

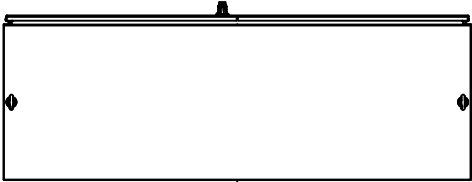
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Tolerance ±1/32" unless otherwise specified

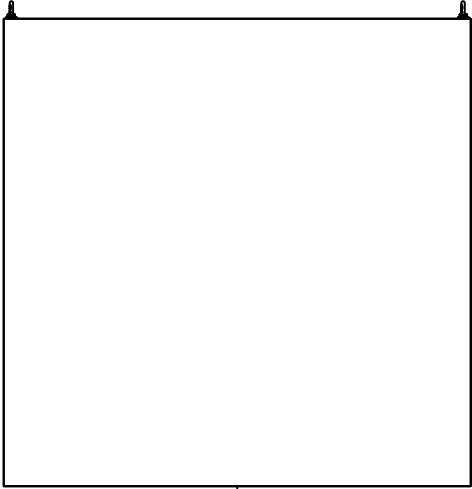
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Tolérance ±1/32" sauf spécification contraire

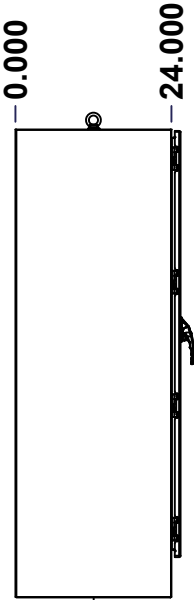
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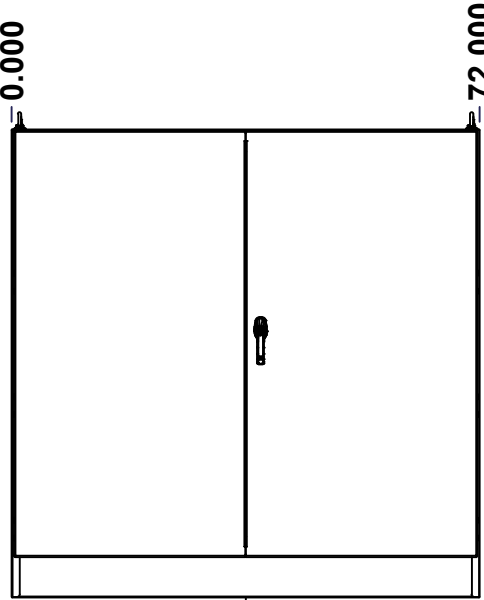
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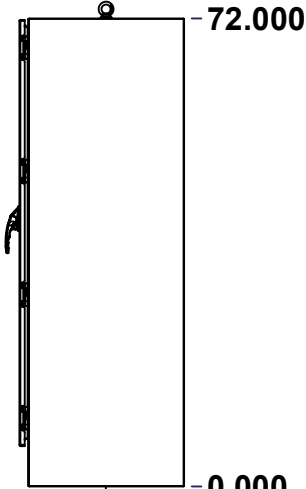
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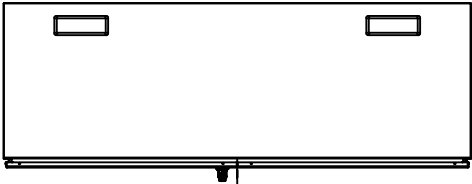
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FRONT

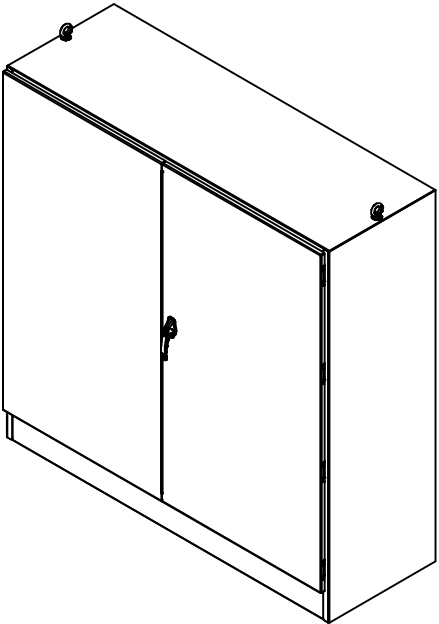


RIGHT

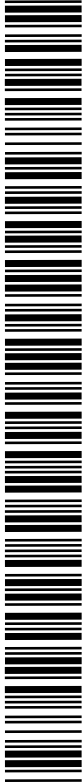


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

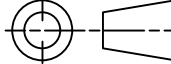


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Sep-14	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 9500DD 72" x 72" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 9500DD727224			0 15

No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9500DD727224FD	0	9500DD 72" x 72" Flange Door
1	9500DD727224LD	0	9500DD 72" x 72" Lock Door
1	9500DD727224B	0	9500DD 72" x 72" x 24" Body
2	9500DD727224GP	0	9500DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

SEE BILL OF MATERIAL ON LAST PAGE

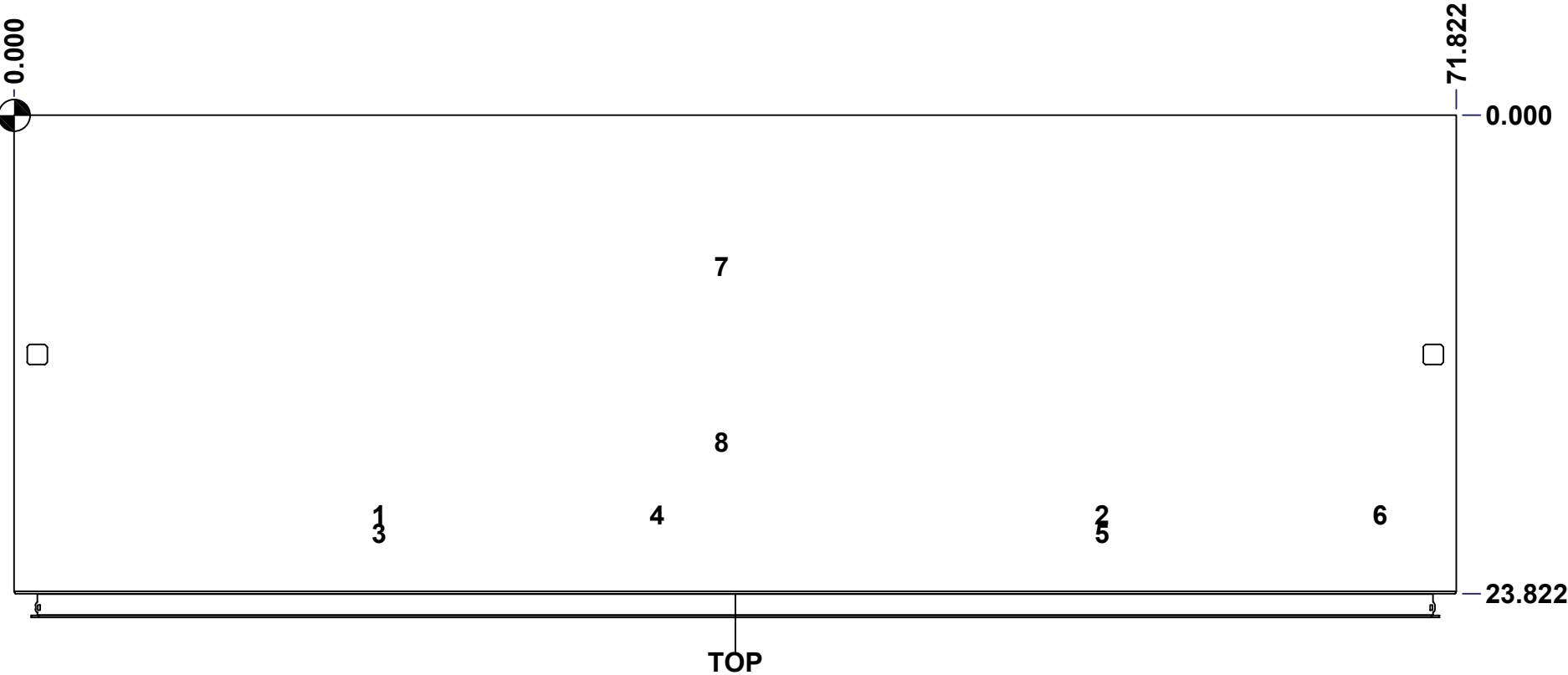
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	19.911	Struts CR400 27.500" (Inside)
2	53.911	19.911	Struts CR400 27.500" (Inside)
3	17.911	20.840	STUDS M6 x 10mm (Inside)
4	31.777	19.911	STUDS M6 x 10mm (Inside)
5	53.911	20.840	STUDS M6 x 10mm (Inside)
6	67.777	19.911	STUDS M6 x 10mm (Inside)
7	34.982	7.536	STUDS M6 x 10mm (Inside)
8	34.982	16.286	STUDS M6 x 10mm (Inside)

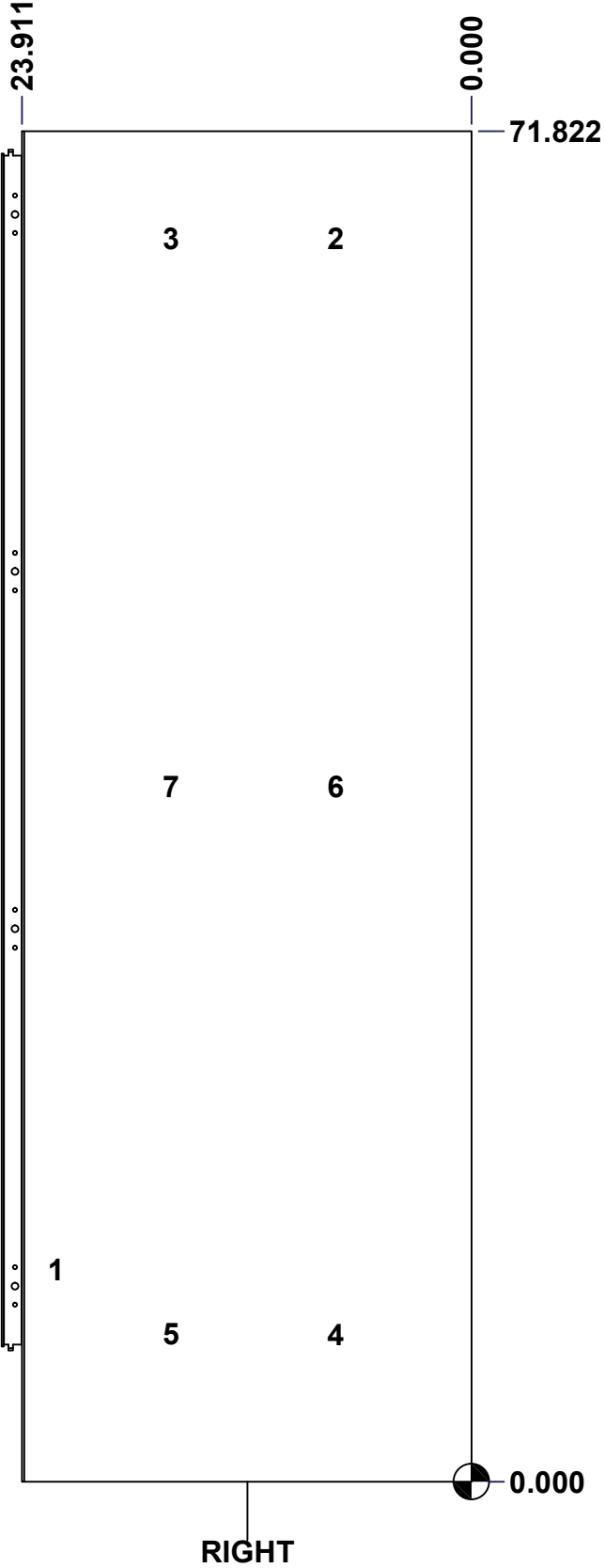


	Description 9500DD 72" x 72" x 24" Body	Status (NULL)	
	Part Number Numéro Pièce 9500DD727224B	Rev. 0	4 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	11.286	GND STUD M6 x 16mm (Inside)
2	7.536	66.107	STUDS M6 x 10mm (Inside)
3	16.286	66.107	STUDS M6 x 10mm (Inside)
4	7.536	7.857	STUDS M6 x 10mm (Inside)
5	16.286	7.857	STUDS M6 x 10mm (Inside)
6	7.536	36.982	STUDS M6 x 10mm (Inside)
7	16.286	36.982	STUDS M6 x 10mm (Inside)



	Description 9500DD 72" x 72" x 24" Body		Status (NULL)	
	Part Number Numéro Pièce 9500DD727224B		Rev. 0	5 15

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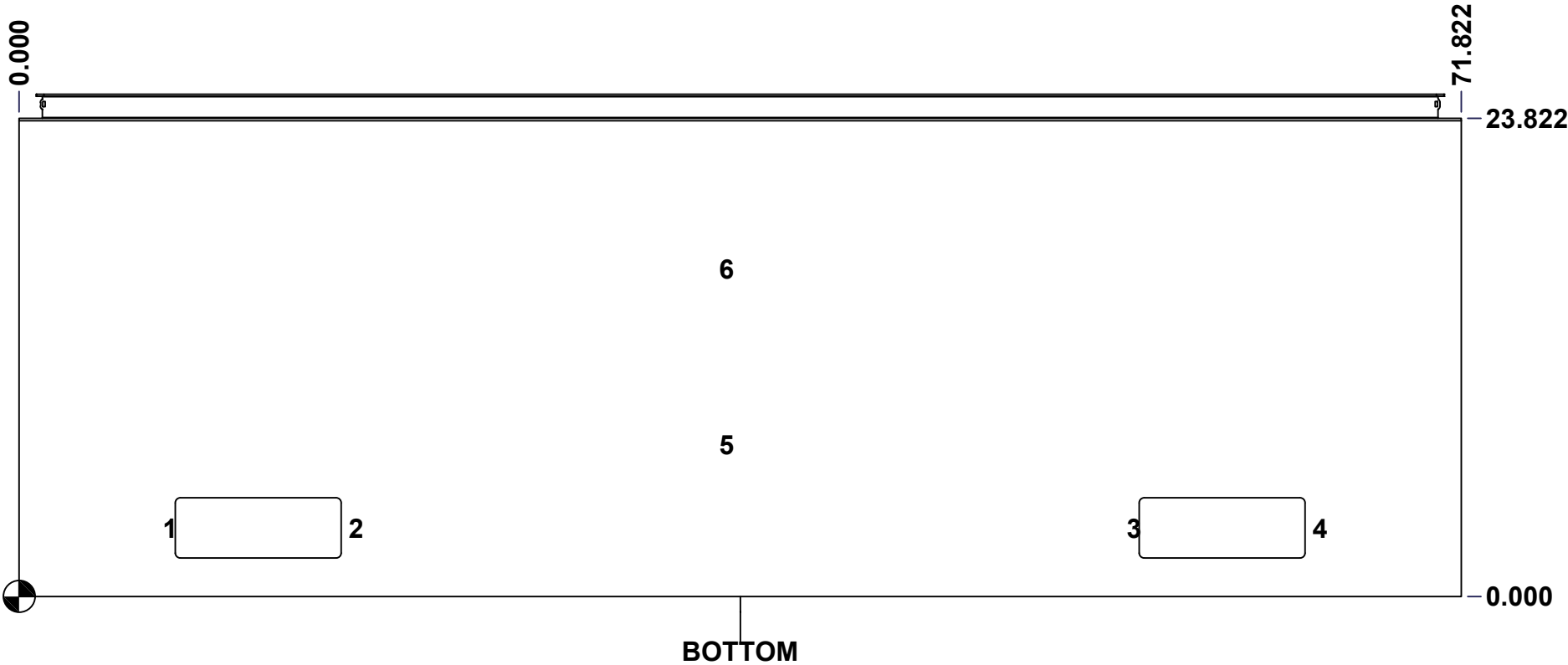
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	34.982	7.536	STUDS M6 x 10mm (Inside)
6	34.982	16.286	STUDS M6 x 10mm (Inside)

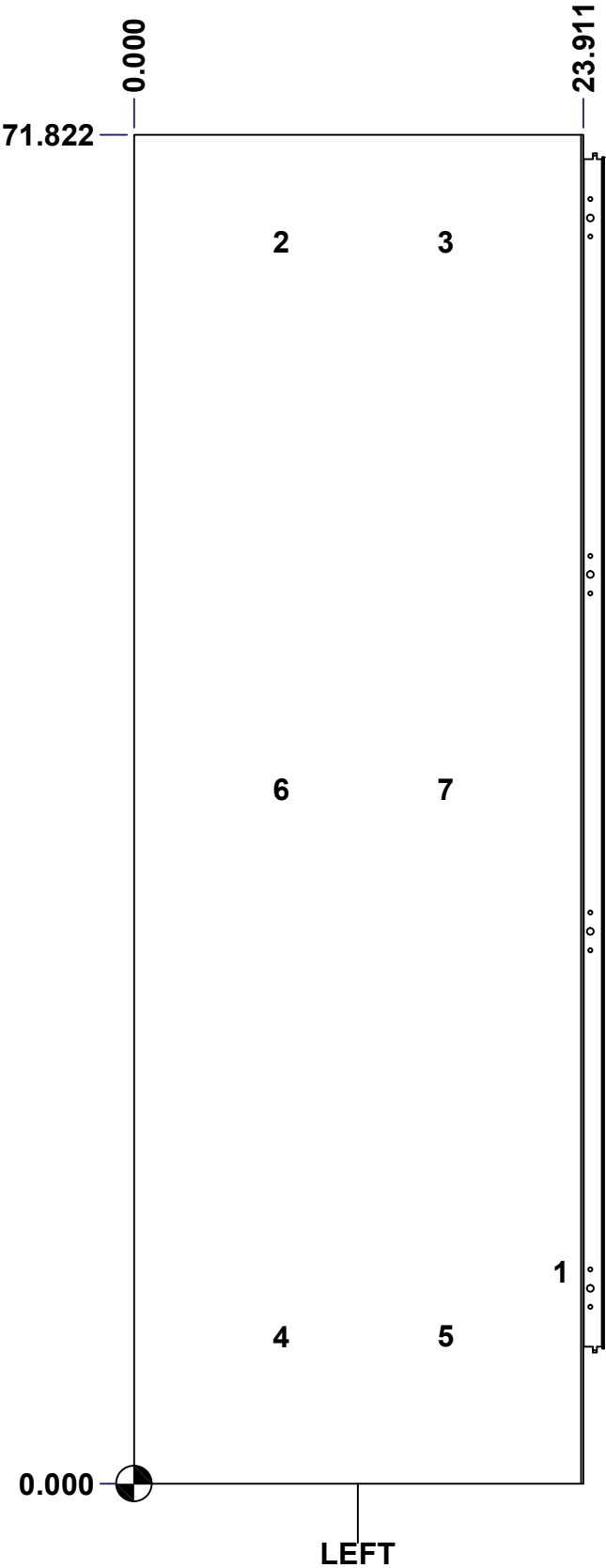


	Description	Status	
	9500DD 72" x 72" x 24" Body	(NULL)	
	Part Number	Rev.	6 / 15
	Numéro Pièce 9500DD727224B	0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	11.286	GND STUD M6 x 16mm (Inside)
2	7.536	66.107	STUDS M6 x 10mm (Inside)
3	16.286	66.107	STUDS M6 x 10mm (Inside)
4	7.536	7.857	STUDS M6 x 10mm (Inside)
5	16.286	7.857	STUDS M6 x 10mm (Inside)
6	7.536	36.982	STUDS M6 x 10mm (Inside)
7	16.286	36.982	STUDS M6 x 10mm (Inside)



	Description 9500DD 72" x 72" x 24" Body	Status (NULL)	
	Part Number Numéro Pièce 9500DD727224B	Rev. 0	7 / 15

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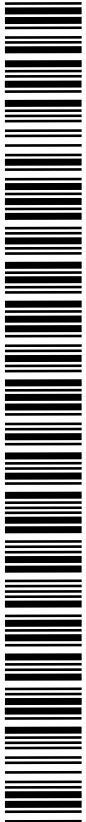
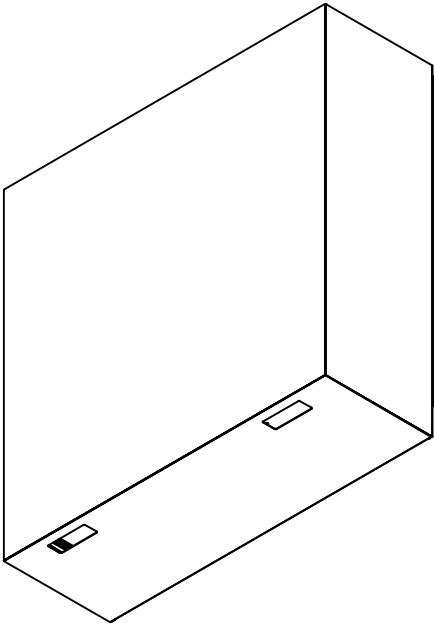
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

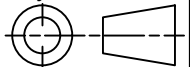


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Sep-14	
Material Matière		BoxCad: BoxCad	
		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
9500DD 72" x 72" x 24" Body			
Part Number Numéro Pièce		Rev.	8
9500DD727224B		0	15

20	STK-Q-16030	0	Stud M6 x 10mm Steel
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-52200-24	2	Sasco Strut S5 (21.500" Long)
7	STK-Q-52250-24	2	Sasco Strut S5 (23.500" Long)
1	9500DD727224BT-P	0	9500DD 72" x 24" Bottom Part
1	9500DD727224T-P	0	9500DD 72" x 24" Top Part
1	9500DD727224RS-P	0	9500DD 72" x 72" Right Part
1	9500DD727224LS-P	0	9500DD 72" x 72" Left Part
1	9500DD727224B-P	0	9500DD 72" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
Qty	Part Number	Rev	Description
Parts List			

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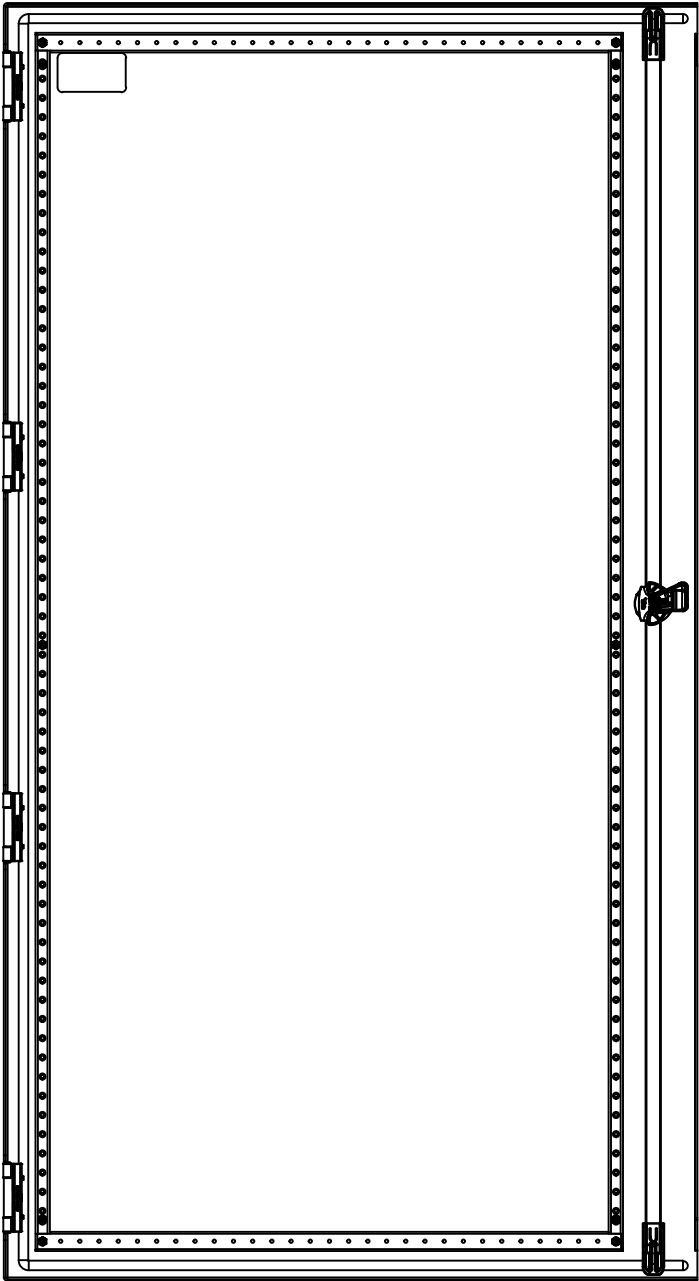
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



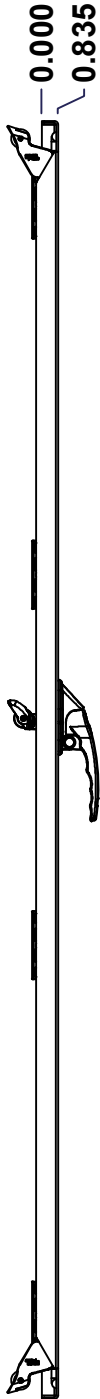
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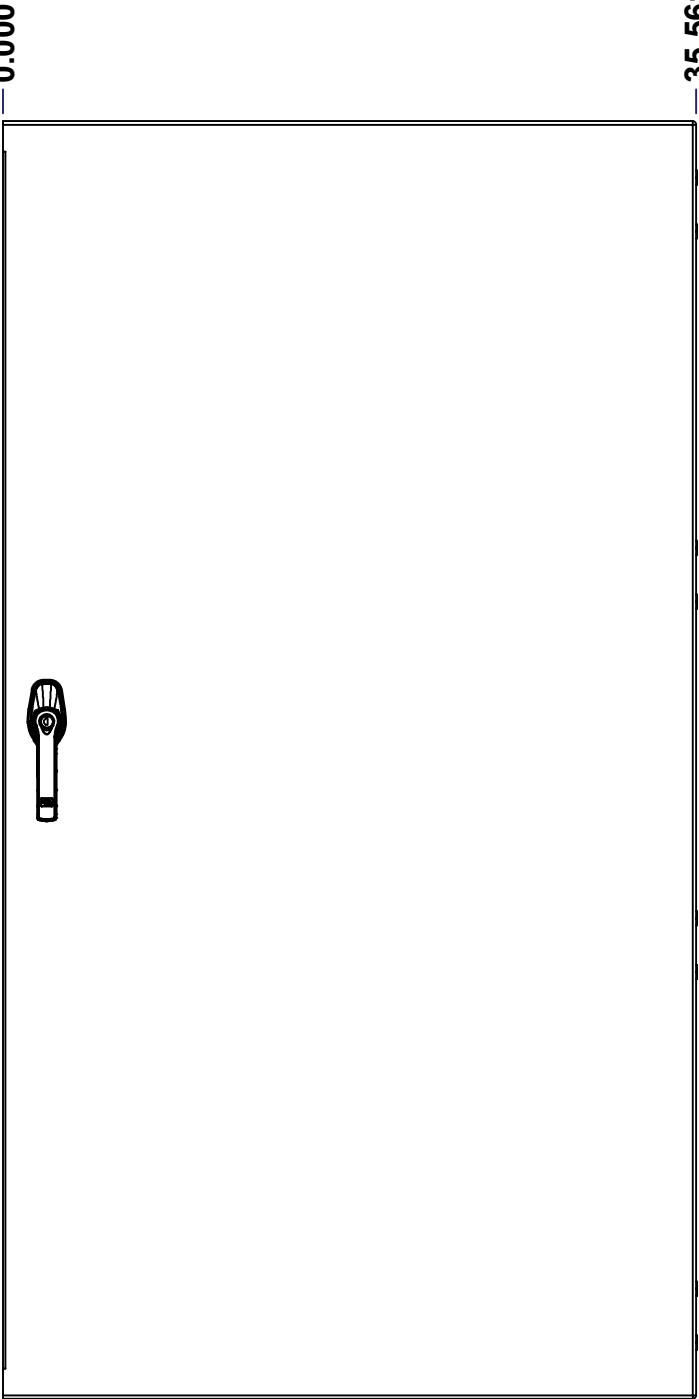
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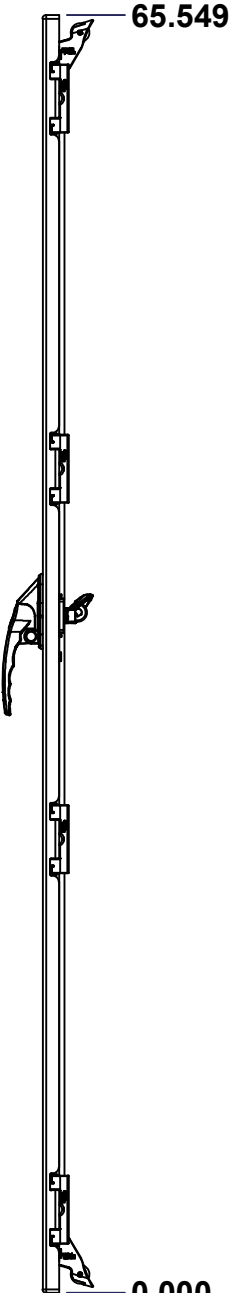
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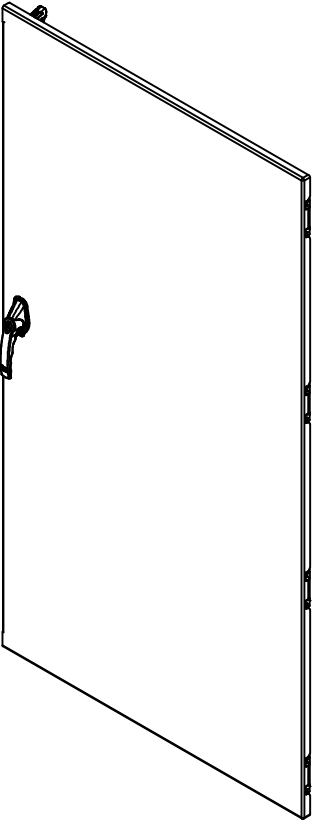
LEFT



FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DD 72" x 72" Lock Door	
Detail Rev.	
Part Number Numéro Pièce 9500DD727224LD	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

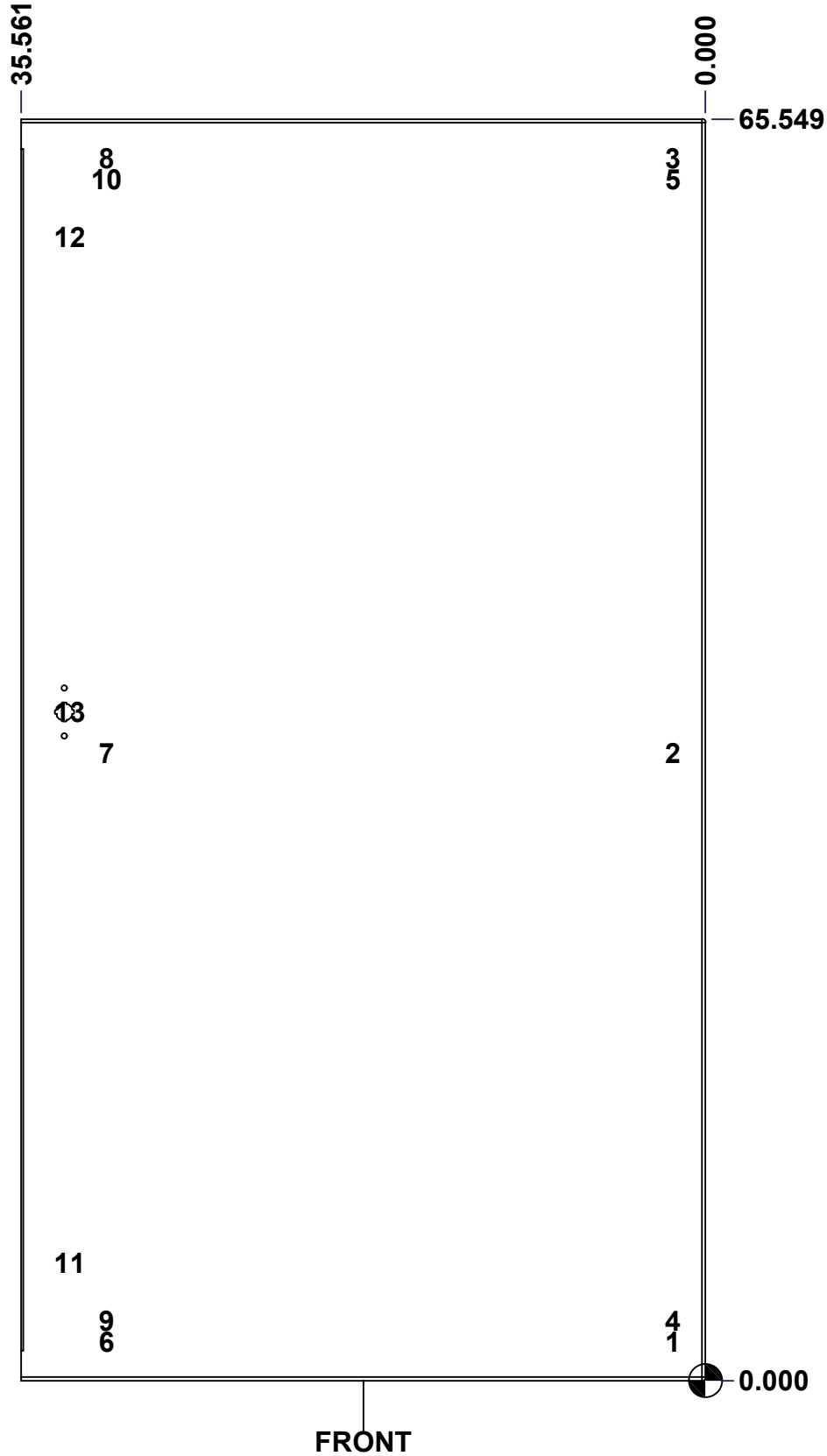
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	32.628	STUD M6 x 18mm (Inside)
3	1.983	63.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	62.409	STUD M6 x 18mm (Inside)
6	31.390	2.028	STUD M6 x 18mm (Inside)
7	31.390	32.628	STUD M6 x 18mm (Inside)
8	31.390	63.521	STUD M6 x 18mm (Inside)
9	31.390	3.139	STUD M6 x 18mm (Inside)
10	31.390	62.409	STUD M6 x 18mm (Inside)
11	33.311	6.118	LARGE CBAR GUIDE (Inside)
12	33.311	59.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	33.311	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



	Description	Status	
	9500DD 72" x 72" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	10
	9500DD727224LD	0	15

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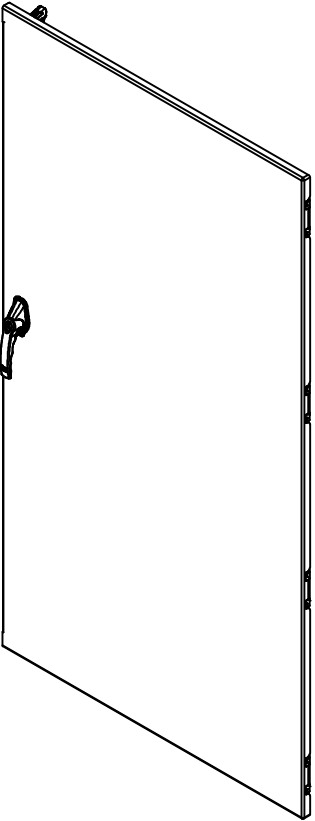
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

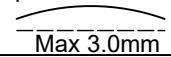


1	STK-Q-47562	0	9500 Lower Closing Bar 72" (cam)
1	STK-Q-47552	0	9500 Upper Closing Bar 72" (cam)
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10850	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DD727224LDG	0	9500DD 72" x 72" Lock Door Gasket
1	9500DD727224LD-P	0	9500DD 72" x 72" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

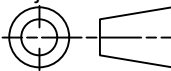


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Flatness
Aplatissement


Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 16-Sep-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

9500DD 72" x 72" Lock Door

Detail Rev.

Part Number
Numéro Pièce

9500DD727224LD

Rev. 0

11 / 15

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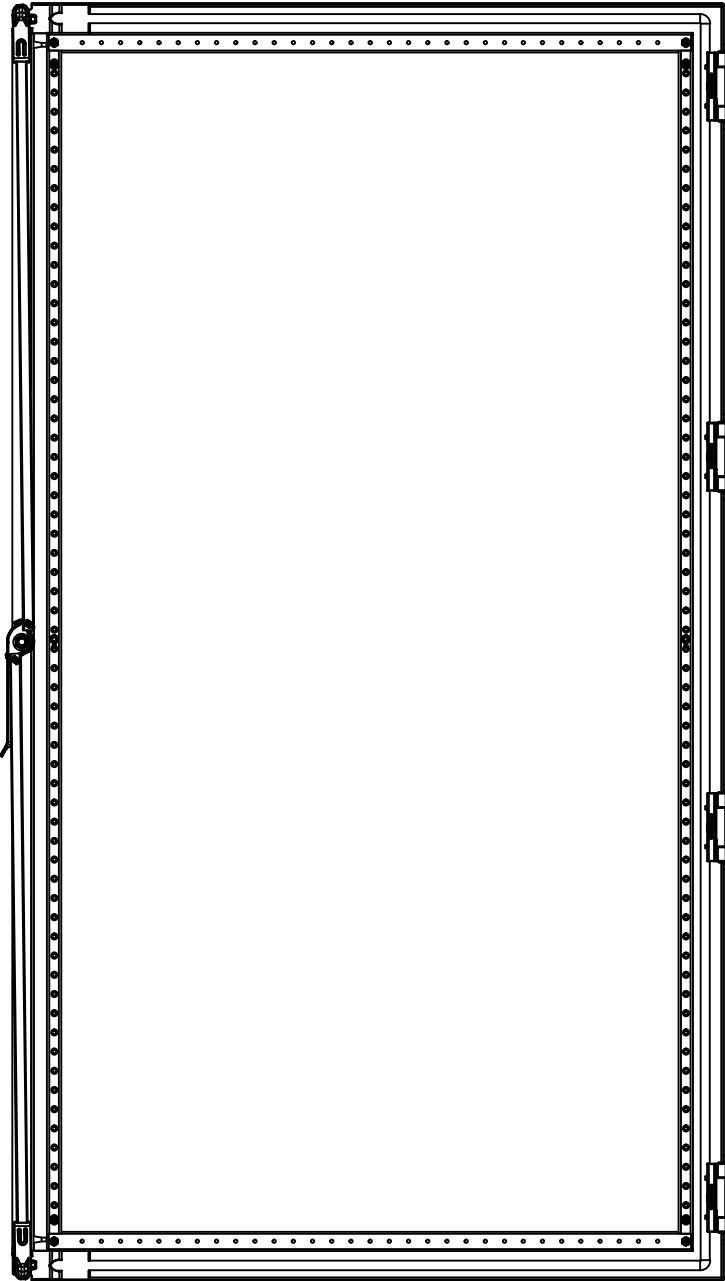
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Tolérance ±1/32" sauf spécification contraire

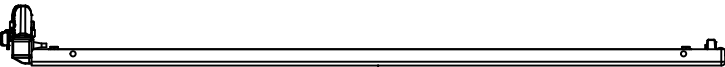
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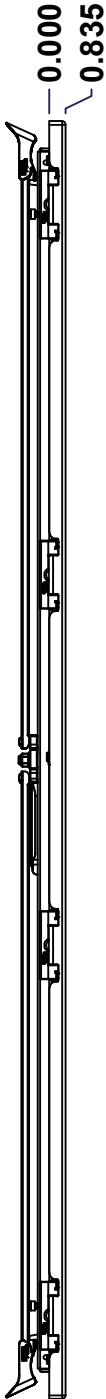
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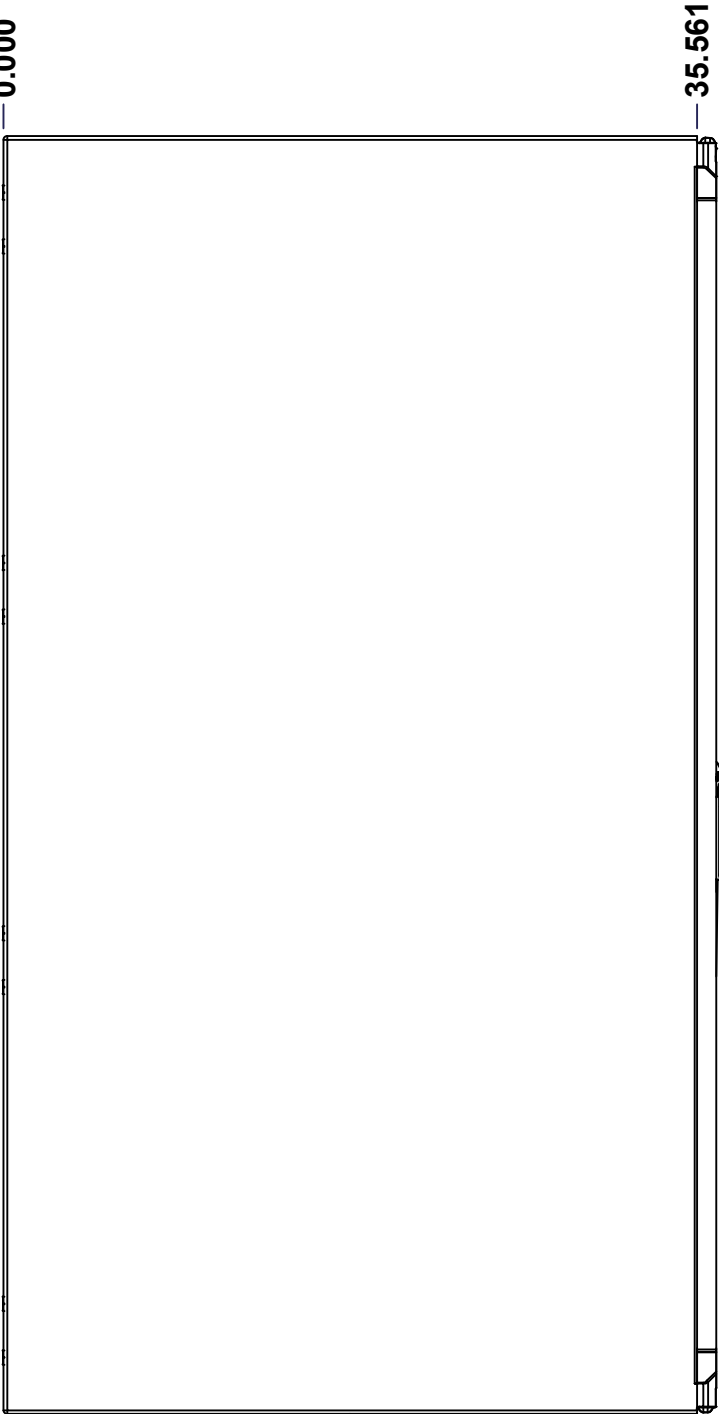
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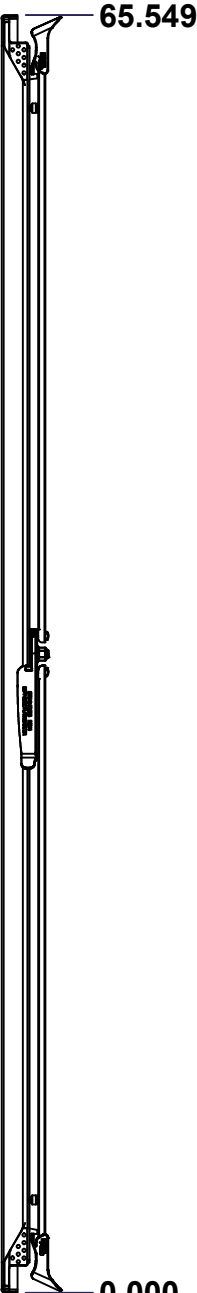
BOTTOM



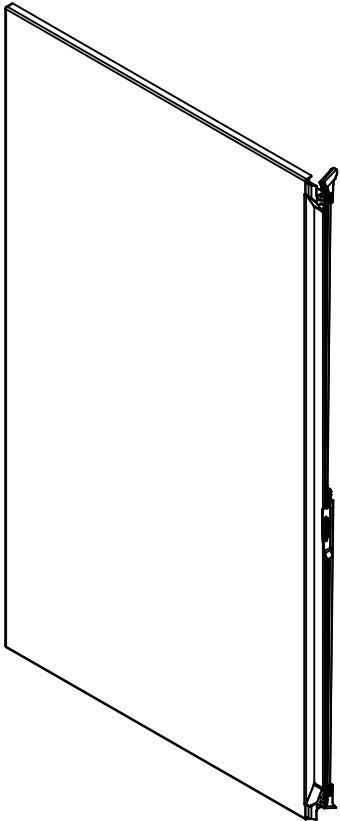
LEFT



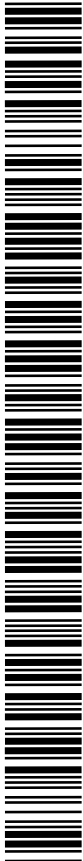
FRONT



RIGHT



Isometric View

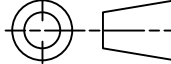


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 16-Sep-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
9500DD 72" x 72" Flange Door

Detail Rev.

Part Number
Numéro Pièce

9500DD727224FD

Rev.
0

12
15

SEE BILL OF MATERIAL ON LAST PAGE

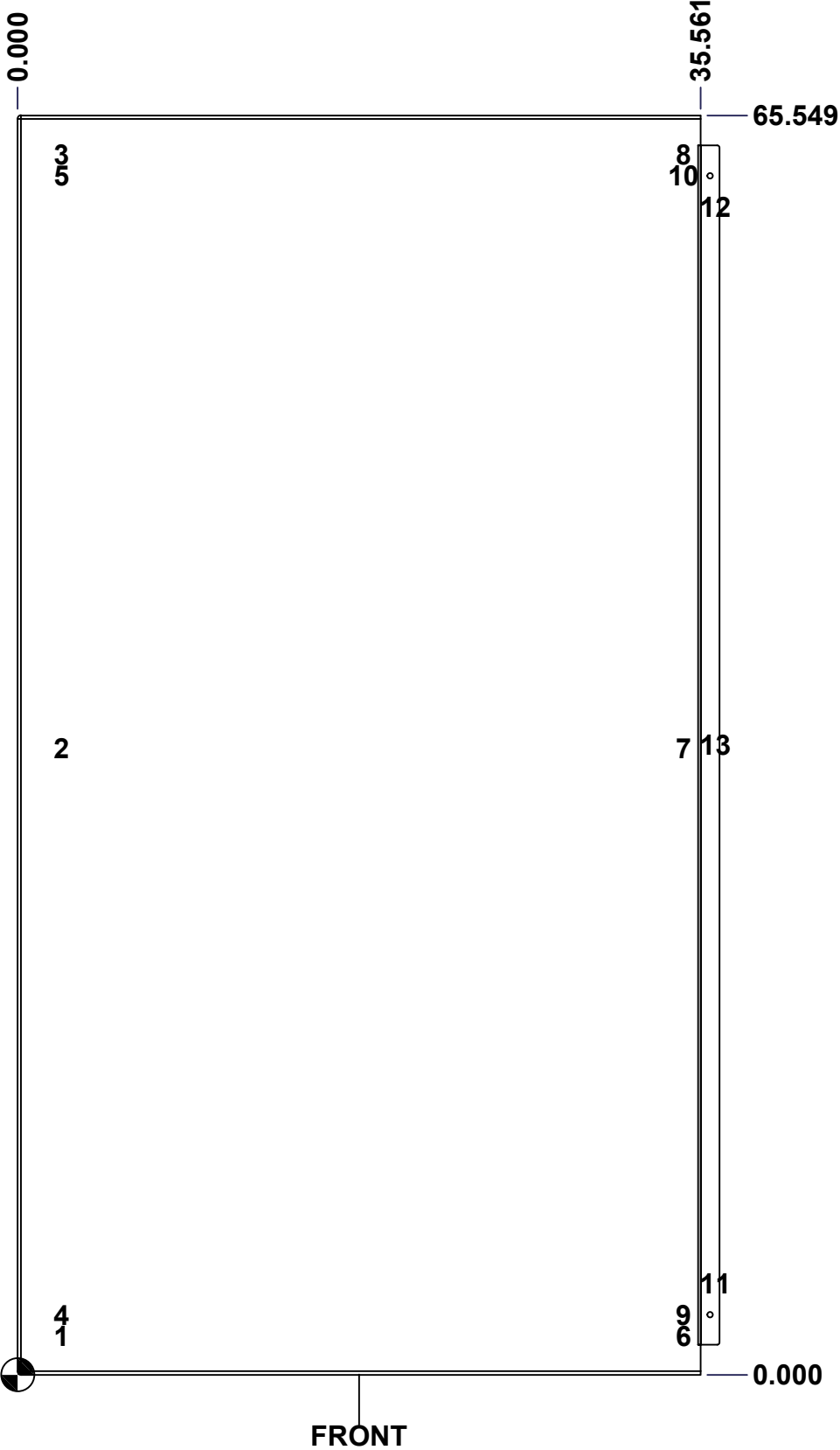
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	62.409	STUD M6 x 18mm (Inside)
6	34.407	2.028	STUD M6 x 18mm (Inside)
7	34.407	32.628	STUD M6 x 18mm (Inside)
8	34.407	63.521	STUD M6 x 18mm (Inside)
9	34.407	3.139	STUD M6 x 18mm (Inside)
10	34.407	62.409	STUD M6 x 18mm (Inside)
11	36.061	4.774	SMALL CBAR GUIDE (Inside)
12	36.061	60.774	SMALL CBAR GUIDE (Inside)
13	36.061	32.774	STUD M10 x 25mm (Inside)



	Description		Status	
	9500DD 72" x 72" Flange Door		(NULL)	
	Part Number Numéro Pièce 9500DD727224FD		Rev. 0	13 15

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

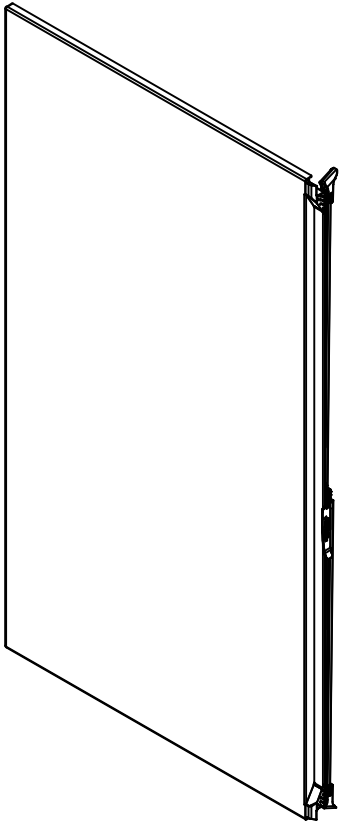
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No.

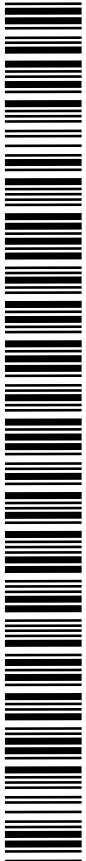
Revisions

Date

By/Par



Isometric View



1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	1	5500 DD Lower Flange Door Gasket
1	STK-G-03300	2	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45660-72	2	9500 DD - Flange Door Closing Bar
1	STK-Q-07440	0	M10 Nylon Insert Flanged Lock Nut
1	STK-Q-50568	1	Flange Door Handle Spacer
1	STK-A-50556	4	Left Side Flange Door Handle Assembly
1	STK-K-20850	4	9500 - Flange Door Stiffener Assembly
1	STK-Q-15005	0	Stud M10 x 25mm
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500DD727224FDG	0	9500DD 72" x 72" Flange Door Gasket
1	9500DD727224FD-P	0	9500DD 72" x 72" Flange Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

QTY	Part Number	Rev	Description
Parts List			



Tél: (450) 979-4373
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Customer Client

Drawn By
Dessiné Par BoxCad: BoxCad

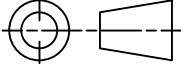
Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur Asa-61 Grey

Description
9500DD 72" x 72" Flange Door

Part Number
Numéro Pièce
9500DD727224FD

Flatness
Aplatissement
Max 3.0mm

Projection


Date

Date 16-Sep-14

Finish
Fini Smooth

Detail Rev.

Rev. 0

14
15

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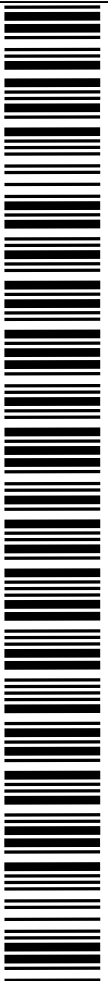
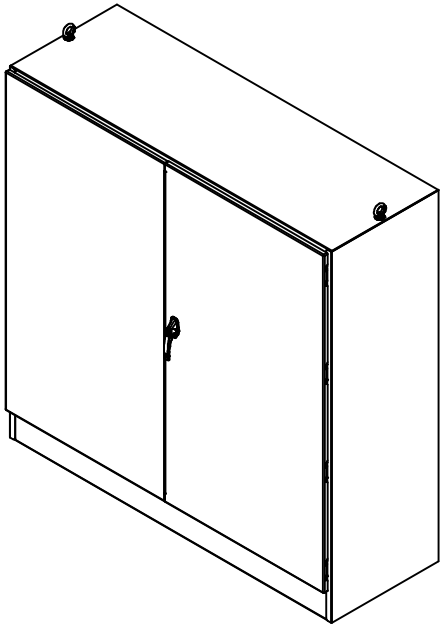
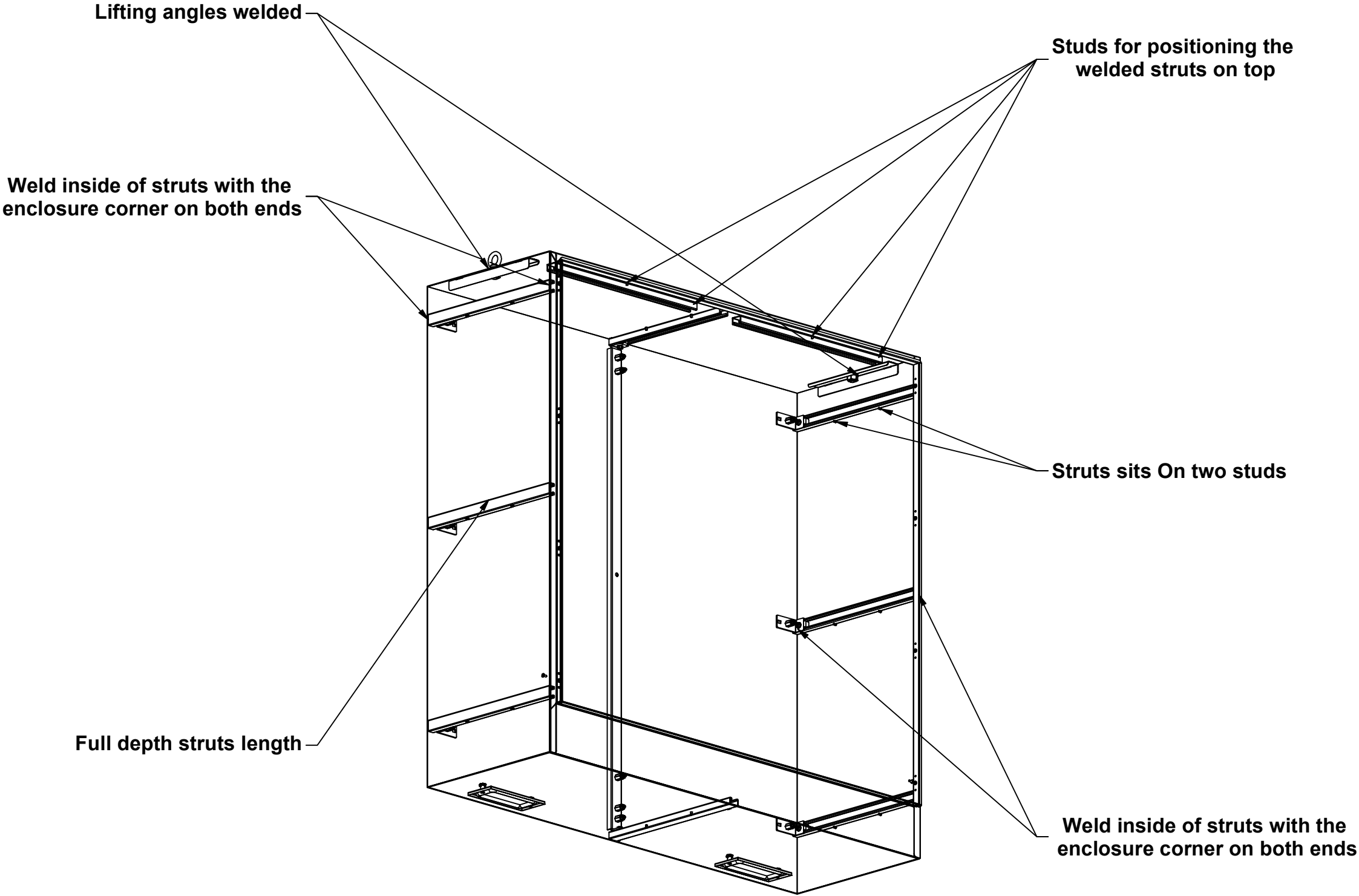
Tolerance $\pm 1/32$ " unless otherwise specified
All knockouts are actual size / Les disques défonçables sont grandeur réel
All dimensions are before paint / Toutes les dimensions sont avant peinture

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD727224\9500DD727224.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

No.	Revisions	Date	By/Par

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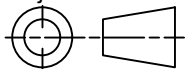


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 11-Aug-05	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DD 72" x 72" x 24" Assembly		Detail Rev.	
Part Number Numéro Pièce 9500DD Welding Details		Rev. 0	15 15