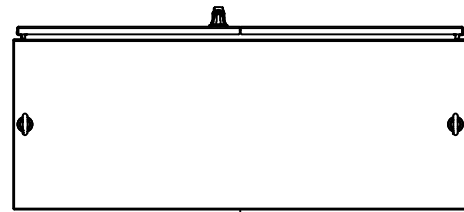


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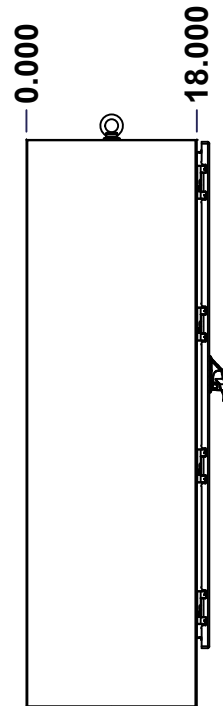
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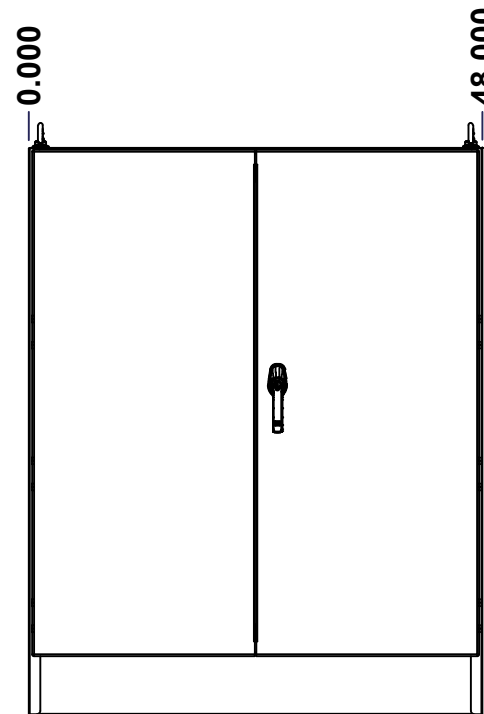
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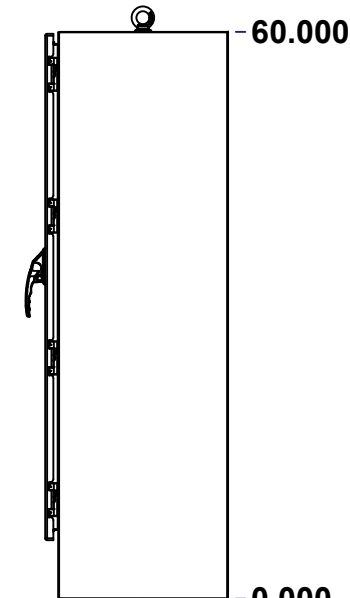
BACK



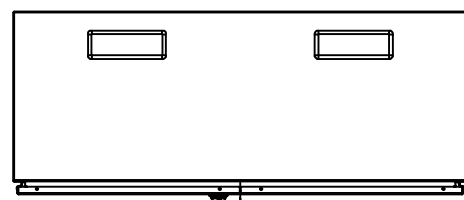
LEFT



FRONT

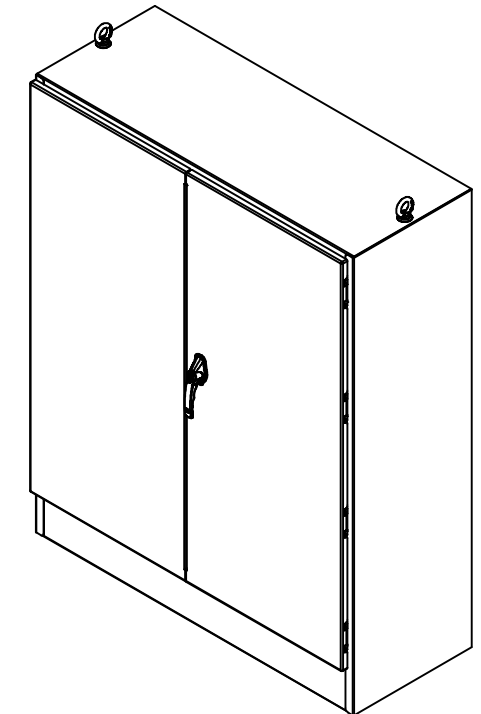


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

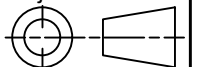


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 20-Dec-13
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DD 60" x 48" x 18" Assembly	Detail Rev.
Part Number Numéro Pièce <b>9500DD604818</b>	Rev. <b>0</b>

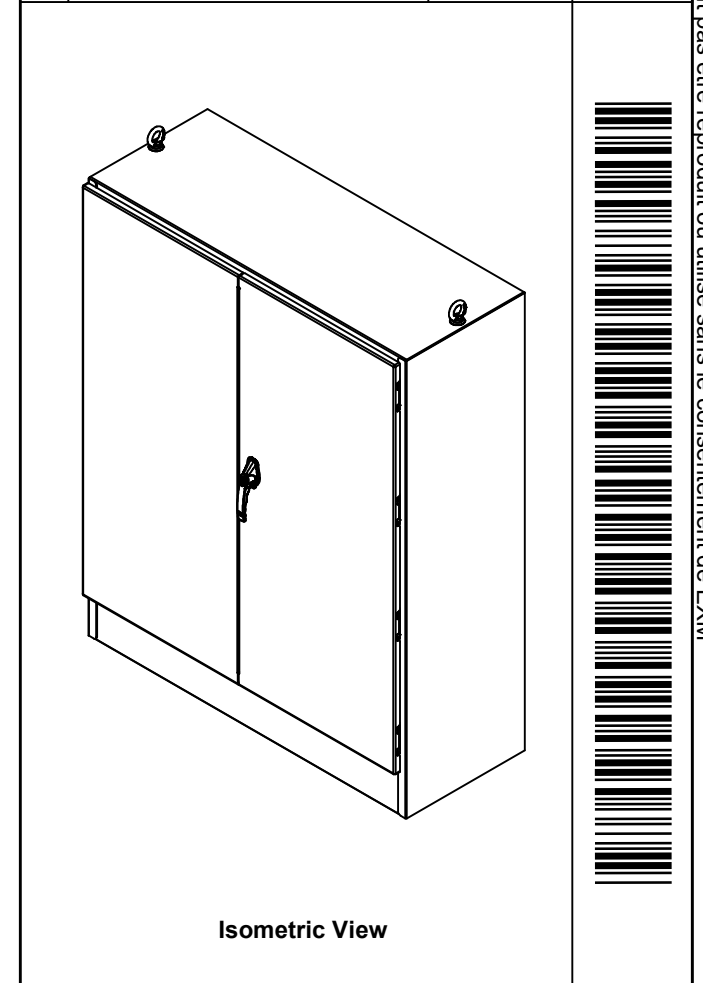
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



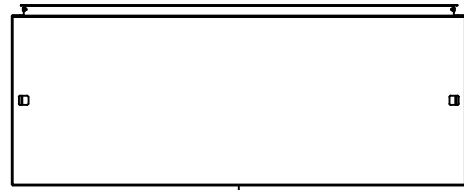
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9500DD604818FD	0	9500DD 60" x 48" Flange Door
1	9500DD604818LD	0	9500DD 60" x 48" Lock Door
1	9500DD604818B	0	9500DD 60" x 48" x 18" Body
2	9500DD604818GP	0	9500DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

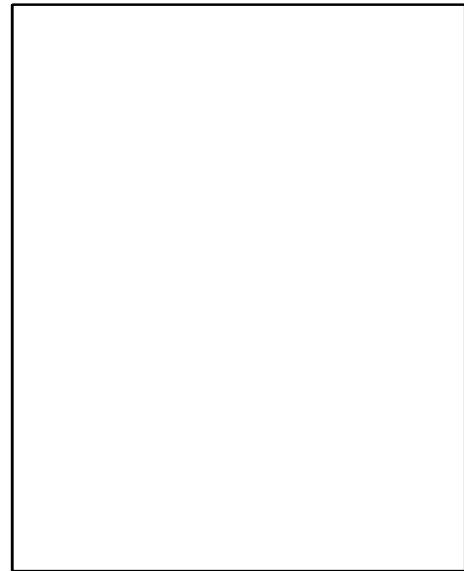
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Dec-13
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DD 60" x 48" x 18" Assembly	
Part Number Numéro Pièce	9500DD604818	Detail Rev. 2
	Rev. 0	15

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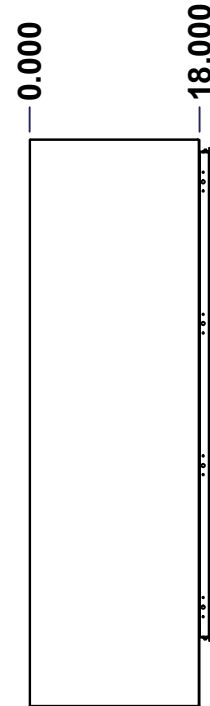
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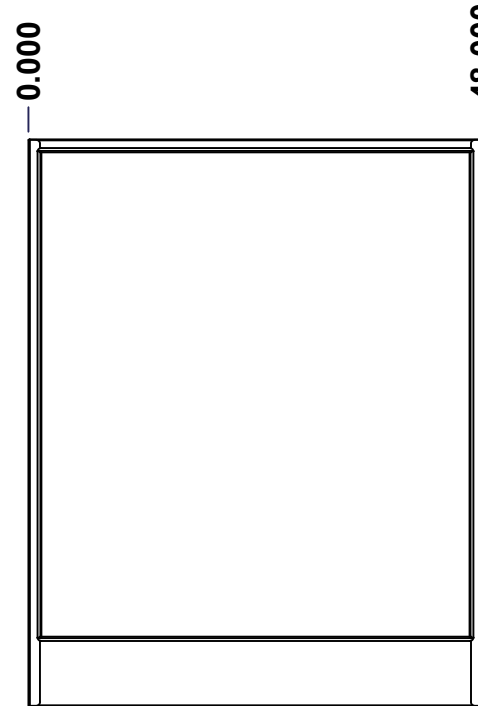
TOP



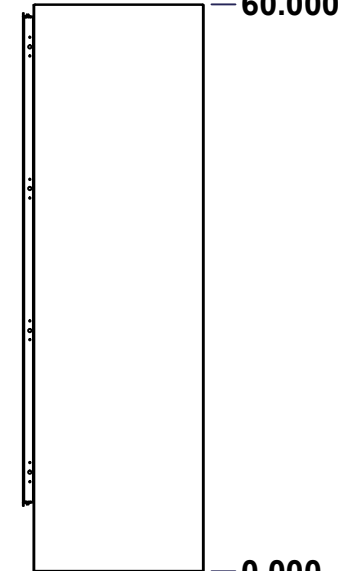
BACK



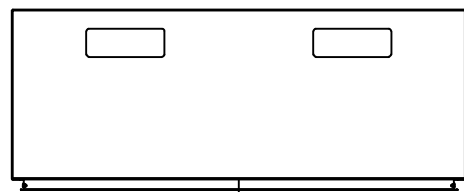
LEFT



FRONT

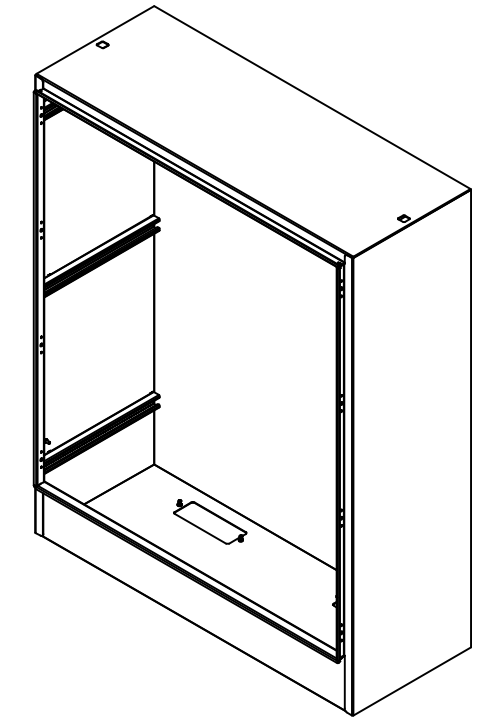


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

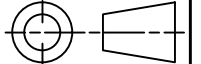


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-Dec-13
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 9500DD 60" x 48" x 18" Body	Detail Rev.
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Part Number / Numéro Pièce: 9500DD604818B	Rev. 0	3
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SEE BILL OF MATERIAL ON LAST PAGE

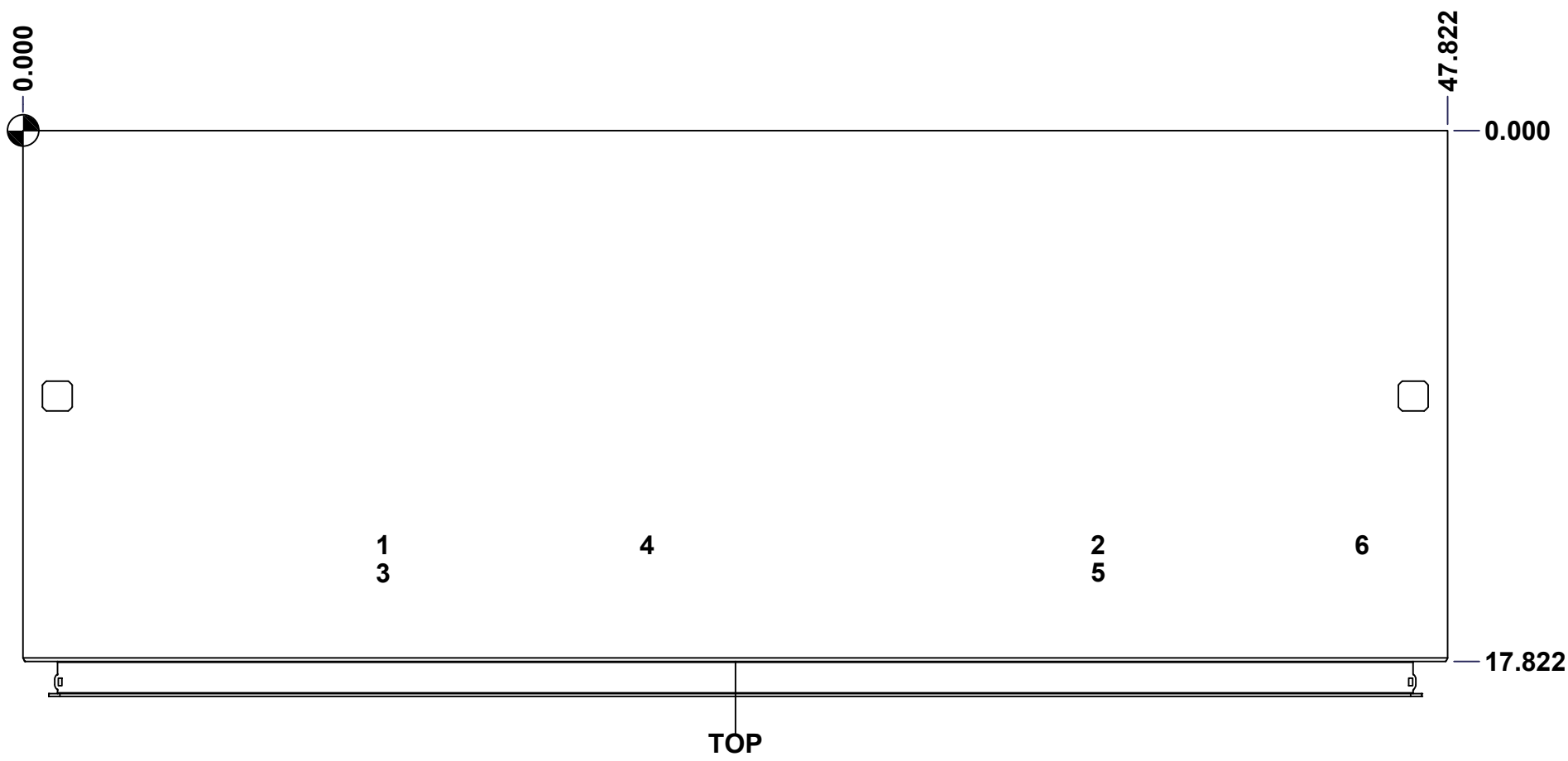
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	13.911	Struts CR400 17.500" (Inside)
2	35.911	13.911	Struts CR400 17.500" (Inside)
3	11.911	14.840	STUDS M6 x 10mm (Inside)
4	20.777	13.911	STUDS M6 x 10mm (Inside)
5	35.911	14.840	STUDS M6 x 10mm (Inside)
6	44.777	13.911	STUDS M6 x 10mm (Inside)



	Description 9500DD 60" x 48" x 18" Body	Status (NULL)
	Part Number Numéro Pièce <b>9500DD604818B</b>	Rev. 4 <b>0</b>

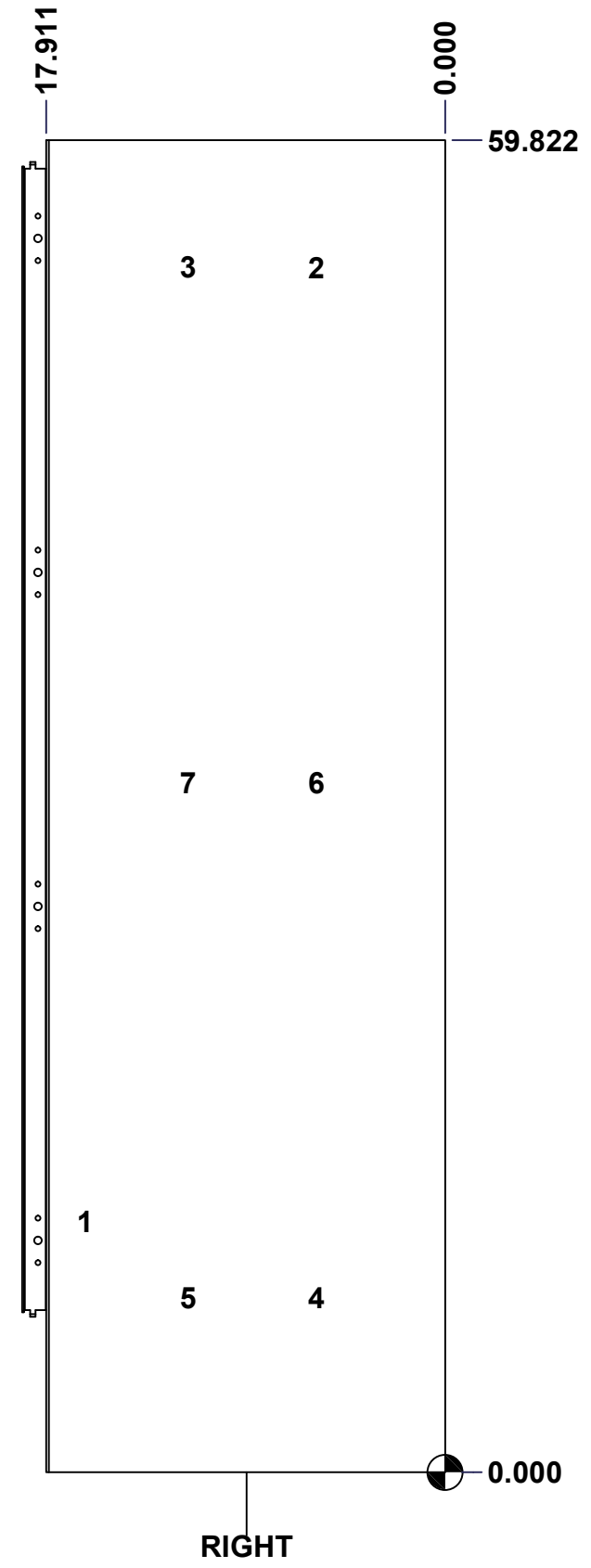
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.036	54.107	STUDS M6 x 10mm (Inside)
3	11.786	54.107	STUDS M6 x 10mm (Inside)
4	6.036	7.857	STUDS M6 x 10mm (Inside)
5	11.786	7.857	STUDS M6 x 10mm (Inside)
6	6.036	30.982	STUDS M6 x 10mm (Inside)
7	11.786	30.982	STUDS M6 x 10mm (Inside)



	Description	Status
	9500DD 60" x 48" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500DD604818B</b>	<b>0</b> / 5
		15

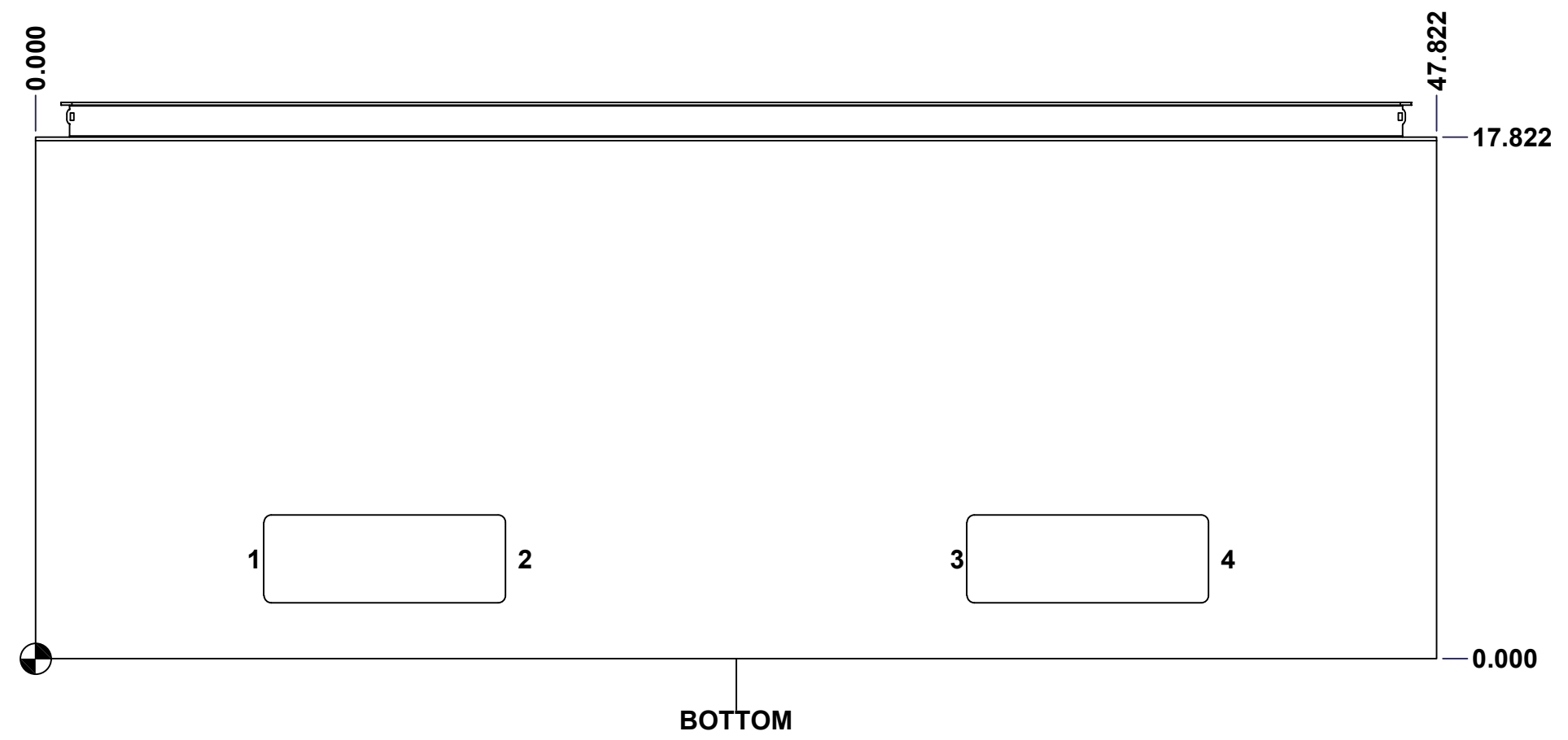
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status
	9500DD 60" x 48" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500DD604818B</b>	<b>0</b> / 6
		15

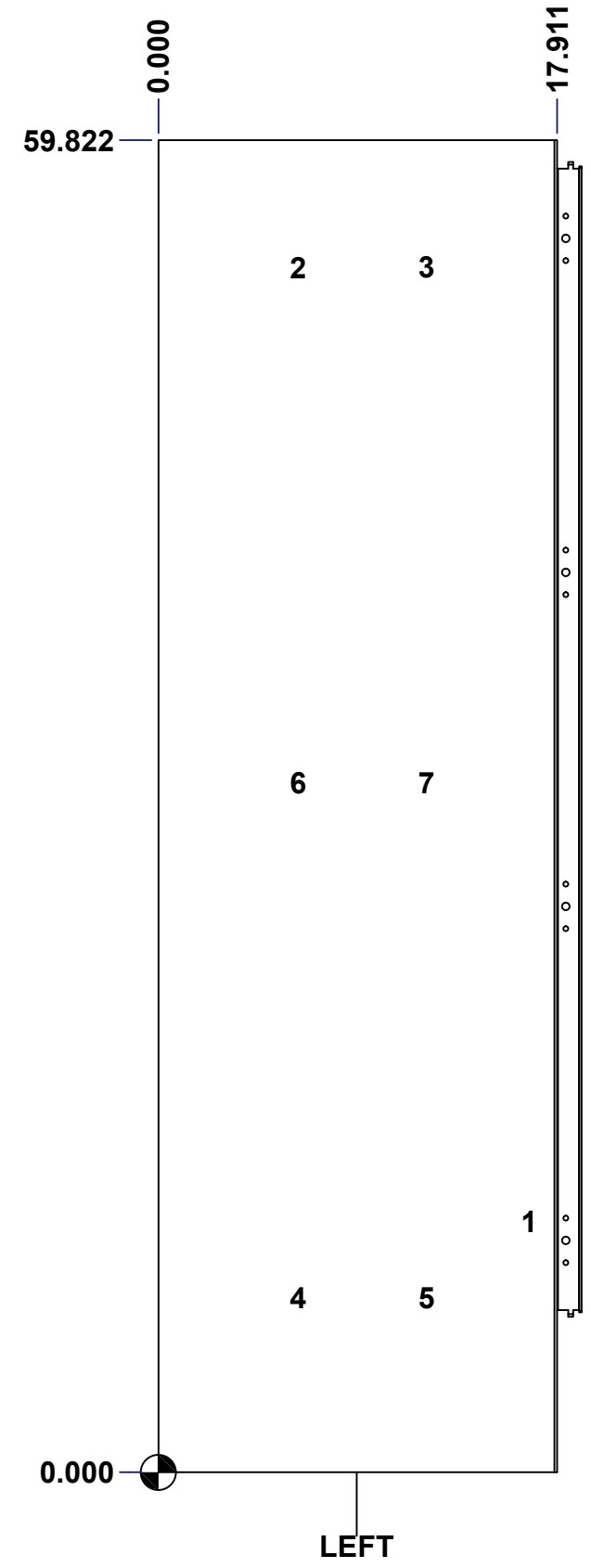
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.036	54.107	STUDS M6 x 10mm (Inside)
3	11.786	54.107	STUDS M6 x 10mm (Inside)
4	6.036	7.857	STUDS M6 x 10mm (Inside)
5	11.786	7.857	STUDS M6 x 10mm (Inside)
6	6.036	30.982	STUDS M6 x 10mm (Inside)
7	11.786	30.982	STUDS M6 x 10mm (Inside)

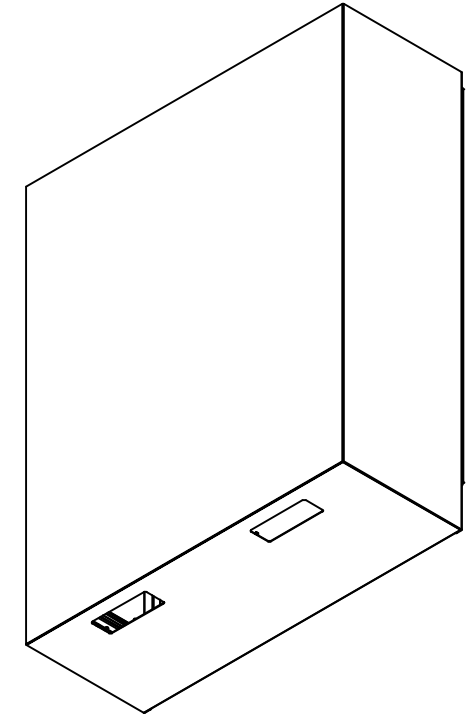


	Description	Status
	9500DD 60" x 48" x 18" Body	(NULL)
Part Number Numéro Pièce	<b>9500DD604818B</b>	Rev. 7
		<b>0</b> / 15

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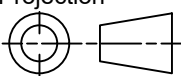
No.	Revisions	Date	By/Par



Isometric View

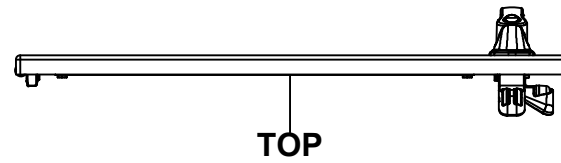


16	STK-Q-16030	0	Stud M6 x 10mm Steel
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-52250-18	2	Sasco Strut S5 (17.500" Long)
1	9500DD604818BT-P	0	9500DD 48" x 18" Bottom Part
1	9500DD604818T-P	0	9500DD 48" x 18" Top Part
1	9500DD604818RS-P	0	9500DD 60" x 48" Right Part
1	9500DD604818LS-P	0	9500DD 60" x 48" Left Part
1	9500DD604818B-P	0	9500DD 60" x 48" Back Part
2	CR400MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
Qty	Part Number	Rev	Description
Parts List			

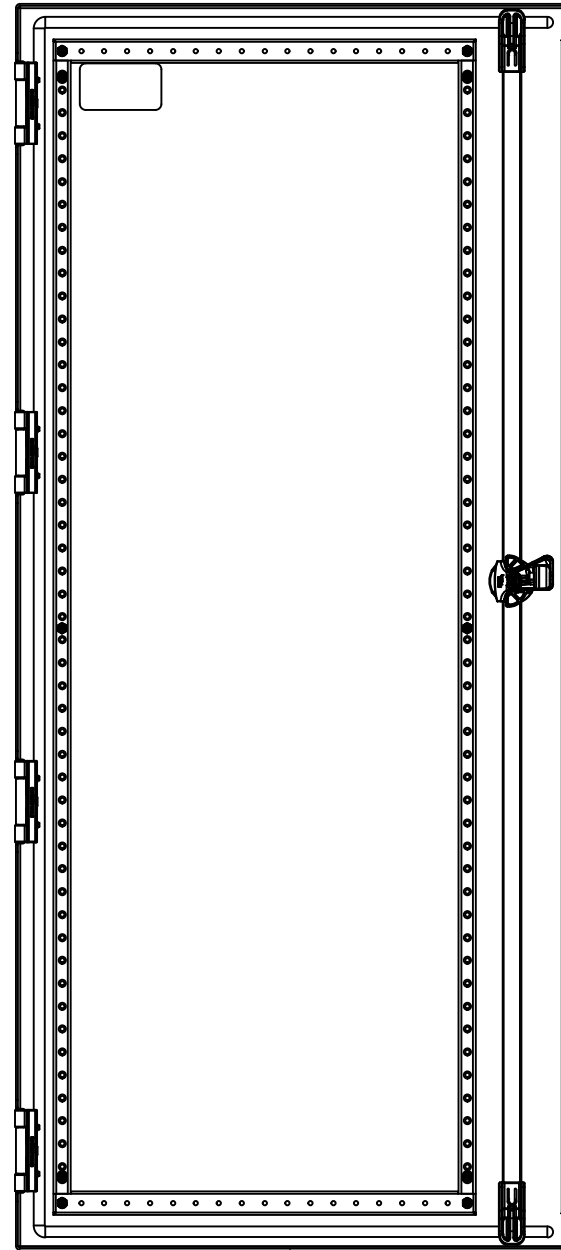
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Dec-13
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DD 60" x 48" x 18" Body		
Part Number Numéro Pièce	Rev.	8
<b>9500DD604818B</b>	<b>0</b>	15

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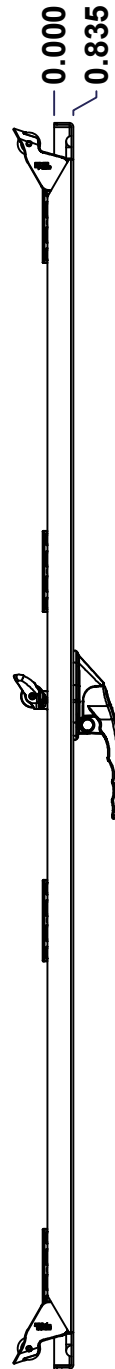
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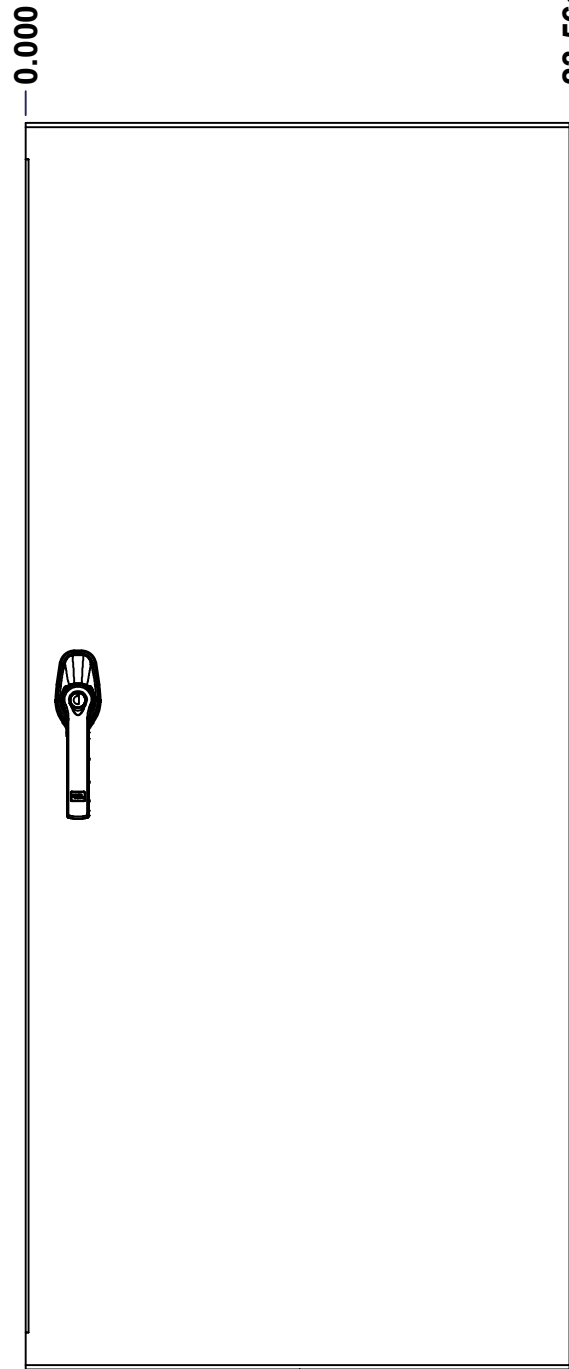
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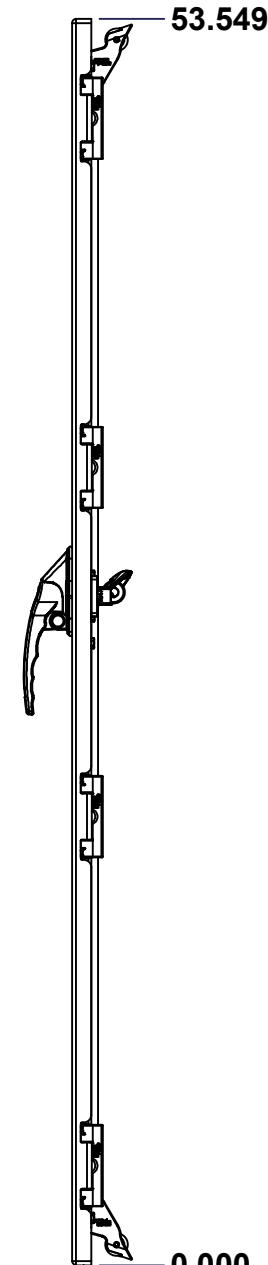
BOTTOM



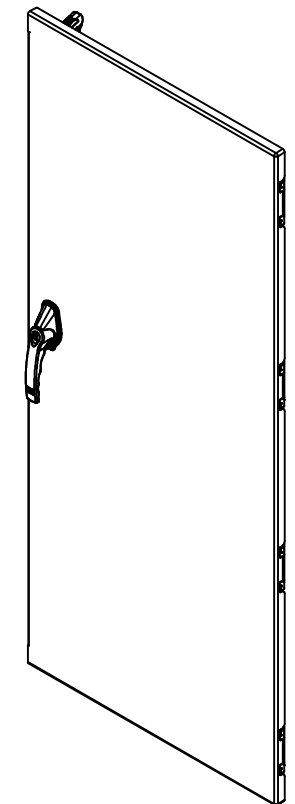
LEFT



FRONT




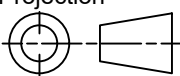
RIGHT



Isometric View

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Dec-13
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DD 60" x 48" Lock Door	
Part Number Numéro Pièce	Rev. 0	9 / 15

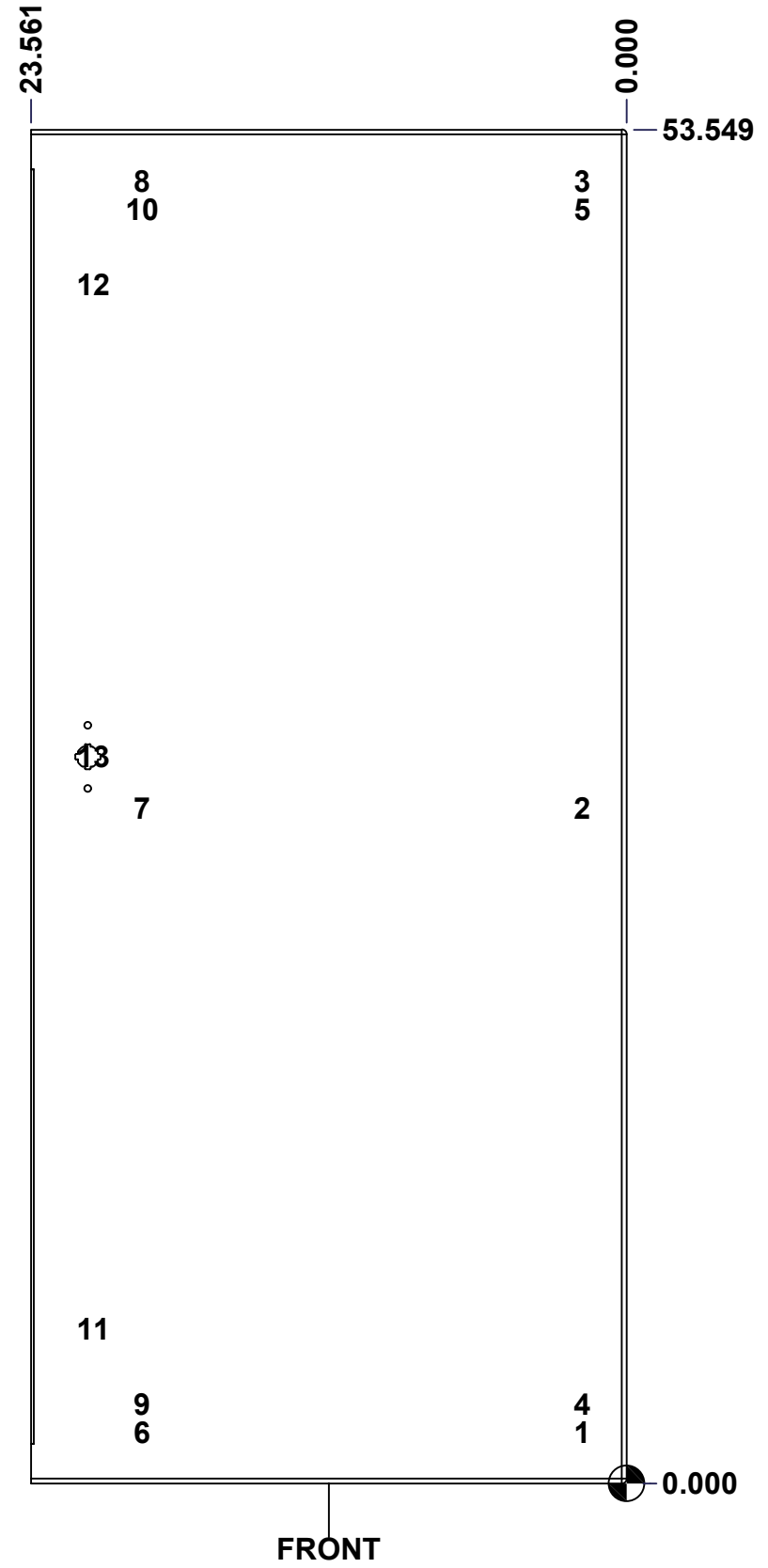
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**9500DD604818LD**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	26.722	STUD M6 x 18mm (Inside)
3	1.983	51.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	50.409	STUD M6 x 18mm (Inside)
6	19.390	2.028	STUD M6 x 18mm (Inside)
7	19.390	26.722	STUD M6 x 18mm (Inside)
8	19.390	51.521	STUD M6 x 18mm (Inside)
9	19.390	3.139	STUD M6 x 18mm (Inside)
10	19.390	50.409	STUD M6 x 18mm (Inside)
11	21.311	6.118	LARGE CBAR GUIDE (Inside)
12	21.311	47.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	21.311	28.743	HANDLE 885 ESL2A-APHK @ 0.0°

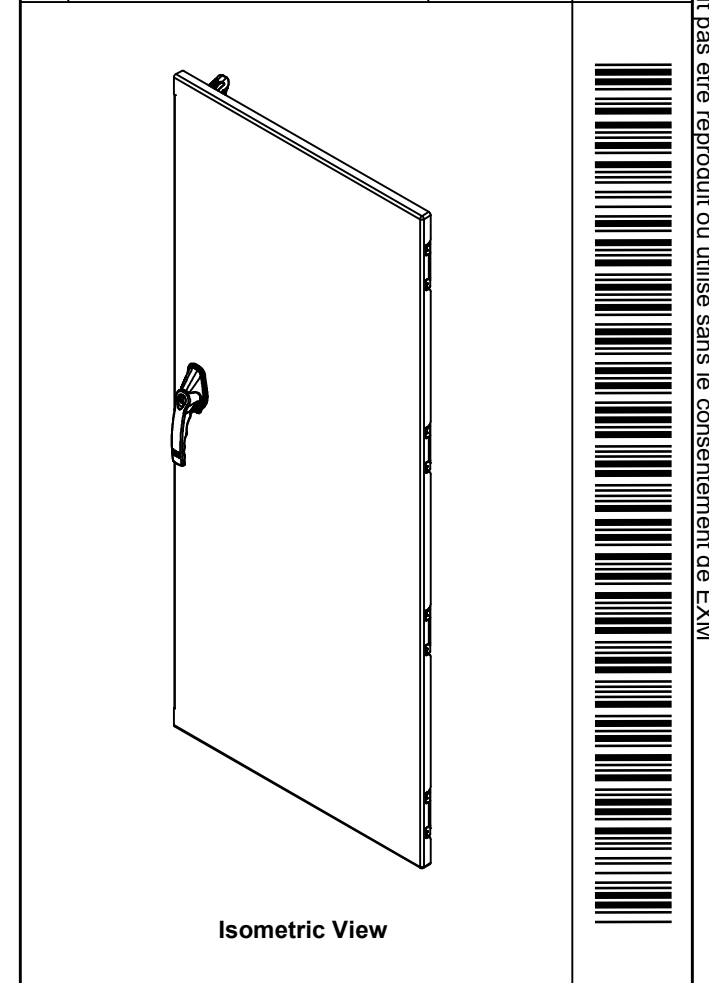


	Description	Status
	9500DD 60" x 48" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500DD604818LD</b>	<b>0</b>
		10
		15

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No.	Revisions	Date	By/Par



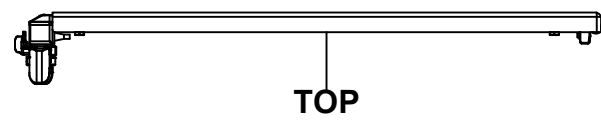
1	STK-Q-47561	0	9500 Lower Closing Bar 60" (cam)
1	STK-Q-47551	0	9500 Upper Closing Bar 60" (cam)
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10800	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DD604818LDG	0	9500DD 60" x 48" Lock Door Gasket
1	9500DD604818LD-P	0	9500DD 60" x 48" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

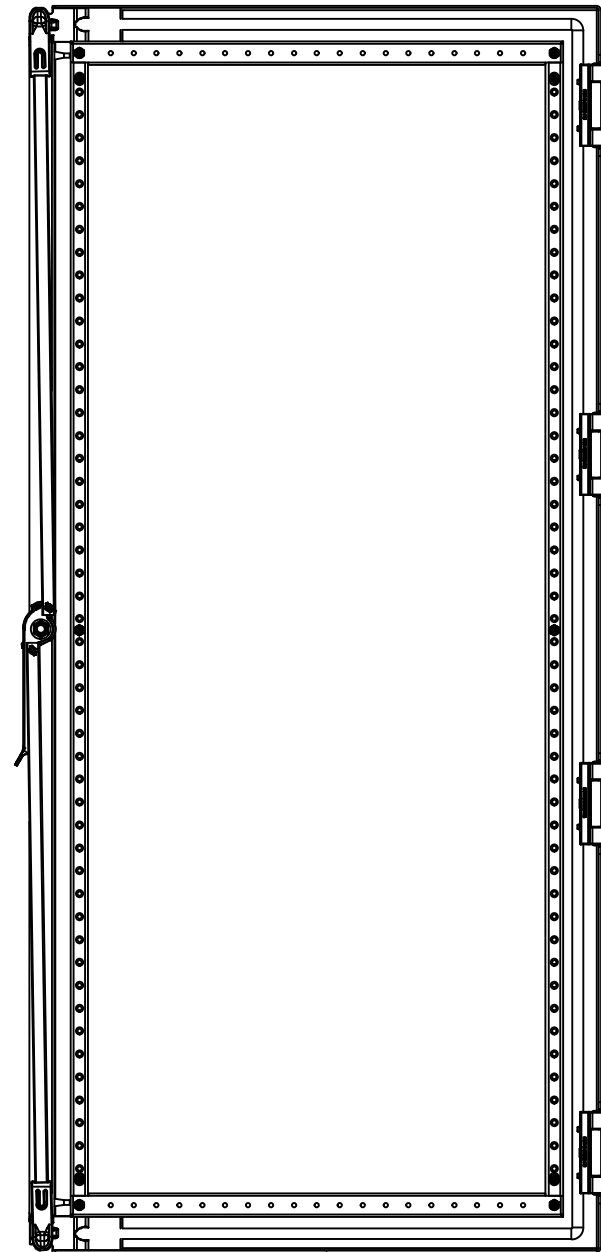
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Dec-13
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DD 60" x 48" Lock Door	
Part Number Numéro Pièce	Rev. 0	11 / 15
<b>9500DD604818LD</b>		

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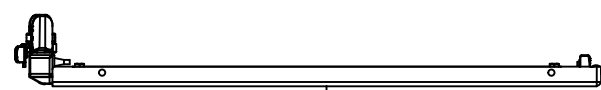
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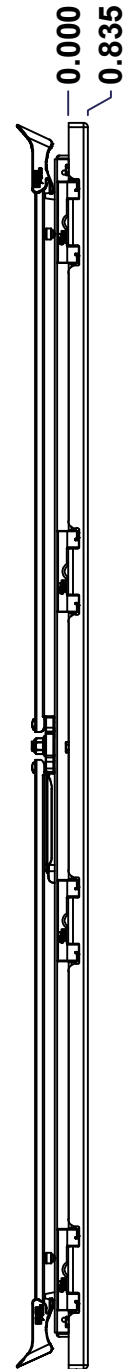
TOP



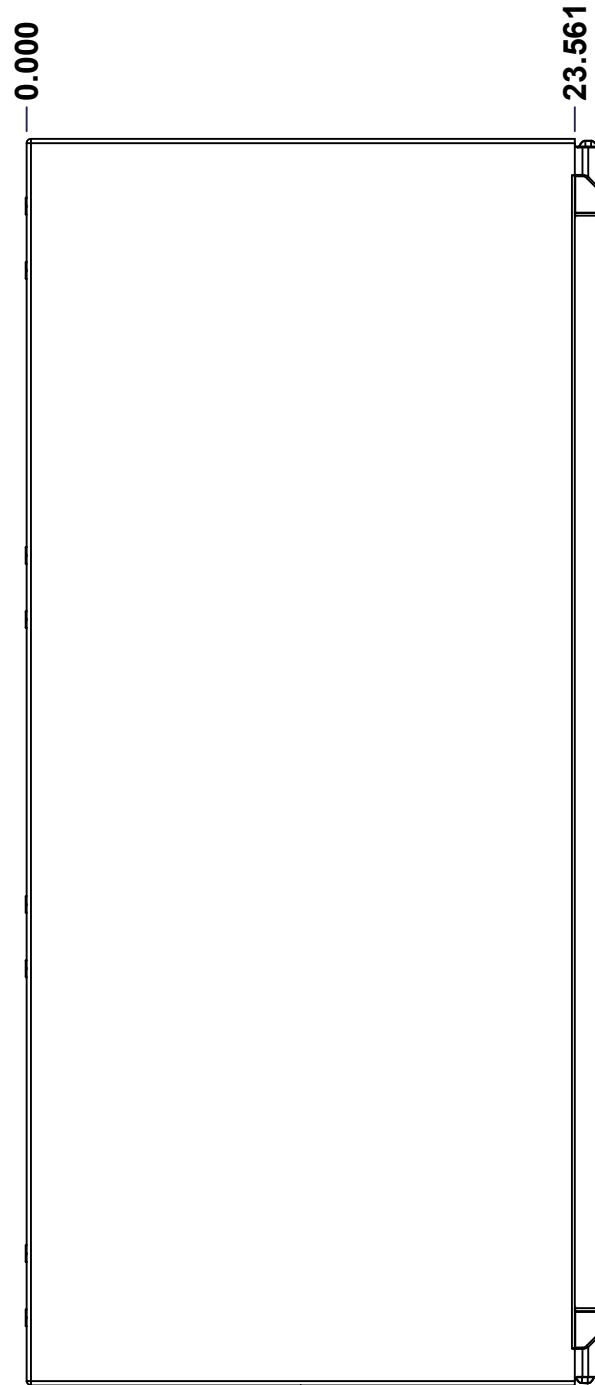
BACK



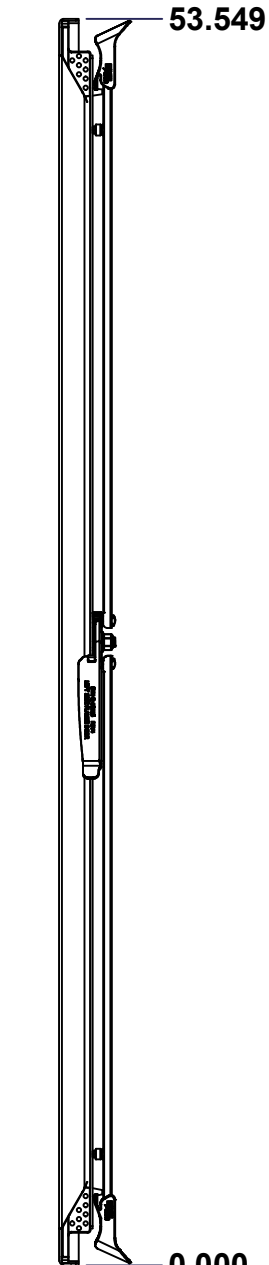
BOTTOM



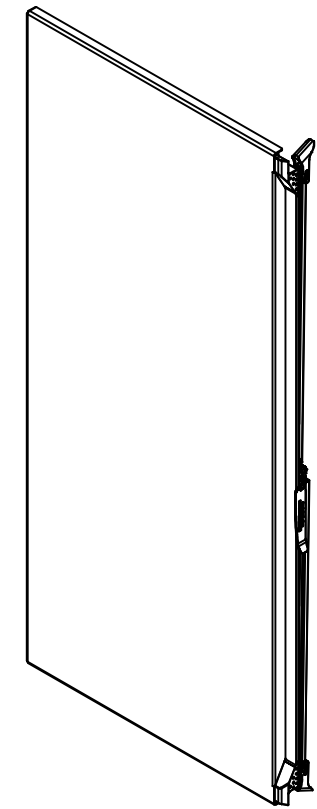
LEFT



FRONT




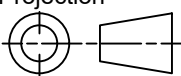
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Dec-13
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DD 60" x 48" Flange Door		
Part Number Numéro Pièce	Rev. 0	12 / 15
9500DD604818FD		

SEE BILL OF MATERIAL ON LAST PAGE

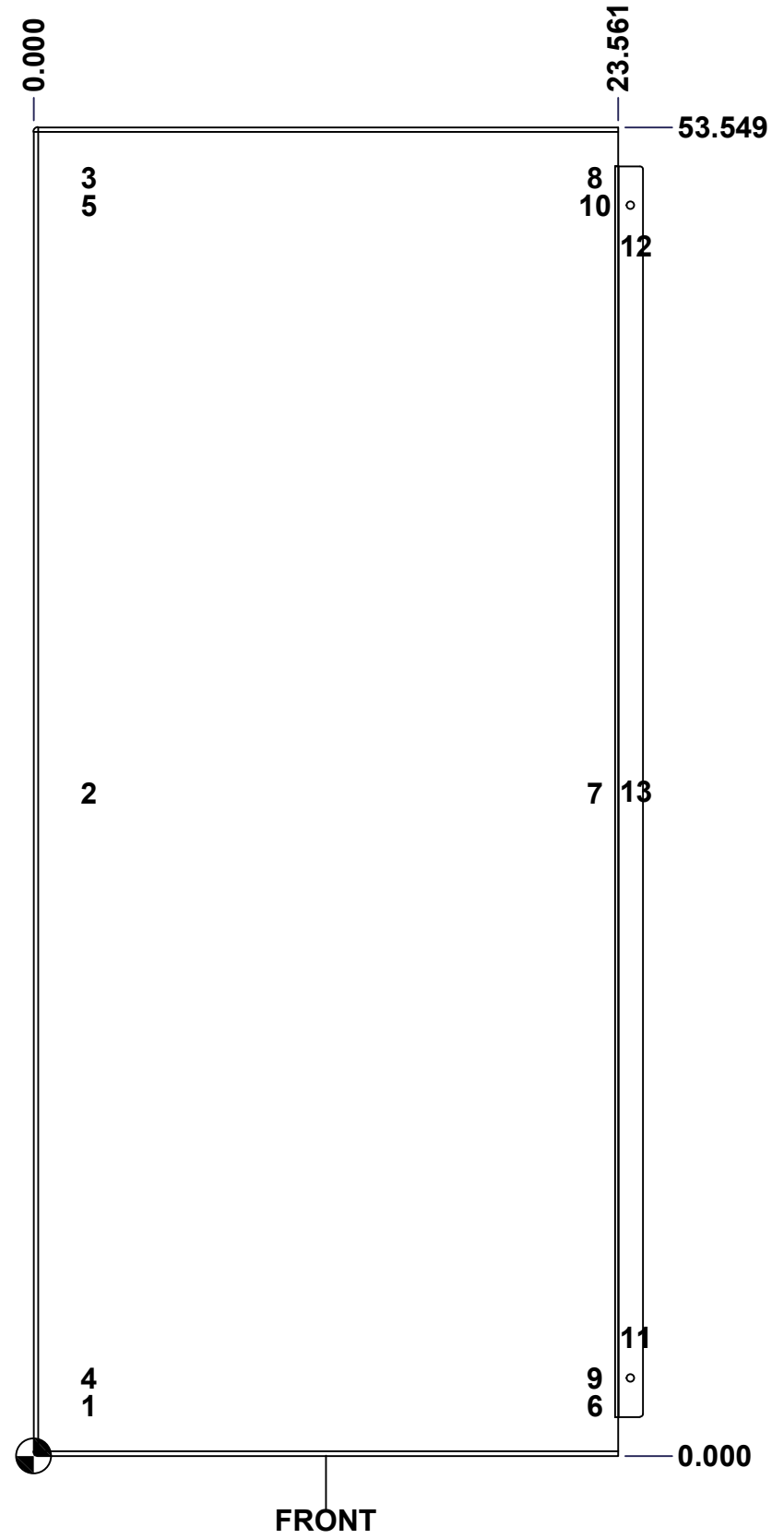
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	26.722	STUD M6 x 18mm (Inside)
3	2.000	51.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	50.409	STUD M6 x 18mm (Inside)
6	22.407	2.028	STUD M6 x 18mm (Inside)
7	22.407	26.722	STUD M6 x 18mm (Inside)
8	22.407	51.521	STUD M6 x 18mm (Inside)
9	22.407	3.139	STUD M6 x 18mm (Inside)
10	22.407	50.409	STUD M6 x 18mm (Inside)
11	24.061	4.774	SMALL CBAR GUIDE (Inside)
12	24.061	48.774	SMALL CBAR GUIDE (Inside)
13	24.061	26.774	STUD M10 x 25mm (Inside)



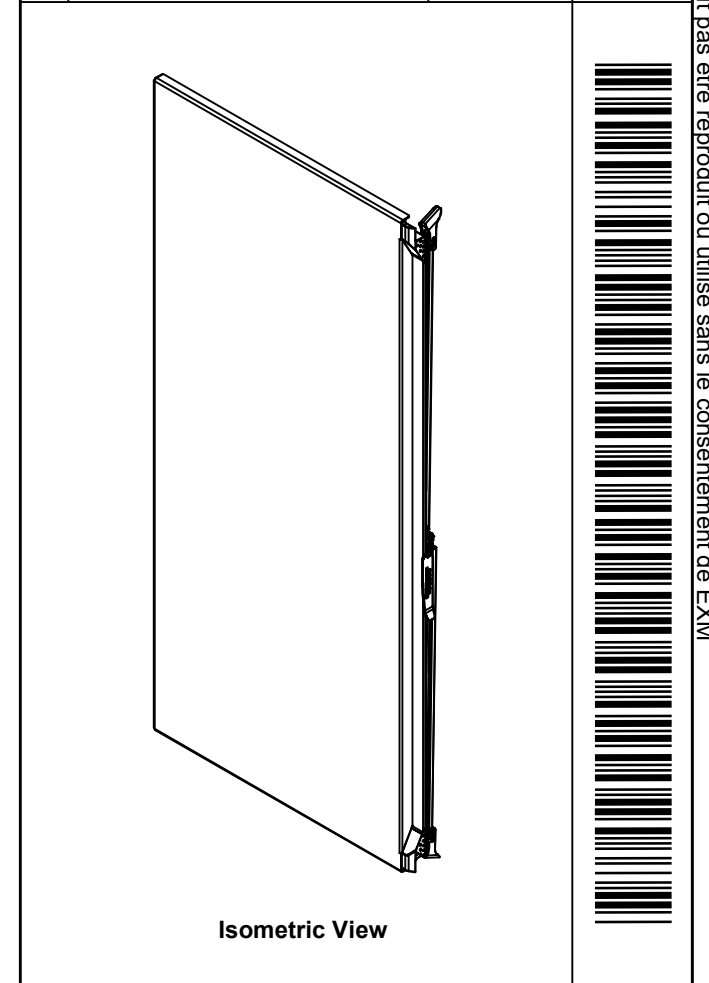
FRONT

	Description	Status
	9500DD 60" x 48" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500DD604818FD	0
		13
		15


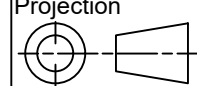
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No.	Revisions	Date	By/Par



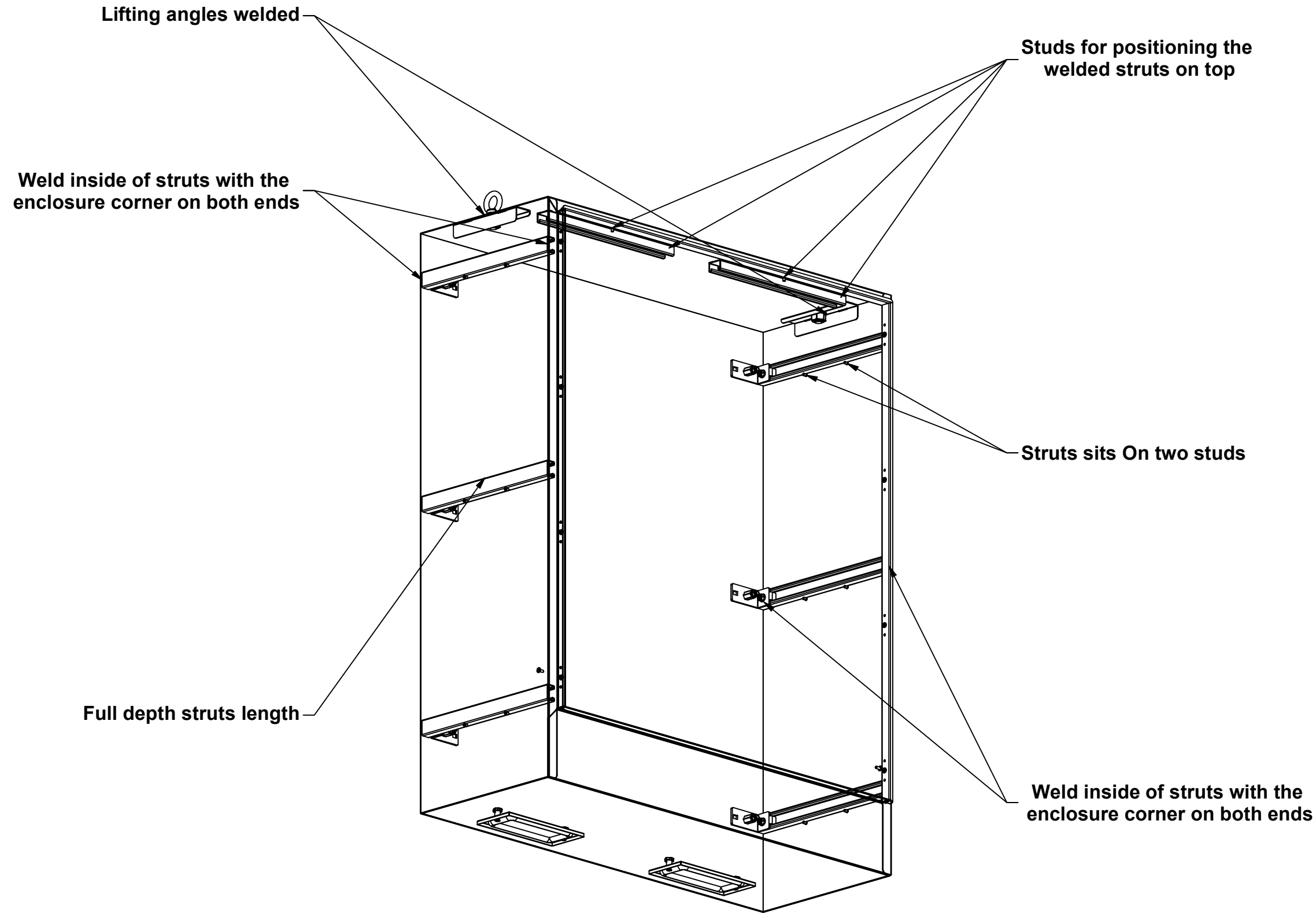
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	1	5500 DD Lower Flange Door Gasket
1	STK-G-03300	2	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45660-60	2	9500 DD - Flange Door Closing Bar
1	STK-Q-07440	0	M10 Nylon Insert Flanged Lock Nut
1	STK-Q-50568	1	Flange Door Handle Spacer
1	STK-A-50556	4	Left Side Flange Door Handle Assembly
1	STK-K-20800	4	9500 - Flange Door Stiffener Assembly
1	STK-Q-15005	0	Stud M10 x 25mm
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500DD604818FDG	0	9500DD 60" x 48" Flange Door Gasket
1	9500DD604818FD-P	0	9500DD 60" x 48" Flange Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 20-Dec-13
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
9500DD 60" x 48" Flange Door	
Part Number Numéro Pièce	Rev. 14
<b>9500DD604818FD</b>	<b>0</b> 15

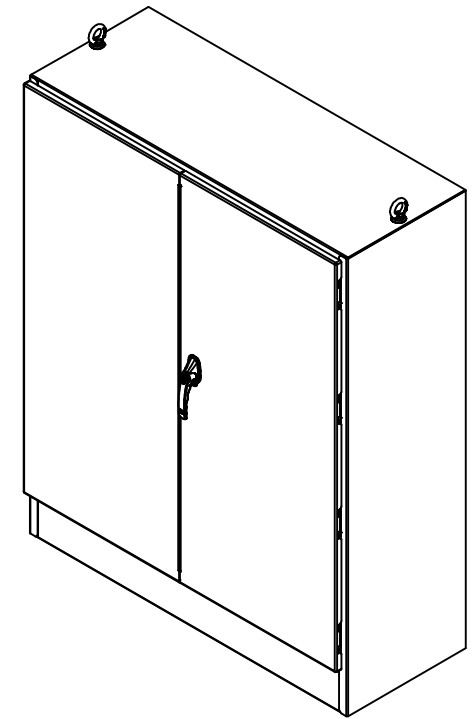
All knockouts are actual size / Les disques défonçables sont grandeur réel  
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Date
Customer Client		Date 11-Aug-05
Drawn By / Dessiné Par	BoxCad	
Material / Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur	Asa-61 Grey	Finish / Fini: Smooth
Description	9500DD 60" x 48" x 18" Assembly	Detail Rev.
Part Number / Numéro Pièce	9500DD Welding Details	Rev. 0 / 15