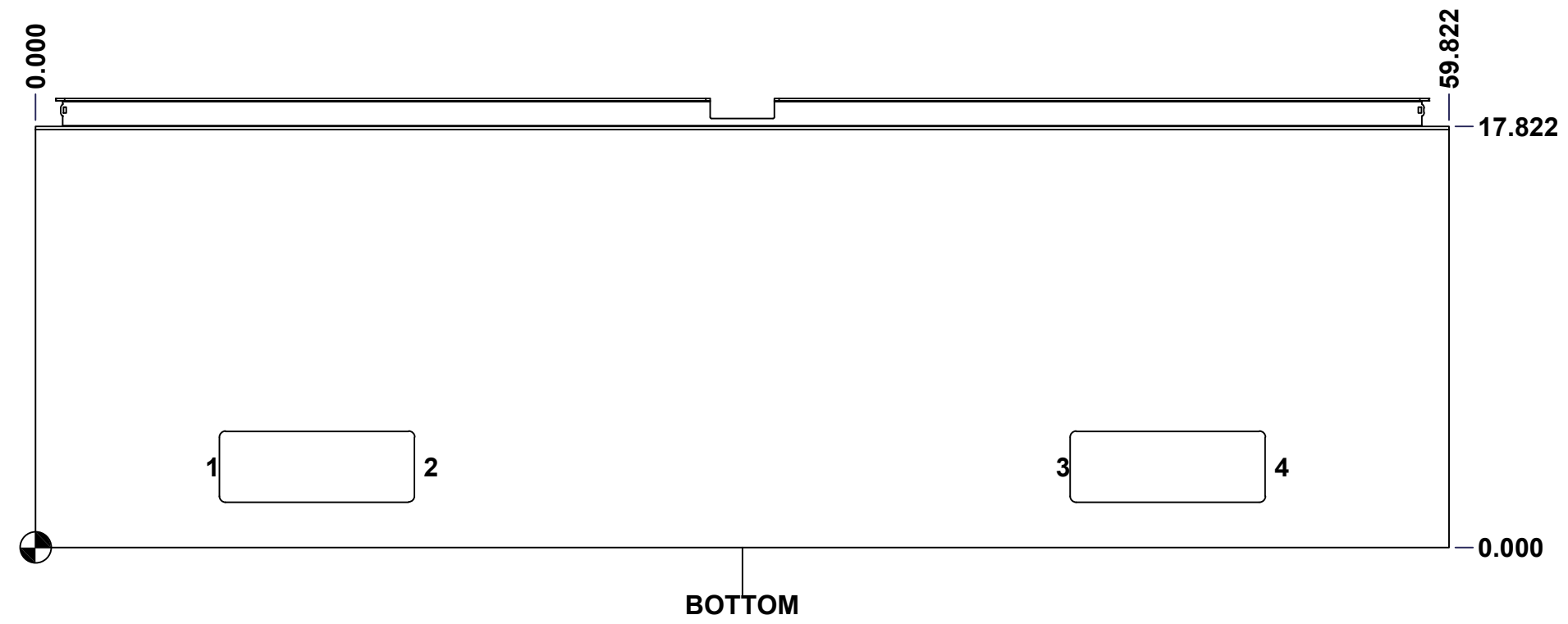
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	43.286	3.411	GP STUD M6 x 16mm (Inside)
4	52.536	3.411	GP STUD M6 x 16mm (Inside)

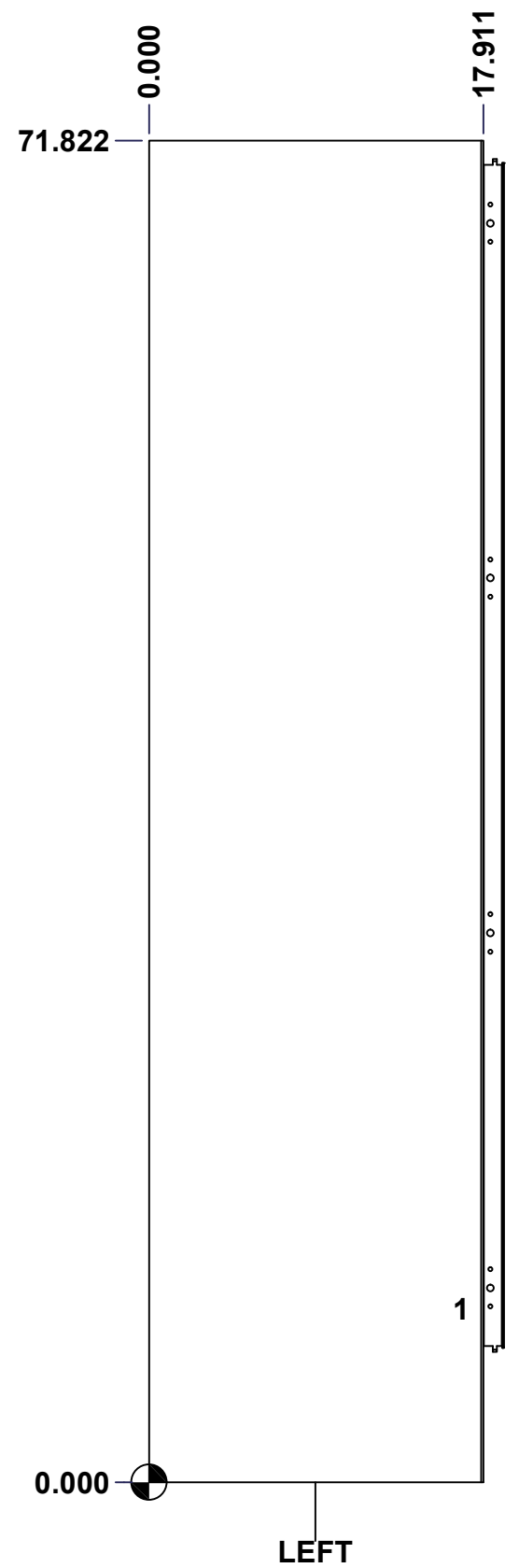


	Description	Status
	9412DD 72" x 60" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9412STDD726018B	0 / 6
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9412DD 72" x 60" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	9412STDD726018B	0	16

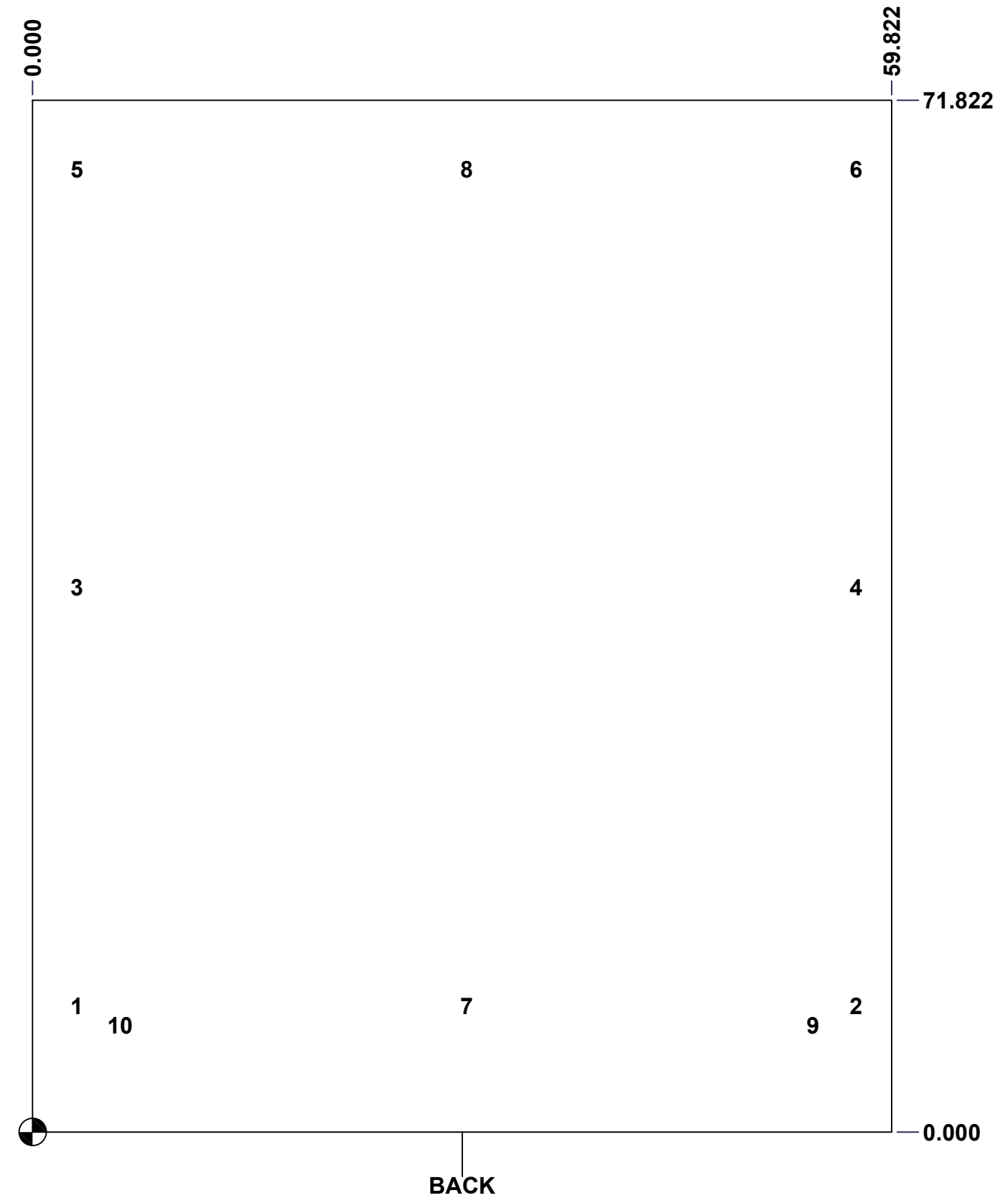
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	57.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	37.911	IP STUD M10 x 40mm (Inside)
4	57.036	37.911	IP STUD M10 x 40mm (Inside)
5	2.786	67.036	IP STUD M10 x 40mm (Inside)
6	57.036	67.036	IP STUD M10 x 40mm (Inside)
7	29.911	8.786	IP STUD M10 x 40mm (Inside)
8	29.911	67.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
9	54.036	7.411	IP SUPPORT ANGLE (Inside)
10	5.786	7.411	IP SUPPORT ANGLE (Inside)

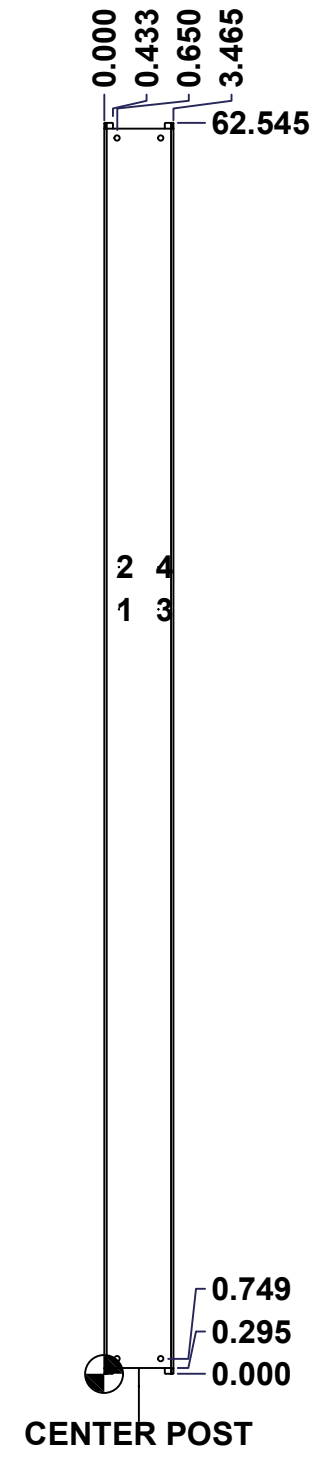


	Description 9412DD 72" x 60" x 18" Body	Status (NULL)
	Part Number Numéro Pièce 9412STDD726018B	Rev. 8 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	38.210	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	40.336	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	38.210	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	40.336	INTERLOCK STUD M6 x 16mm (Inside)

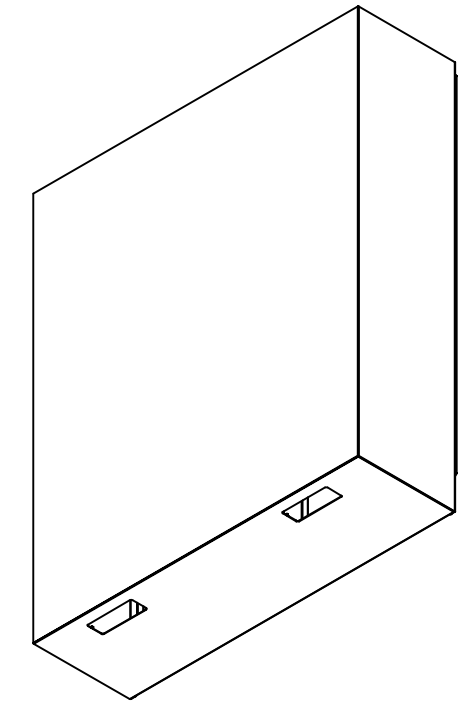


	Description	Status
	9412DD 72" x 60" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9412STDD726018B	0 / 9
		16

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No.	Revisions	Date	By/Par



Isometric View



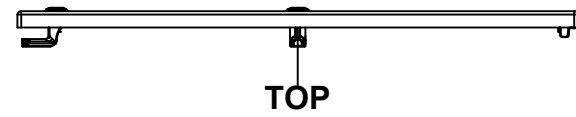
4	STK-Q-16030	0	Stud M6 x 10mm Steel
2	9412STDD726018BPA-P	0	9412DD Inner Panel Support Angle
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9412STDD726018CP-P	0	9412DD 72" Center Post Part
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9412STDD726018BT-P	0	9412DD 60" x 18" Bottom Part
1	9412STDD726018T-P	0	9412DD 60" x 18" Top Part
1	9412STDD726018RS-P	0	9412DD 72" x 60" Right Part
1	9412STDD726018LS-P	0	9412DD 72" x 60" Left Part
1	9412STDD726018B-P	0	9412DD 72" x 60" Back Part
2	9412STDD726018_CR400 MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

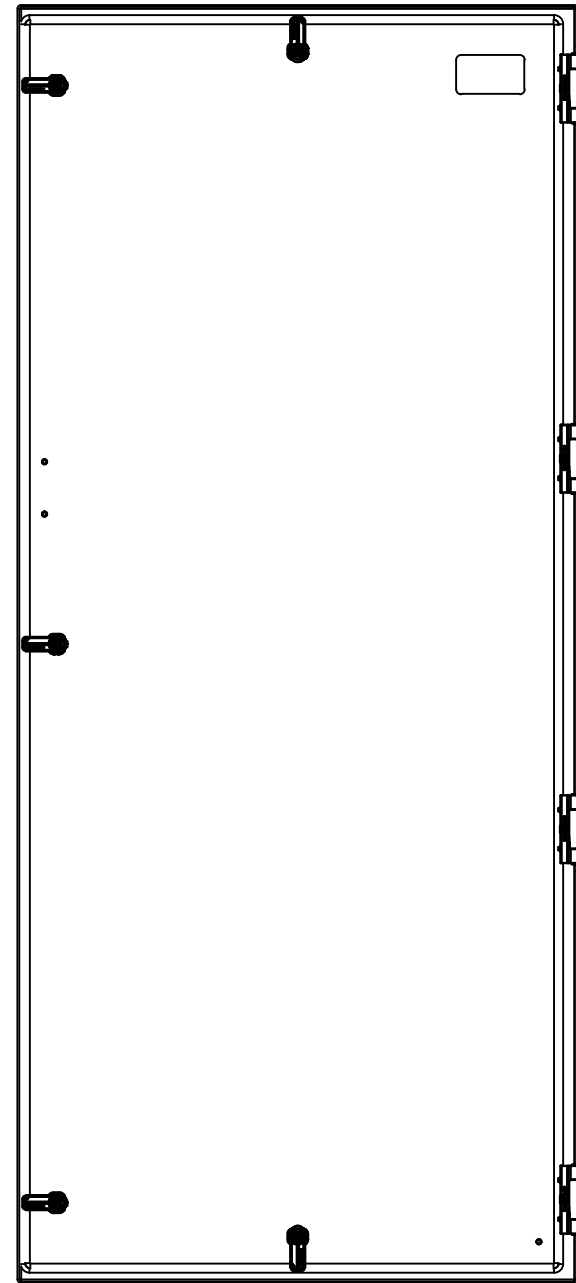
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9412DD 72" x 60" x 18" Body	Detail Rev.
Part Number Numéro Pièce	9412STDD726018B	Rev. 0

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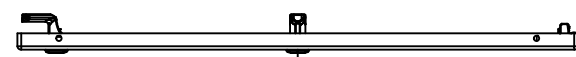
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TOP



BACK



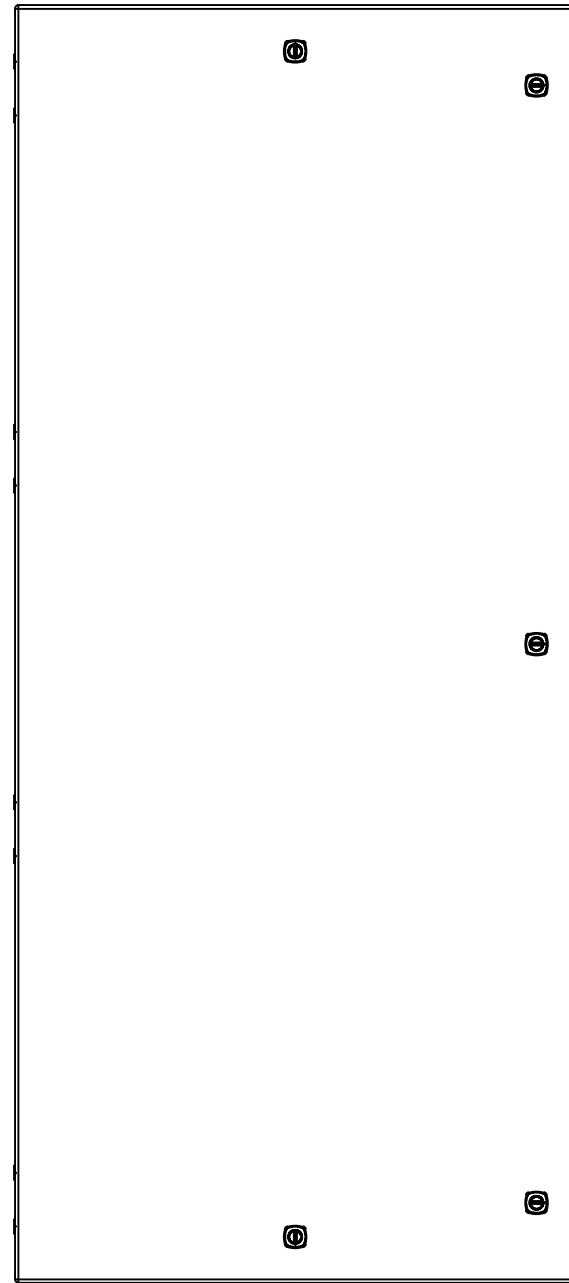
BOTTOM

0.000
0.835



LEFT

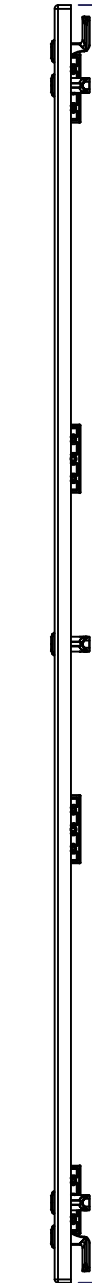
0.000



FRONT

28.750

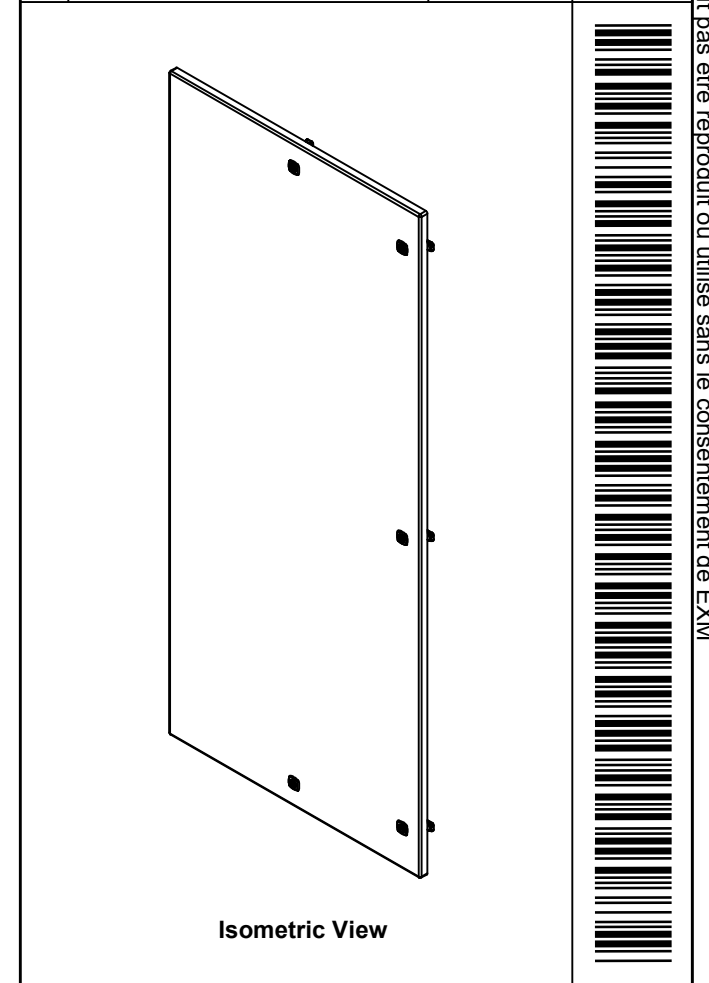
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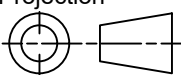


RIGHT

0.000

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9412DD 72" x 60" Lock Door		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 16

SEE BILL OF MATERIAL ON LAST PAGE

9412STDD726018LD

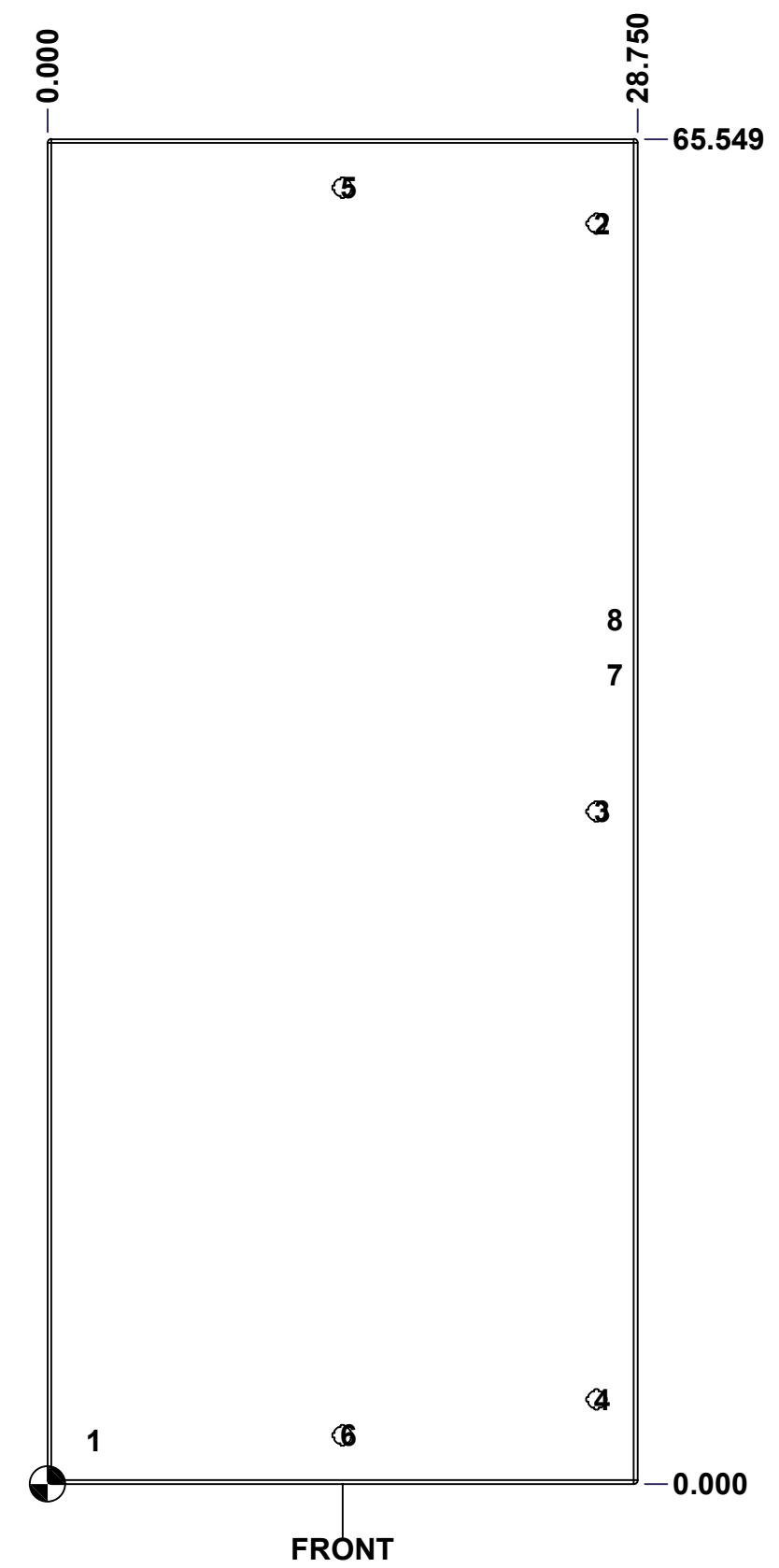
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	26.750	61.430	LOCK 889 SCQ4-SL @ 0.0°
3	26.750	32.774	LOCK 889 SCQ4-SL @ 0.0°
4	26.750	4.118	LOCK 889 SCQ4-SL @ 0.0°
5	14.375	63.180	LOCK 889 SCQ4-SL @ 90.0°
6	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	27.372	39.435	STUDS M6 x 18mm (Inside)
8	27.372	42.113	STUDS M6 x 18mm (Inside)



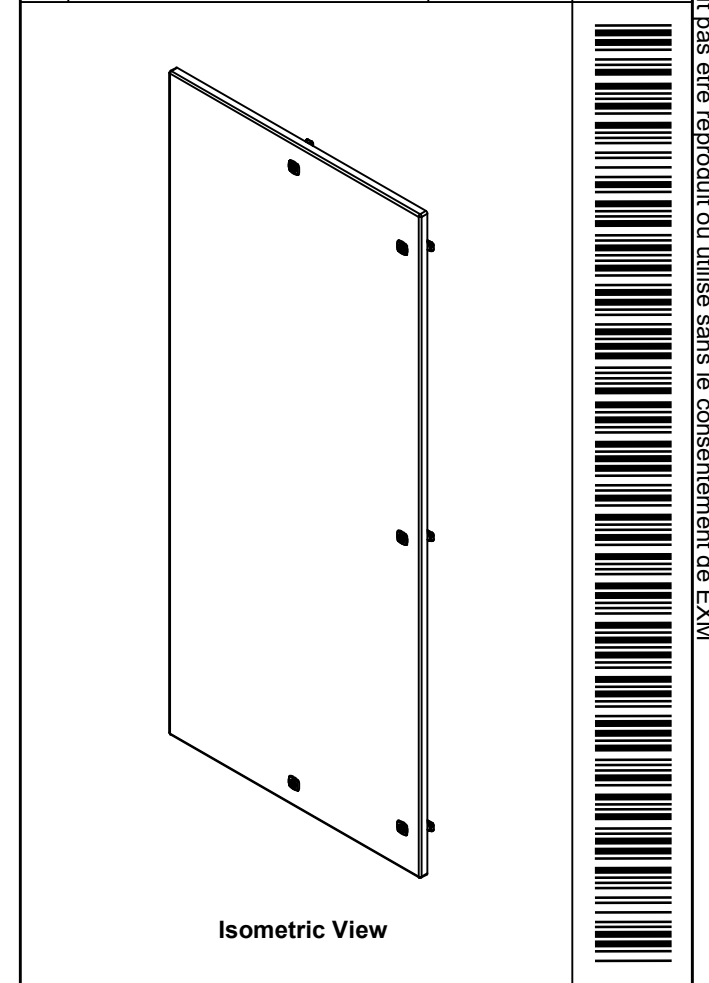
FRONT

	Description	Status
	9412DD 72" x 60" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9412STDD726018LD	0 / 12
		16

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No.	Revisions	Date	By/Par

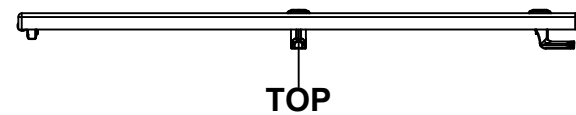


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Nov-21
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9412DD 72" x 60" Lock Door		Detail Rev.
Part Number Numéro Pièce 9412STDD726018LD		Rev. 0

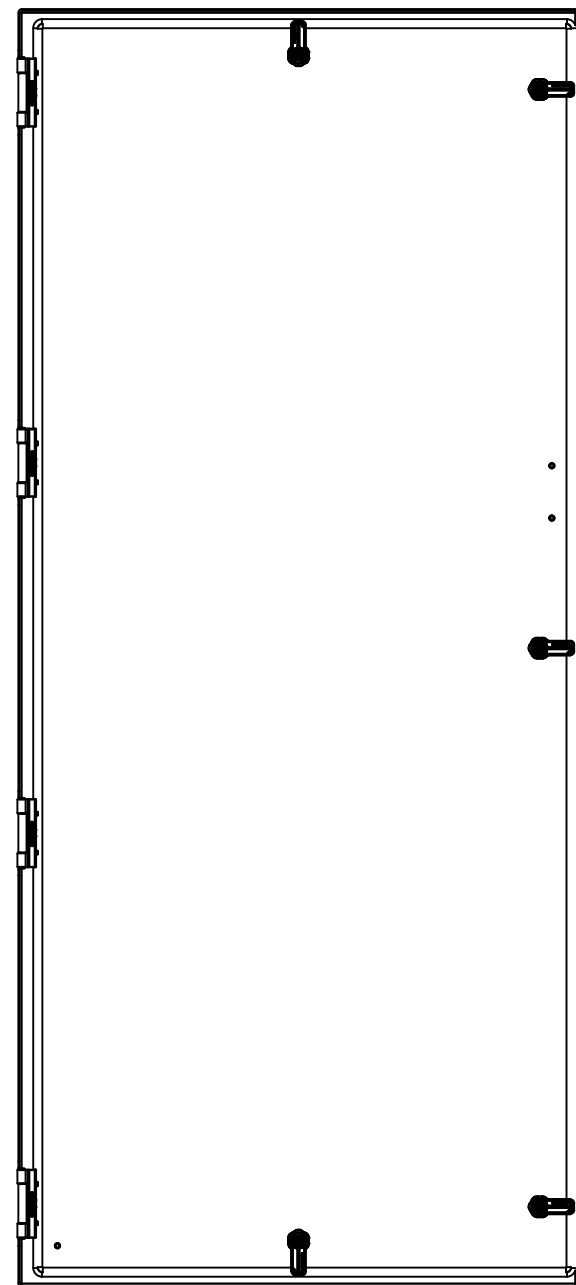
QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412STDD726018DG	0	9412DD 72" x 60" Door Gasket
1	9412STDD726018LD-P	0	9412DD 72" x 60" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

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TOP



BACK



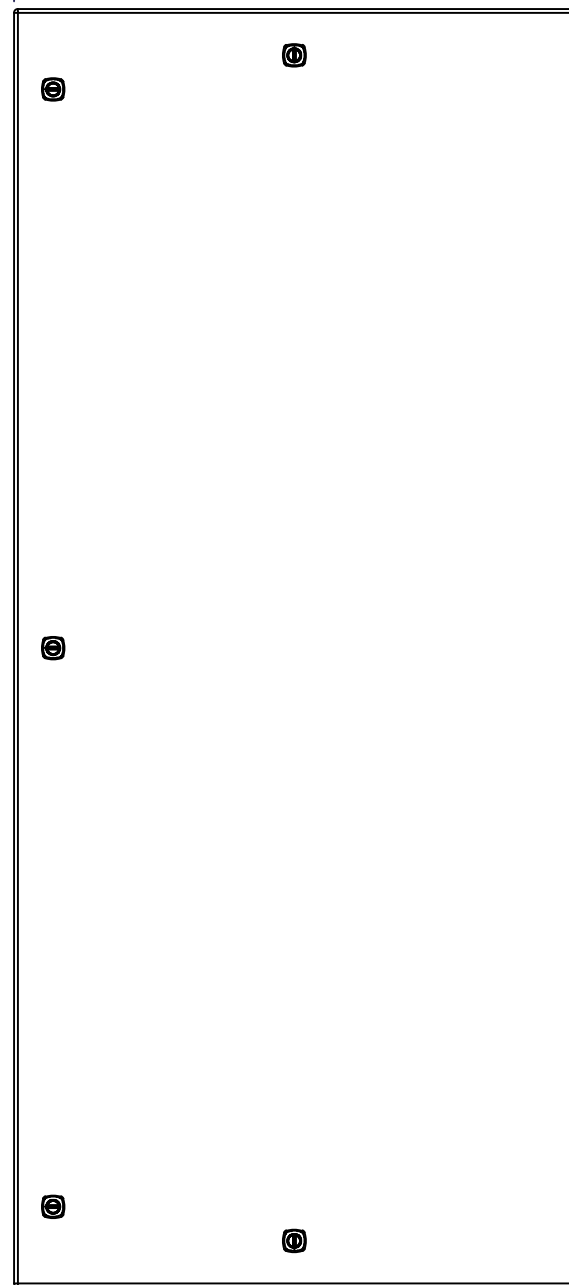
BOTTOM

0.000
0.835



LEFT

28.750



FRONT

0.000

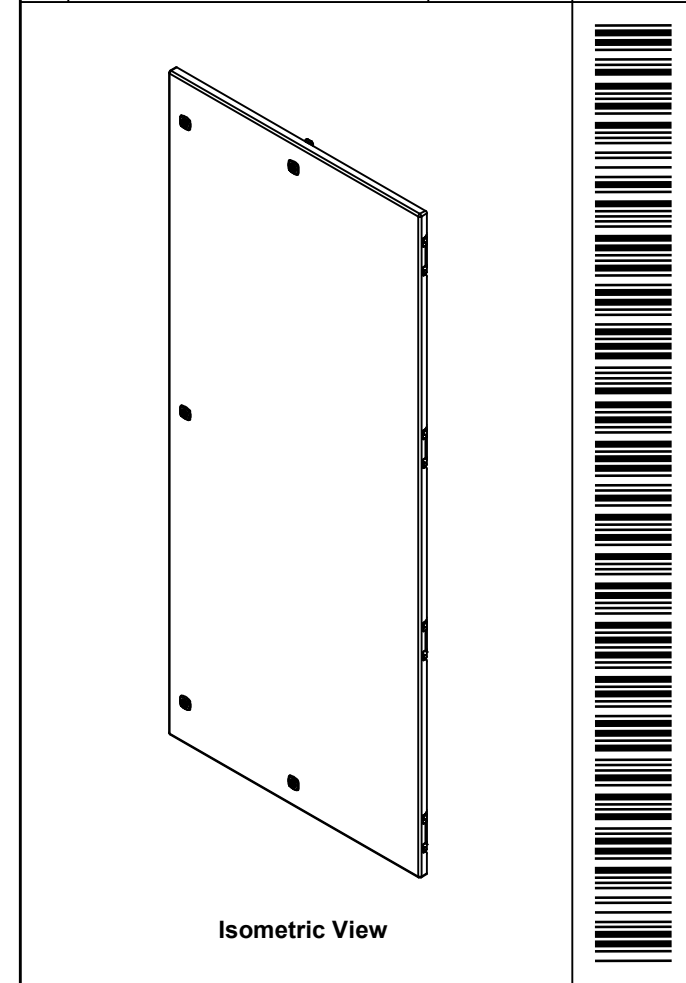
65.549




RIGHT

0.000

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Nov-21
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9412DD 72" x 60" Flange Door		Detail Rev.
Part Number Numéro Pièce 9412STDD726018FD		Rev. 14 0

SEE BILL OF MATERIAL ON LAST PAGE

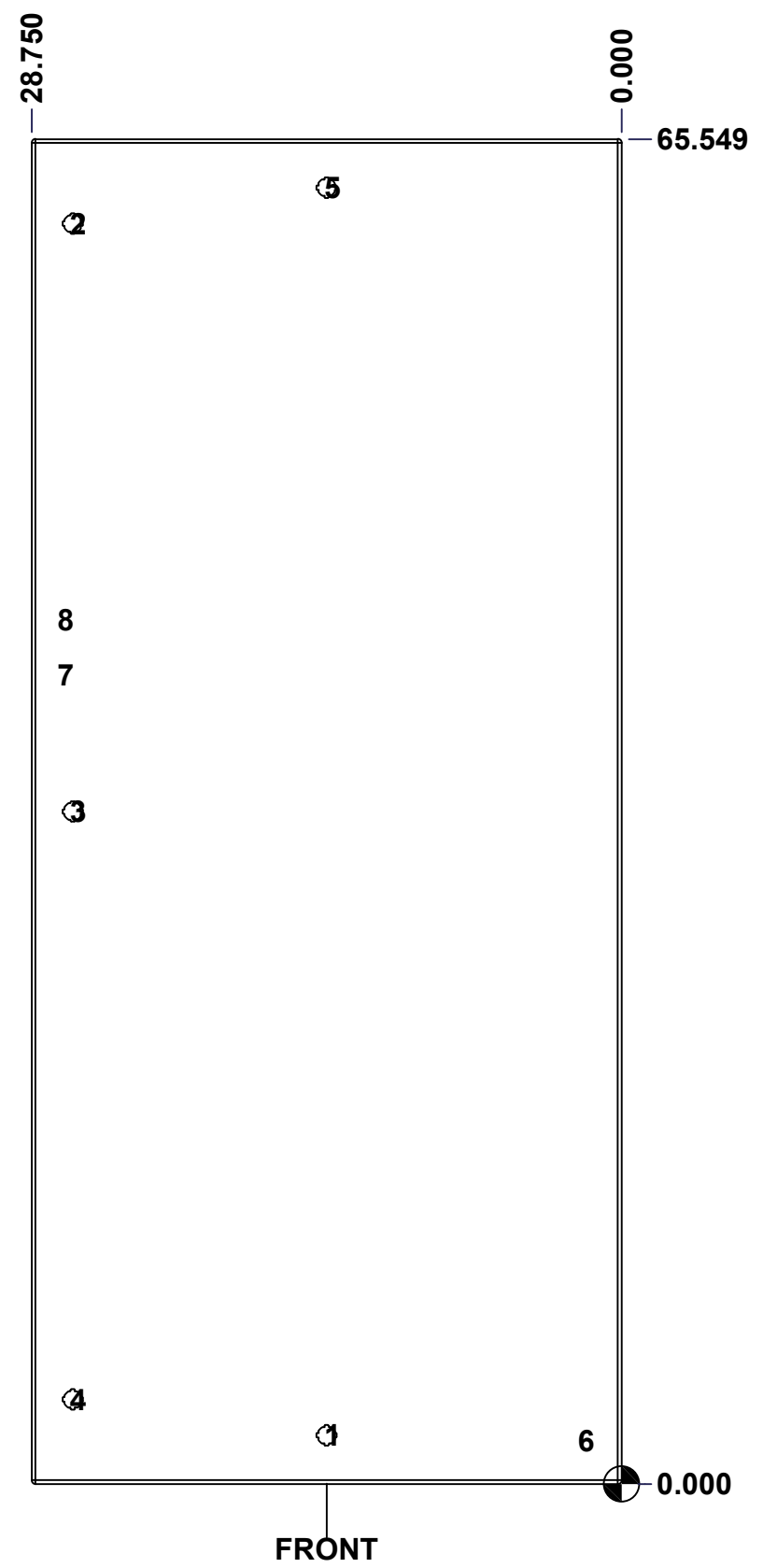
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
2	26.750	61.430	LOCK 889 SCQ4-SL @ 180.0°
3	26.750	32.774	LOCK 889 SCQ4-SL @ 180.0°
4	26.750	4.118	LOCK 889 SCQ4-SL @ 180.0°
5	14.375	63.180	LOCK 889 SCQ4-SL @ 90.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	27.372	39.435	STUDS M6 x 18mm (Inside)
8	27.372	42.113	STUDS M6 x 18mm (Inside)

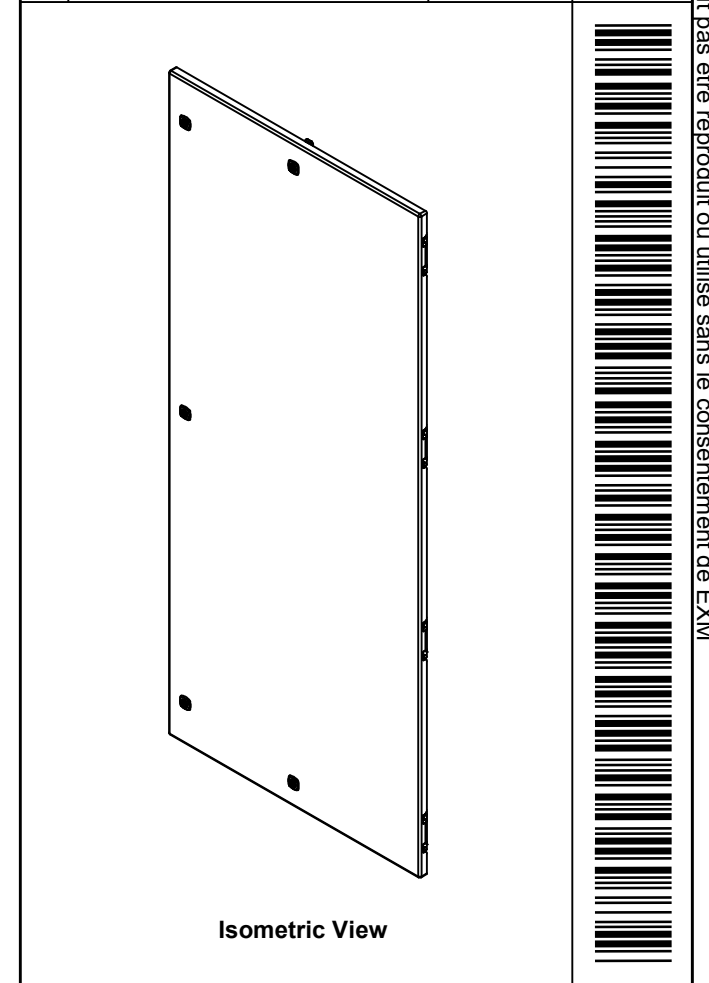



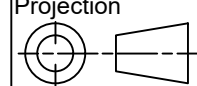
	Description	Status
	9412DD 72" x 60" Flange Door	(NULL)
Part Number Numéro Pièce 9412STDD726018FD	Rev.	15
	0	16

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Nov-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
9412DD 72" x 60" Flange Door		
Part Number Numéro Pièce	Rev.	16
9412STDD726018FD	0	16

2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9412STDD726018DG	0	9412DD 72" x 60" Door Gasket
1	9412STDD726018FD-P	0	9412DD 72" x 60" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			