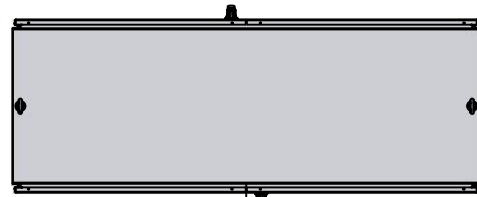
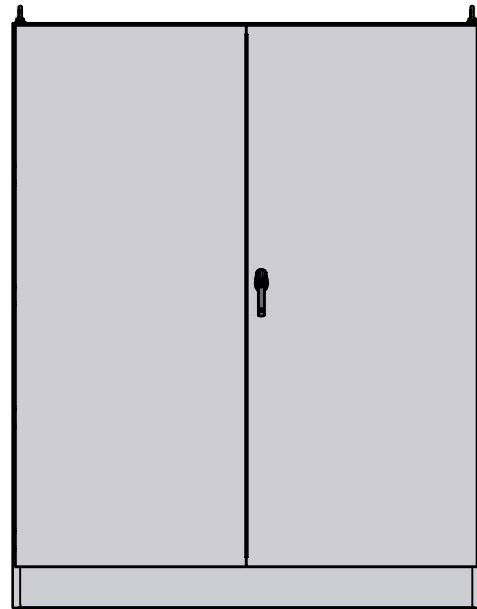


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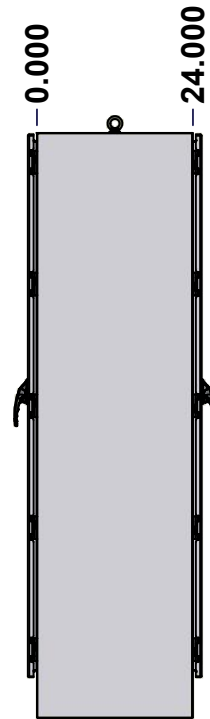
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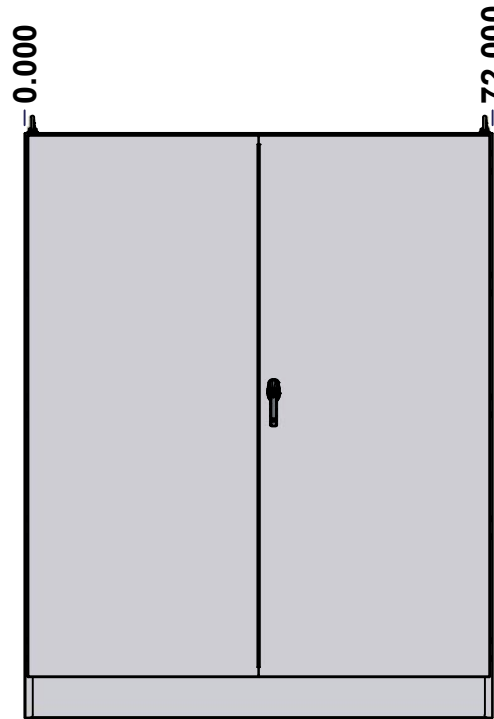
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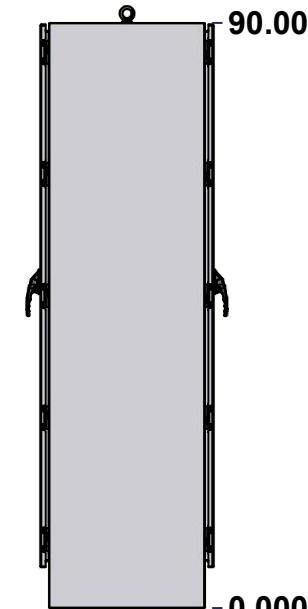
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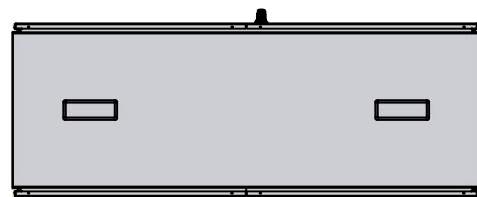
LEFT



FRONT

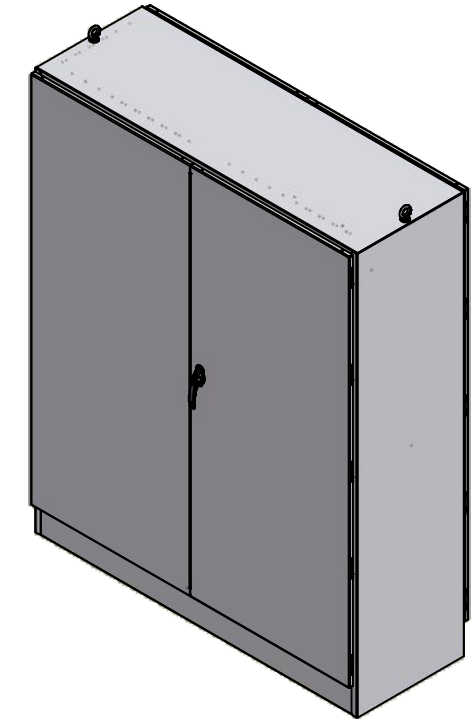


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

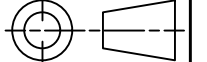


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: patsan	Date: 28-Oct-14
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 9500DADD 90" x 72" x 24" Assembly	Detail Rev.
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Part Number / Numéro Pièce: 9500DADD907224	Rev. 0	1 / 20
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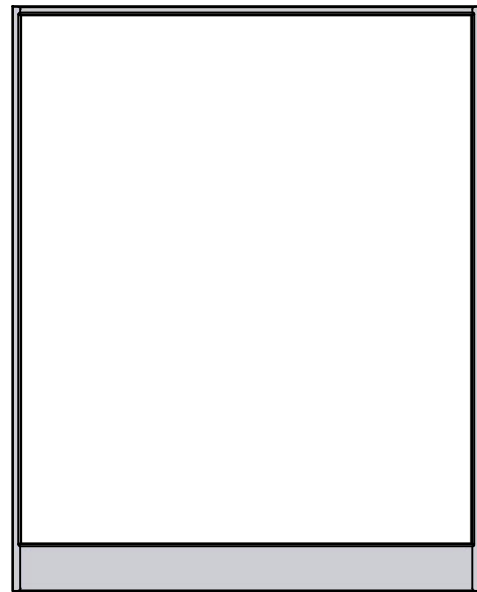
SEE BILL OF MATERIAL ON LAST PAGE

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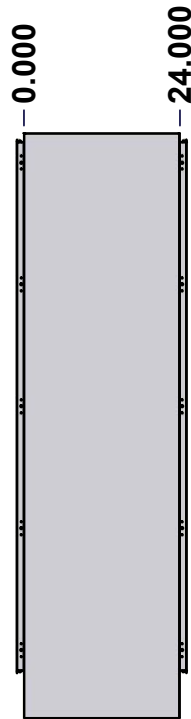
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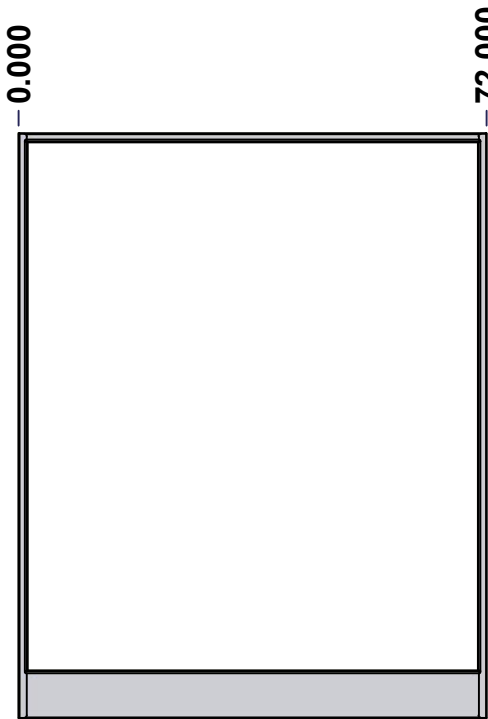
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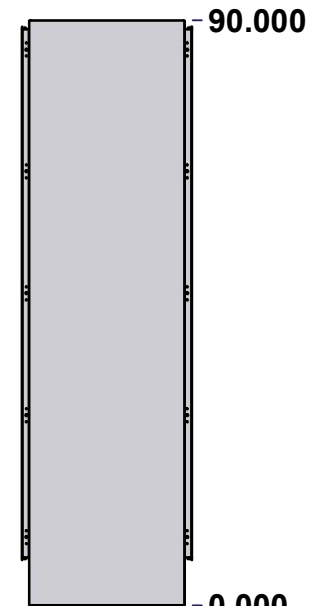
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LEFT



FRONT

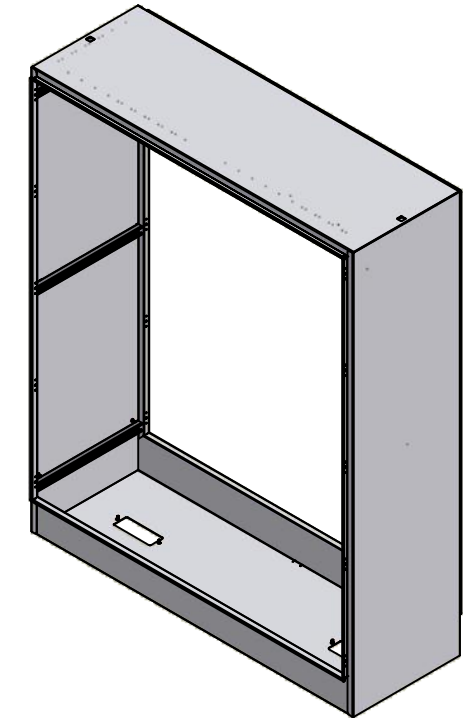


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

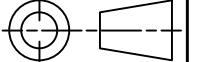


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: patsan	Date: 28-Oct-14
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 9500DADD 90" x 72" x 24" Body	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 9500DADD907224B	Rev. 0	3	20
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SEE BILL OF MATERIAL ON LAST PAGE

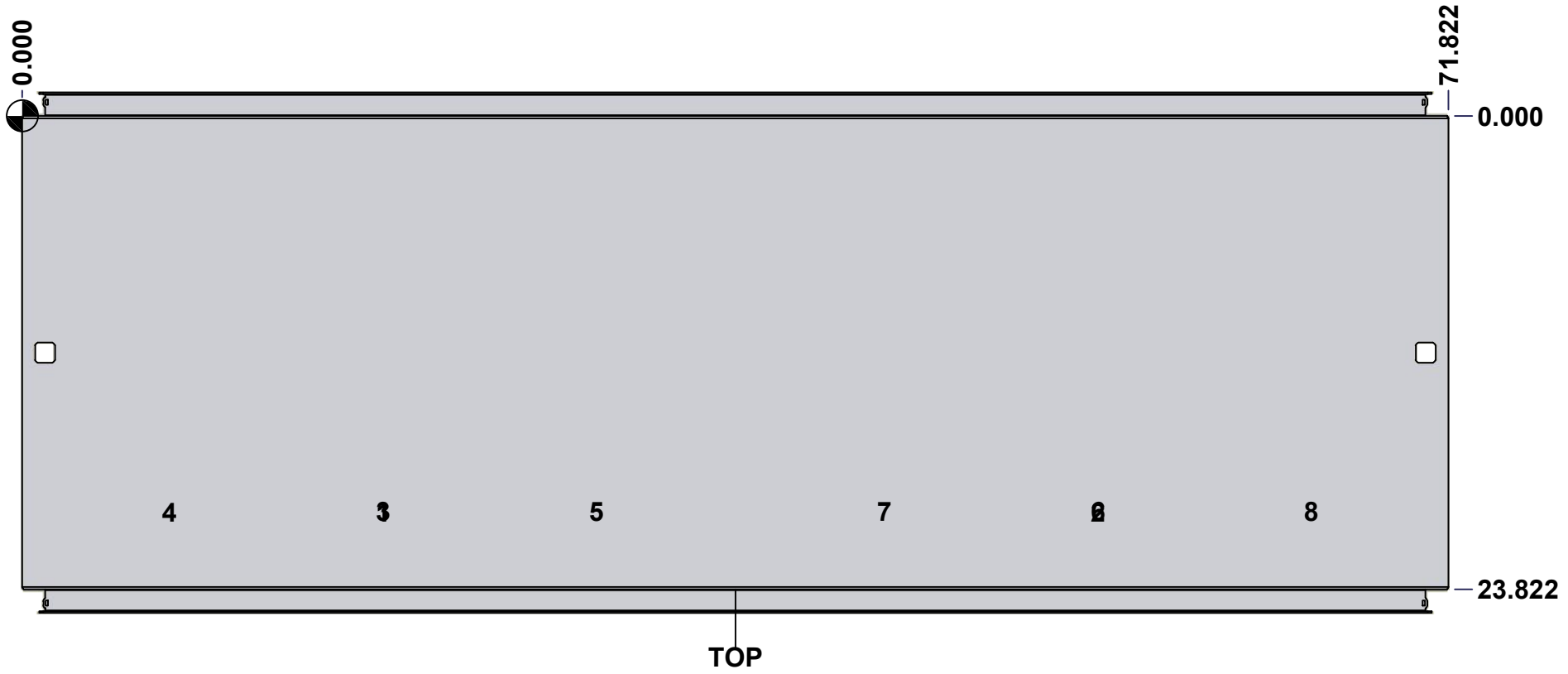
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	20.000	Struts CR400 27.500" (Inside)
2	53.911	20.000	Struts CR400 27.500" (Inside)
3	17.911	20.000	STUDS M6 x 10mm (Inside)
4	7.161	20.000	STUDS M6 x 10mm (Inside)
5	28.661	20.000	STUDS M6 x 10mm (Inside)
6	53.911	20.000	STUDS M6 x 10mm (Inside)
7	43.161	20.000	STUDS M6 x 10mm (Inside)
8	64.661	20.000	STUDS M6 x 10mm (Inside)



	Description	Status
	9500DADD 90" x 72" x 24" Body	(NULL)
Part Number Numéro Pièce 9500DADD907224B	Rev.	4
	0	20

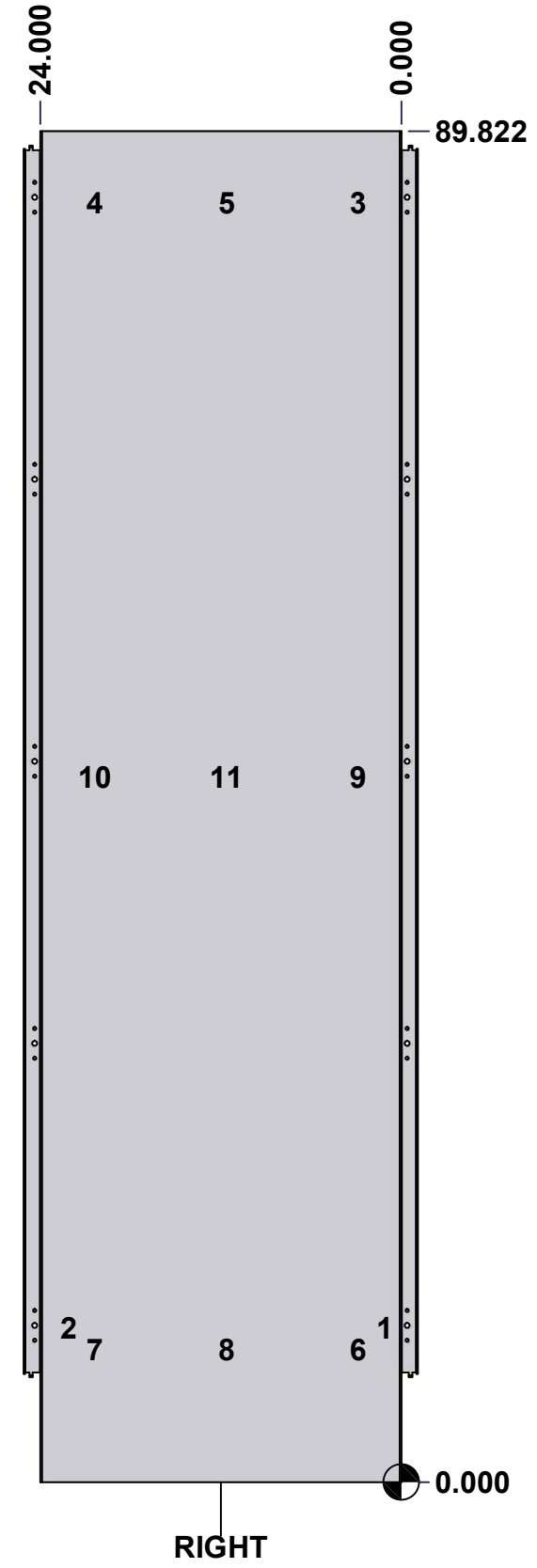
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	10.286	GND STUD M6 x 16mm (Inside)
2	22.500	10.286	GND STUD M6 x 16mm (Inside)
3	3.250	85.036	STUDS M6 x 10mm (Inside)
4	20.750	85.036	STUDS M6 x 10mm (Inside)
5	12.000	85.036	STUDS M6 x 10mm (Inside)
6	3.250	8.786	STUDS M6 x 10mm (Inside)
7	20.750	8.786	STUDS M6 x 10mm (Inside)
8	12.000	8.786	STUDS M6 x 10mm (Inside)
9	3.250	46.911	STUDS M6 x 10mm (Inside)
10	20.750	46.911	STUDS M6 x 10mm (Inside)
11	12.000	46.911	STUDS M6 x 10mm (Inside)

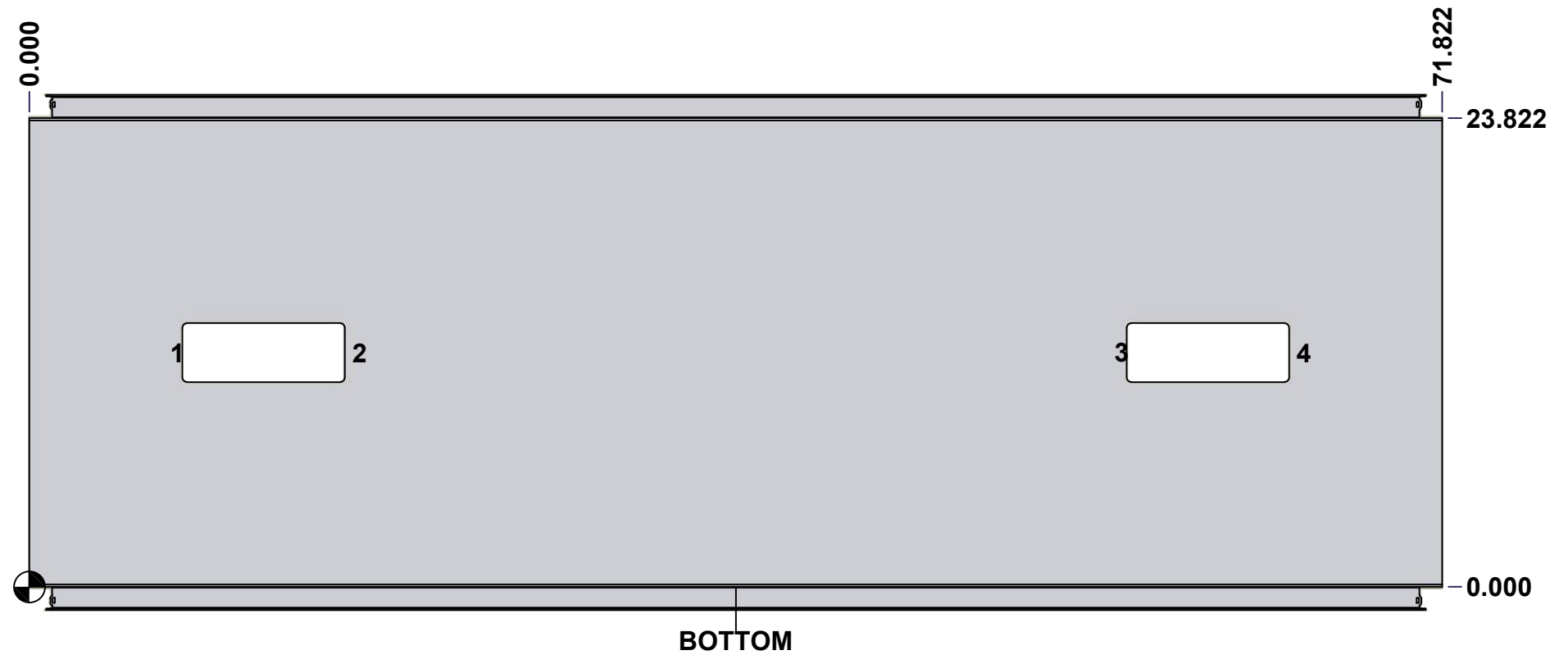


	Description	Status
	9500DADD 90" x 72" x 24" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	5
	9500DADD907224B	0
		20

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	12.000	GP STUD M6 x 16mm (Inside)
2	16.536	12.000	GP STUD M6 x 16mm (Inside)
3	55.286	12.000	GP STUD M6 x 16mm (Inside)
4	64.536	12.000	GP STUD M6 x 16mm (Inside)



	Description	Status
	9500DADD 90" x 72" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500DADD907224BB	0
		6
		20

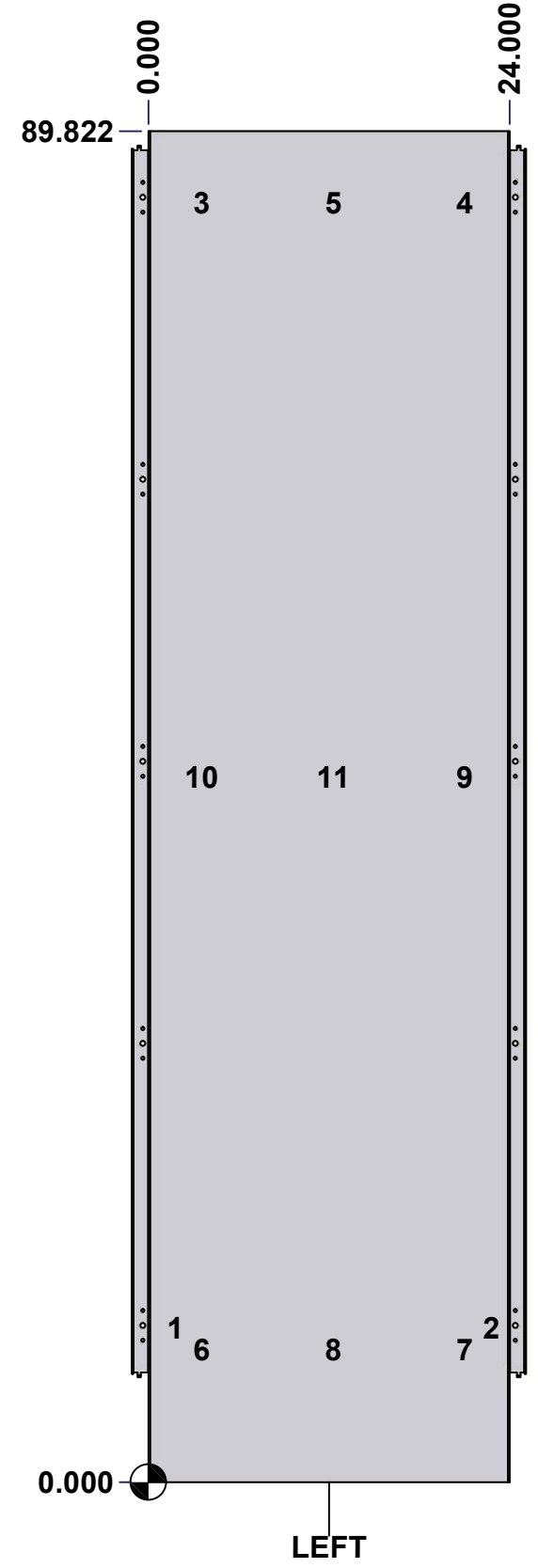
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.411	10.286	GND STUD M6 x 16mm (Inside)
2	22.411	10.286	GND STUD M6 x 16mm (Inside)
3	3.161	85.036	STUDS M6 x 10mm (Inside)
4	20.661	85.036	STUDS M6 x 10mm (Inside)
5	11.911	85.036	STUDS M6 x 10mm (Inside)
6	3.161	8.786	STUDS M6 x 10mm (Inside)
7	20.661	8.786	STUDS M6 x 10mm (Inside)
8	11.911	8.786	STUDS M6 x 10mm (Inside)
9	20.661	46.911	STUDS M6 x 10mm (Inside)
10	3.161	46.911	STUDS M6 x 10mm (Inside)
11	11.911	46.911	STUDS M6 x 10mm (Inside)

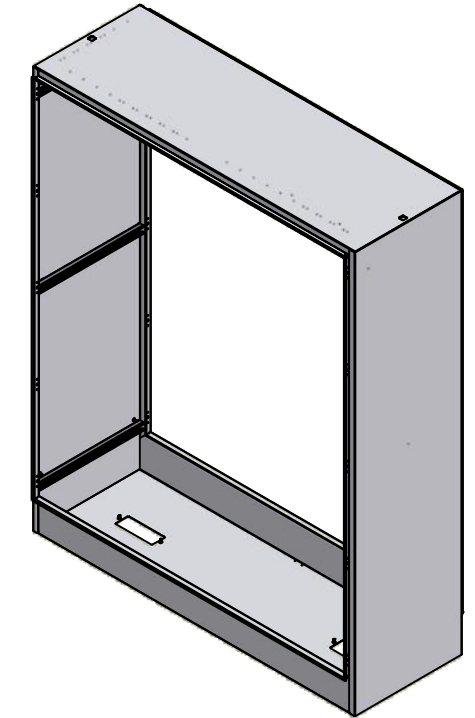


	Description	Status	
	9500DADD 90" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9500DADD907224B	0	7 20

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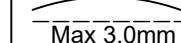
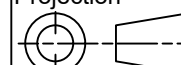
No.	Revisions	Date	By/Par



Isometric View

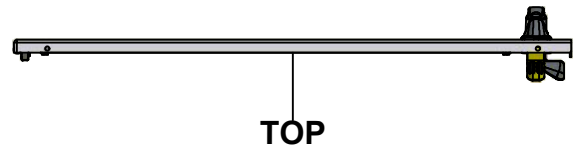


Qty	Part Number	Rev	Description
24	STK-Q-16030	0	Stud M6 x 10mm
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-52250-24	2	Sasco Strut S5 (23.500" Long)
1	9500DADD907224RS-P	0	9500DADD 90" x 72" Right Part
1	9500DADD907224BT-P	0	9500DADD 72" x 24" Bottom Part
1	9500DADD907224LS-P	0	9500DADD 90" x 72" Left Part
1	9500DADD907224T-P	0	9500DADD 72" x 24" Top Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
24	STK-Q-07220	1	M6 Nylon Insert Lock Nut
8	STK-Q-16080	0	Ground Stud M6 x 16mm

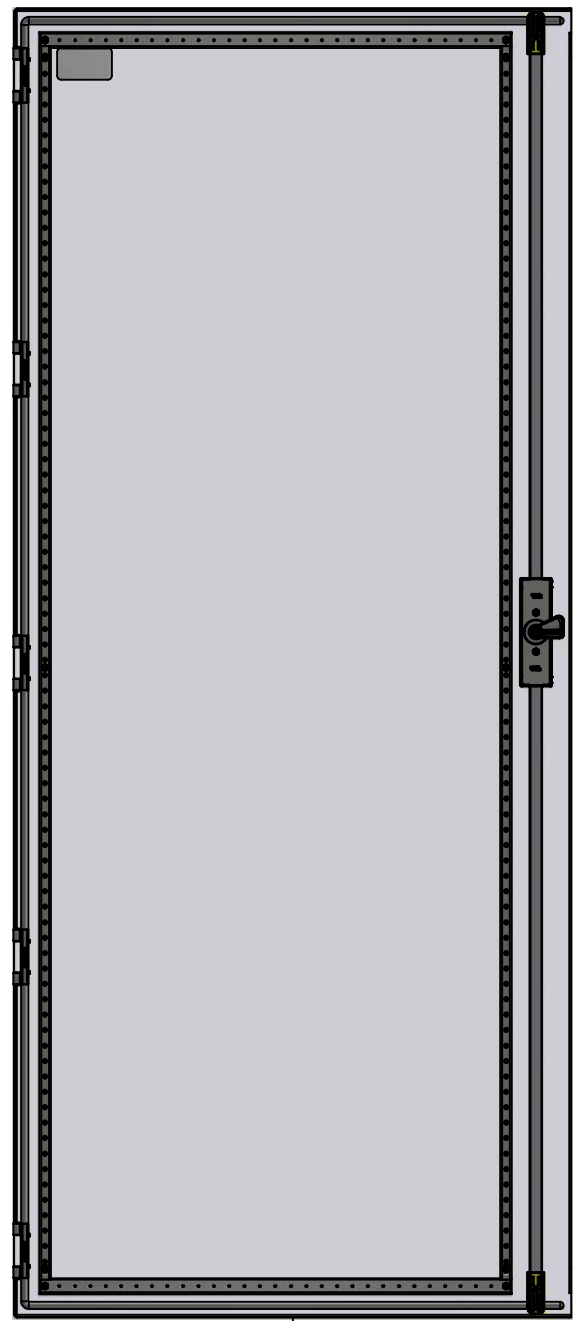
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date 28-Oct-14
Customer Client	BoxCad: patsan	Date
Drawn By Dessiné Par	BoxCad: patsan	Date
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DADD 90" x 72" x 24" Body	
Part Number Numéro Pièce	9500DADD907224B	Detail Rev. Rev. 8
Parts List		0 / 20

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TOP

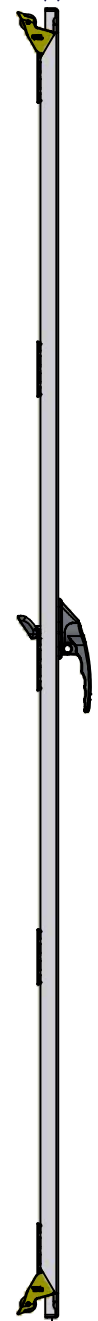


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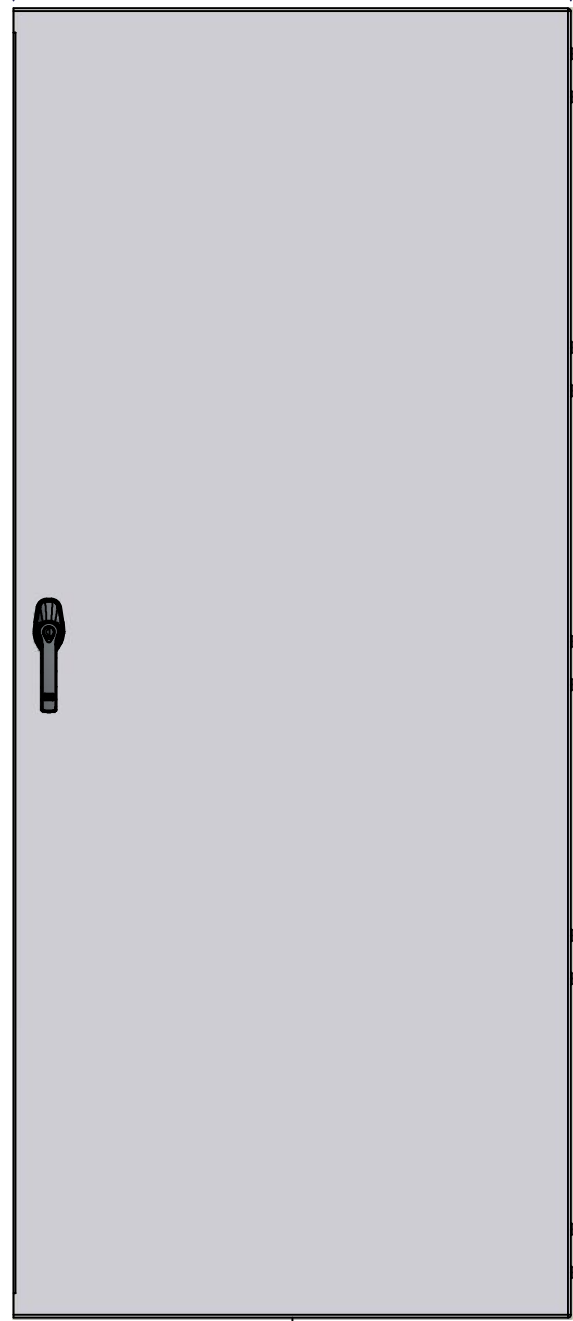
BOTTOM

0.000
0.835



LEFT

35.561



FRONT

0.000

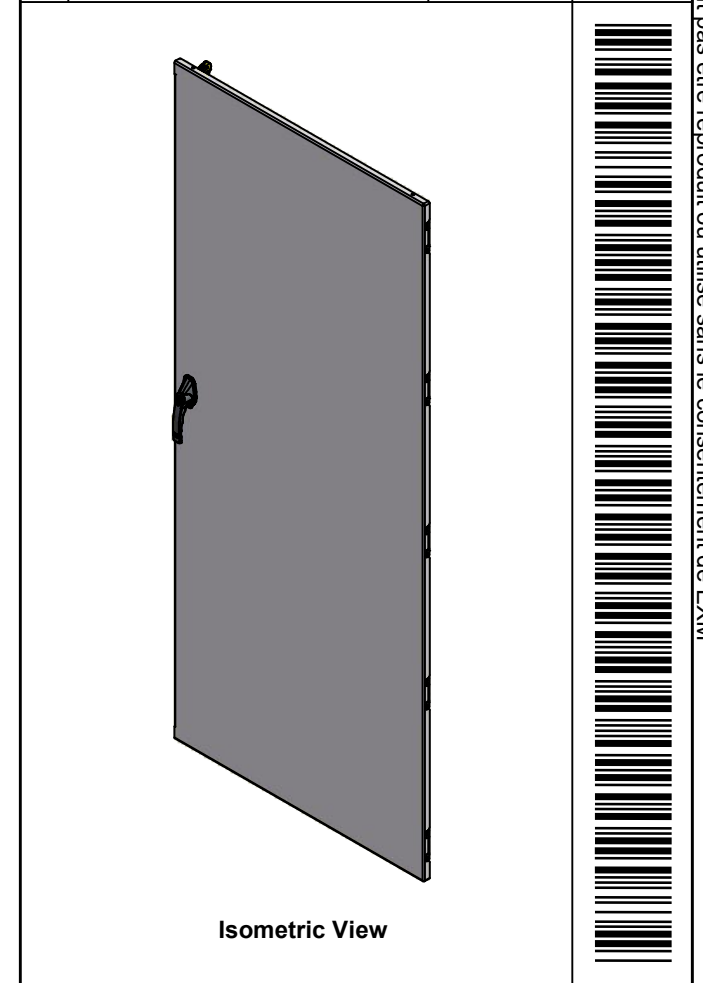
83.549




RIGHT

0.000

No.	Revisions	Date	By/Par



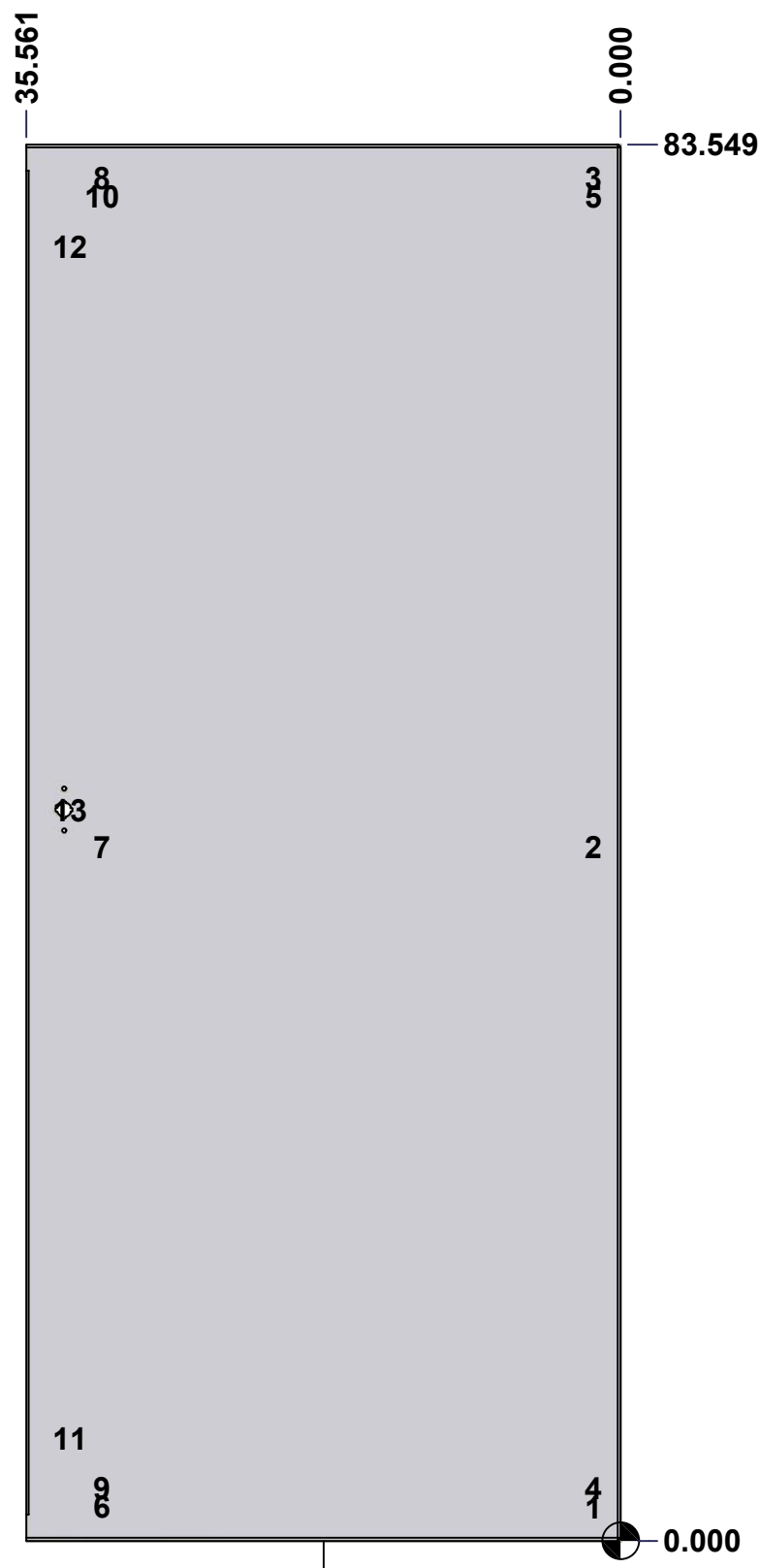
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: patsan		Date 28-Oct-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9500DADD 90" x 72" Front Lock Door		Detail Rev.
Part Number Numéro Pièce 9500DADD907224LD	Rev. 0	9 / 20

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	41.486	STUD M6 x 18mm (Inside)
3	1.983	81.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	80.409	STUD M6 x 18mm (Inside)
6	31.390	2.028	STUD M6 x 18mm (Inside)
7	31.390	41.486	STUD M6 x 18mm (Inside)
8	31.390	81.521	STUD M6 x 18mm (Inside)
9	31.390	3.139	STUD M6 x 18mm (Inside)
10	31.390	80.409	STUD M6 x 18mm (Inside)
11	33.311	6.118	LARGE CBAR GUIDE (Inside)
12	33.311	77.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	33.311	43.743	HANDLE 885 ESL2A-APHK @ 0.0°



FRONT

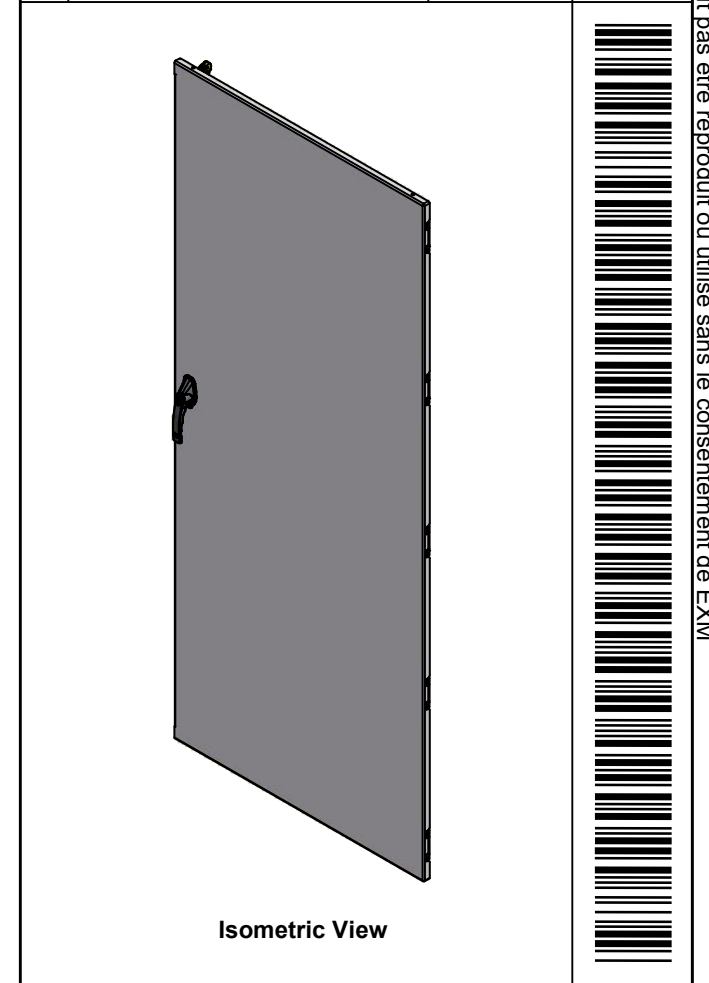
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	Part Number Numéro Pièce 9500DADD907224LD	Rev. 0

10
20


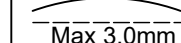
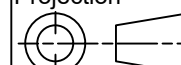
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No.	Revisions	Date	By/Par



1	STK-Q-47528	1	9500 Lower Closing Bar 90"
1	STK-Q-47518	1	9500 Upper Closing Bar 90"
1	STK-A-03986-36	2	Gearbox Counterclockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10880	3	9500 - Door Stiffener Assembly
1	9500DADD907224LDG	0	9500DADD 90" x 72" Lock Door Gasket
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DADD907224LD-P	0	9500DADD 90" x 72" Front Lock Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			

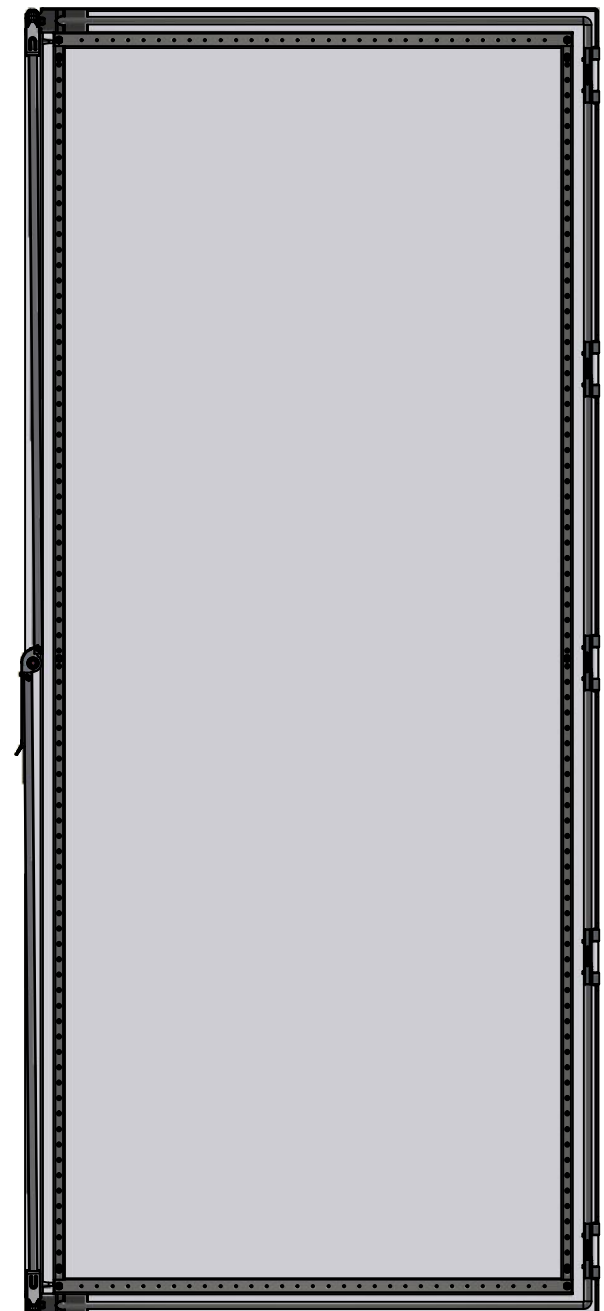
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date
Customer Client		Date 28-Oct-14
Drawn By Dessiné Par BoxCad: patsan		Date
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9500DADD 90" x 72" Front Lock Door		Detail Rev.
Part Number Numéro Pièce 9500DADD907224LD		Rev. 11 0 20

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TOP

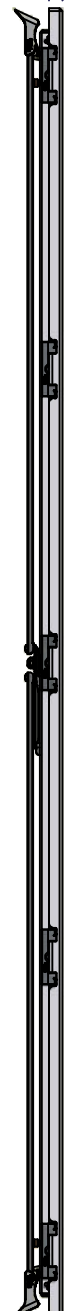


BACK



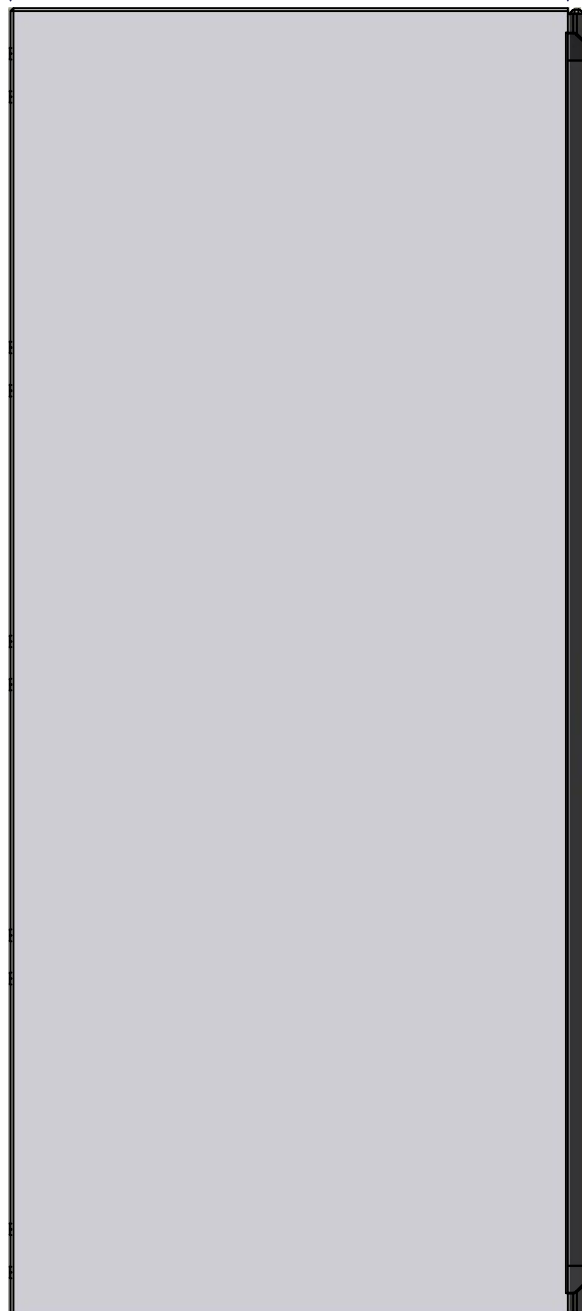
BOTTOM

0.000
0.835



LEFT

0.000



FRONT

35.561

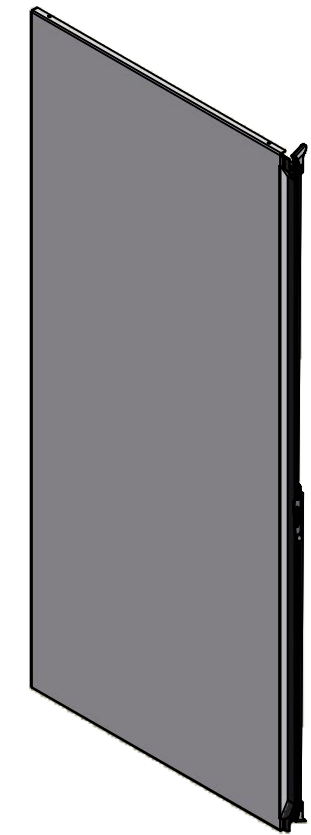
83.549



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: patsan	Date: 28-Oct-14
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 9500DADD 90" x 72" Front Flange Door	Detail Rev.
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Part Number / Numéro Pièce: 9500DADD907224FD	Rev. 0	12 / 20
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SEE BILL OF MATERIAL ON LAST PAGE

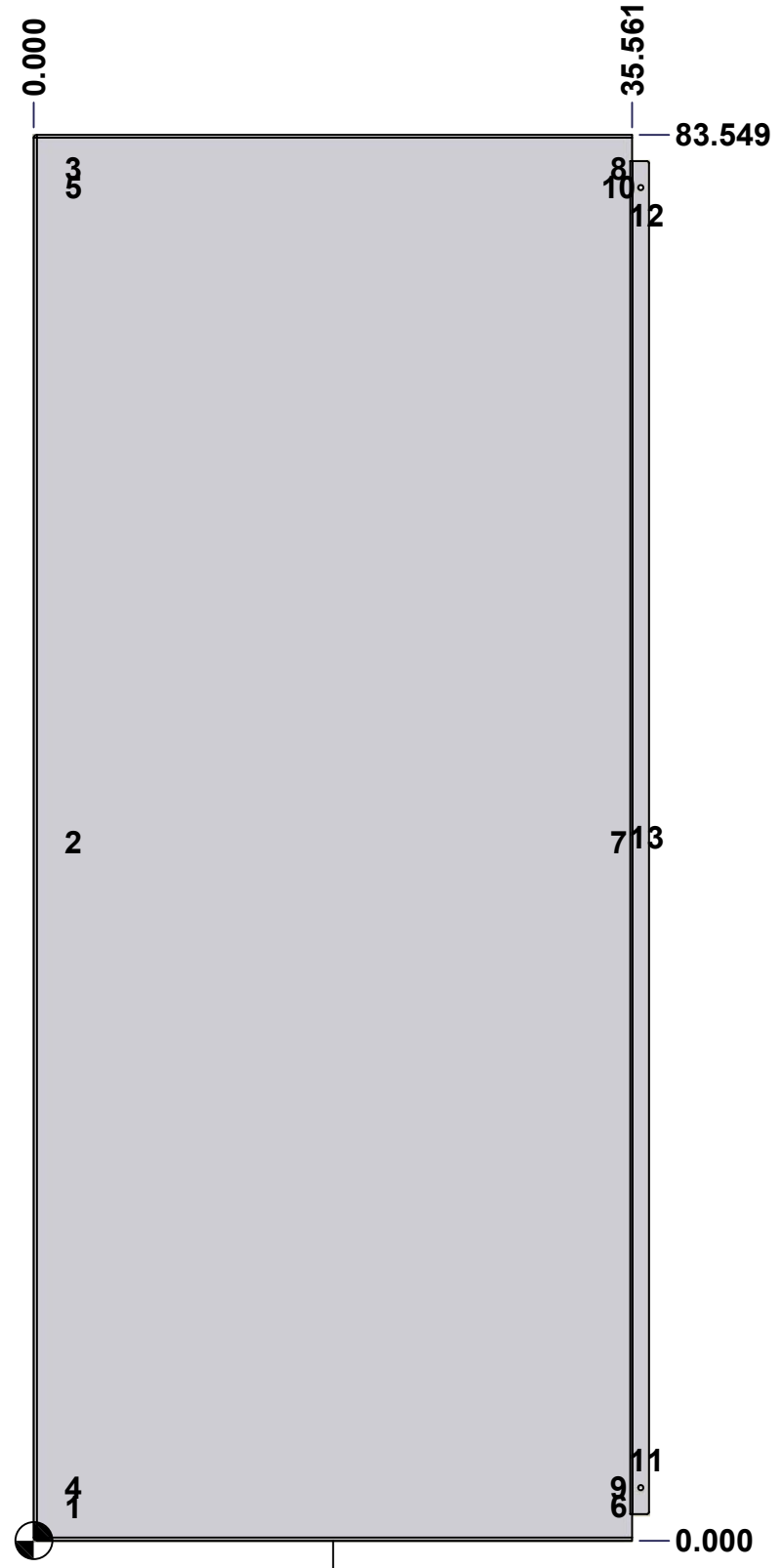
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	80.409	STUD M6 x 18mm (Inside)
6	34.407	2.028	STUD M6 x 18mm (Inside)
7	34.407	41.486	STUD M6 x 18mm (Inside)
8	34.407	81.521	STUD M6 x 18mm (Inside)
9	34.407	3.139	STUD M6 x 18mm (Inside)
10	34.407	80.409	STUD M6 x 18mm (Inside)
11	36.061	4.774	SMALL CBAR GUIDE (Inside)
12	36.061	78.774	SMALL CBAR GUIDE (Inside)
13	36.061	41.774	STUD M10 x 20mm (Inside)



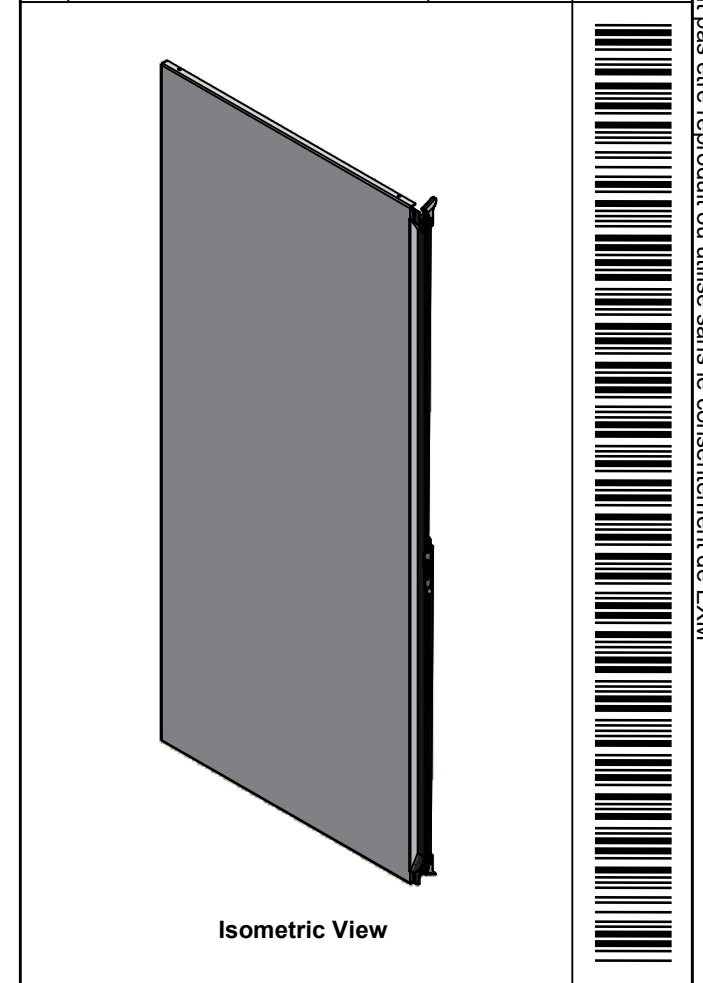
FRONT

	Description 9500DADD 90" x 72" Front Flange Door	Status (NULL)
	Part Number Numéro Pièce 9500DADD907224FD	Rev. 0

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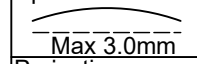
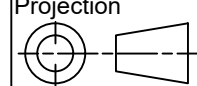
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No.	Revisions	Date	By/Par



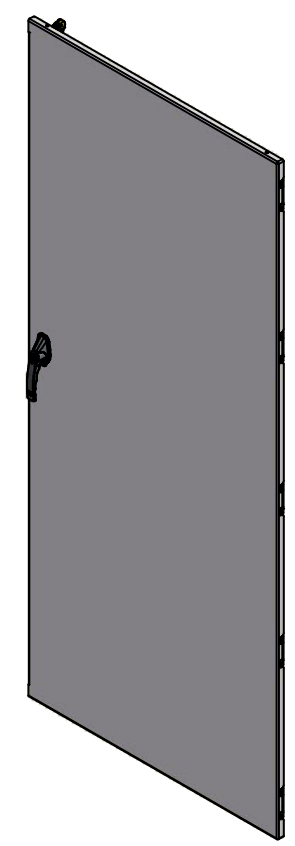
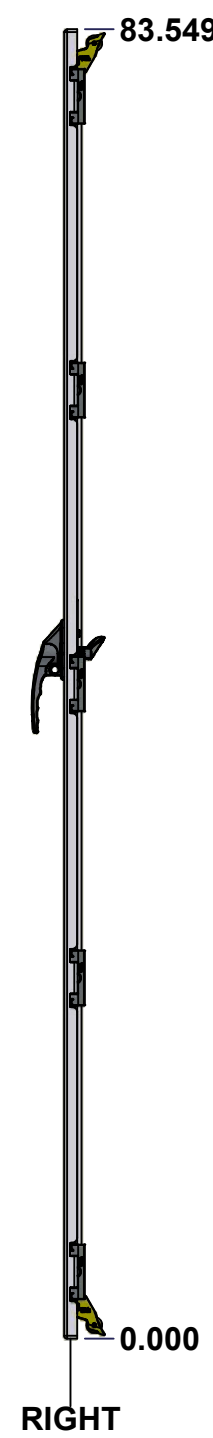
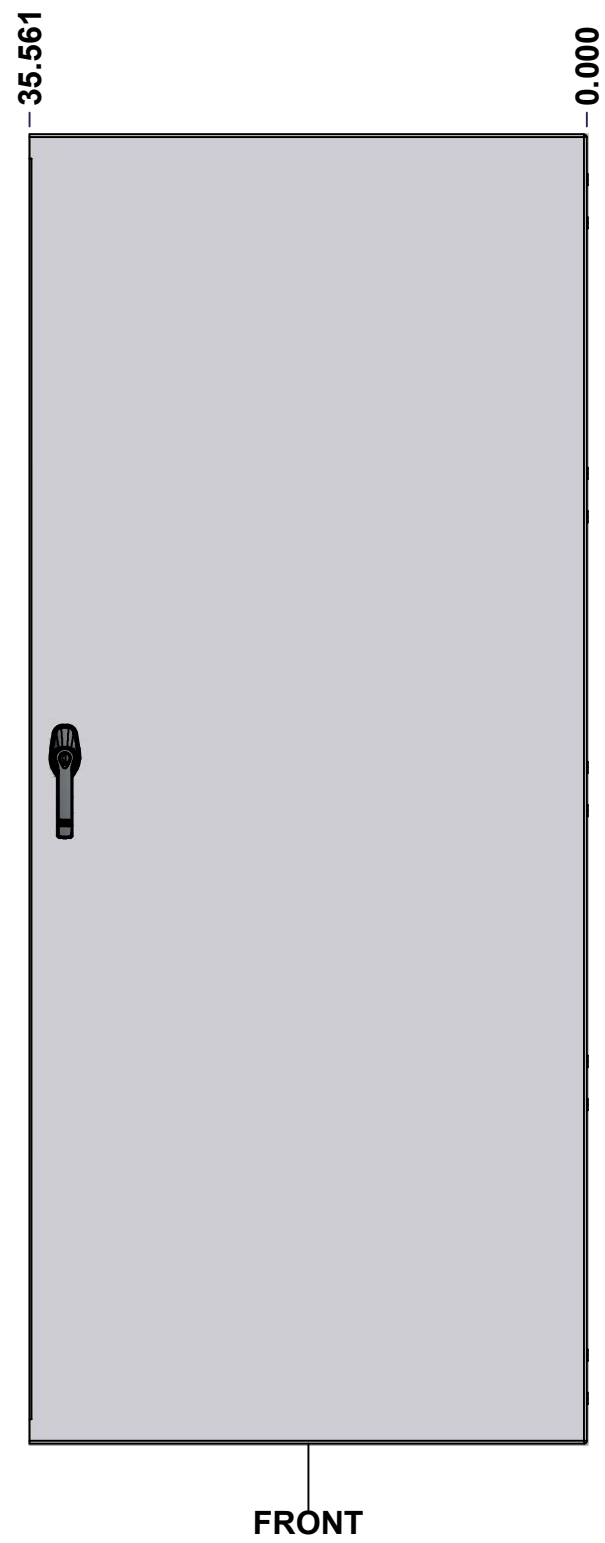
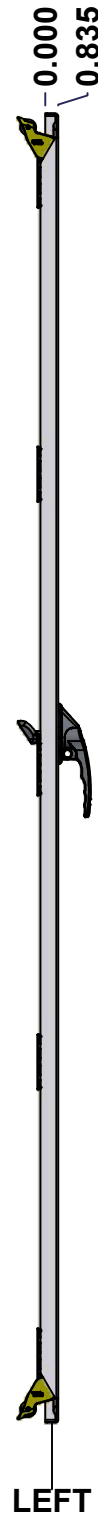
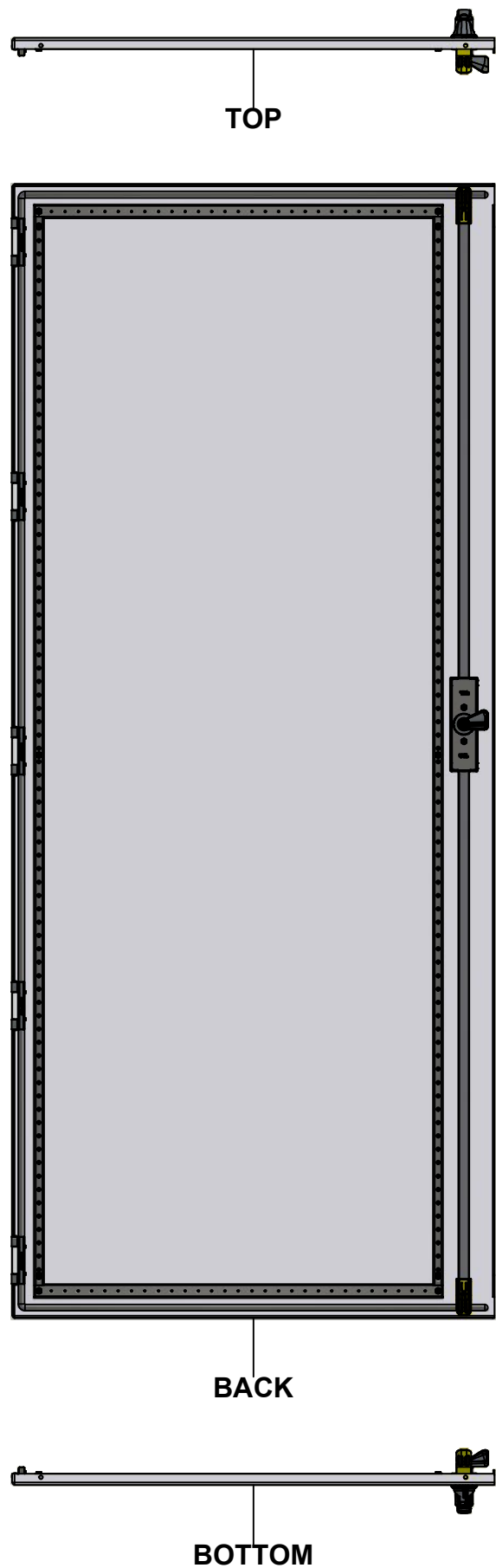
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	0	5500 DD Lower Flange Door Gasket
1	STK-G-03300	0	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45660-90	2	9500 DD - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20880	3	9500 - Flange Door Stiffener Assembly
1	STK-Q-16122	1	Stud M10 x 20mm
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500DADD907224FDG	0	9500DADD 90" x 72" Flange Door Gasket
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DADD907224FD-P	0	9500DADD 90" x 72" Front Flange Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins

Qty	Part Name	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date 28-Oct-14
Customer Client	BoxCad: patsan	Date
Drawn By Dessiné Par	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	Date
Material Matière	Color Couleur	Finish Fini
Description	Asa-61 Grey	Smooth
9500DADD 90" x 72" Front Flange Door		Detail Rev.
Part Number Numéro Pièce	Rev.	14
9500DADD907224FD	0	20

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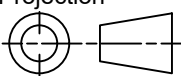
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Isometric View



No.	Revisions	Date	By/Par

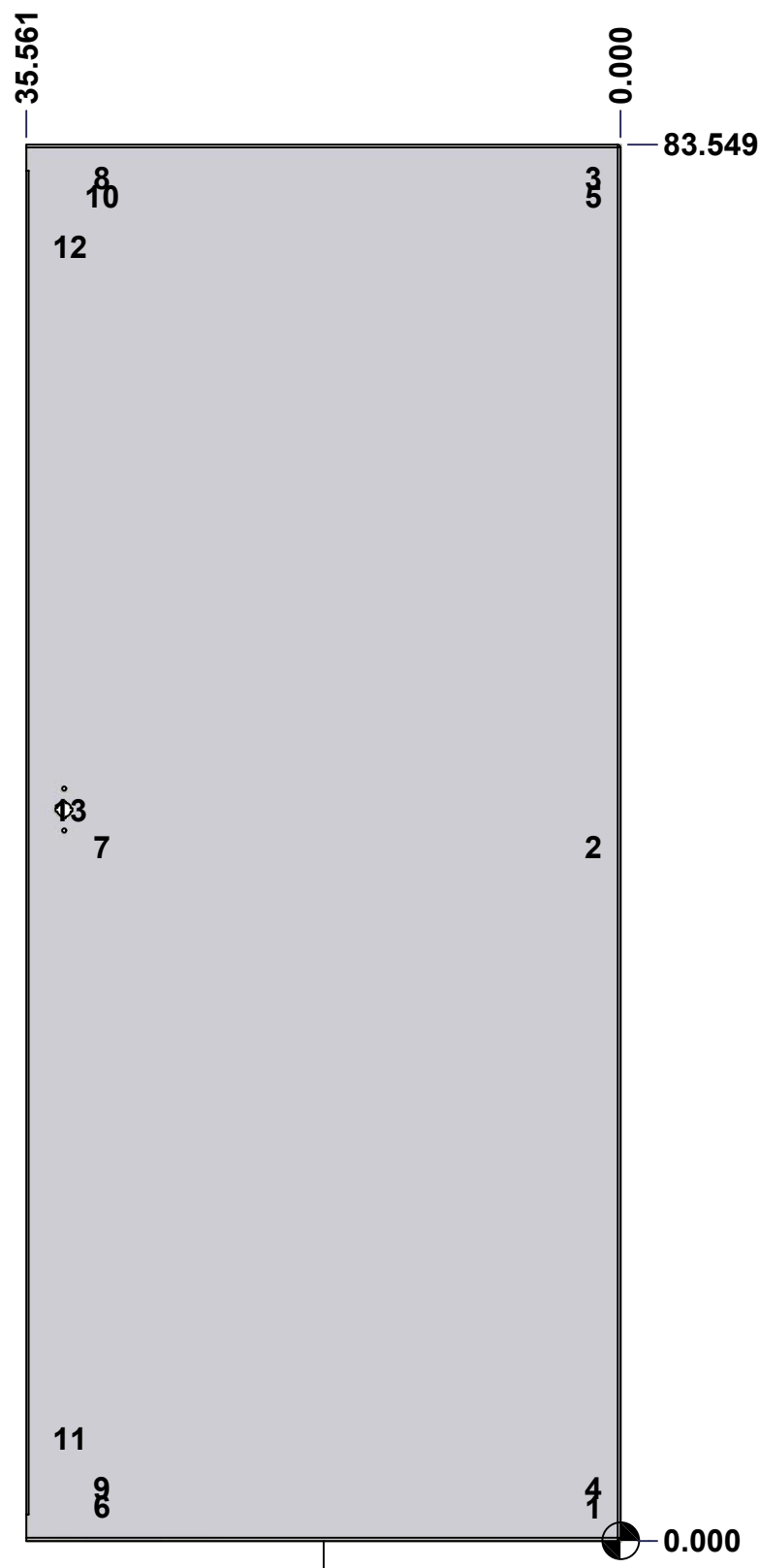
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: patsan	Date 28-Oct-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DADD 90" x 72" Back Lock Door		
Part Number Numéro Pièce	Rev.	15
9500DADD907224LB	0	20

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	41.486	STUD M6 x 18mm (Inside)
3	1.983	81.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	80.409	STUD M6 x 18mm (Inside)
6	31.390	2.028	STUD M6 x 18mm (Inside)
7	31.390	41.486	STUD M6 x 18mm (Inside)
8	31.390	81.521	STUD M6 x 18mm (Inside)
9	31.390	3.139	STUD M6 x 18mm (Inside)
10	31.390	80.409	STUD M6 x 18mm (Inside)
11	33.311	6.118	LARGE CBAR GUIDE (Inside)
12	33.311	77.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	33.311	43.743	HANDLE 885 ESL2A-APHK @ 0.0°



FRONT

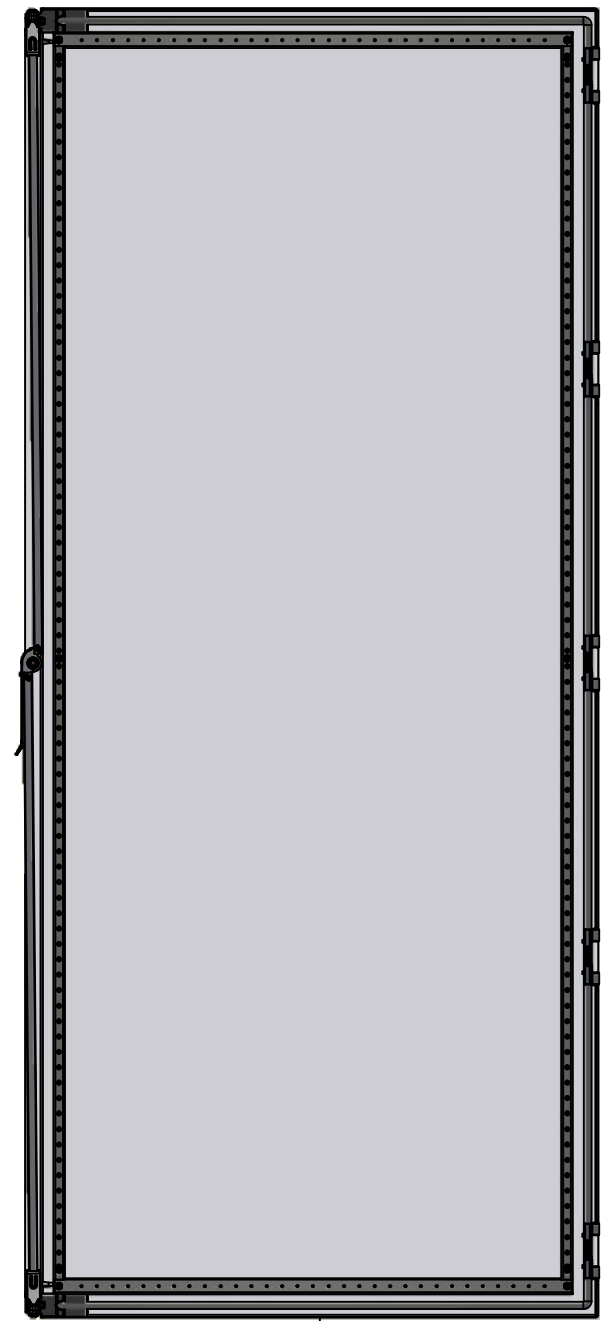
	Description	Status
	9500DADD 90" x 72" Back Lock Door	(NULL)
	Part Number	Rev.
	Numéro Pièce	16
	9500DADD907224LB	0
		20

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TOP

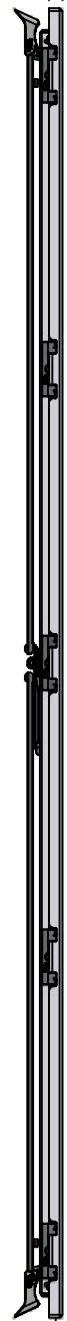


BACK



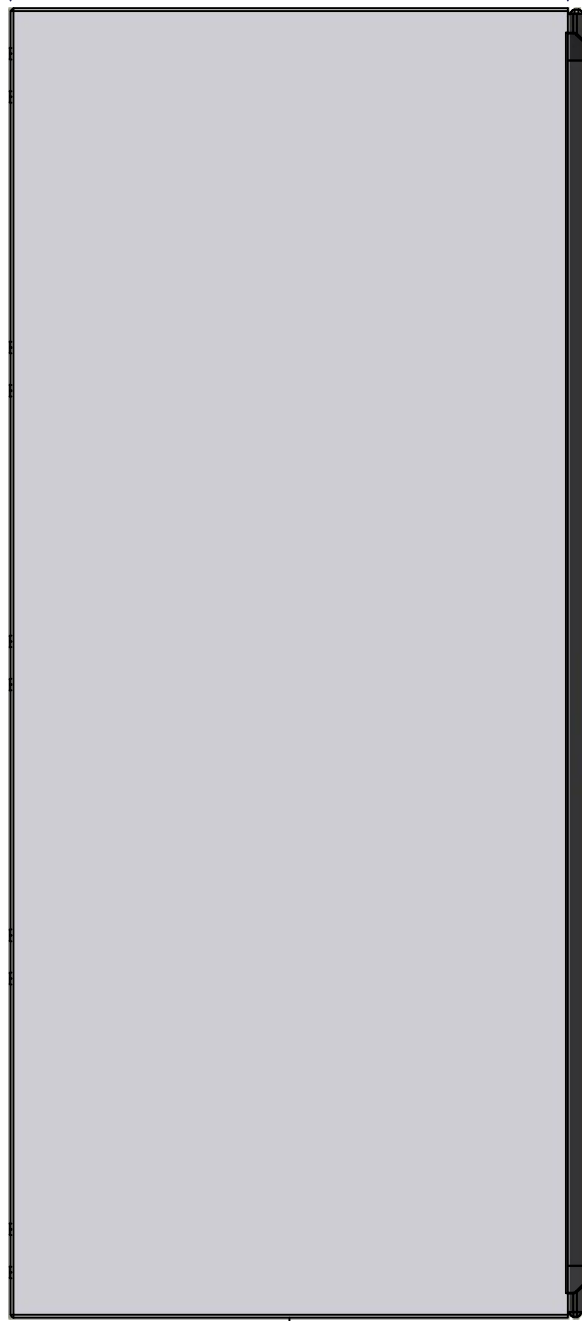
BOTTOM

0.000
0.835



LEFT

0.000



FRONT

35.561

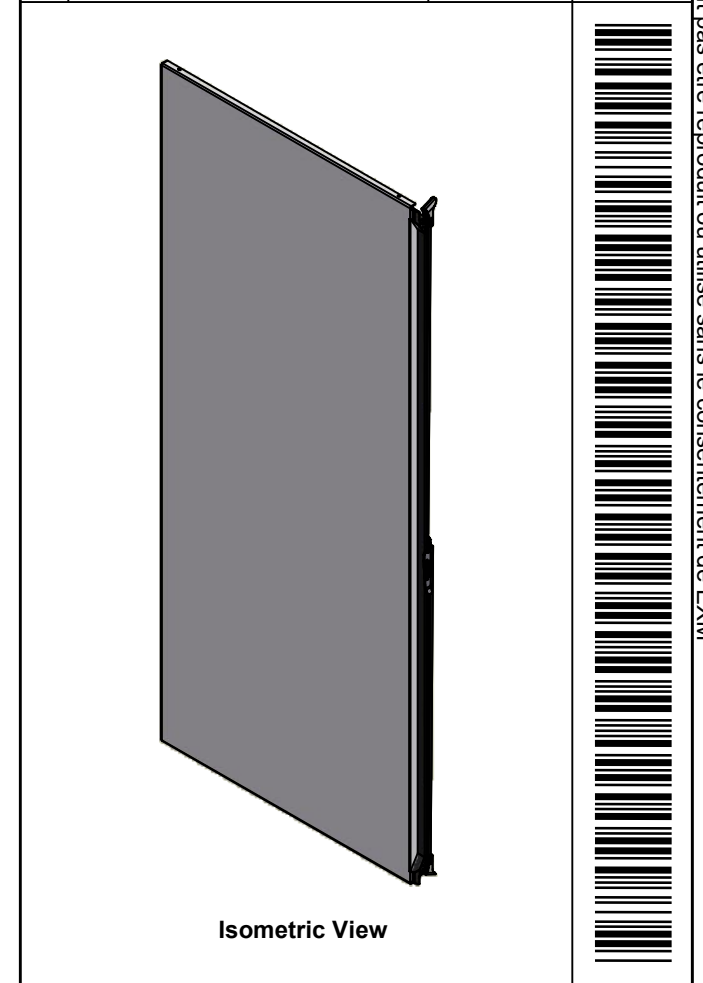
83.549


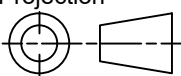


RIGHT

0.000

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client	BoxCad: patsan	Date
Drawn By Dessiné Par	28-Oct-14	
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini
		Smooth
Description		Detail Rev.
9500DADD 90" x 72" Back Flange Door		
Part Number Numéro Pièce	Rev.	
9500DADD907224FB	0	18
		20

SEE BILL OF MATERIAL ON LAST PAGE

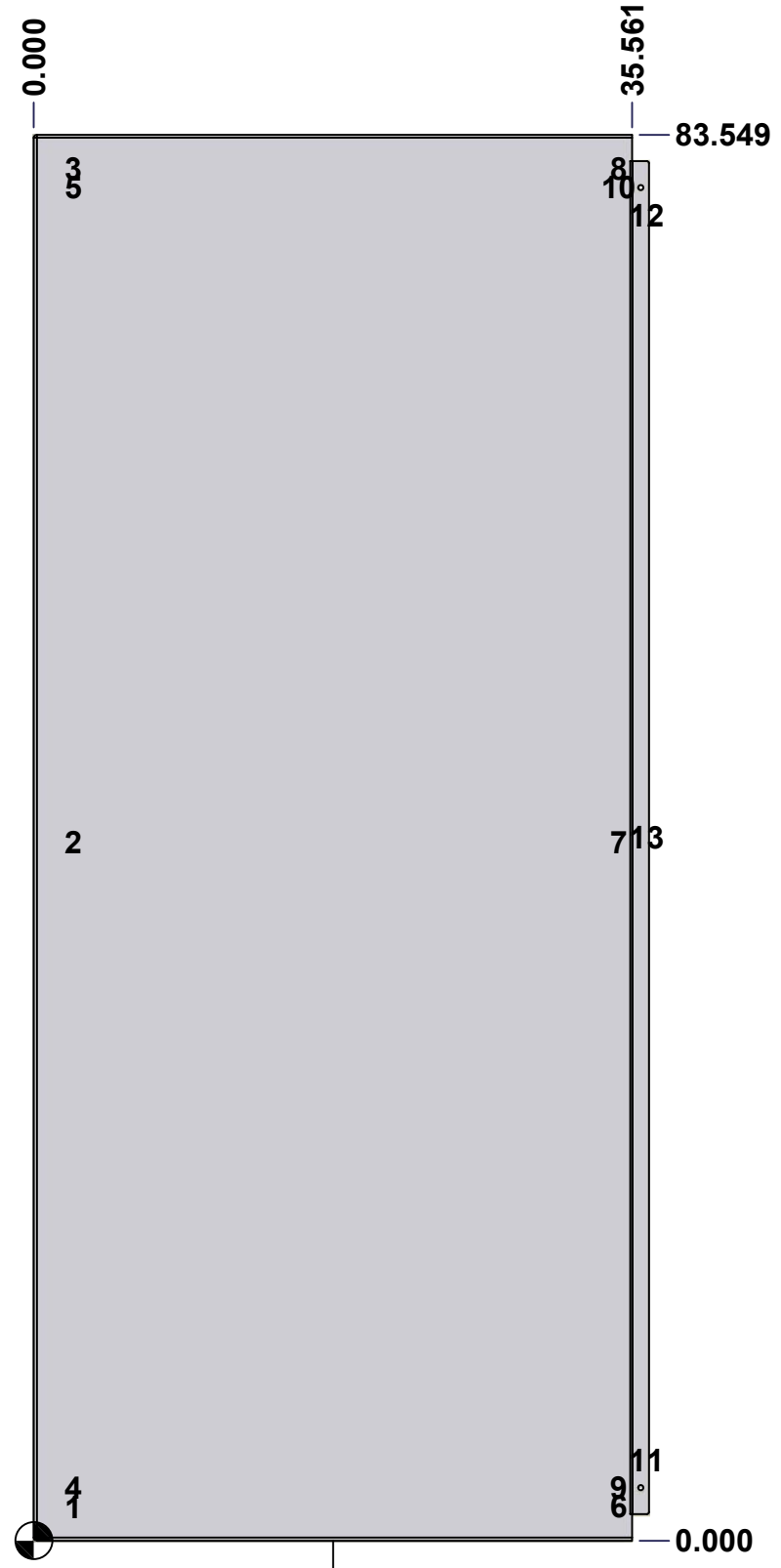
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	80.409	STUD M6 x 18mm (Inside)
6	34.407	2.028	STUD M6 x 18mm (Inside)
7	34.407	41.486	STUD M6 x 18mm (Inside)
8	34.407	81.521	STUD M6 x 18mm (Inside)
9	34.407	3.139	STUD M6 x 18mm (Inside)
10	34.407	80.409	STUD M6 x 18mm (Inside)
11	36.061	4.774	SMALL CBAR GUIDE (Inside)
12	36.061	78.774	SMALL CBAR GUIDE (Inside)
13	36.061	41.774	STUD M10 x 20mm (Inside)



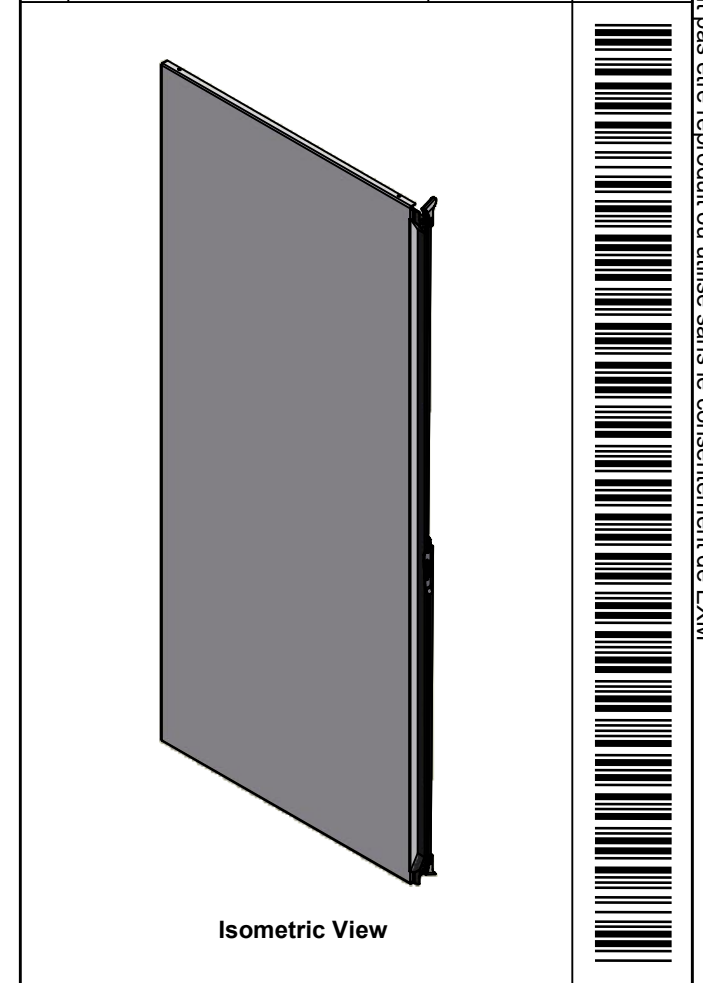
FRONT

	Description	Status	
	9500DADD 90" x 72" Back Flange Door	(NULL)	
	Part Number	Rev.	19
	Numéro Pièce 9500DADD907224FB	0	20

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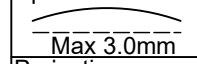
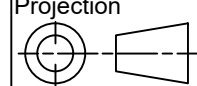
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No.	Revisions	Date	By/Par



1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	0	5500 DD Lower Flange Door Gasket
1	STK-G-03300	0	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45660-90	2	9500 DD - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20880	3	9500 - Flange Door Stiffener Assembly
1	STK-Q-16122	1	Stud M10 x 20mm
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500DADD907224FDG	0	9500DADD 90" x 72" Flange Door Gasket
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DADD907224FB-P	0	9500DADD 90" x 72" Back Flange Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins

Qty	Part Name	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date 28-Oct-14
Customer Client	BoxCad: patsan	Date
Drawn By Dessiné Par	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	Date
Material Matière	Color Couleur	Finish Fini
Description	Asa-61 Grey	Smooth
9500DADD 90" x 72" Back Flange Door		Detail Rev.
Part Number Numéro Pièce	Rev.	20
9500DADD907224FB	0	20

All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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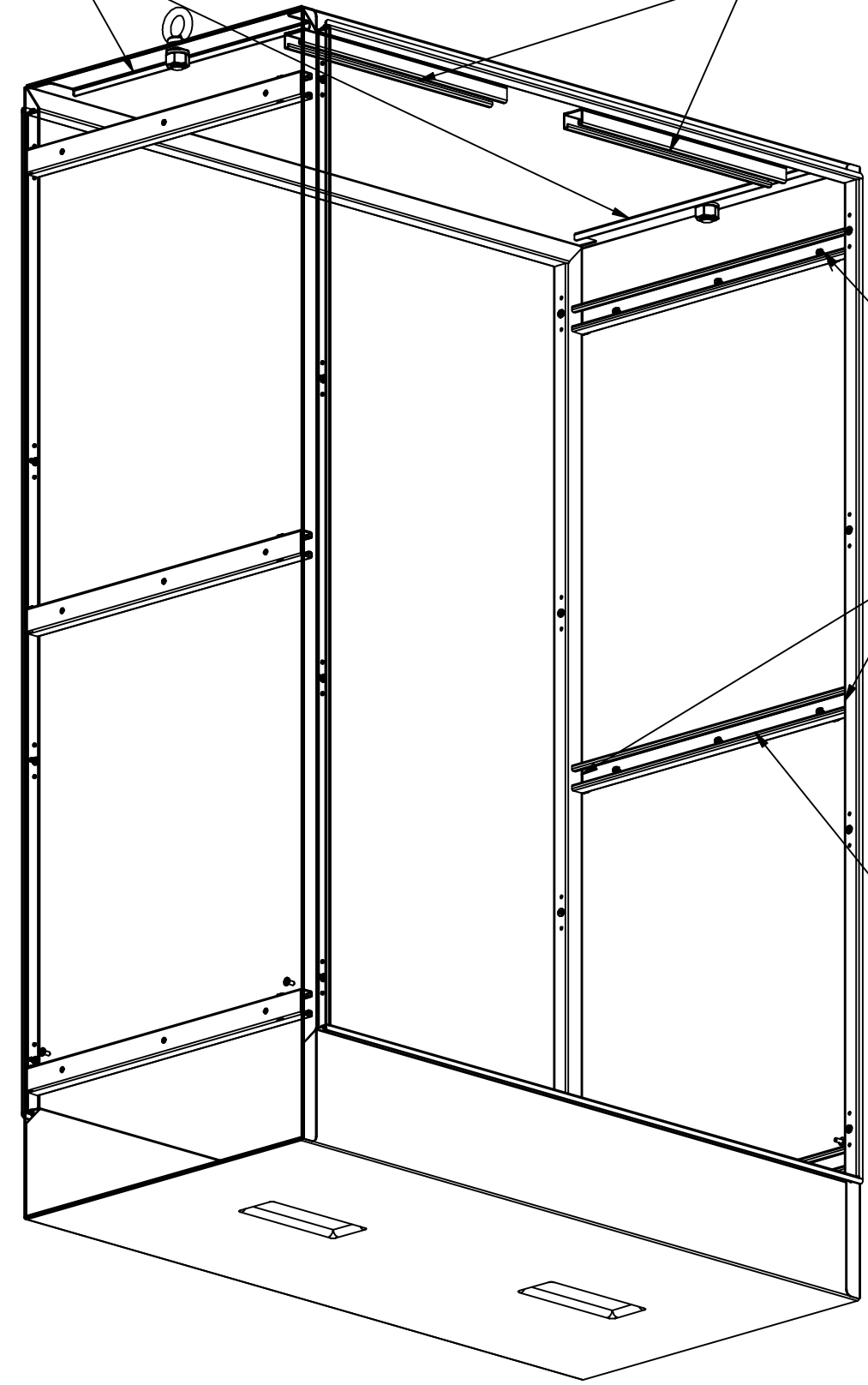
Lifting angles are the flanges of RS and LS top

Struts for light secured with stud only (No weld)

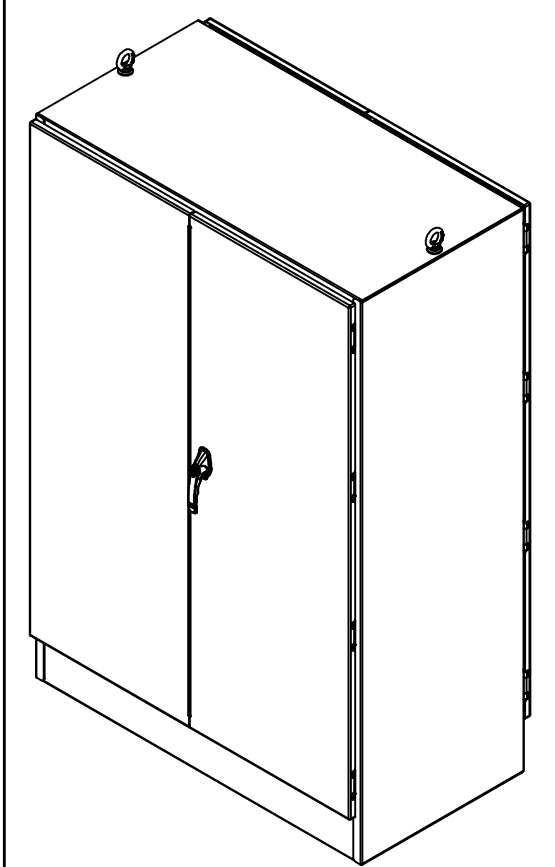
Struts secured with M6 x 10mm studs
 No stud: C_Depth < 12"
 2 studs: 12" ≤ C_Depth < 18"
 3 studs: C_Depth ≥ 18"

Weld inside of struts with the enclosure corner on both ends

Full depth struts length


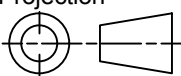


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: PatrickD	Date: 3/9/2020	
Material / Matière: N/A	Color / Couleur: N/A	
	Finish / Fini: N/A	
Description: 9500DADD Welding Detail		Detail Rev.
Part Number / Numéro Pièce: 9500DADD_WELDING_DETAIL	Rev. 0	1 / 1