

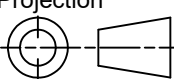
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Isometric View



SEE BILL OF MATERIAL ON LAST PAGE

		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 26-Nov-21	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey Finish Fini Smooth	
Description 9412DD 90" x 72" x 36" Assembly		Detail Rev.	
Part Number Numéro Pièce 9412STDD907236		Rev. 0	1 2

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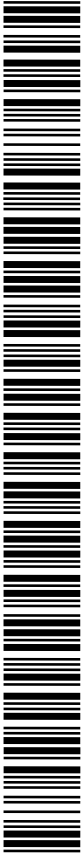
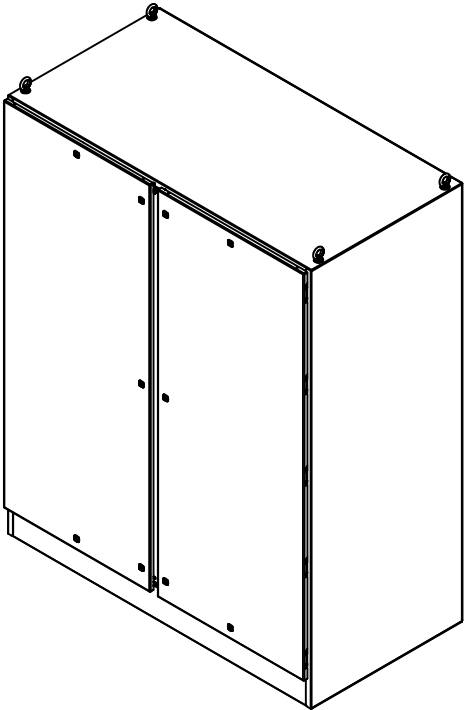
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

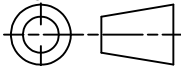


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 26-Nov-21	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description 9412DD 90" x 72" x 36" Assembly		Detail Rev.	
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Part Number Numéro Pièce		Rev.	2
9412STDD907236		0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	2	880 INTI - Interlock Post Kit
1	9412STDD907236FD	0	9412DD 90" x 72" Master Door
1	9412STDD907236LD	0	9412DD 90" x 72" Slave Door
1	9412STDD907236B	0	9412DD 90" x 72" x 36" Body
2	880EB14	2	Eye Bolt M14 (Pack of 2)
2	9412STDD907236GP	0	9412DD Gland Plate
10	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

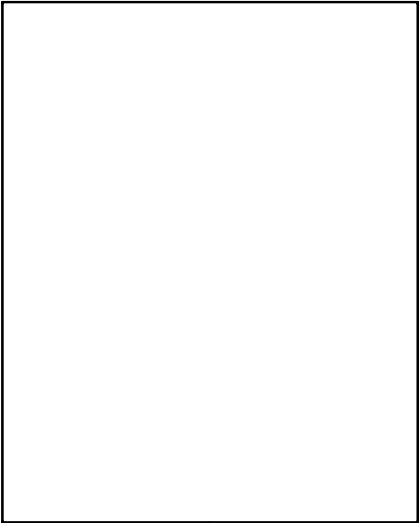
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Tolérance ±1/32" sauf spécification contraire

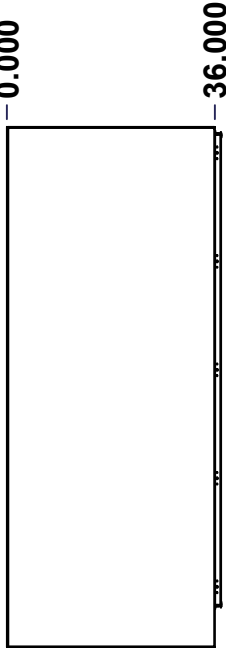
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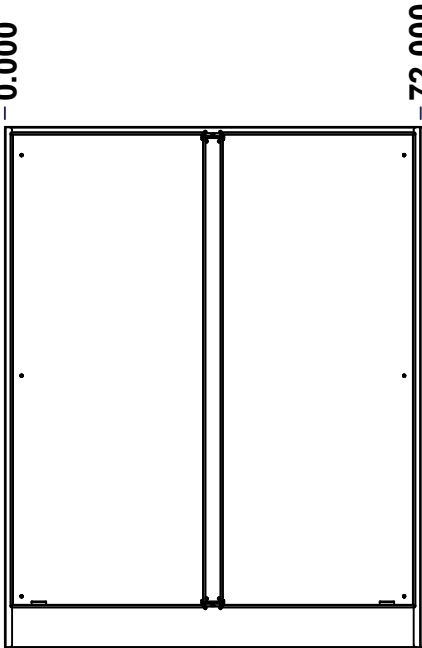
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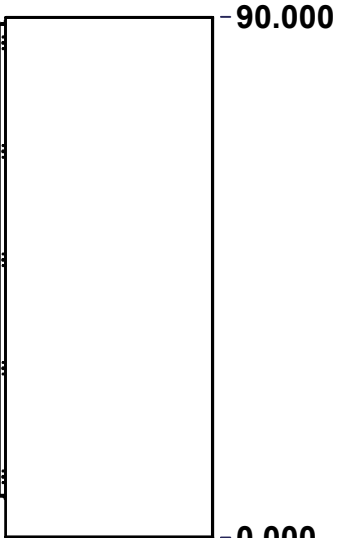
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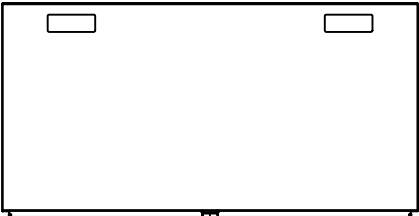
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FRONT

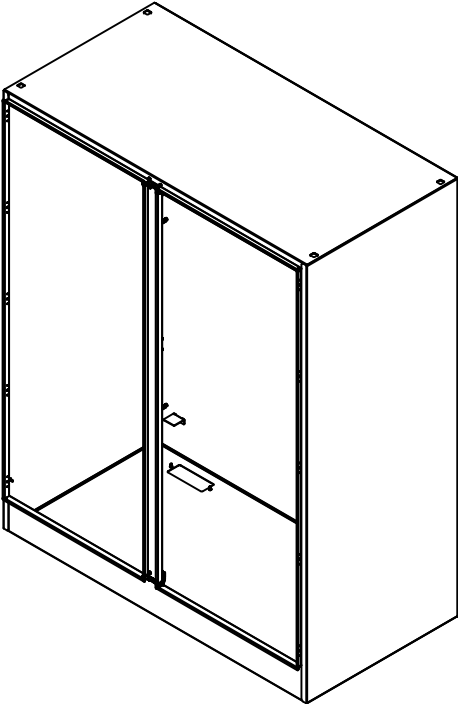


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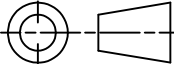
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 26-Nov-21	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fin Smooth	
Description 9412DD 90" x 72" x 36" Body	Detail Rev.	
Part Number Numéro Pièce 9412STDD907236B	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

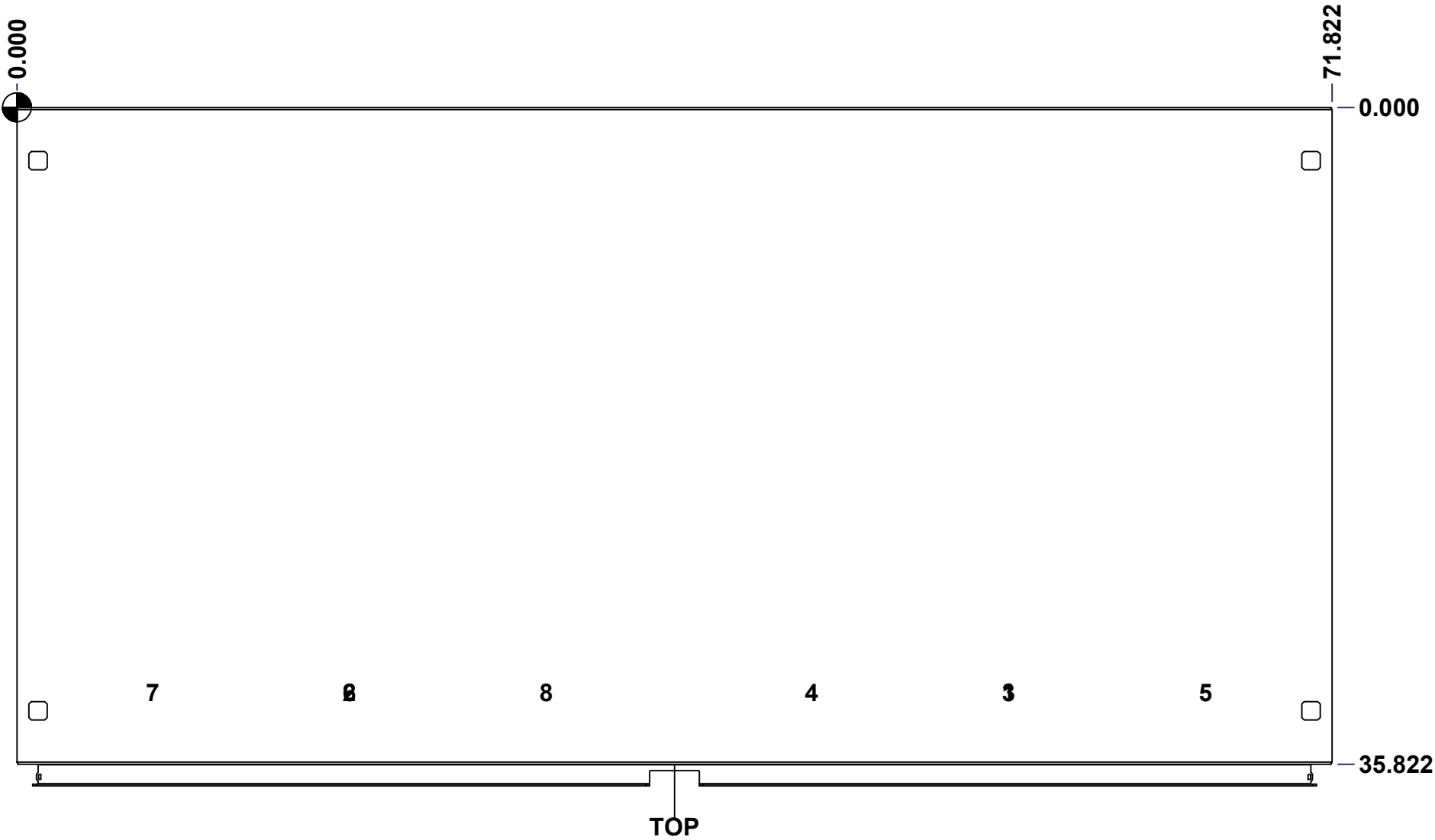
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	53.911	31.911	Struts CR400 27.500" (Inside)
2	17.911	31.911	Struts CR400 27.500" (Inside)
3	53.911	31.911	STUDS M6 x 10mm (Inside)
4	43.161	31.911	STUDS M6 x 10mm (Inside)
5	64.661	31.911	STUDS M6 x 10mm (Inside)
6	17.911	31.911	STUDS M6 x 10mm (Inside)
7	7.161	31.911	STUDS M6 x 10mm (Inside)
8	28.661	31.911	STUDS M6 x 10mm (Inside)



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	Description	Status	
	9412DD 90" x 72" x 36" Body	Released	
	Part Number Numéro Pièce 9412STDD907236B	Rev. 0	2 7

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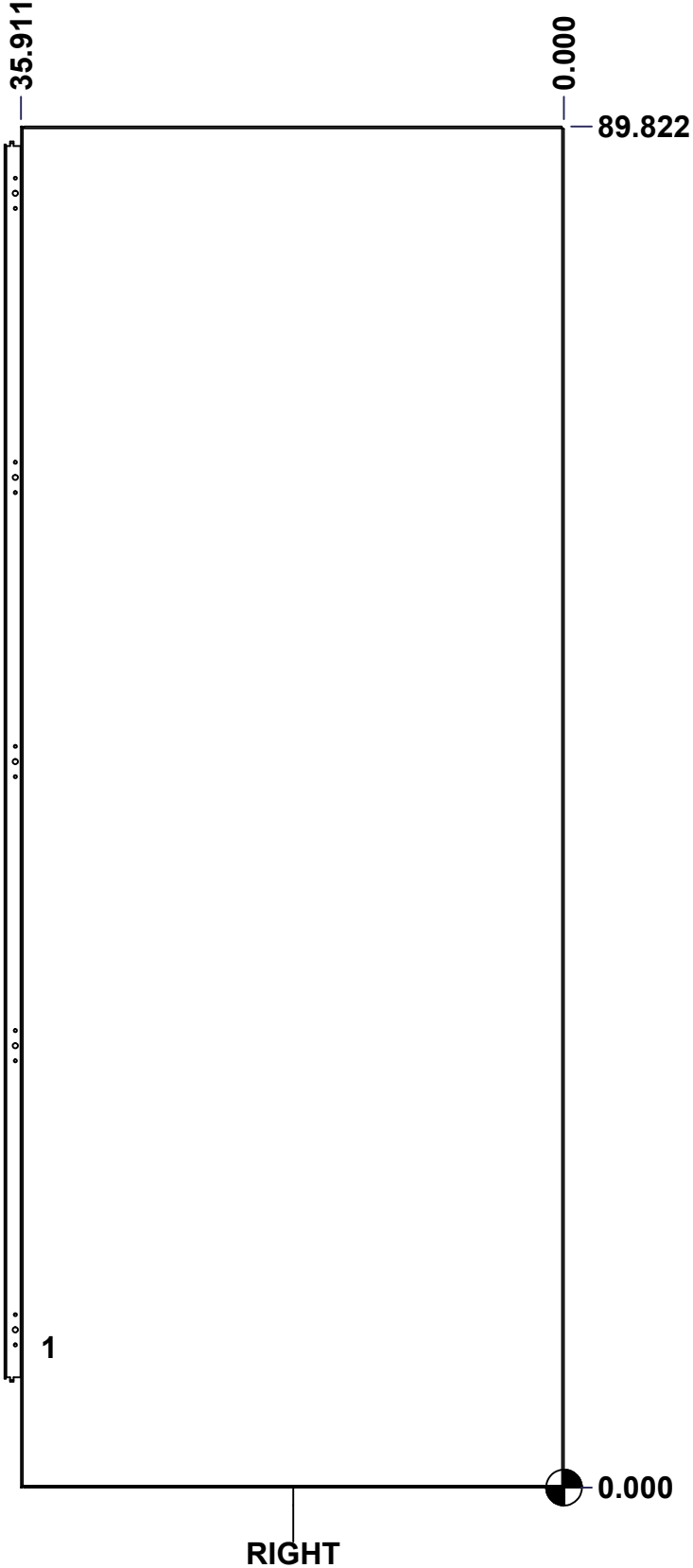
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.411	9.286	GND STUD M6 x 16mm (Inside)

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	Description	Status	
	9412DD 90" x 72" x 36" Body	Released	
	Part Number Numéro Pièce	Rev.	3
	9412STDD907236B	0	7

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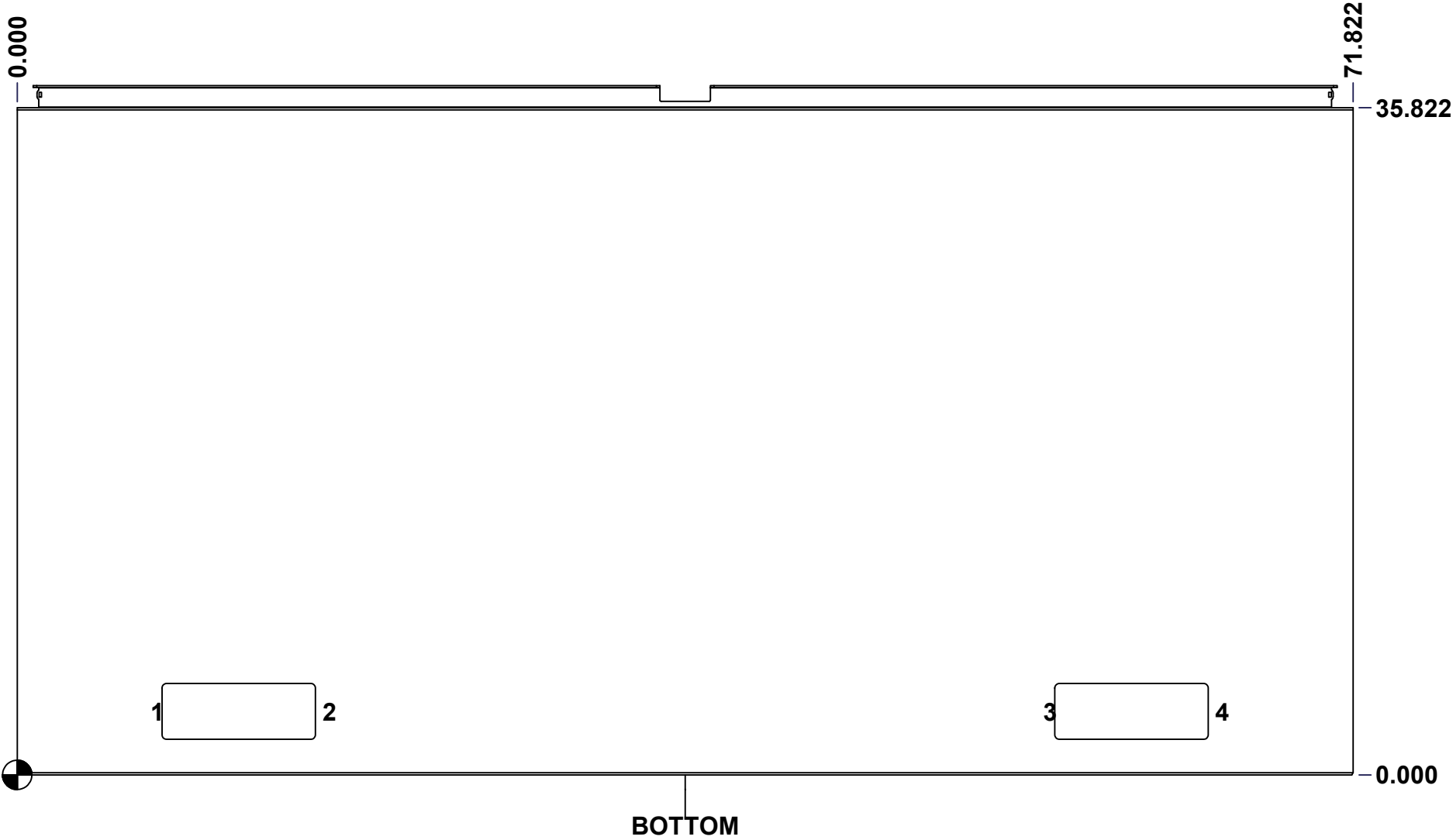
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status	
	9412DD 90" x 72" x 36" Body	Released	
	Part Number Numéro Pièce	Rev.	4
	9412STDD907236B	0	7

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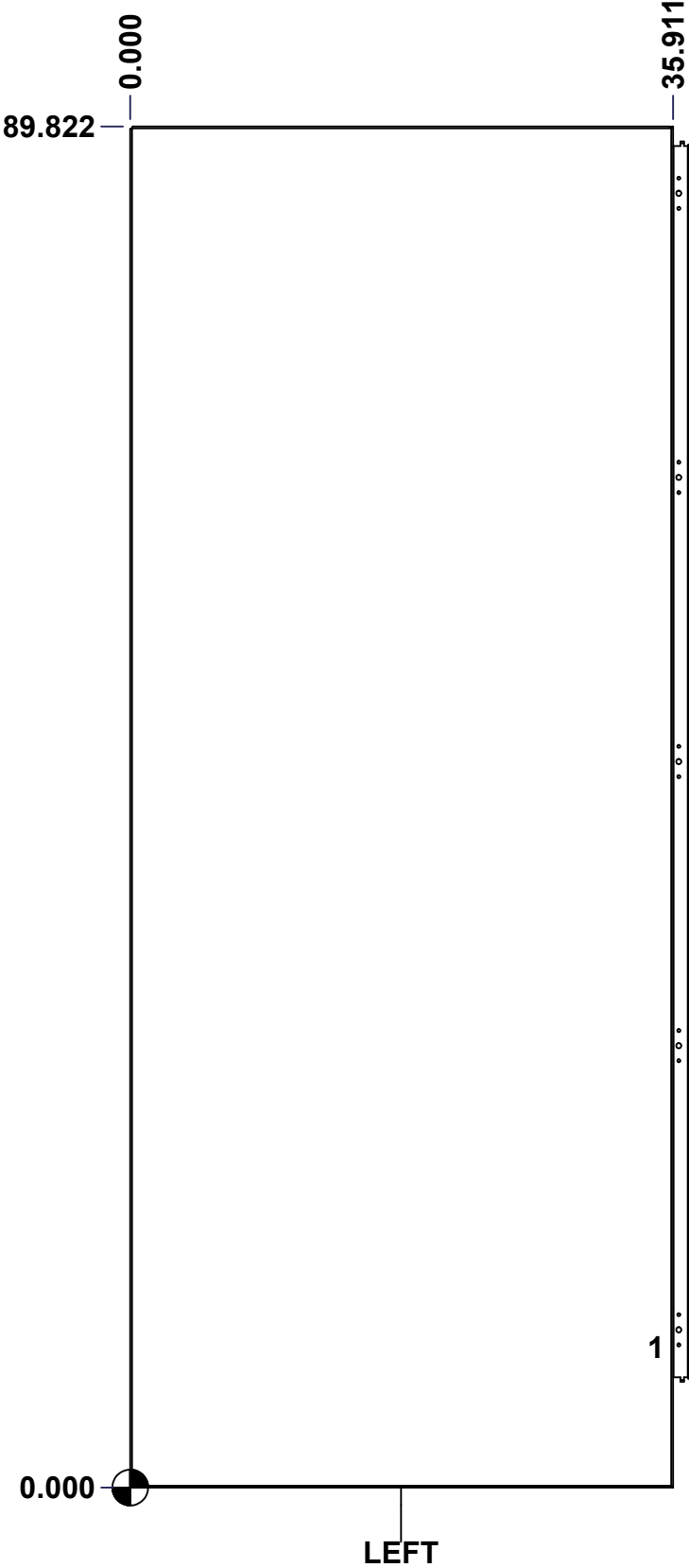
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9412DD 90" x 72" x 36" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	9412STDD907236B	0	7

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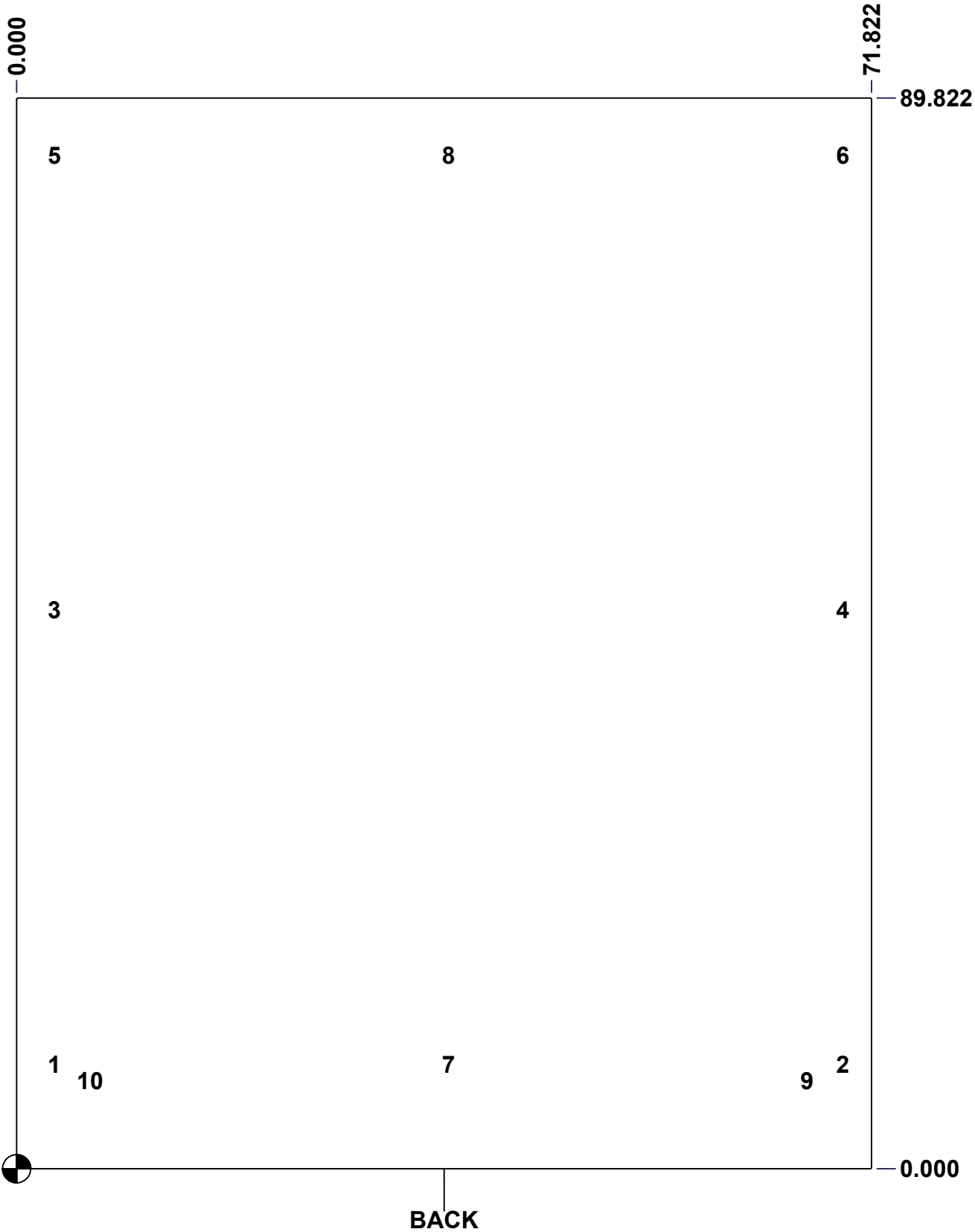
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	69.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	46.911	IP STUD M10 x 40mm (Inside)
4	69.036	46.911	IP STUD M10 x 40mm (Inside)
5	2.786	85.036	IP STUD M10 x 40mm (Inside)
6	69.036	85.036	IP STUD M10 x 40mm (Inside)
7	35.911	8.786	IP STUD M10 x 40mm (Inside)
8	35.911	85.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
9	66.036	7.411	IP SUPPORT ANGLE (Inside)
10	5.786	7.411	IP SUPPORT ANGLE (Inside)



	Description	Status	
	9412DD 90" x 72" x 36" Body	Released	
	Part Number	Rev.	6
	Numéro Pièce	0	7
9412STDD907236B			

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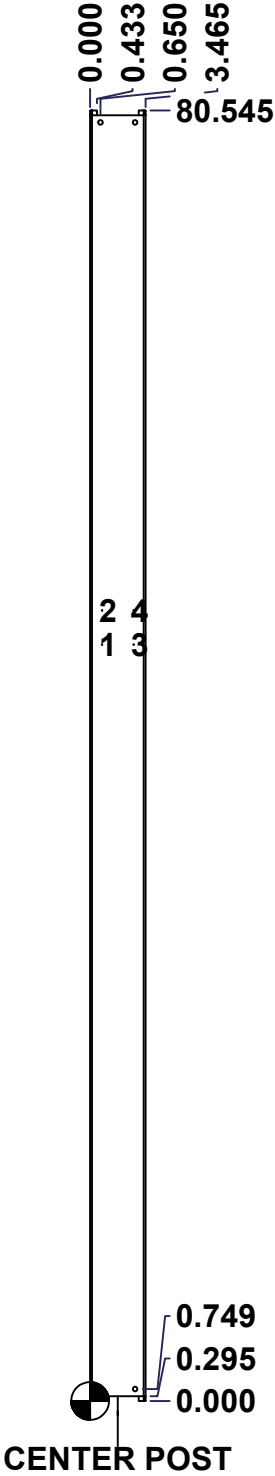
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	47.210	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	49.336	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	47.210	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	49.336	INTERLOCK STUD M6 x 16mm (Inside)



	Description	Status	
	9412DD 90" x 72" x 36" Body	Released	
	Part Number Numéro Pièce	Rev.	6
	9412STDD907236B	0	7

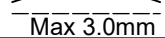
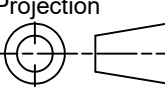
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No.	Revisions	Date	By/Par



Isometric View

6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	9412STDD907236BPA-P	0	9412DD Inner Panel Support Angle
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9412STDD907236CP-P	0	9412DD 90" Center Post Part
8	STK-Q-16100	0	Stud M10 x 40mm
1	9412STDD907236BT-P	0	9412DD 72" x 36" Bottom Part
1	9412STDD907236T-P	0	9412DD 72" x 36" Top Part
1	9412STDD907236RS-P	0	9412DD 90" x 72" Right Part
1	9412STDD907236LS-P	0	9412DD 90" x 72" Left Part
1	9412STDD907236B-P	0	9412DD 90" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

		Flatness Apatissement	
		 Max 3.0mm	
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Customer Client		Date	
Drawn By Dessiné Par		Date 26-Nov-21	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Finish Fini	
Asa-61 Grey		Smooth	
Description 9412DD 90" x 72" x 36" Body		Detail Rev.	
Part Number Numéro Pièce 9412STDD907236B		Rev. 0	2 2

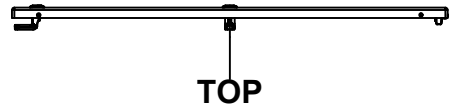
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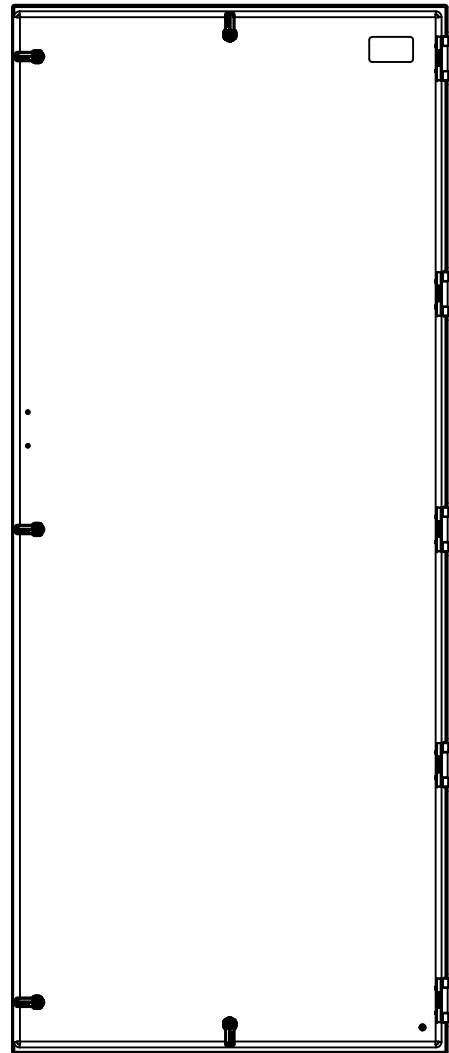
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Tolérance $\pm 1/32$ " sauf spécification contraire

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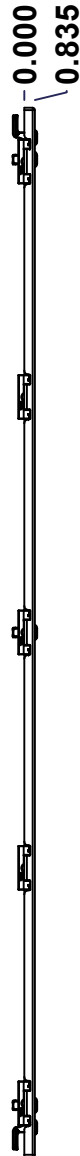
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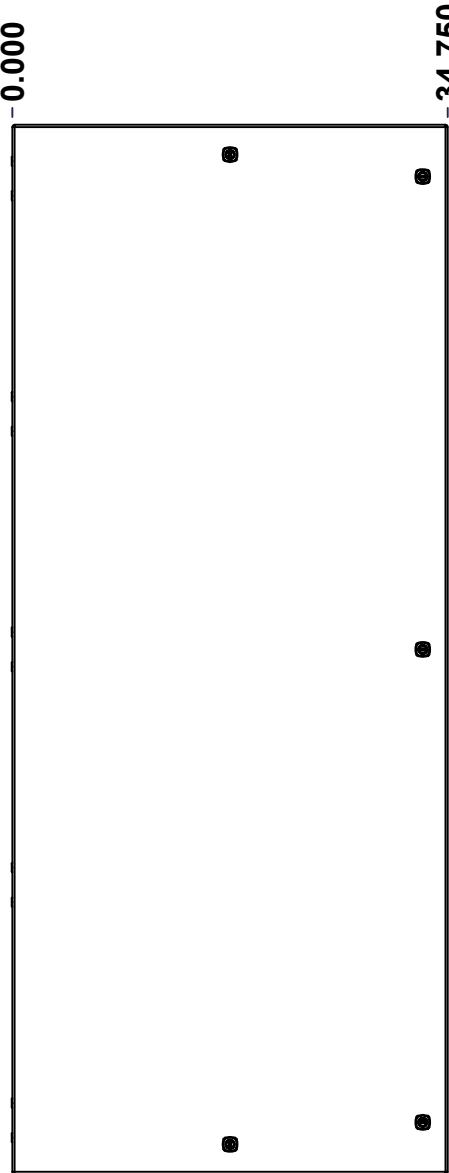
BACK



BOTTOM



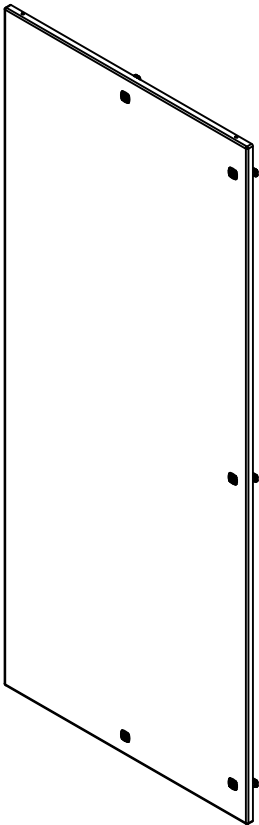
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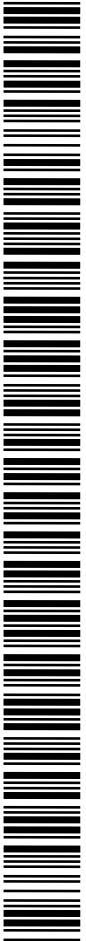
FRONT



RIGHT



Isometric View

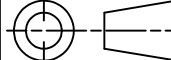


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 26-Nov-21

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 9412DD 90" x 72" Slave Door Detail Rev.

Part Number Numéro Pièce 9412STDD907236LD Rev. 0 1 3

SEE BILL OF MATERIAL ON LAST PAGE

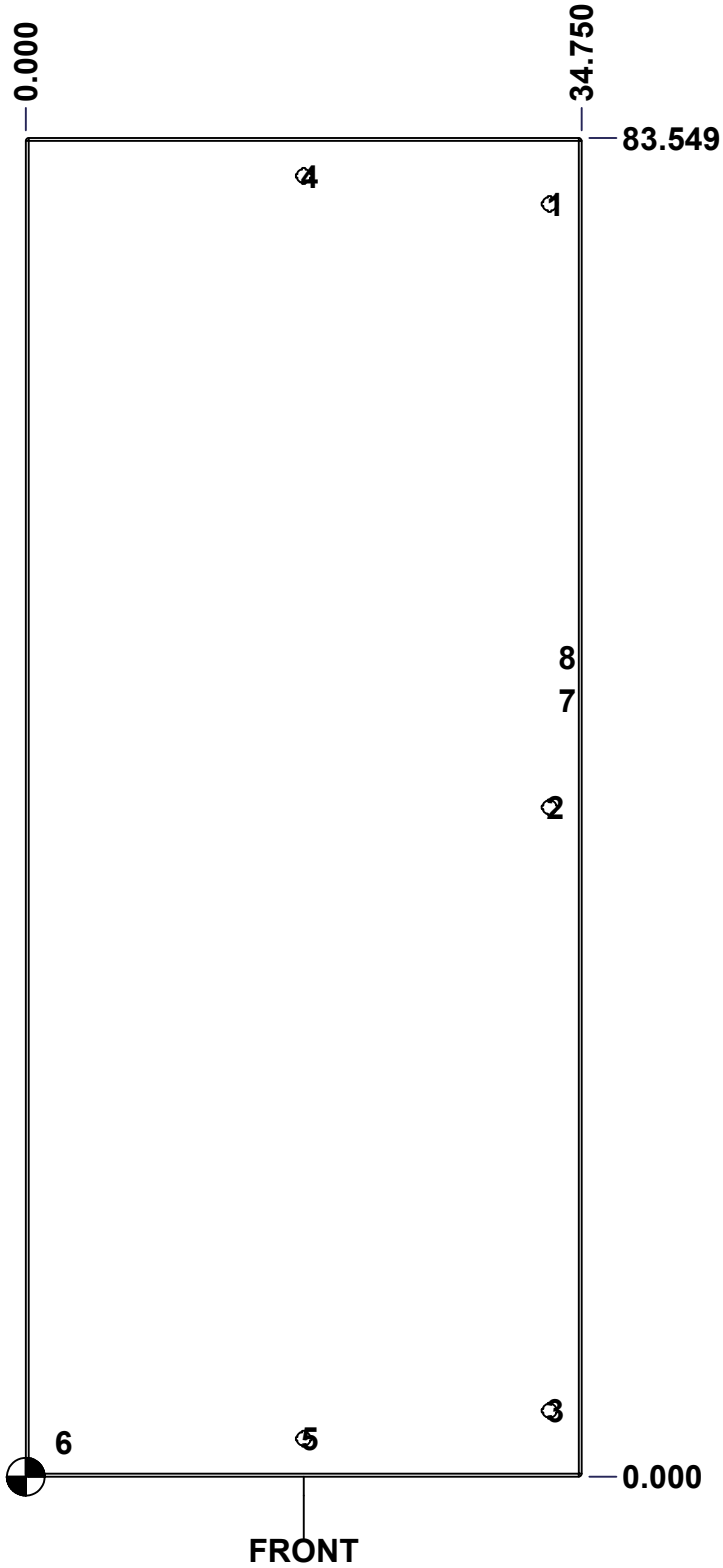
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	32.750	79.430	LOCK 889 SCQ4-SL @ 0.0°
2	32.750	41.774	LOCK 889 SCQ4-SL @ 0.0°
3	32.750	4.118	LOCK 889 SCQ4-SL @ 0.0°
4	17.375	81.180	LOCK 889 SCQ4-SL @ 90.0°
5	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	33.489	48.435	STUDS M6 x 18mm (Inside)
8	33.489	51.113	STUDS M6 x 18mm (Inside)



	Description		Status	
	9412DD 90" x 72" Slave Door		(NULL)	
	Part Number Numéro Pièce 9412STDD907236LD		Rev. 0	2 3

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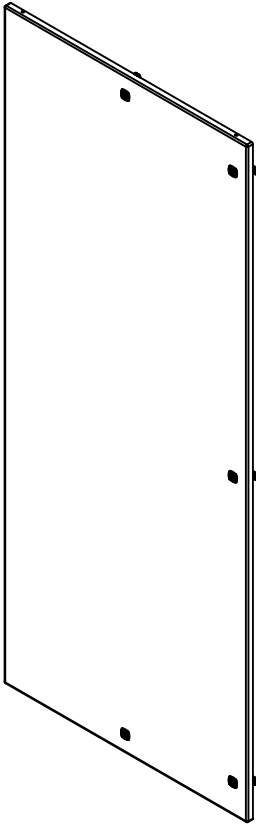
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Tolerance ±1/32" unless otherwise specified

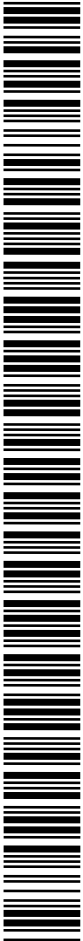
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

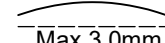


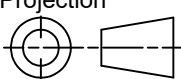
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 26-Nov-21

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

9412DD 90" x 72" Slave Door

Detail Rev.

Part Number
Numéro Pièce

9412STDD907236LD

Rev. 0

3

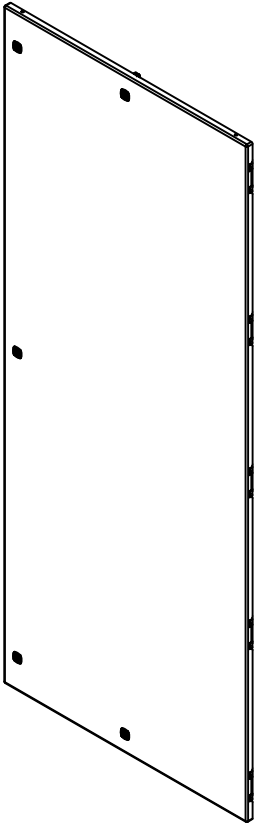
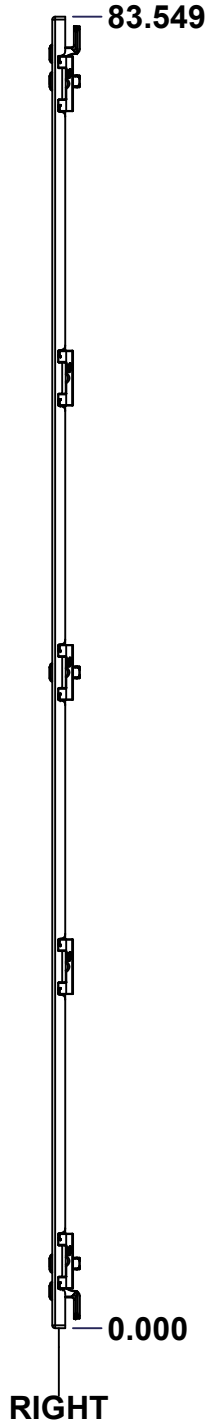
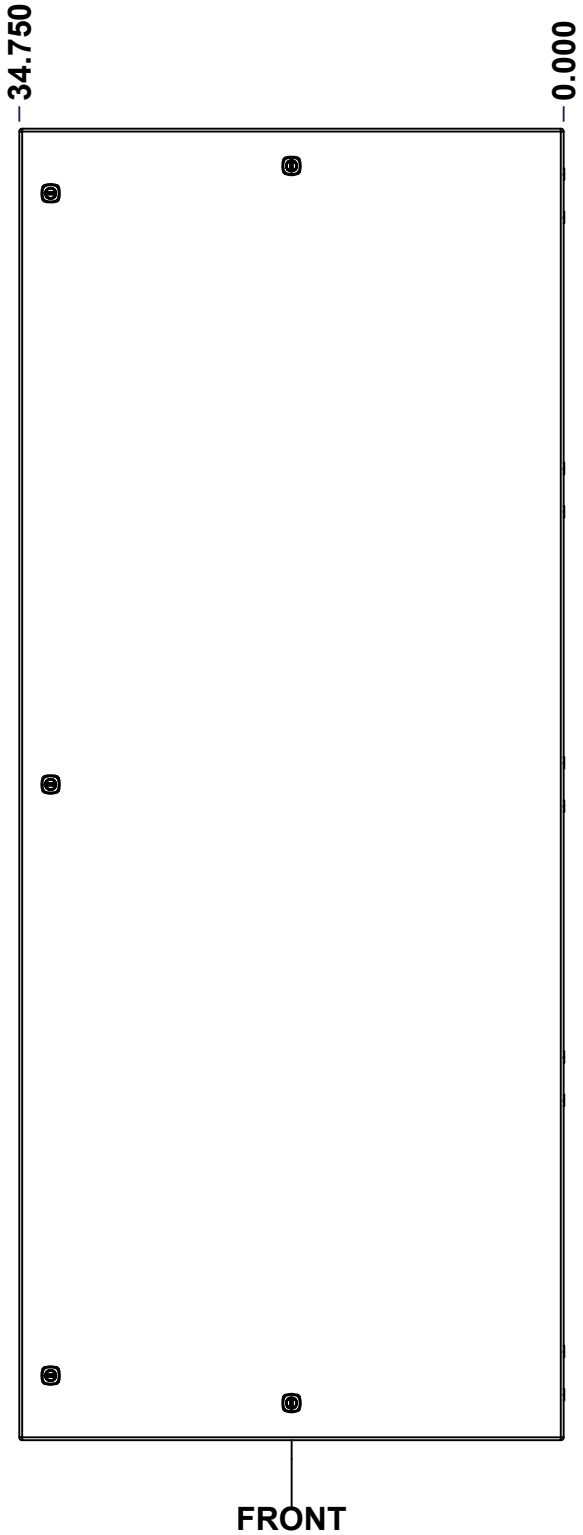
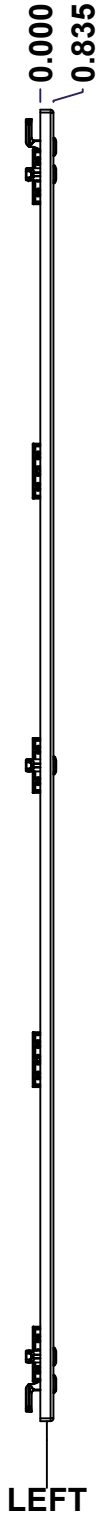
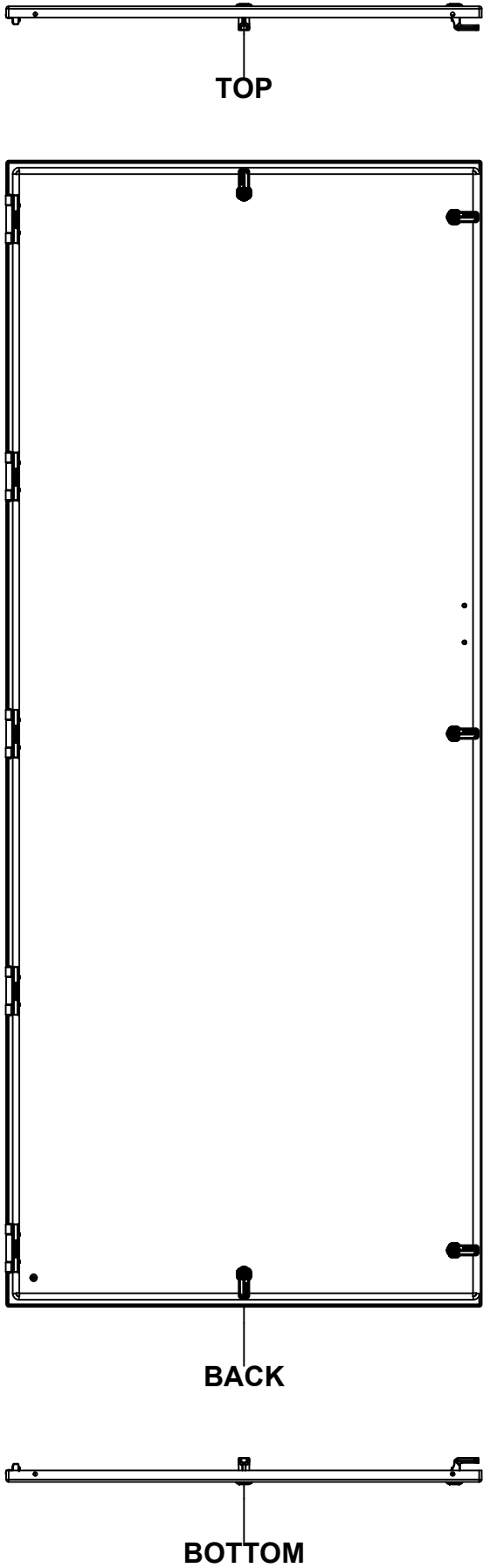
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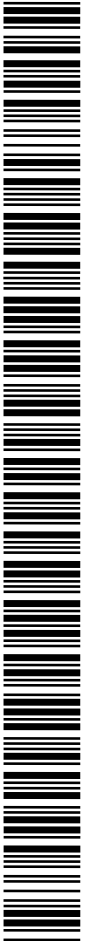
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



Isometric View



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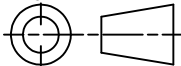


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 26-Nov-21

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

9412DD 90" x 72" Master Door

Detail Rev.

Part Number
Numéro Pièce

9412STDD907236FD

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

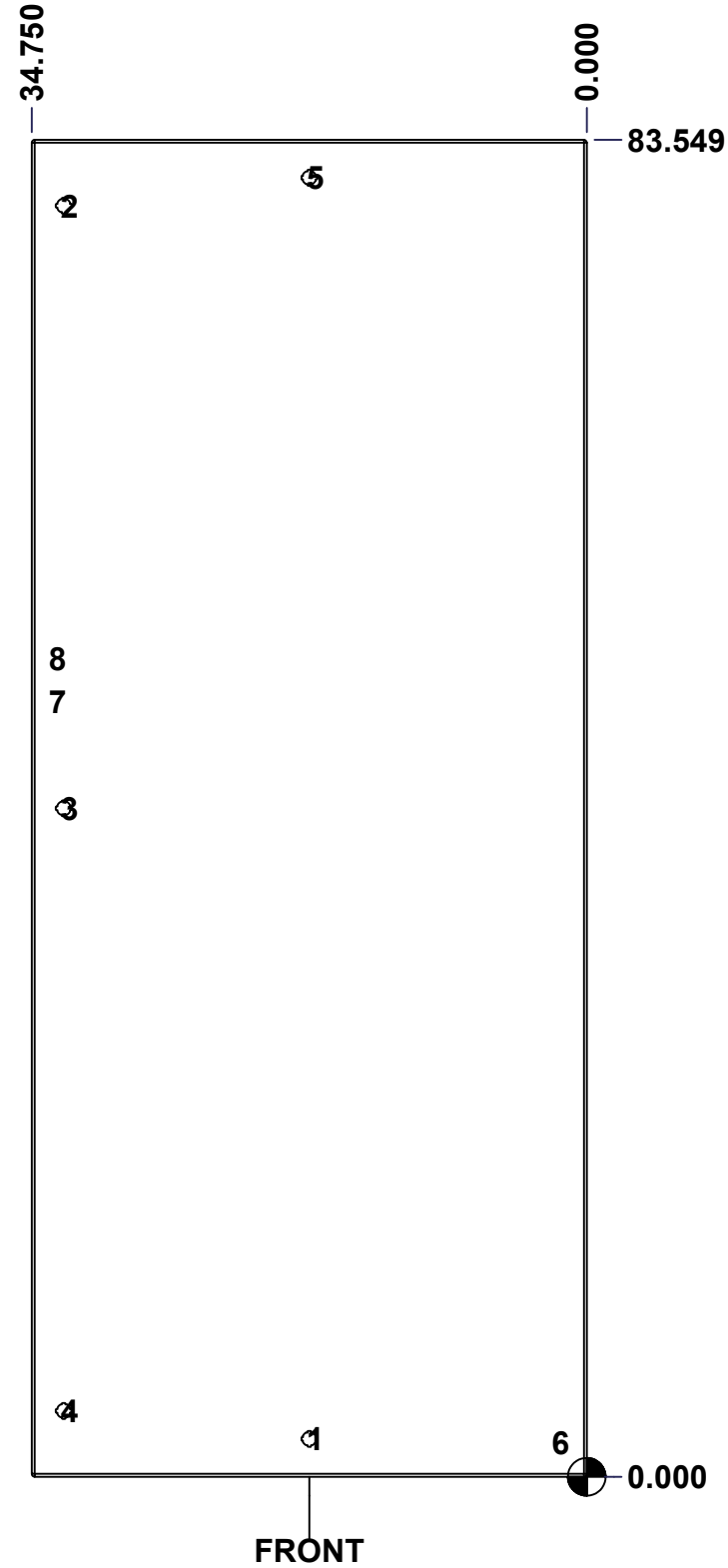
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412STDD907236\9412STDD907236FD.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
2	32.750	79.430	LOCK 889 SCQ4-SL @ 180.0°
3	32.750	41.774	LOCK 889 SCQ4-SL @ 180.0°
4	32.750	4.118	LOCK 889 SCQ4-SL @ 180.0°
5	17.375	81.180	LOCK 889 SCQ4-SL @ 90.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	33.489	48.435	STUDS M6 x 18mm (Inside)
8	33.489	51.113	STUDS M6 x 18mm (Inside)



	Description		Status	
	9412DD 90" x 72" Master Door		(NULL)	
	Part Number Numéro Pièce 9412STDD907236FD		Rev. 0	2 3

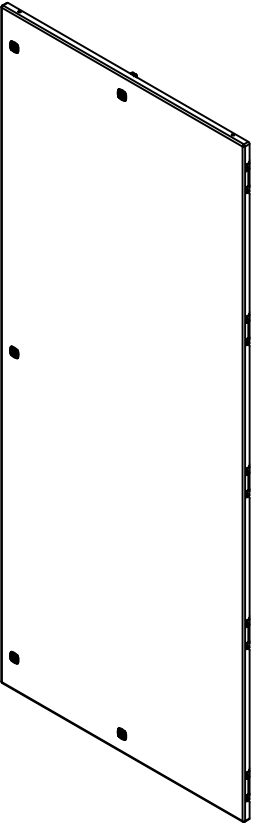
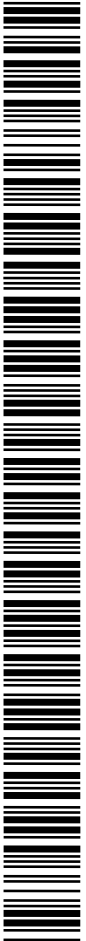
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412STDD907236\9412STDD907236FD.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection  	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
		Date 26-Nov-21	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	
		Finish Fini	
		Smooth	
Description		Detail Rev.	
9412DD 90" x 72" Master Door			
Part Number Numéro Pièce		Rev.	3
9412STDD907236FD		0	3

2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	9412STDD907236DG	0	9412DD 90" x 72" Door Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9412STDD907236FD-P	0	9412DD 90" x 72" Master Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			