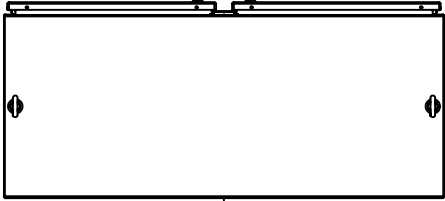


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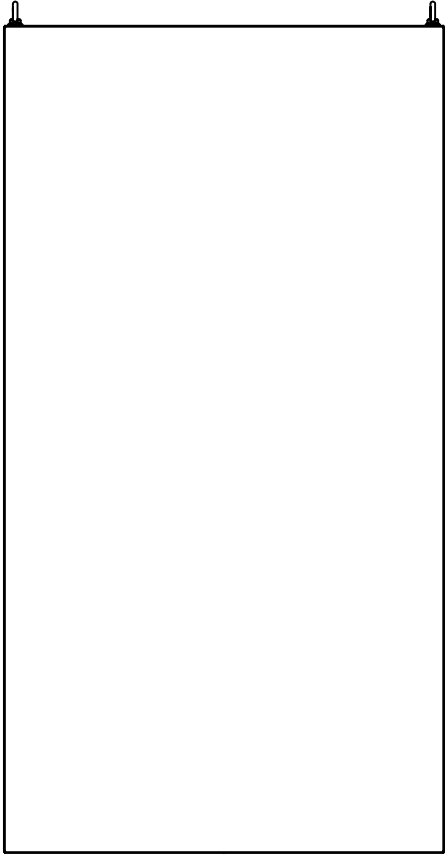
Tolerance ±1/32" unless otherwise specified

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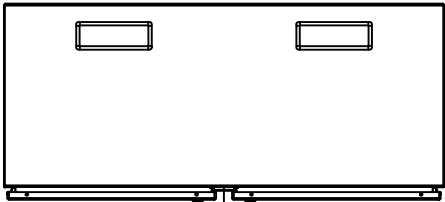
Tolérance ±1/32" sauf spécification contraire



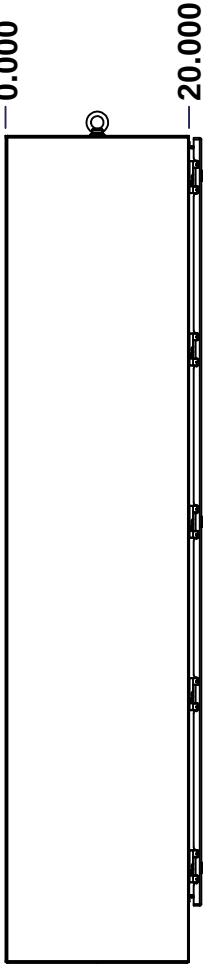
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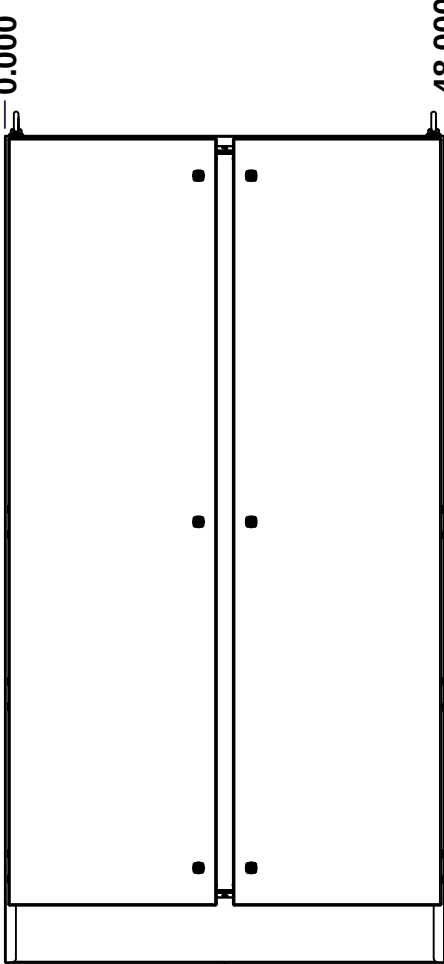
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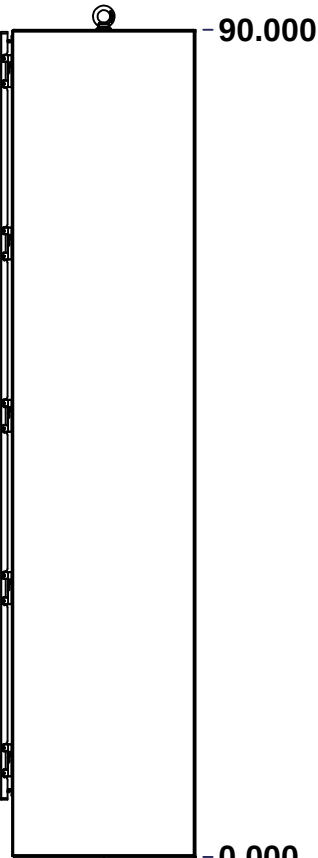
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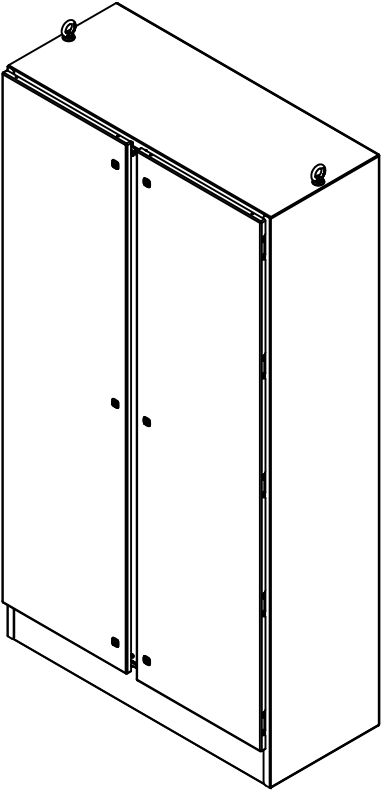
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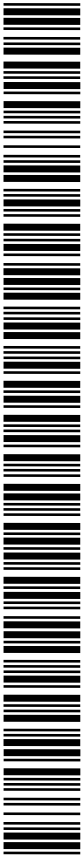
FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par



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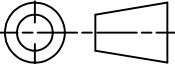
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

26-Nov-21

Material Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

9412DD 90" x 48" x 20" Assembly

Detail Rev.

Part Number Numéro Pièce

9412STDD904820

Rev.

0

1

2

SEE BILL OF MATERIAL ON LAST PAGE

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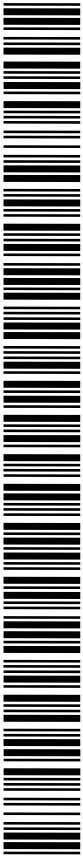
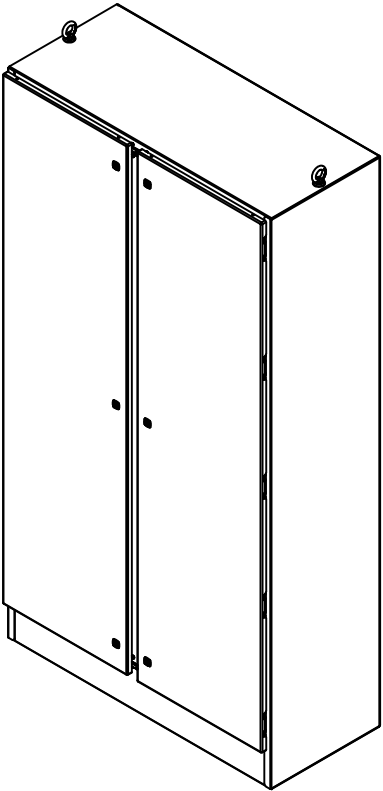
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Struts installed (Included)
7	C/W Eyebolts

No.	Revisions	Date	By/Par



Isometric View

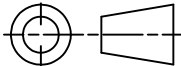


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 26-Nov-21	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	Detail Rev.	
9412DD 90" x 48" x 20" Assembly		

Part Number Numéro Pièce	Rev.	2
9412STDD904820	0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412STDD904820FD	0	9412DD 90" x 48" Master Door
1	9412STDD904820LD	0	9412DD 90" x 48" Slave Door
1	9412STDD904820B	0	9412DD 90" x 48" x 20" Body
2	9412STDD904820GP	0	9412DD Gland Plate
10	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

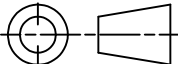
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		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client			Date		
Drawn By Dessiné Par			BoxCad: BoxCad Date 26-Nov-21		
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)					
Color Couleur			Asa-61 Grey		Finish Fini Smooth
Description				Detail Rev.	
9412DD 90" x 48" x 20" Body					
Part Number Numéro Pièce 9412STDD904820B				Rev.	1 2

SEE BILL OF MATERIAL ON LAST PAGE

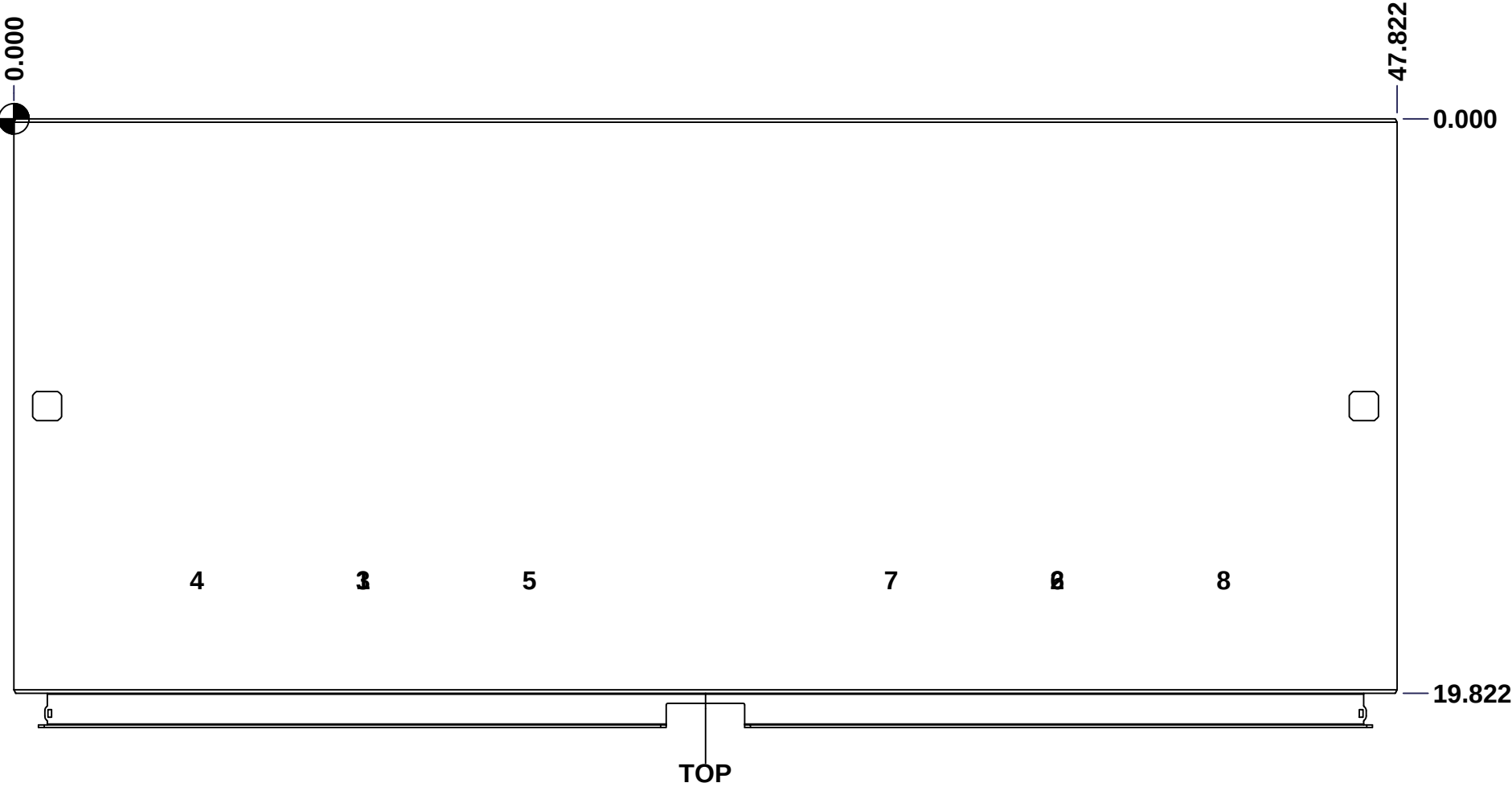
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	15.911	Struts CR400 17.500" (Inside)
2	35.911	15.911	Struts CR400 17.500" (Inside)
3	11.911	15.911	STUDS M6 x 10mm (Inside)
4	6.161	15.911	STUDS M6 x 10mm (Inside)
5	17.661	15.911	STUDS M6 x 10mm (Inside)
6	35.911	15.911	STUDS M6 x 10mm (Inside)
7	30.161	15.911	STUDS M6 x 10mm (Inside)
8	41.661	15.911	STUDS M6 x 10mm (Inside)



	Description	Status	
	9412DD 90" x 48" x 20" Body	Released	
	Part Number Numéro Pièce	Rev.	2
	9412STDD904820B	0	7

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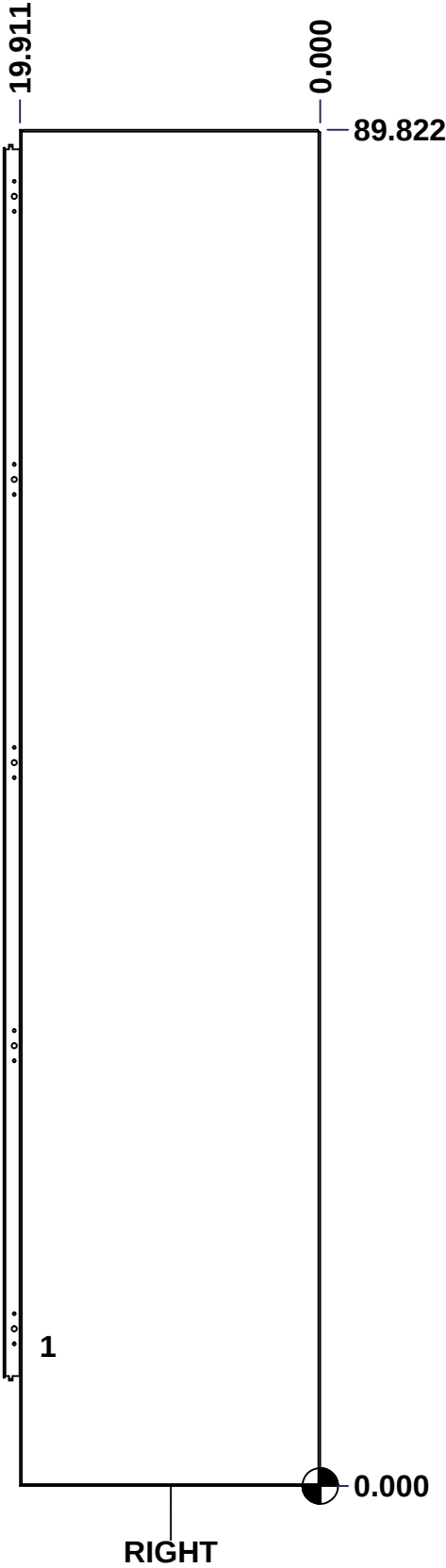
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.411	9.286	GND STUD M6 x 16mm (Inside)



	Description		Status	
	9412DD 90" x 48" x 20" Body		Released	
	Part Number Numéro Pièce 9412STDD904820B		Rev. 0	37

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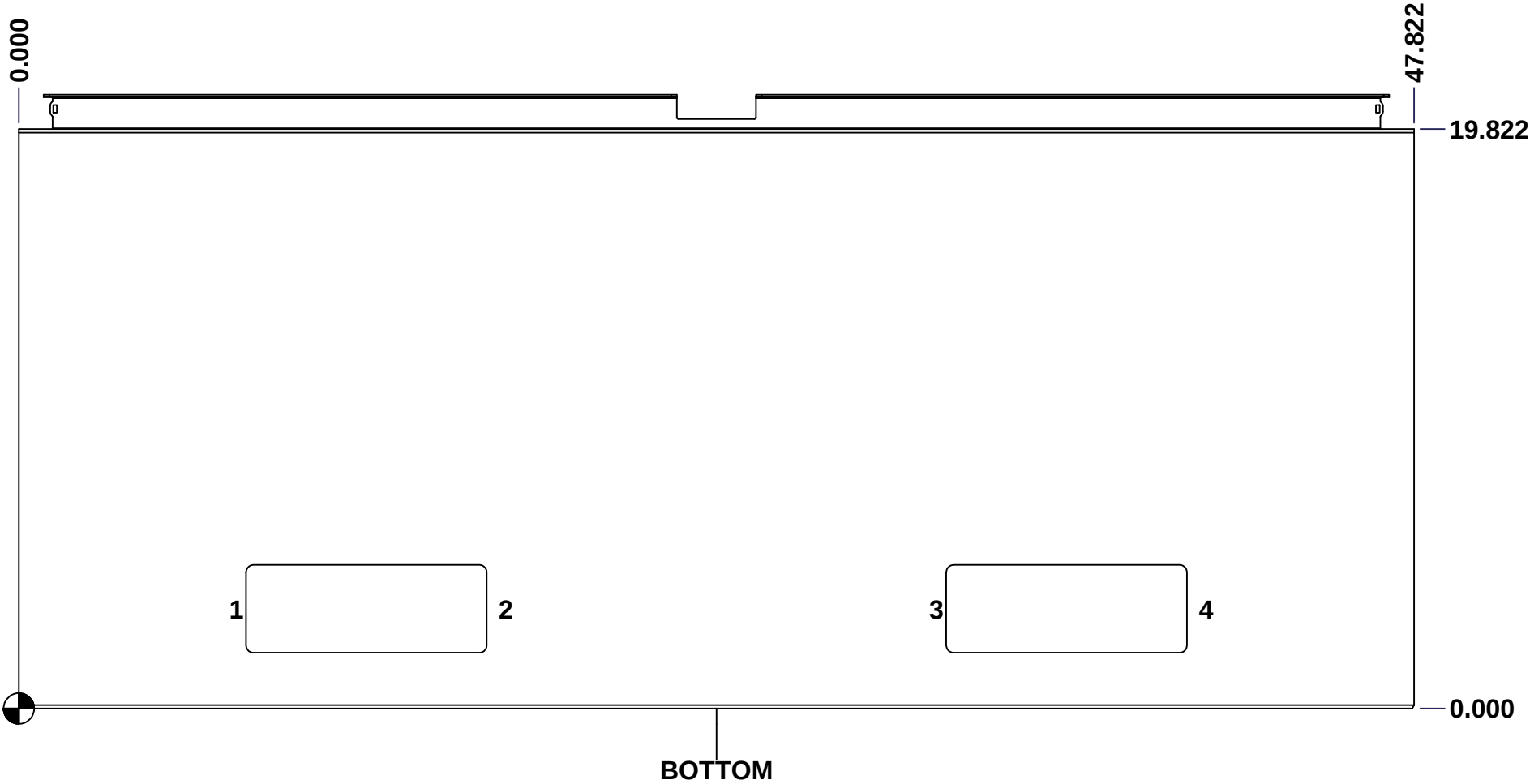
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)



	Description		Status	
	9412DD 90" x 48" x 20" Body		Released	
	Part Number Numéro Pièce 9412STDD904820B		Rev. 0	4 7

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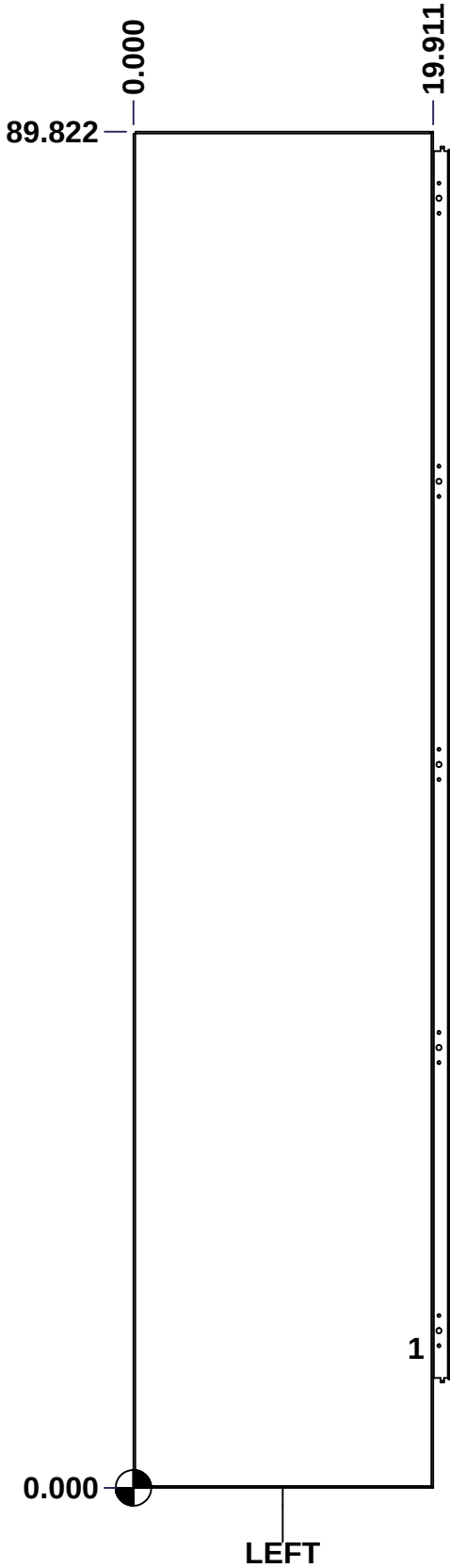
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9412DD 90" x 48" x 20" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	9412STDD904820B	0	7

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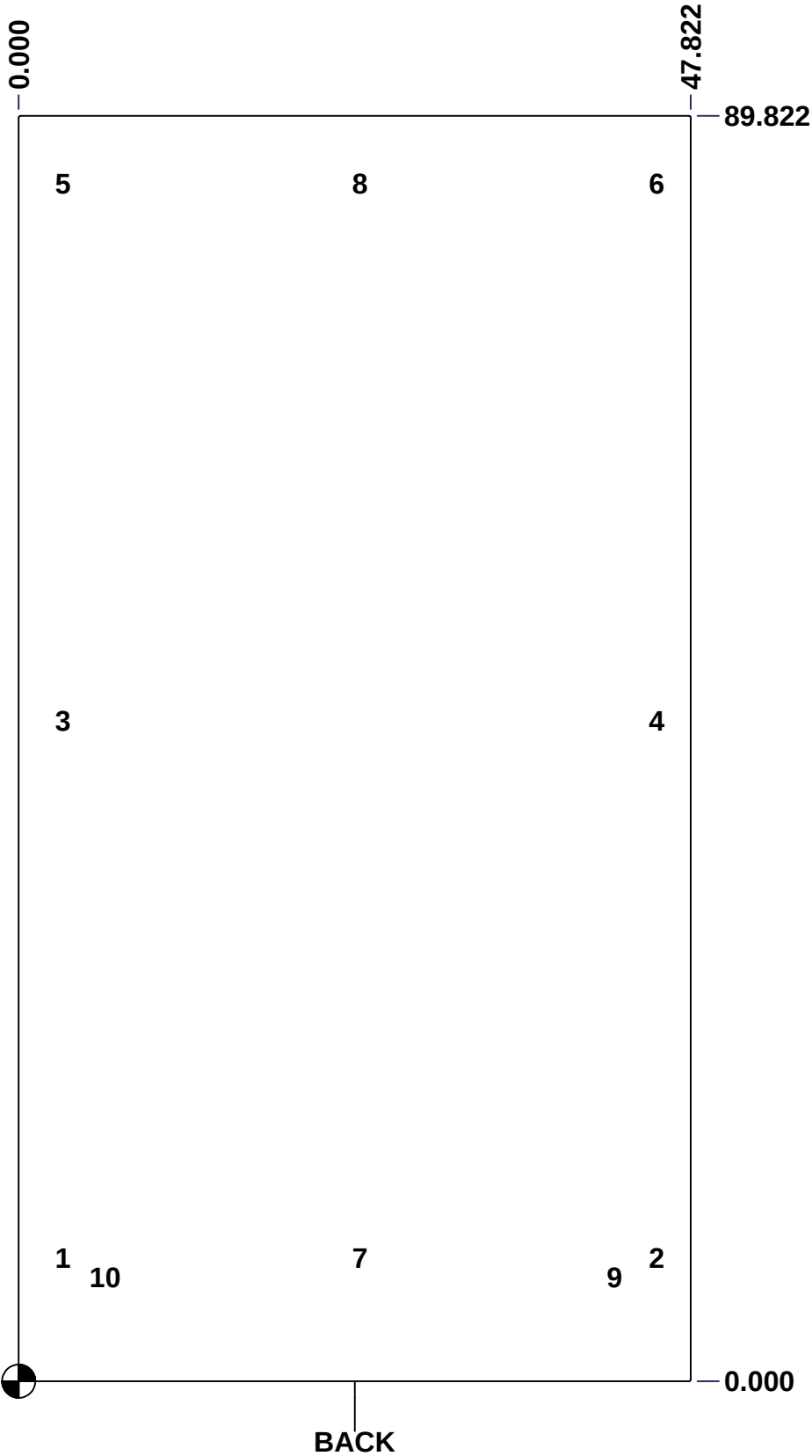
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	45.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	46.911	IP STUD M10 x 40mm (Inside)
4	45.036	46.911	IP STUD M10 x 40mm (Inside)
5	2.786	85.036	IP STUD M10 x 40mm (Inside)
6	45.036	85.036	IP STUD M10 x 40mm (Inside)
7	23.911	8.786	IP STUD M10 x 40mm (Inside)
8	23.911	85.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
9	42.036	7.411	IP SUPPORT ANGLE (Inside)
10	5.786	7.411	IP SUPPORT ANGLE (Inside)



	Description	Status	
	9412DD 90" x 48" x 20" Body	Released	
	Part Number Numéro Pièce	Rev.	6
	9412STDD904820B	0	7

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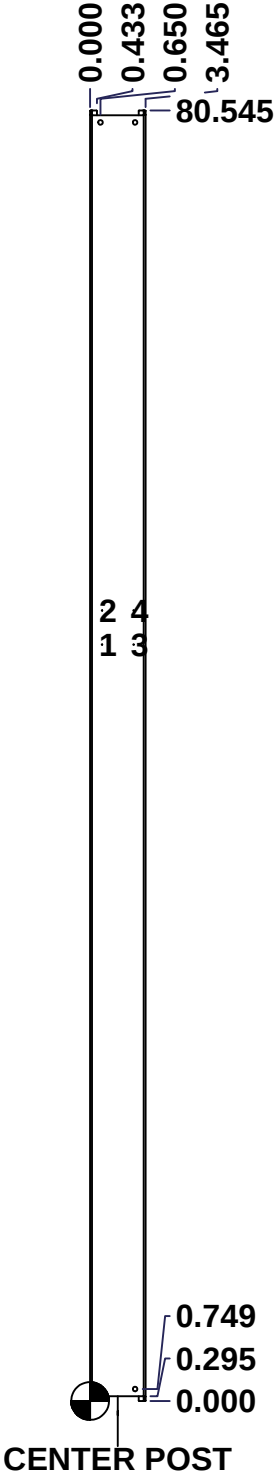
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	47.210	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	49.336	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	47.210	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	49.336	INTERLOCK STUD M6 x 16mm (Inside)



	Description	Status	
	9412DD 90" x 48" x 20" Body	Released	
	Part Number Numéro Pièce	Rev.	6
	9412STDD904820B	0	7

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No.	Revisions	Date	By/Par



6	STK-Q-16030	0	Stud M6 x 10mm
2	9412STDD904820BPA-P	0	9412DD Inner Panel Support Angle
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9412STDD904820CP-P	0	9412DD 90" Center Post Part
8	STK-Q-16100	0	Stud M10 x 40mm
1	9412STDD904820BT-P	0	9412DD 48" x 20" Bottom Part
1	9412STDD904820T-P	0	9412DD 48" x 20" Top Part
1	9412STDD904820RS-P	0	9412DD 90" x 48" Right Part
1	9412STDD904820LS-P	0	9412DD 90" x 48" Left Part
1	9412STDD904820B-P	0	9412DD 90" x 48" Back Part
2	CR400MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm

Parts List

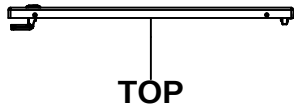
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Tolerance ±1/32" unless otherwise specified

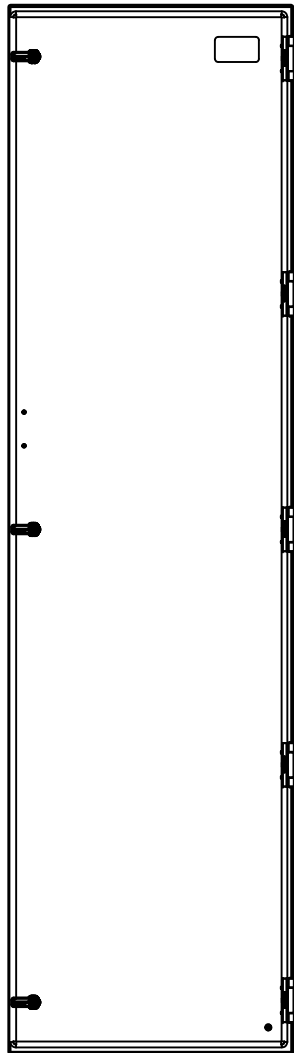
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Tolérance ±1/32" sauf spécification contraire

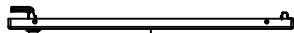
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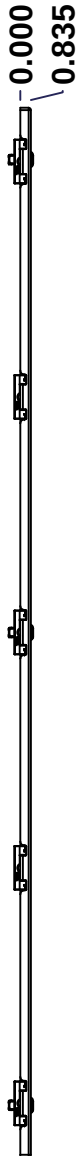
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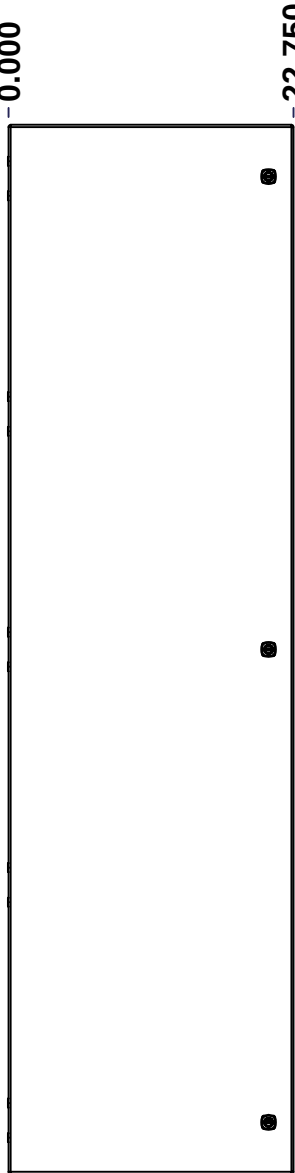
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BOTTOM



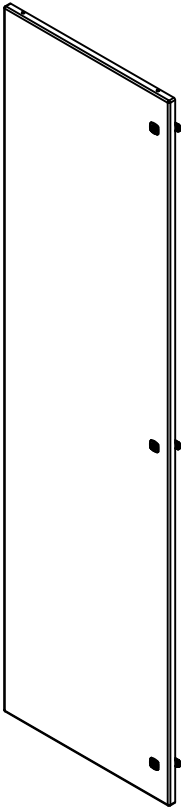
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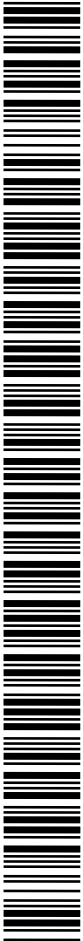
FRONT



RIGHT



Isometric View

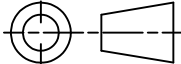


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 26-Nov-21

Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fin Smooth

Description
9412DD 90" x 48" Slave Door

Detail Rev.

Part Number
Numéro Pièce
9412STDD904820LD

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

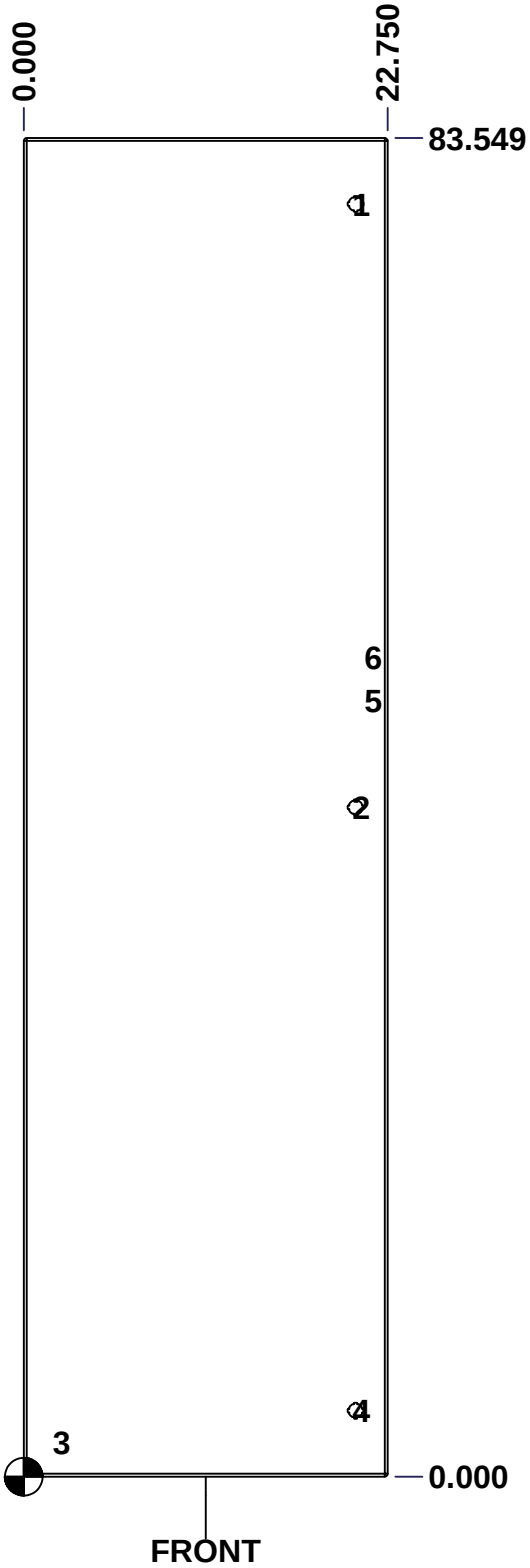
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.750	79.430	LOCK 889 SCQ4-SL @ 0.0°
2	20.750	41.774	LOCK 889 SCQ4-SL @ 0.0°
3	2.000	2.118	GND STUD M6 x 16mm (Inside)
4	20.750	4.118	LOCK 889 SCQ4-SL @ 0.0°
5	21.489	48.435	STUDS M6 x 18mm (Inside)
6	21.489	51.113	STUDS M6 x 18mm (Inside)



	Description		Status	
	9412DD 90" x 48" Slave Door		(NULL)	
	Part Number Numéro Pièce 9412STDD904820LD		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

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Flatness

Aplatissement

Max 3.0mm

Projection

Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

26-Nov-21

Material

Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

9412DD 90" x 48" Slave Door

Detail Rev.

Part Number

Numéro Pièce

9412STDD904820LD

Rev.

3

3

2

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

9412STDD904820DG

0

9412DD 90" x 48" Door Gasket

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

9412STDD904820LD-P

0

9412DD 90" x 48" Slave Door Part

5

STK-K-09860

7

Cabinet Hinge with Captive Pins

3

STK-K-12580

0

9412 1/4 Turn Lock

Qty

Part Name

Rev

Description

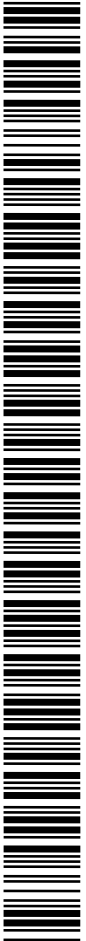
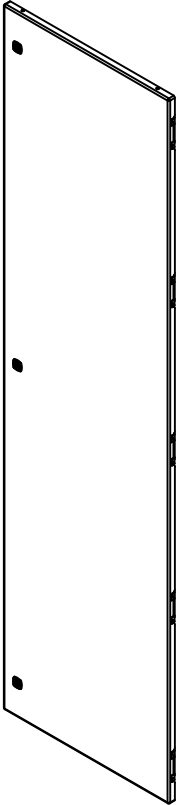
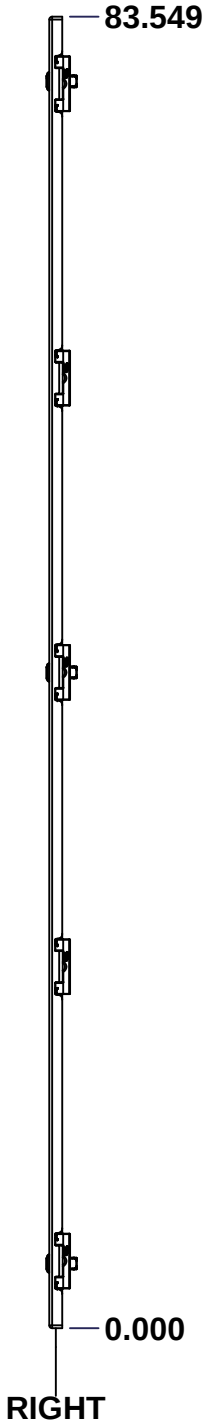
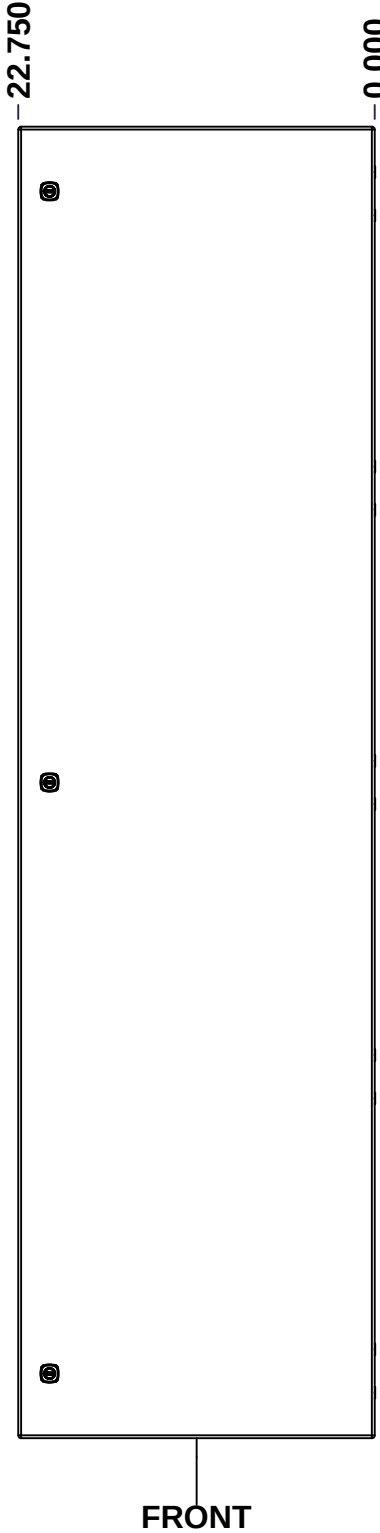
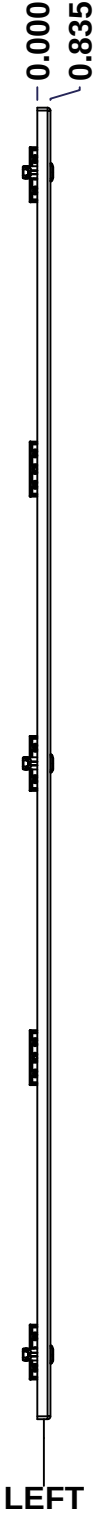
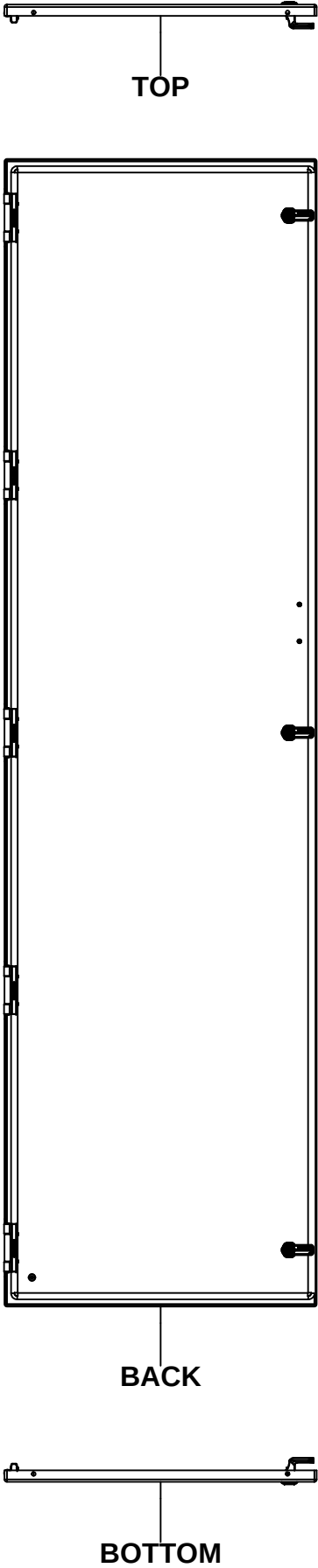
Parts List

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

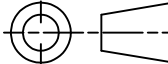


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 26-Nov-21	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.
9412DD 90" x 48" Master Door	

Part Number Numéro Pièce		Rev.	1
9412STDD904820FD		0	3

SEE BILL OF MATERIAL ON LAST PAGE

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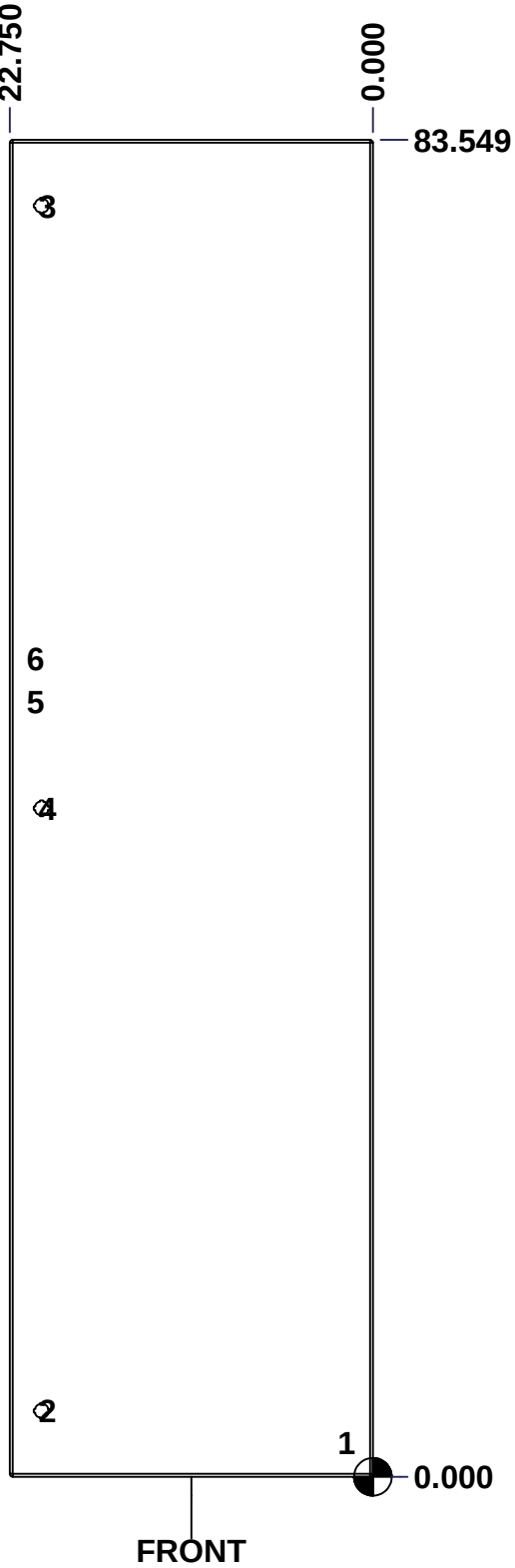
This drawing is confidential and must not be reproduced or used without the consent of EXM

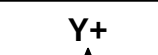
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412STDD904820\9412STDD904820FD.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	20.750	4.118	LOCK 889 SCQ4-SL @ 180.0°
3	20.750	79.430	LOCK 889 SCQ4-SL @ 180.0°
4	20.750	41.774	LOCK 889 SCQ4-SL @ 180.0°
5	21.489	48.435	STUDS M6 x 18mm (Inside)
6	21.489	51.113	STUDS M6 x 18mm (Inside)



	Description		Status	
	9412DD 90" x 48" Master Door		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	9412STDD904820FD		0	3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412STDD904820\9412STDD904820FD.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection

Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

26-Nov-21

Material

Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

9412DD 90" x 48" Master Door

Detail Rev.

Part Number

Numéro Pièce

9412STDD904820FD

Rev.

0

3

3

2

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

9412STDD904820DG

0

9412DD 90" x 48" Door Gasket

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

1

9412STDD904820FD-P

0

9412DD 90" x 48" Master Door Part

5

STK-K-09860

7

Cabinet Hinge with Captive Pins

3

STK-K-12580

0

9412 1/4 Turn Lock

Qty

Part Name

Rev

Description

Parts List

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