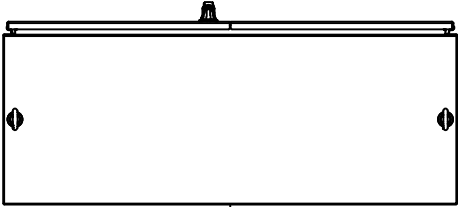


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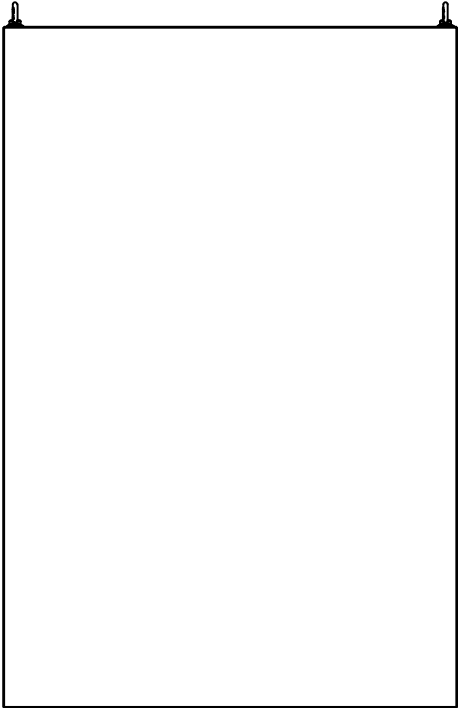
Tolerance ±1/32" unless otherwise specified

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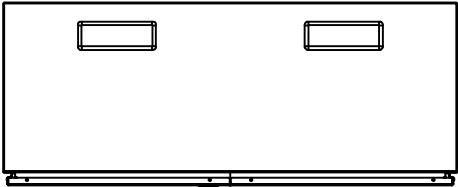
Tolérance ±1/32" sauf spécification contraire



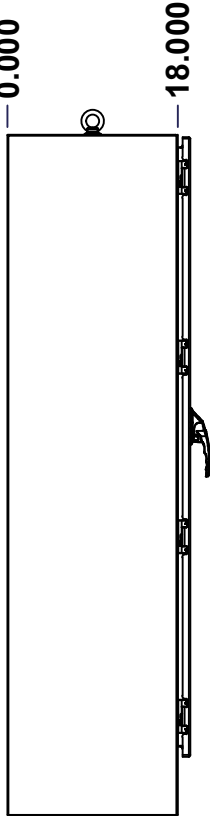
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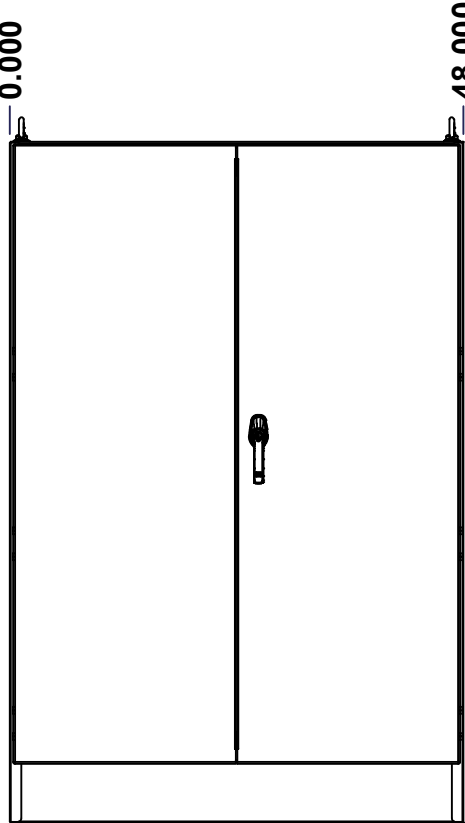
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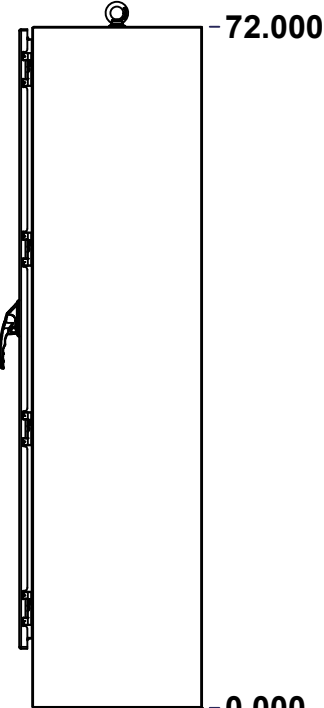
BOTTOM



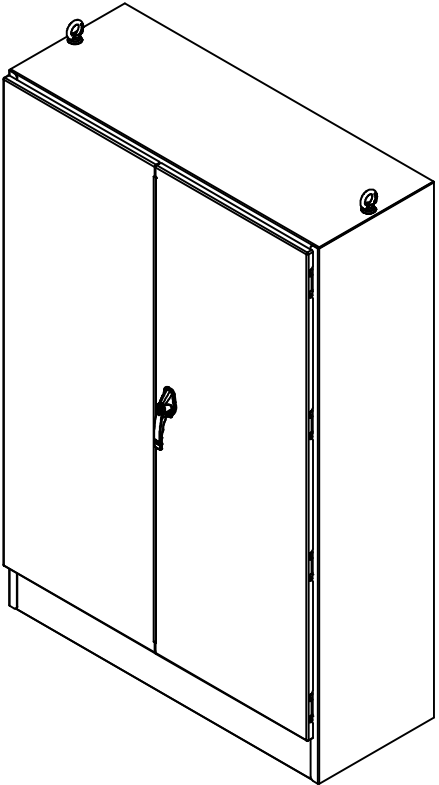
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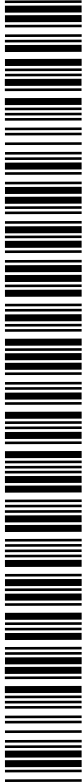
FRONT



RIGHT



Isometric View



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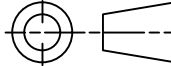


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Jan-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

9500DD 72" x 48" x 18" Assembly

Detail Rev.

Part Number
Numéro Pièce

9500DD724818

Rev.

1

0

15

SEE BILL OF MATERIAL ON LAST PAGE

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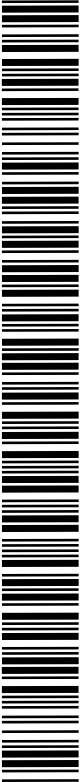
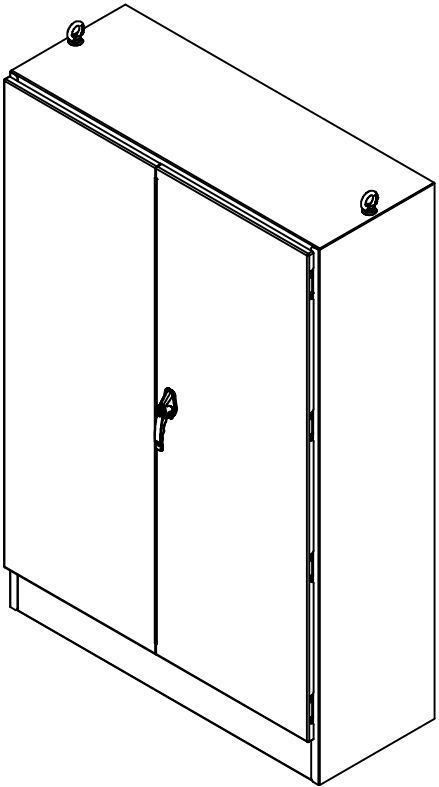
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

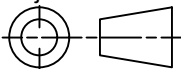


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Jan-14	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.		
9500DD 72" x 48" x 18" Assembly			

Part Number Numéro Pièce	Rev.	2
9500DD724818	0	15

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9500DD724818FD	0	9500DD 72" x 48" Flange Door
1	9500DD724818LD	0	9500DD 72" x 48" Lock Door
1	9500DD724818B	0	9500DD 72" x 48" x 18" Body
2	9500DD724818GP	0	9500DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

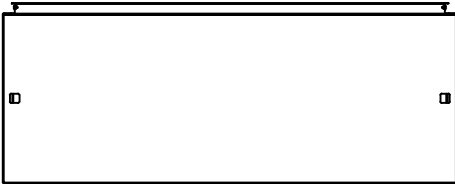
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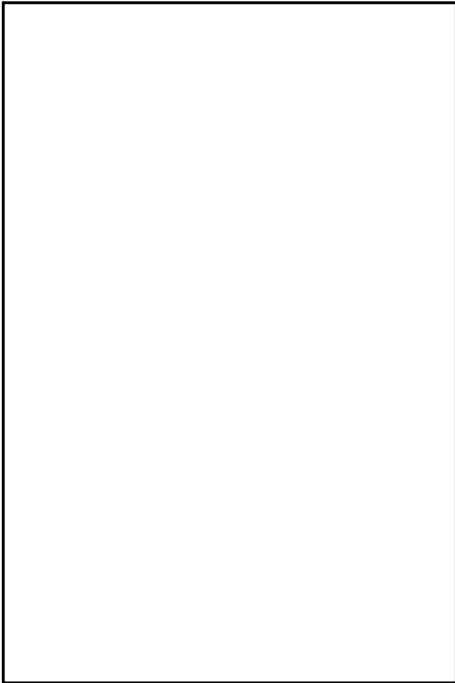
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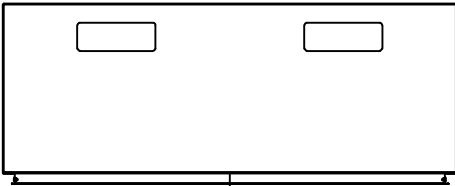
Tolérance $\pm 1/32$ " sauf spécification contraire



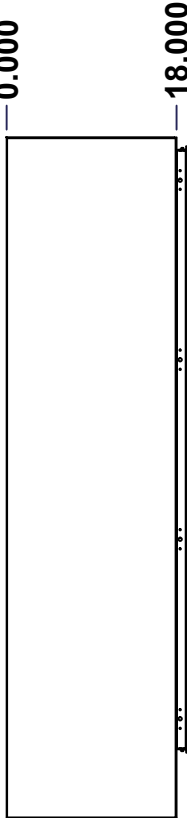
TOP



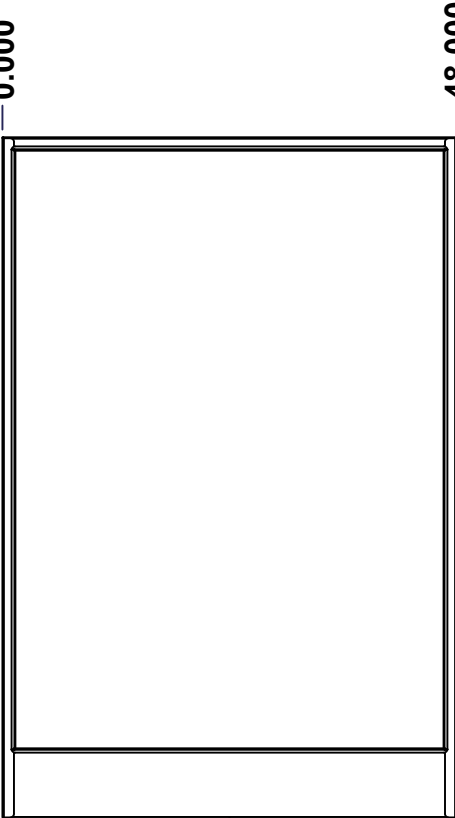
BACK



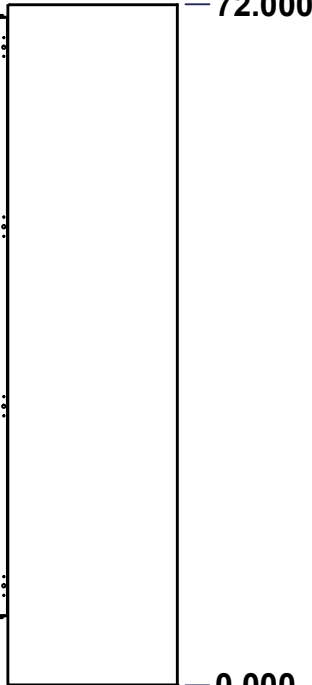
BOTTOM



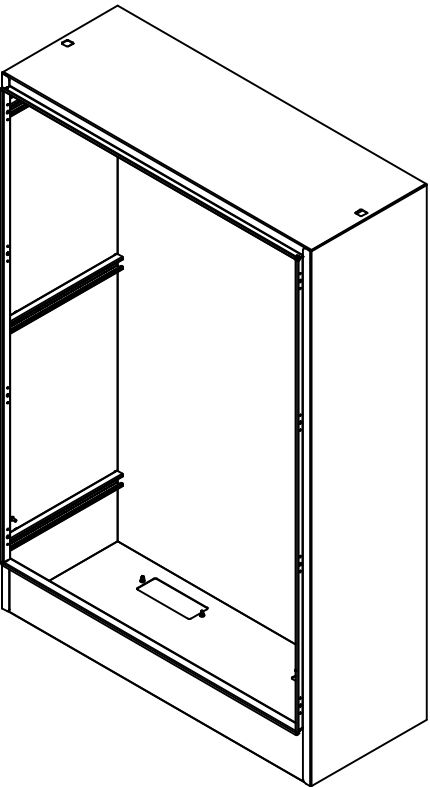
LEFT



FRONT



RIGHT



Isometric View



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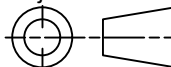


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Jan-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500DD 72" x 48" x 18" Body

Detail Rev.

Part Number
Numéro Pièce

9500DD724818B

Rev.

3

0

15

SEE BILL OF MATERIAL ON LAST PAGE

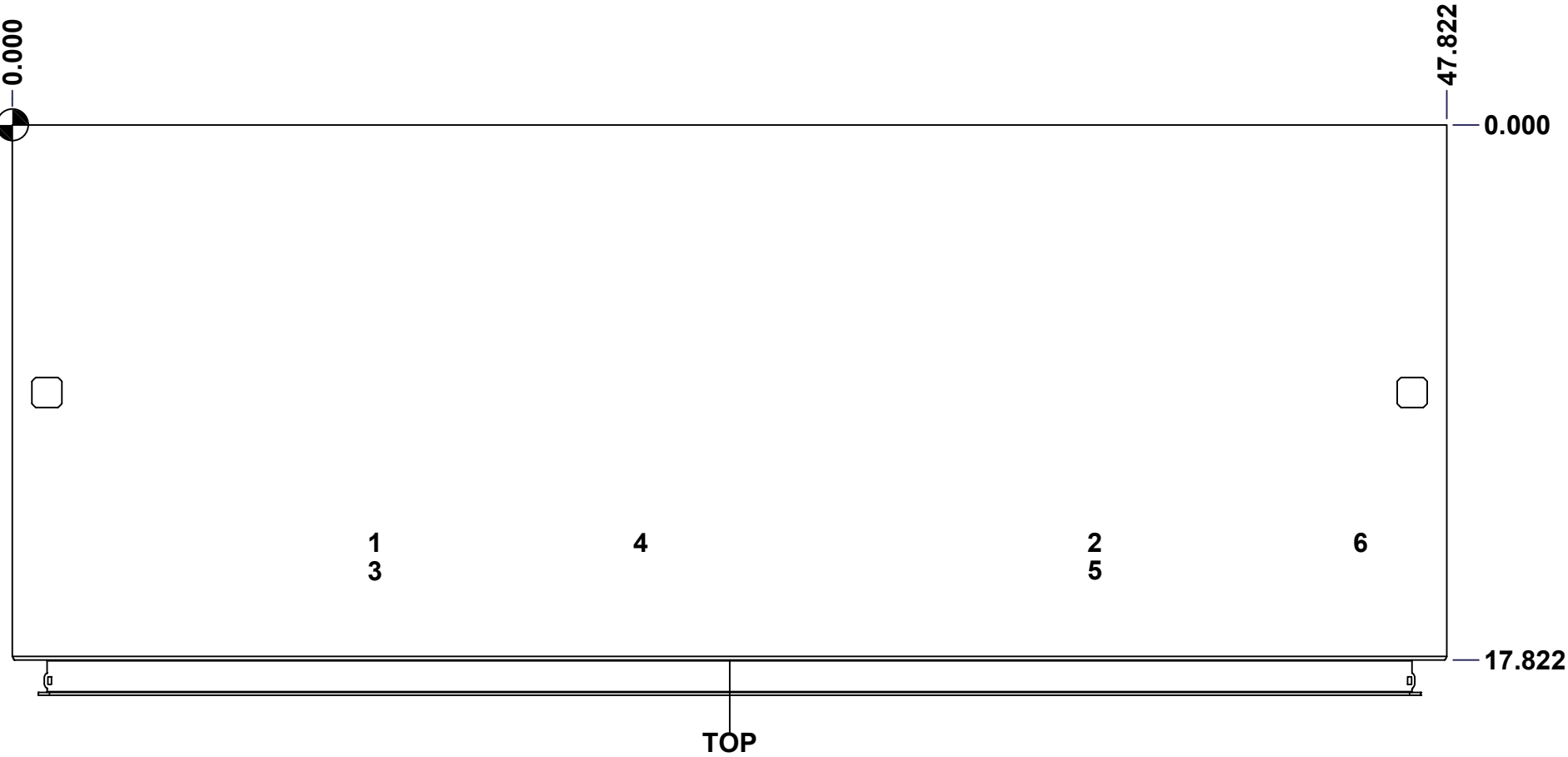
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	13.911	Struts CR400 17.500" (Inside)
2	35.911	13.911	Struts CR400 17.500" (Inside)
3	11.911	14.840	STUDS M6 x 10mm (Inside)
4	20.777	13.911	STUDS M6 x 10mm (Inside)
5	35.911	14.840	STUDS M6 x 10mm (Inside)
6	44.777	13.911	STUDS M6 x 10mm (Inside)

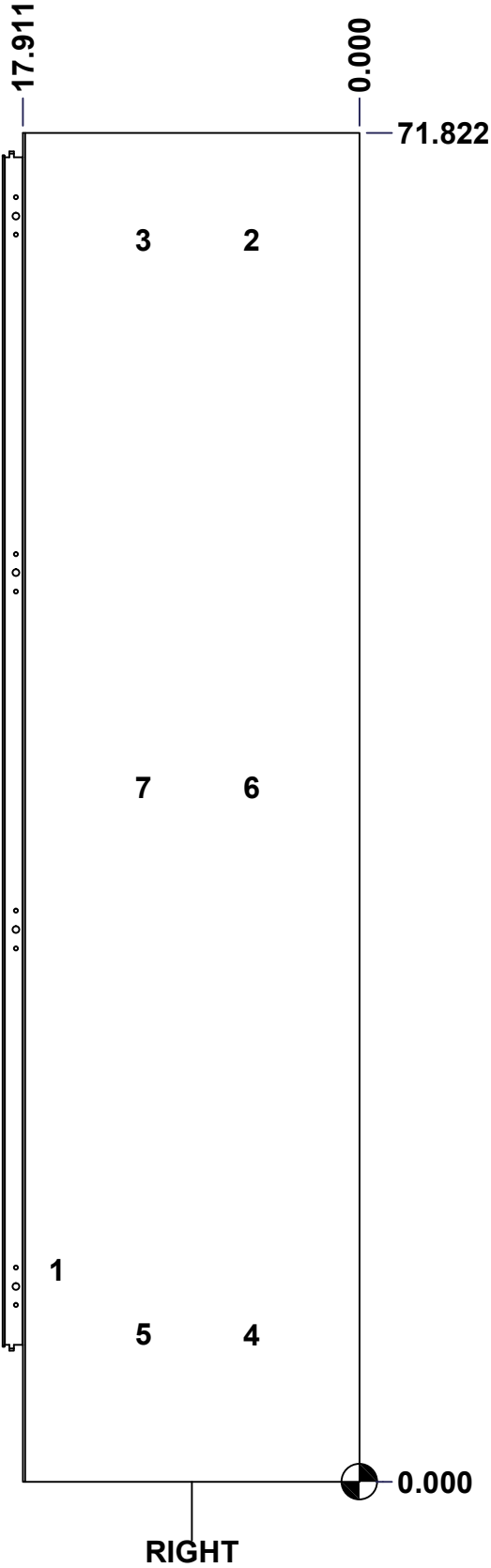


	Description	Status	
	9500DD 72" x 48" x 18" Body	(NULL)	
	Part Number	Rev.	4 15
	Numéro Pièce 9500DD724818B	0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.036	66.107	STUDS M6 x 10mm (Inside)
3	11.786	66.107	STUDS M6 x 10mm (Inside)
4	6.036	7.857	STUDS M6 x 10mm (Inside)
5	11.786	7.857	STUDS M6 x 10mm (Inside)
6	6.036	36.982	STUDS M6 x 10mm (Inside)
7	11.786	36.982	STUDS M6 x 10mm (Inside)



	Description 9500DD 72" x 48" x 18" Body		Status (NULL)	
	Part Number Numéro Pièce 9500DD724818B		Rev. 0	5 15

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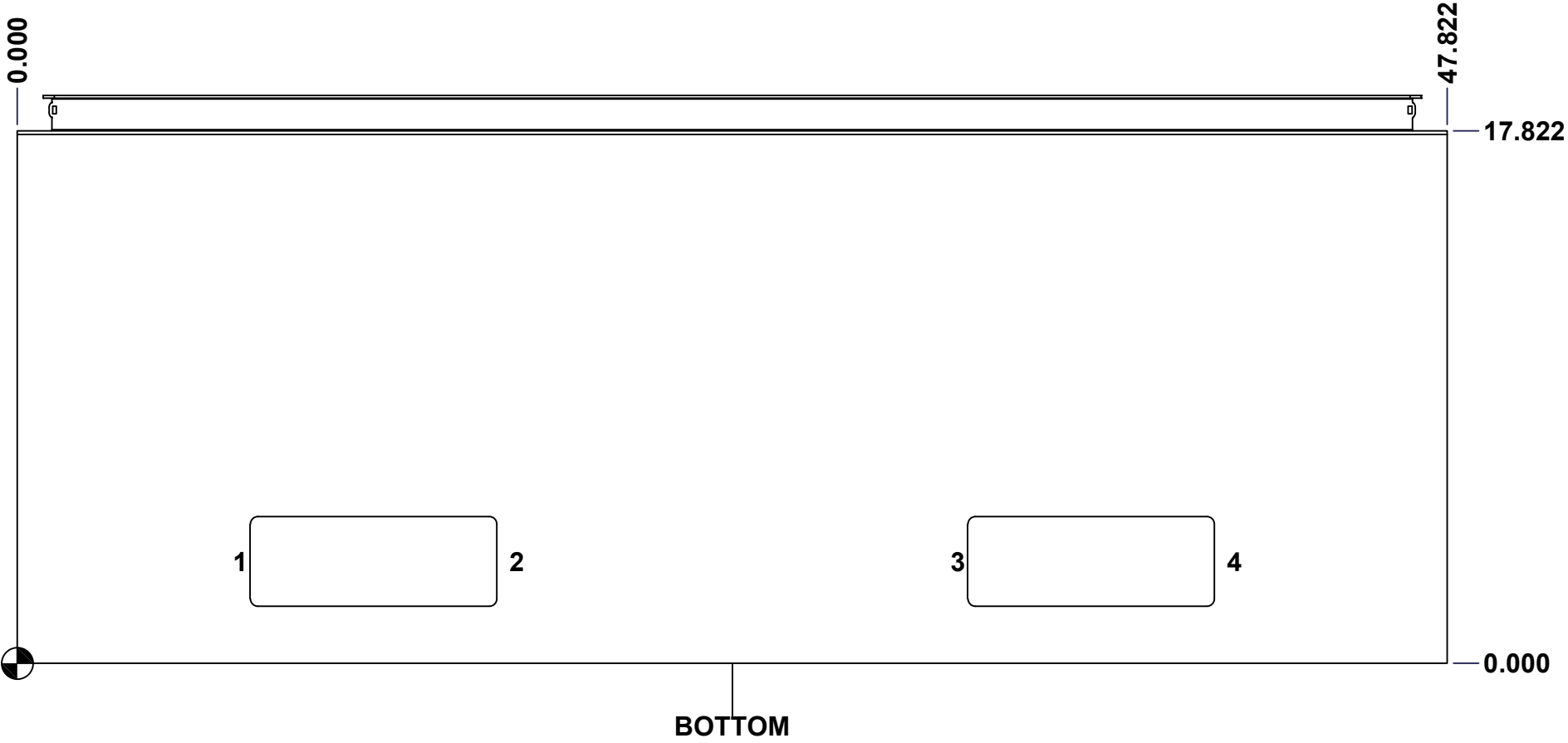
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status	
	9500DD 72" x 48" x 18" Body	(NULL)	
	Part Number	Rev.	6 / 15
	Numéro Pièce	0	
9500DD724818B			

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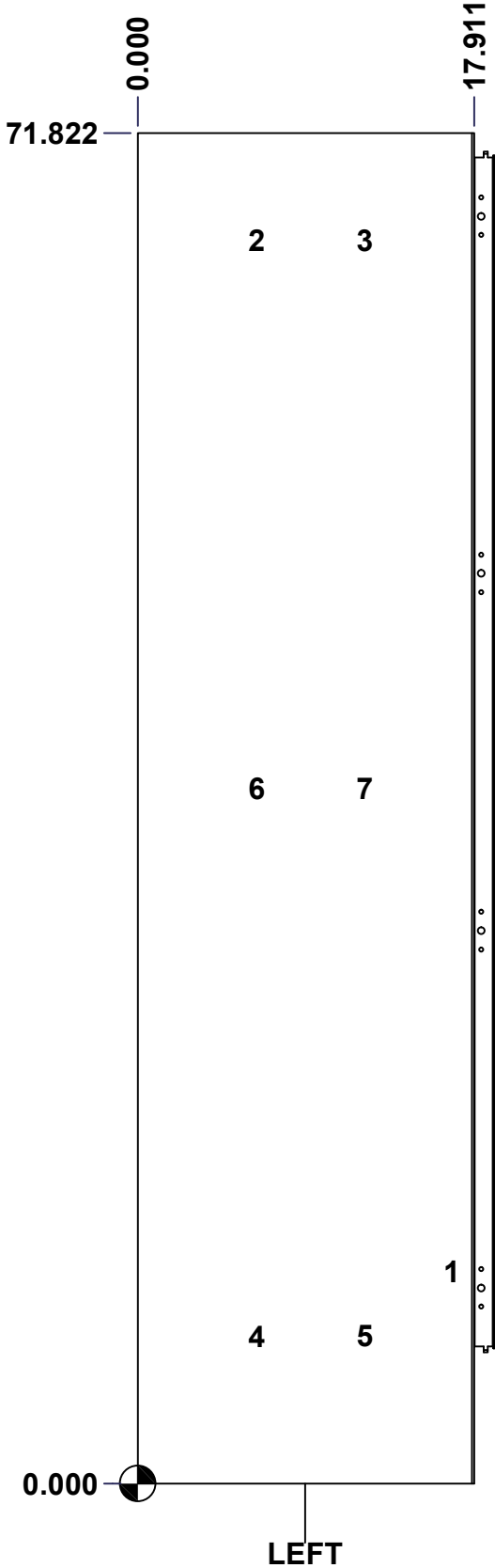
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.036	66.107	STUDS M6 x 10mm (Inside)
3	11.786	66.107	STUDS M6 x 10mm (Inside)
4	6.036	7.857	STUDS M6 x 10mm (Inside)
5	11.786	7.857	STUDS M6 x 10mm (Inside)
6	6.036	36.982	STUDS M6 x 10mm (Inside)
7	11.786	36.982	STUDS M6 x 10mm (Inside)



	Description	Status	
	9500DD 72" x 48" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	9500DD724818B	0	15

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

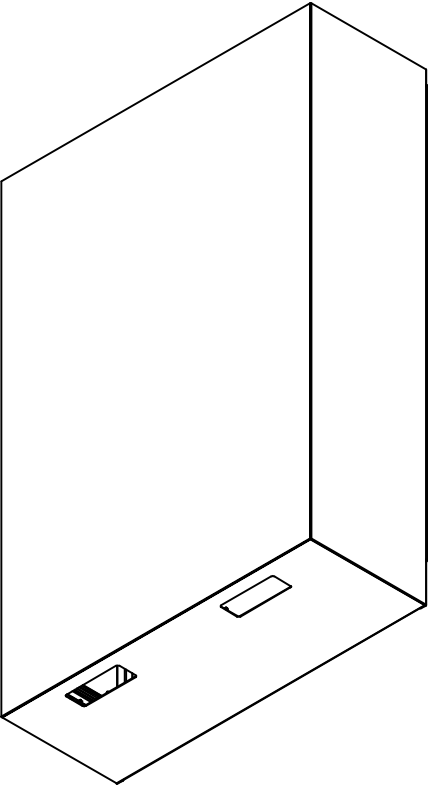
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No.

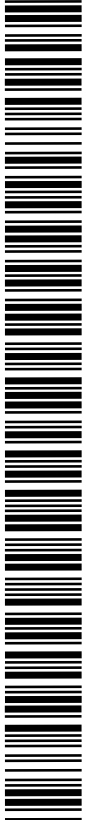
Revisions

Date

By/Par



Isometric View





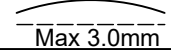
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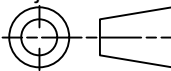
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

20-Jan-14

Material

Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

9500DD 72" x 48" x 18" Body

Detail Rev.

Part Number

Numéro Pièce

9500DD724818B

Rev.

8

15

16

STK-Q-16030

0

Stud M6 x 10mm Steel

2

STK-Q-74900

0

Eyebolt Lifting Angle (8.750")

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

STK-Q-52250-18

2

Sasco Strut S5 (17.500" Long)

1

9500DD724818BT-P

0

9500DD 48" x 18" Bottom Part

1

9500DD724818T-P

0

9500DD 48" x 18" Top Part

1

9500DD724818RS-P

0

9500DD 72" x 48" Right Part

1

9500DD724818LS-P

0

9500DD 72" x 48" Left Part

1

9500DD724818B-P

0

9500DD 72" x 48" Back Part

2

CR400MS_17.5

0

Commercial Roll Mild Steel (17.5in long)

6

STK-Q-16080

0

Ground Stud M6 x 16mm Steel

Qty

Part Number

Rev

Description

Parts List

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Tolerance $\pm 1/32$ " unless otherwise specified

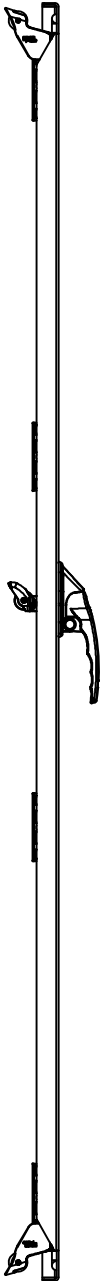
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Tolérance $\pm 1/32$ " sauf spécification contraire



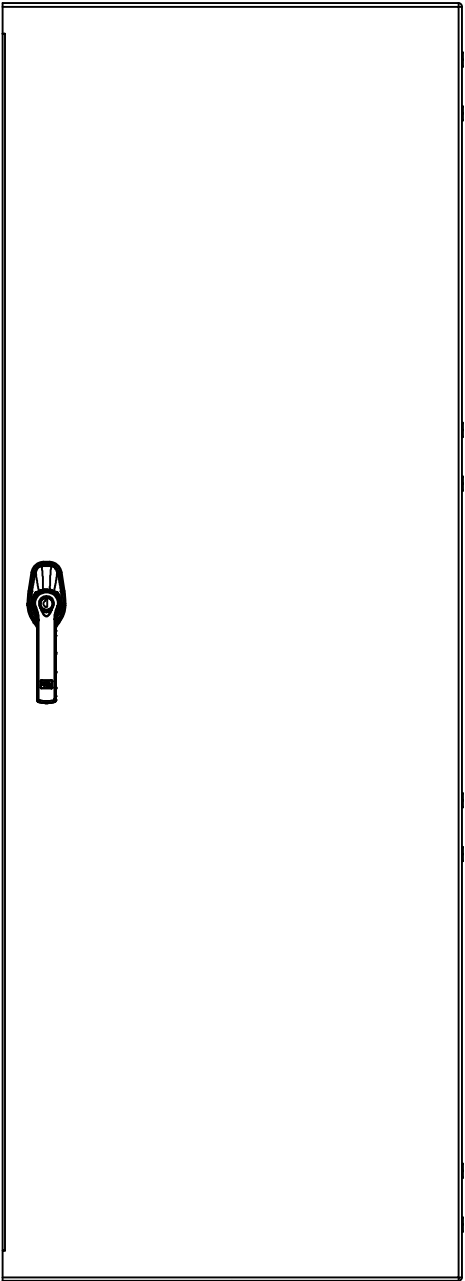
TOP

0.000
0.835



LEFT

0.000

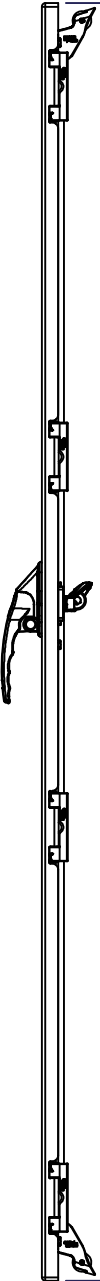


FRONT

23.561

65.549

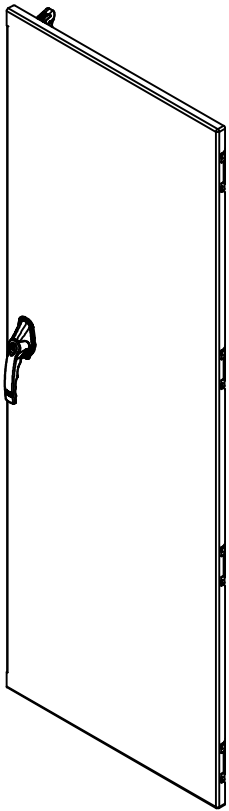
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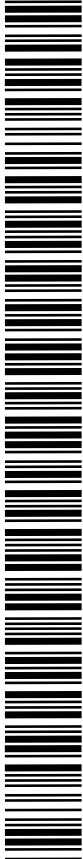
RIGHT



BOTTOM



Isometric View



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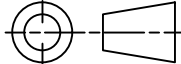


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

20-Jan-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500DD 72" x 48" Lock Door

Detail Rev.

Part Number
Numéro Pièce

9500DD724818LD

Rev.

9

0

15

SEE BILL OF MATERIAL ON LAST PAGE

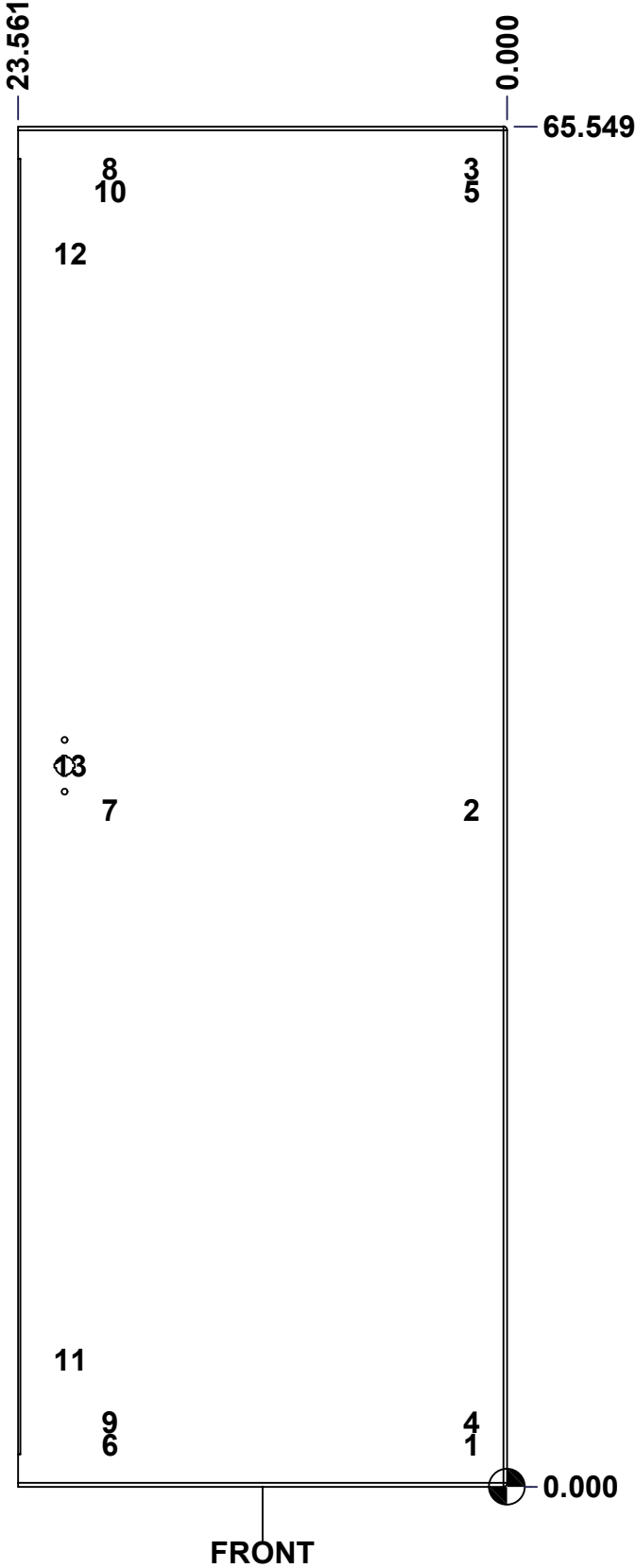
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	32.628	STUD M6 x 18mm (Inside)
3	1.983	63.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	62.409	STUD M6 x 18mm (Inside)
6	19.390	2.028	STUD M6 x 18mm (Inside)
7	19.390	32.628	STUD M6 x 18mm (Inside)
8	19.390	63.521	STUD M6 x 18mm (Inside)
9	19.390	3.139	STUD M6 x 18mm (Inside)
10	19.390	62.409	STUD M6 x 18mm (Inside)
11	21.311	6.118	LARGE CBAR GUIDE (Inside)
12	21.311	59.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	21.311	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



	Description	Status	
	9500DD 72" x 48" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	10
	9500DD724818LD	0	15

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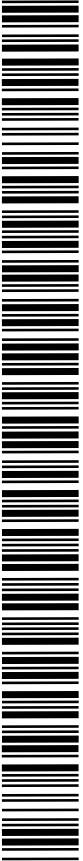
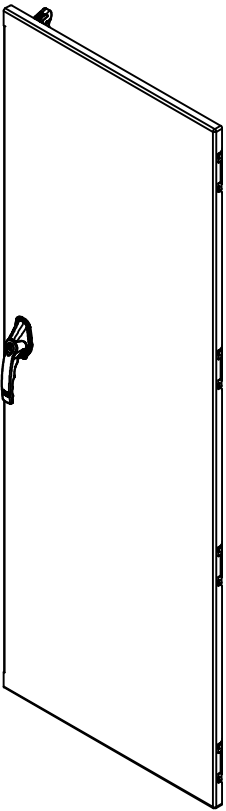
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

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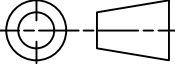
Isometric View

1	STK-Q-47562	0	9500 Lower Closing Bar 72" (cam)
1	STK-Q-47552	0	9500 Upper Closing Bar 72" (cam)
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10830	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DD724818LDG	0	9500DD 72" x 48" Lock Door Gasket
1	9500DD724818LD-P	0	9500DD 72" x 48" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Customer Client
Drawn By Dessiné Par BoxCad: BoxCad
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur Asa-61 Grey
Description 9500DD 72" x 48" Lock Door
Part Number Numéro Pièce
9500DD724818LD

Flatness Aplatissement
Max 3.0mm
Projection


Date
Date 20-Jan-14
Detail Rev.
Rev. 11
15

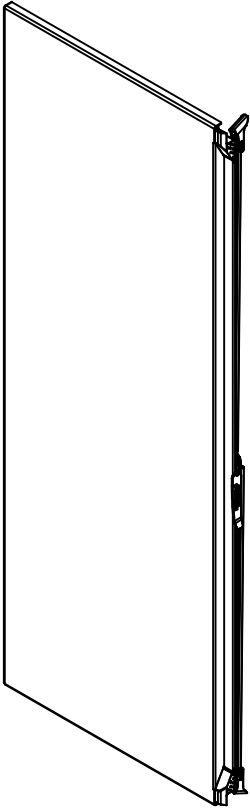
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Tolerance ±1/32" unless otherwise specified

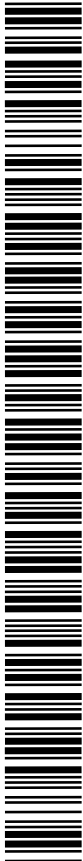
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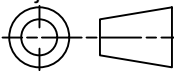
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



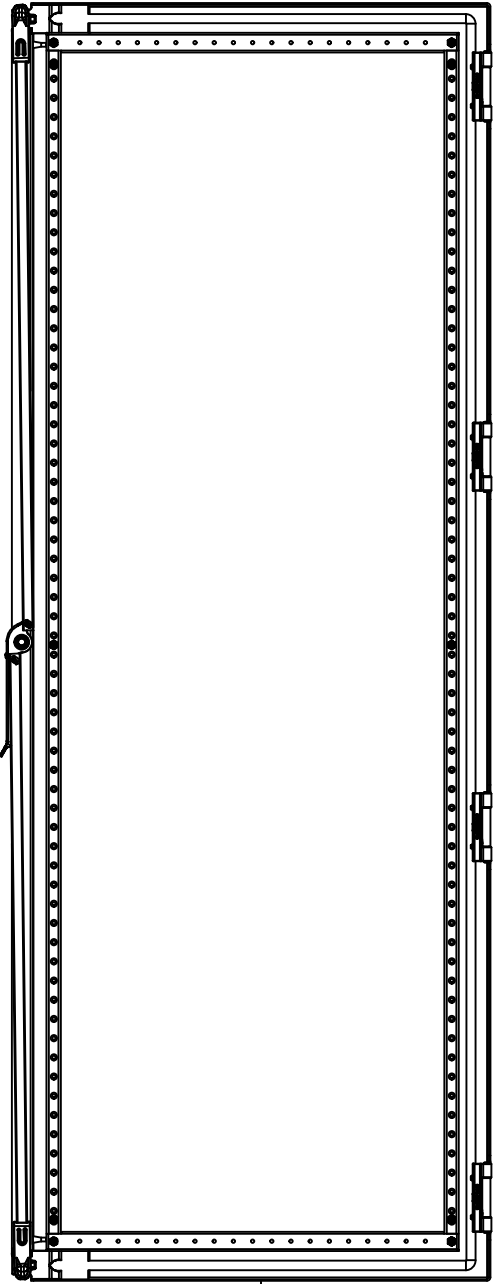
Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-Jan-14	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DD 72" x 48" Flange Door			Detail Rev.
Part Number Numéro Pièce 9500DD724818FD		Rev. 0	12 15



TOP



BACK



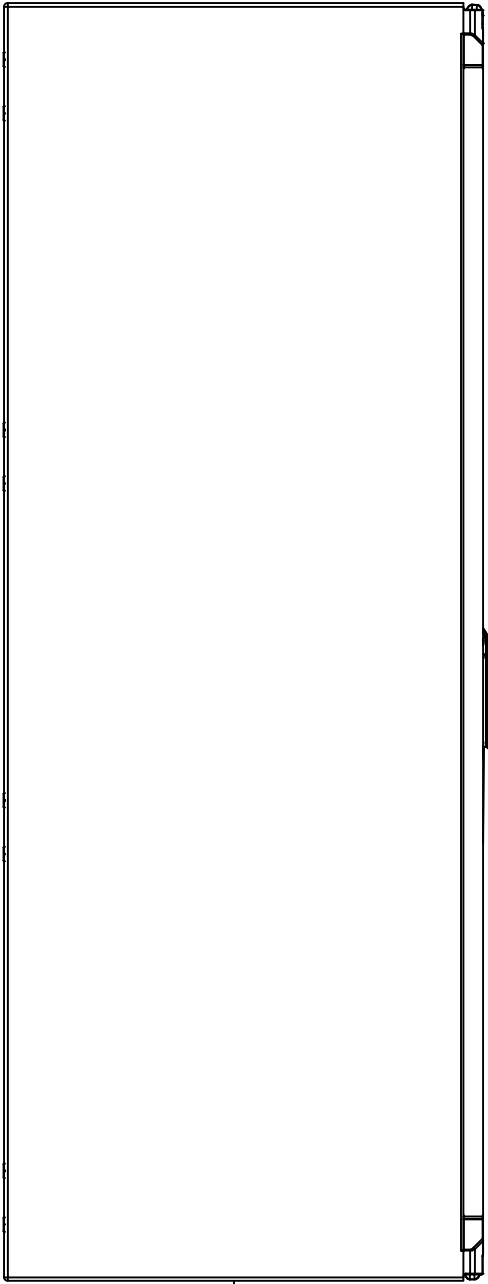
BOTTOM

0.000
0.835



LEFT

0.000



FRONT

23.561

65.549



RIGHT

0.000

SEE BILL OF MATERIAL ON LAST PAGE

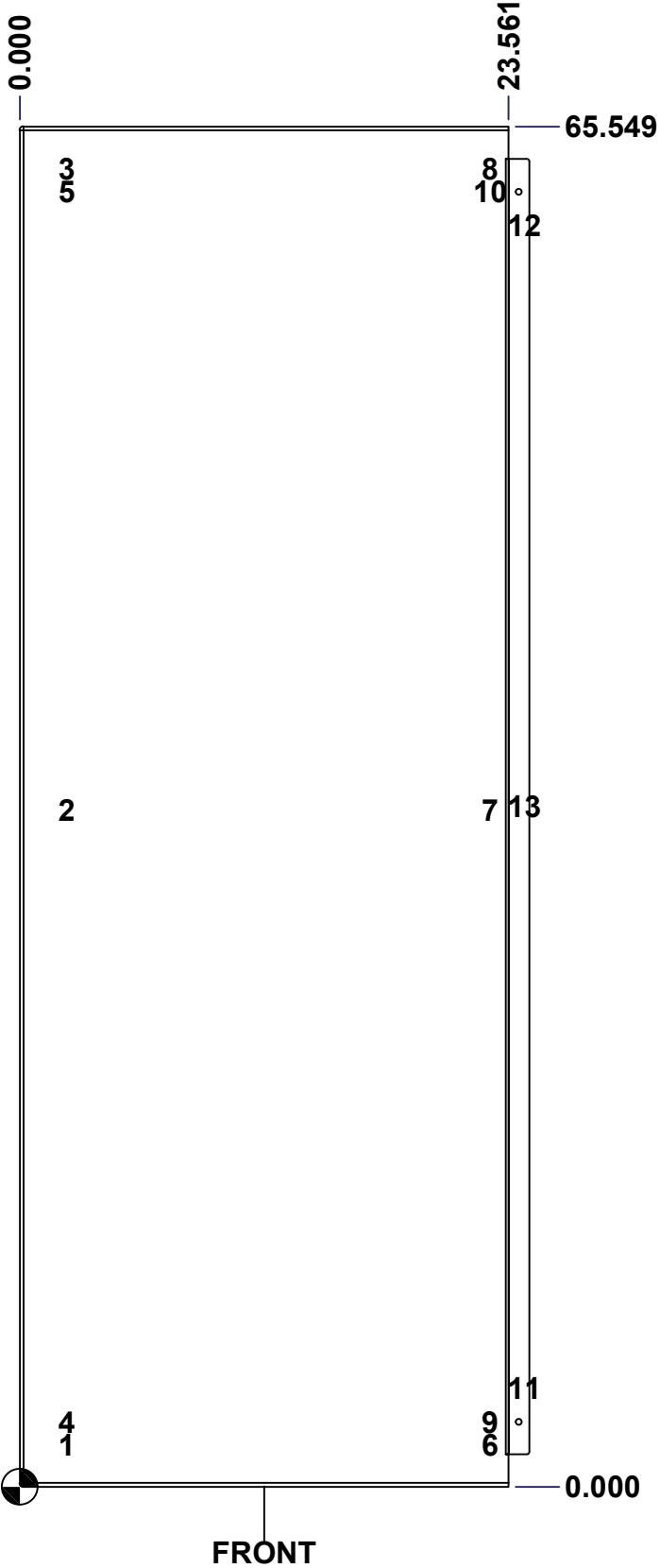
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	62.409	STUD M6 x 18mm (Inside)
6	22.407	2.028	STUD M6 x 18mm (Inside)
7	22.407	32.628	STUD M6 x 18mm (Inside)
8	22.407	63.521	STUD M6 x 18mm (Inside)
9	22.407	3.139	STUD M6 x 18mm (Inside)
10	22.407	62.409	STUD M6 x 18mm (Inside)
11	24.061	4.774	SMALL CBAR GUIDE (Inside)
12	24.061	60.774	SMALL CBAR GUIDE (Inside)
13	24.061	32.774	STUD M10 x 20mm (Inside)



	Description	Status	
	9500DD 72" x 48" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	13
	9500DD724818FD	0	15

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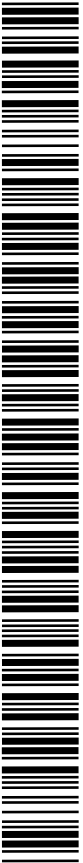
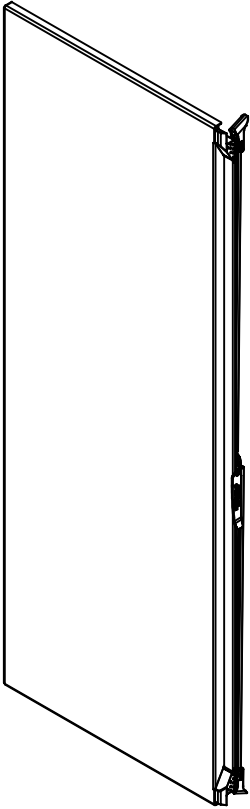
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

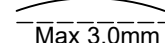
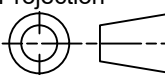
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Isometric View

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	1	5500 DD Lower Flange Door Gasket
1	STK-G-03300	2	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45660-72	2	9500 DD - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20830	4	9500 - Flange Door Stiffener Assembly
1	STK-Q-16122	2	Stud M10 x 20mm
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500DD724818FDG	0	9500DD 72" x 48" Flange Door Gasket
1	9500DD724818FD-P	0	9500DD 72" x 48" Flange Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-Jan-14	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DD 72" x 48" Flange Door			Detail Rev.
Part Number Numéro Pièce 9500DD724818FD			Rev. 14 0 15

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Tolerance $\pm 1/32$ " unless otherwise specified
All knockouts are actual size / Les disques défonçables sont grandeur réel
All dimensions are before paint / Toutes les dimensions sont avant peinture

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Tolérance $\pm 1/32$ " sauf spécification contraire

No.	Revisions	Date	By/Par

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Lifting angles welded

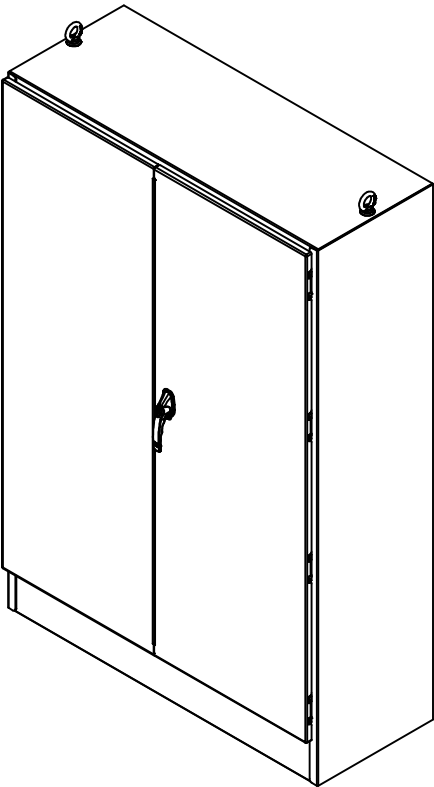
Studs for positioning the welded struts on top

Weld inside of struts with the enclosure corner on both ends

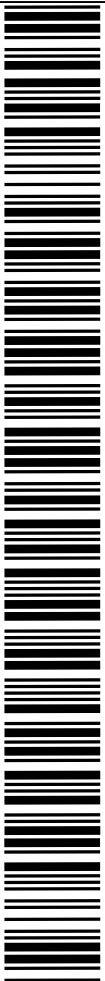
Struts sits On two studs

Full depth struts length

Weld inside of struts with the enclosure corner on both ends



Isometric View

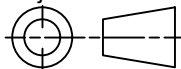


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 11-Aug-05
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DD 72" x 48" x 18" Assembly	Detail Rev.
Part Number Numéro Pièce 9500DD Welding Details	Rev. 15 0