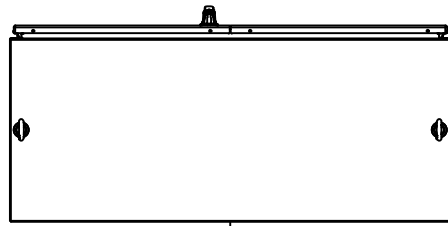
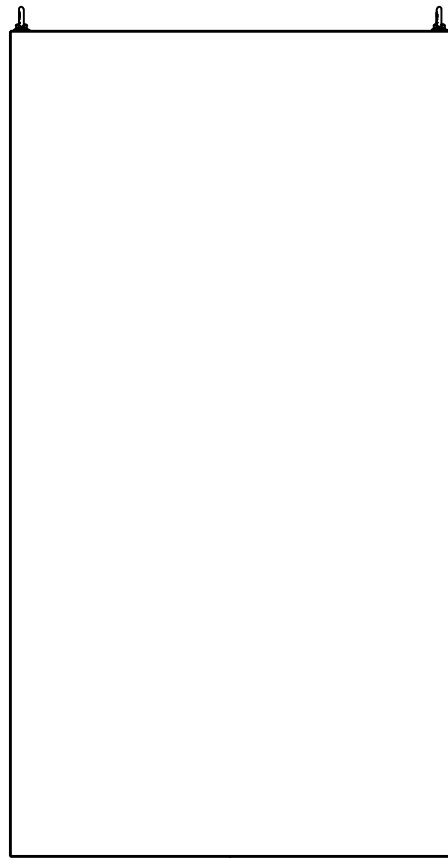


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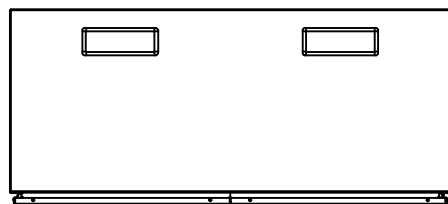
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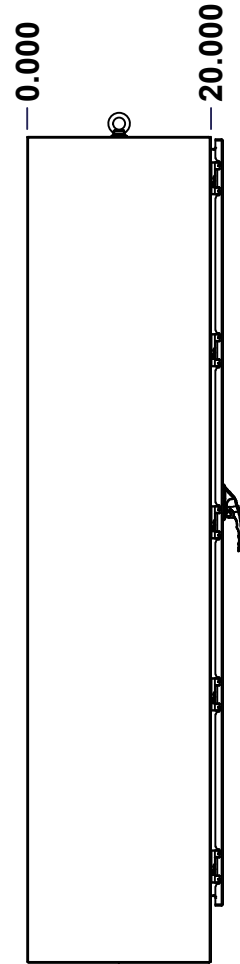
TOP



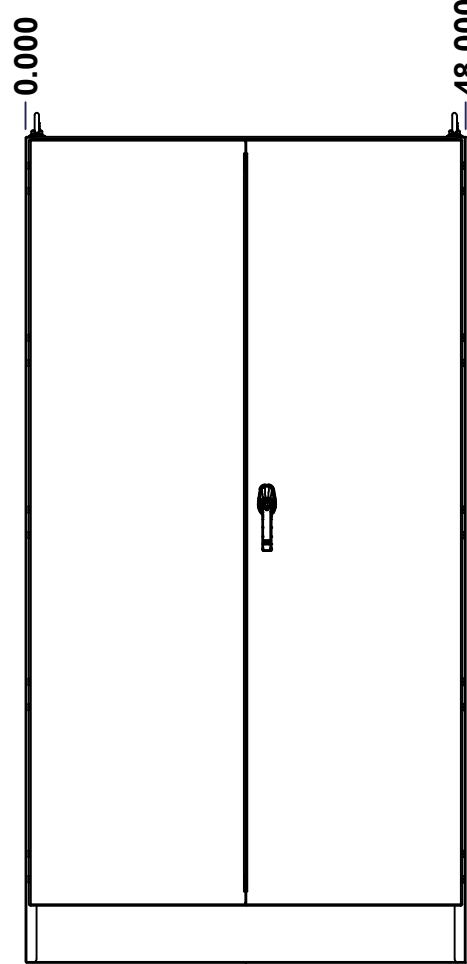
BACK



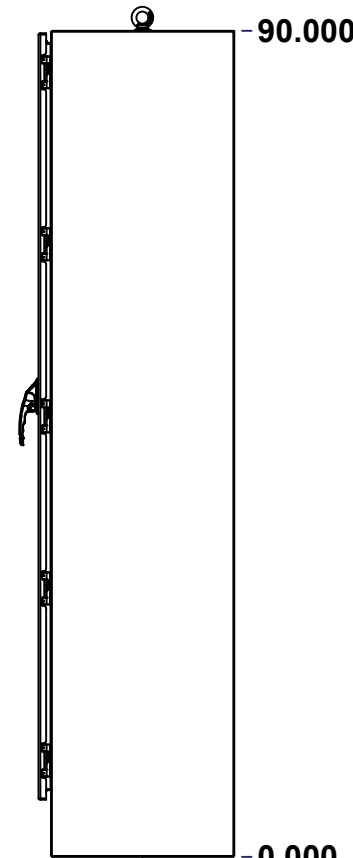
BOTTOM



LEFT

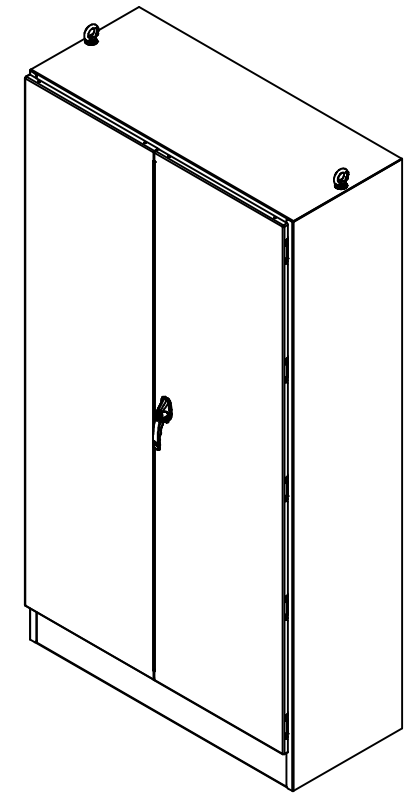


FRONT




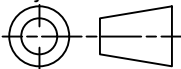
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 48" x 20" Assembly		Detail Rev.
Part Number Numéro Pièce	9500DD904820	Rev. 1 0

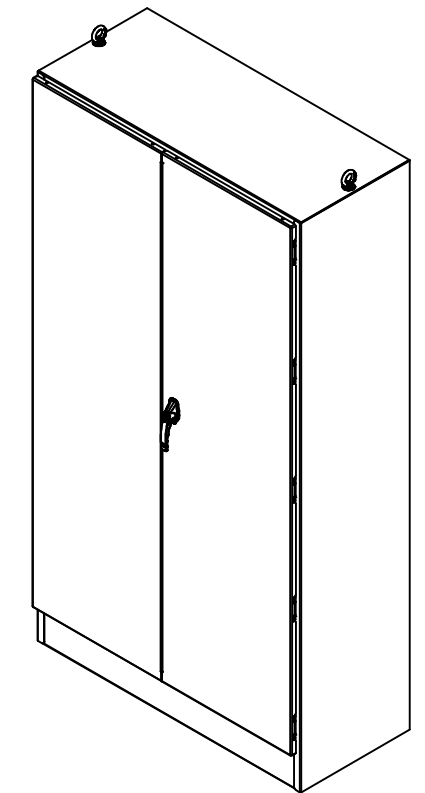
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Struts installed (Included)
7	C/W Eyebolts sold separately (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

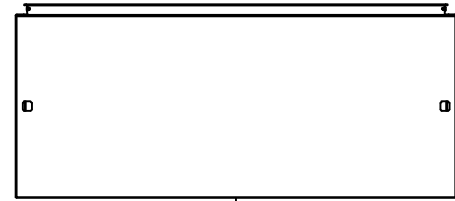
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9500DD904820FD	0	9500DD 90" x 48" Flange Door
1	9500DD904820LD	0	9500DD 90" x 48" Lock Door
1	9500DD904820B	0	9500DD 90" x 48" x 20" Body
2	9500DD904820GP	0	9500DD Gland Plate
10	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

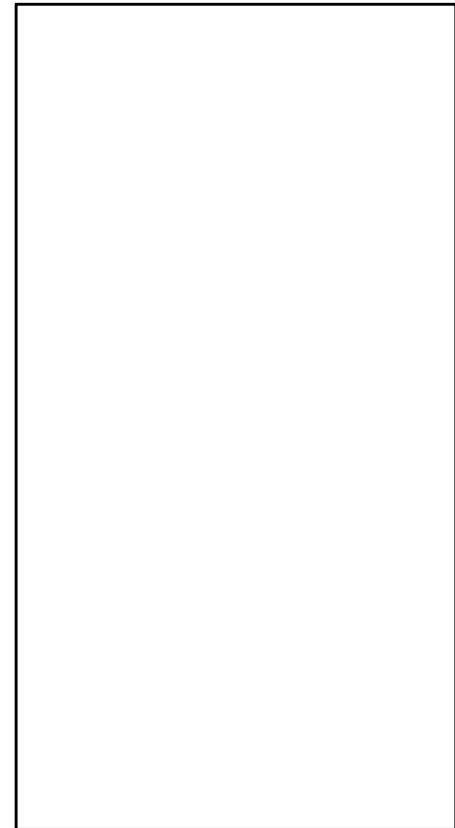
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DD 90" x 48" x 20" Assembly	Detail Rev.
Part Number Numéro Pièce	<b>9500DD904820</b>	Rev. <b>0</b>
		2 / 15

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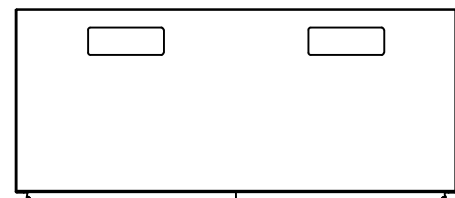
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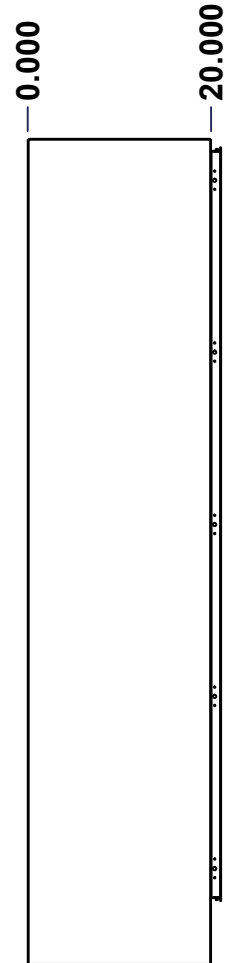
TOP



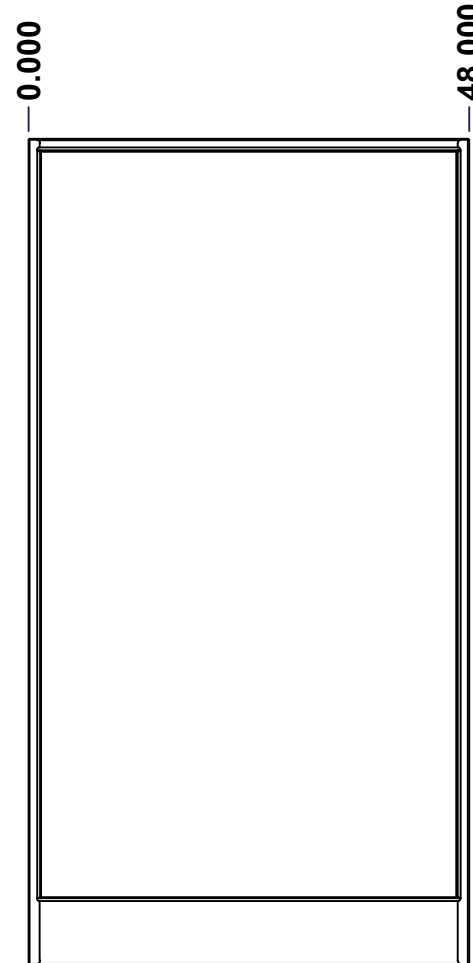
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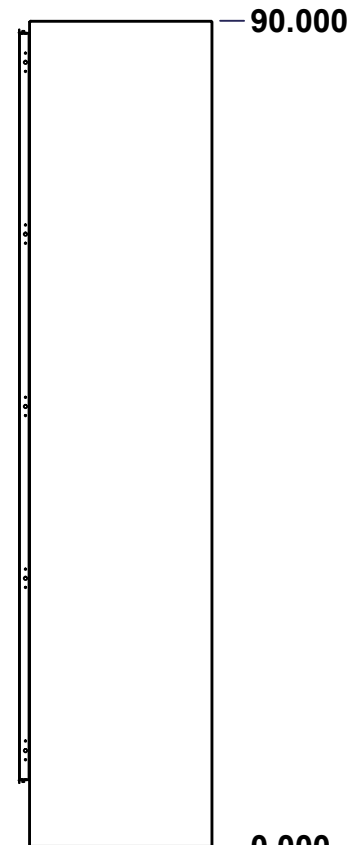
BOTTOM



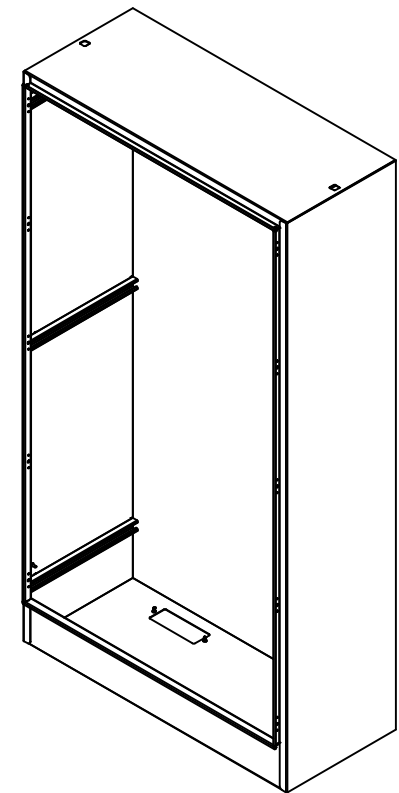
LEFT



FRONT




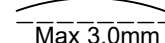

RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DD 90" x 48" x 20" Body		
Part Number Numéro Pièce	Rev.	3
<b>9500DD904820B</b>	<b>0</b>	15

SEE BILL OF MATERIAL ON LAST PAGE

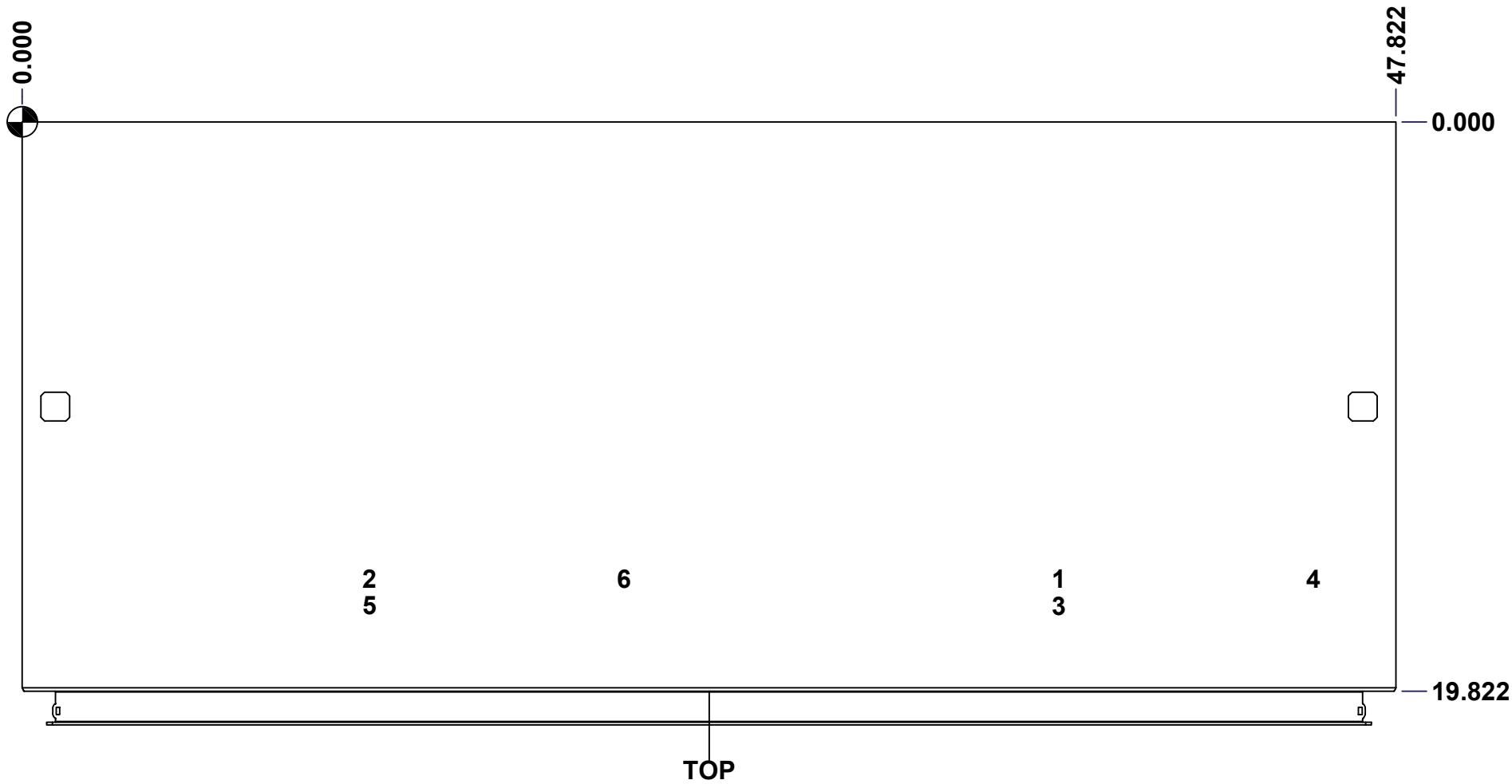
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	35.911	15.911	Struts CR400 17.500" (Inside)
2	11.911	15.911	Struts CR400 17.500" (Inside)
3	35.911	16.840	STUDS M6 x 10mm (Inside)
4	44.777	15.911	STUDS M6 x 10mm (Inside)
5	11.911	16.840	STUDS M6 x 10mm (Inside)
6	20.777	15.911	STUDS M6 x 10mm (Inside)



	Description 9500DD 90" x 48" x 20" Body	Status (NULL)
	Part Number Numéro Pièce <b>9500DD904820B</b>	Rev. 4 <b>0</b>

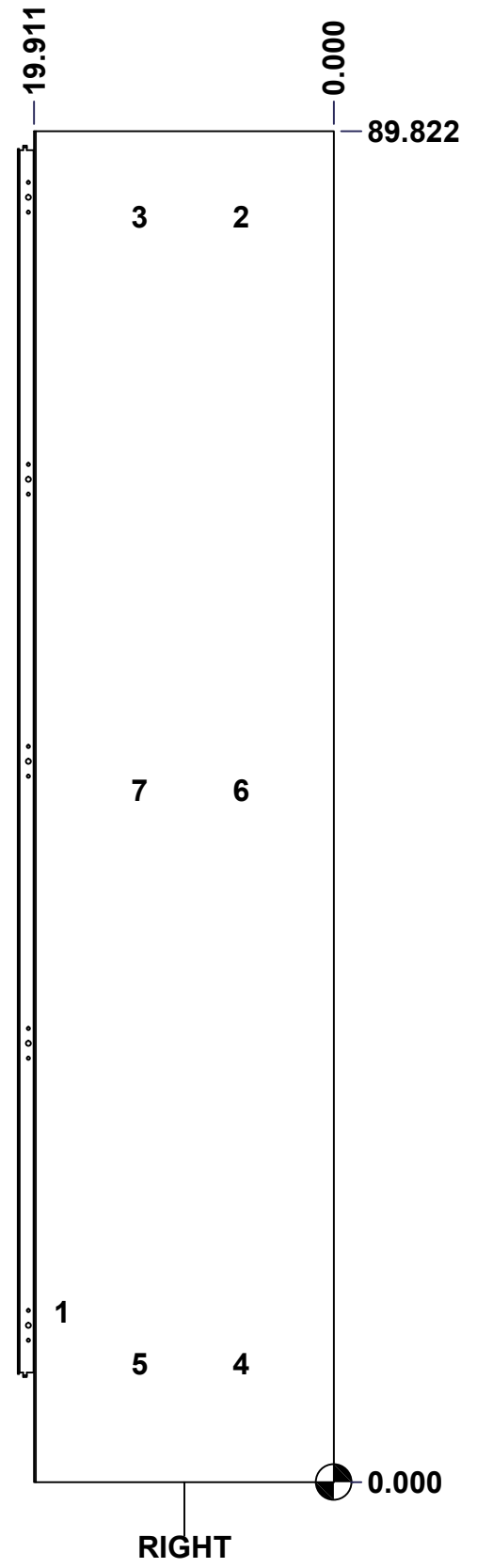
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.536	84.107	STUDS M6 x 10mm (Inside)
3	13.286	84.107	STUDS M6 x 10mm (Inside)
4	6.536	7.857	STUDS M6 x 10mm (Inside)
5	13.286	7.857	STUDS M6 x 10mm (Inside)
6	6.536	45.982	STUDS M6 x 10mm (Inside)
7	13.286	45.982	STUDS M6 x 10mm (Inside)



	Description 9500DD 90" x 48" x 20" Body	Status (NULL)
	Part Number Numéro Pièce <b>9500DD904820B</b>	Rev. 5 <b>0</b>

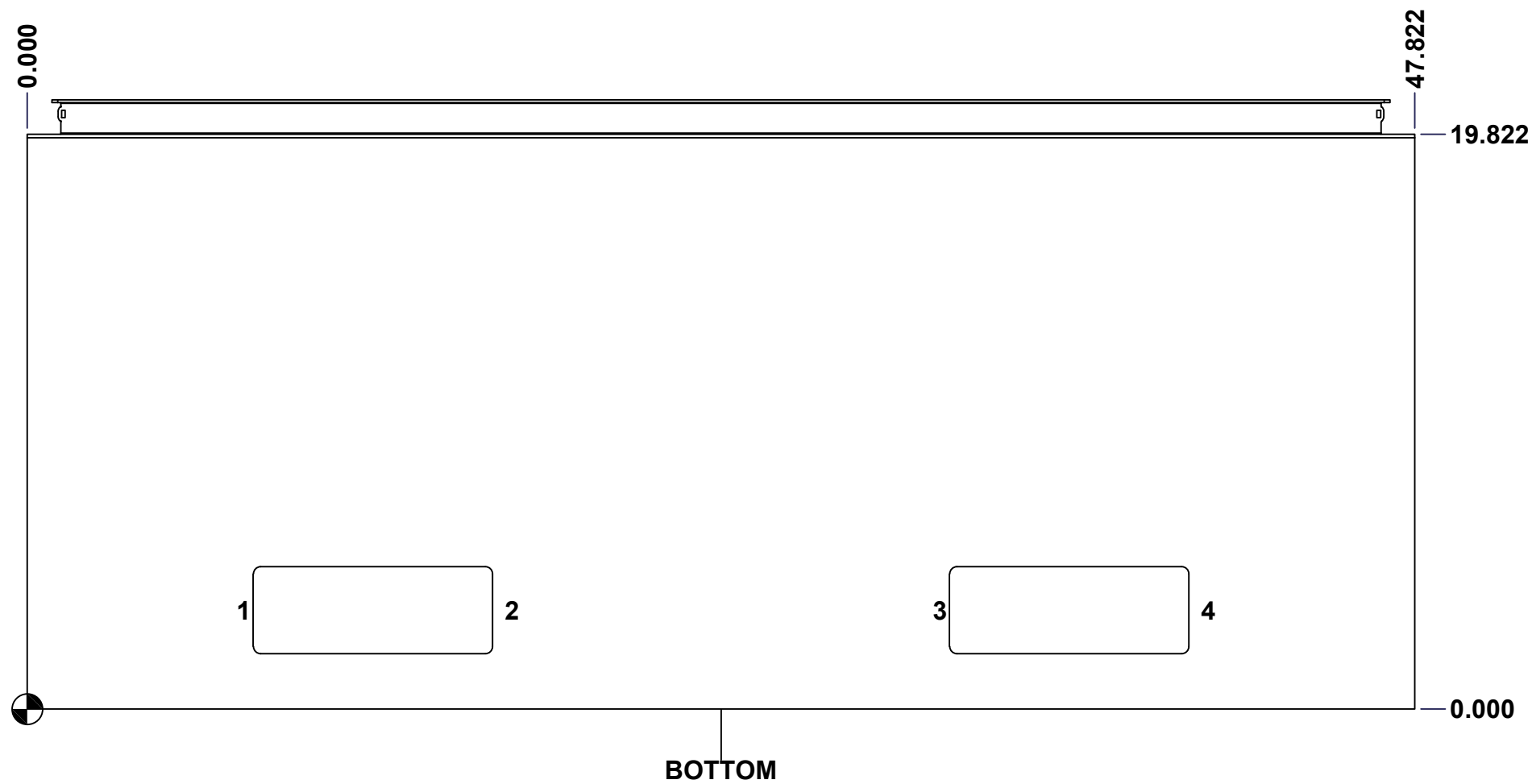
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status
	9500DD 90" x 48" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500DD904820B</b>	<b>0</b>
		6
		15

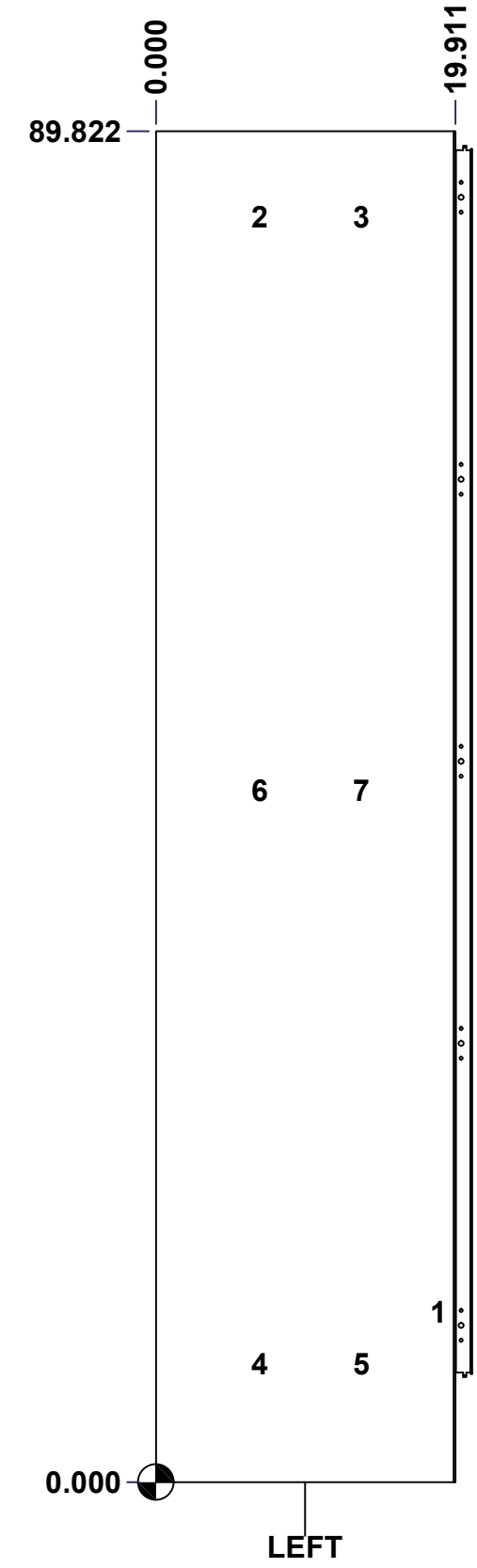
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.411	11.286	GND STUD M6 x 16mm (Inside)
2	6.536	84.107	STUDS M6 x 10mm (Inside)
3	13.286	84.107	STUDS M6 x 10mm (Inside)
4	6.536	7.857	STUDS M6 x 10mm (Inside)
5	13.286	7.857	STUDS M6 x 10mm (Inside)
6	6.536	45.982	STUDS M6 x 10mm (Inside)
7	13.286	45.982	STUDS M6 x 10mm (Inside)

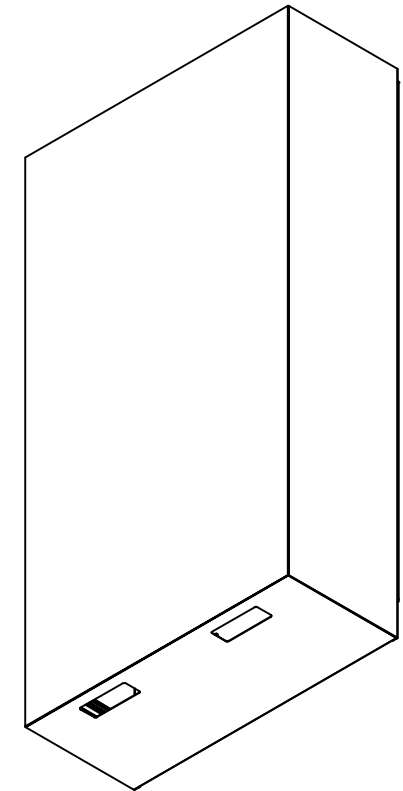


	Description 9500DD 90" x 48" x 20" Body	Status (NULL)
	Part Number Numéro Pièce <b>9500DD904820B</b>	Rev. 7 <b>0</b>

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No.	Revisions	Date	By/Par


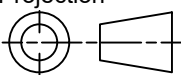


Isometric View



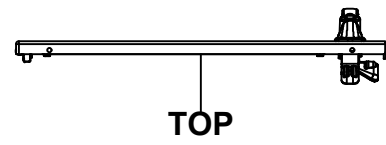
16	STK-Q-16030	0	Stud M6 x 10mm Steel
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-52250-20	2	Sasco Strut S5 (19.500" Long)
1	9500DD904820BT-P	0	9500DD 48" x 20" Bottom Part
1	9500DD904820T-P	0	9500DD 48" x 20" Top Part
1	9500DD904820RS-P	0	9500DD 90" x 48" Right Part
1	9500DD904820LS-P	0	9500DD 90" x 48" Left Part
1	9500DD904820B-P	0	9500DD 90" x 48" Back Part
2	CR400MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

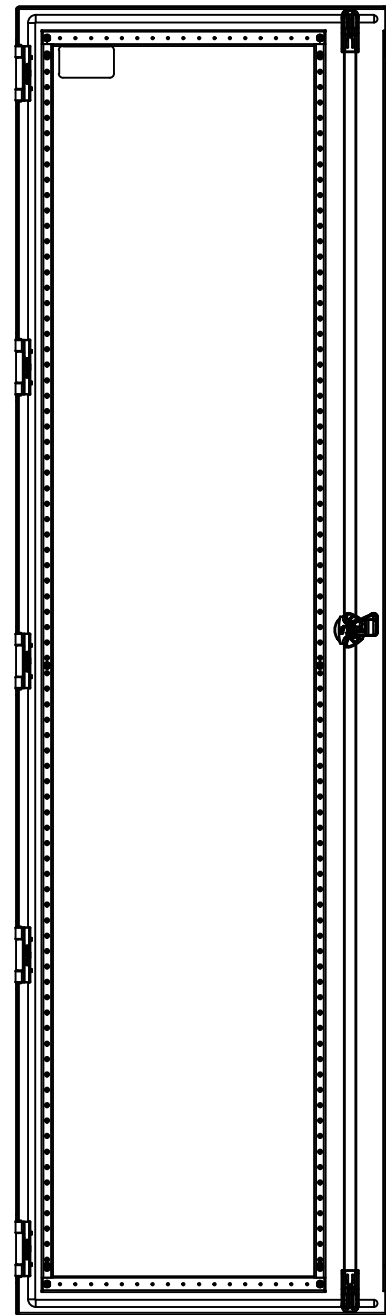
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
9500DD 90" x 48" x 20" Body		
Part Number Numéro Pièce	Rev.	8
<b>9500DD904820B</b>	<b>0</b>	15

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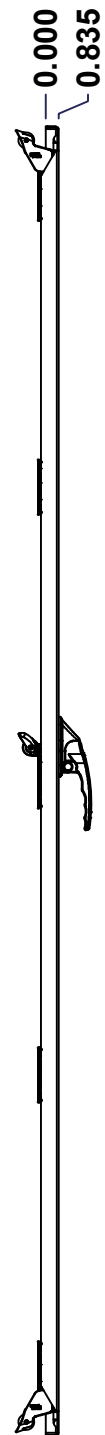
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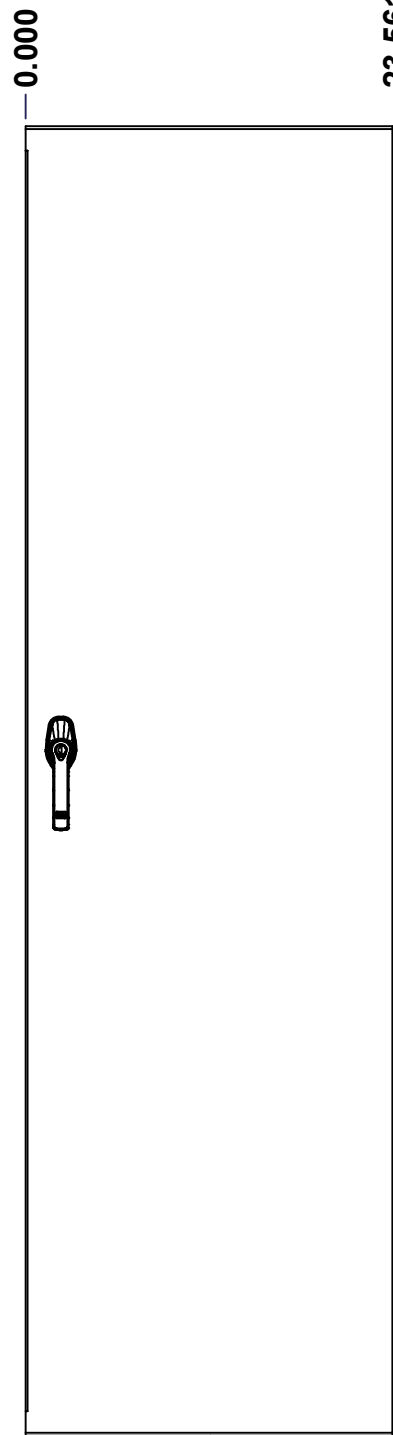
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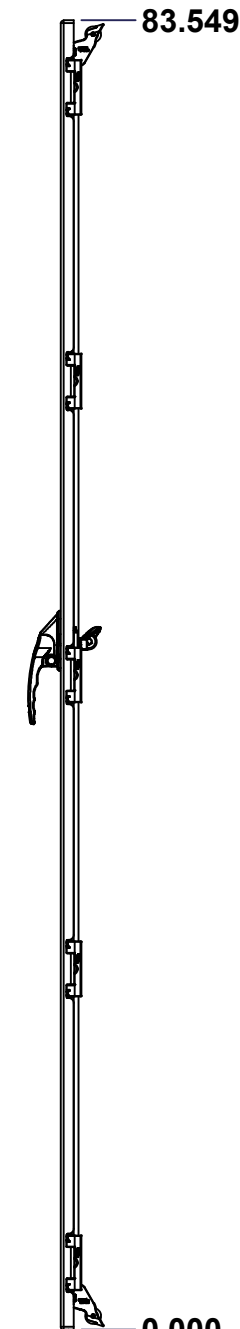
BOTTOM



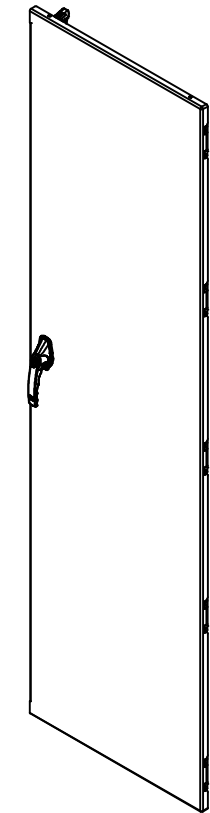
LEFT



FRONT




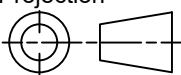
RIGHT



Isometric View



No.	Revisions	Date	By/Par

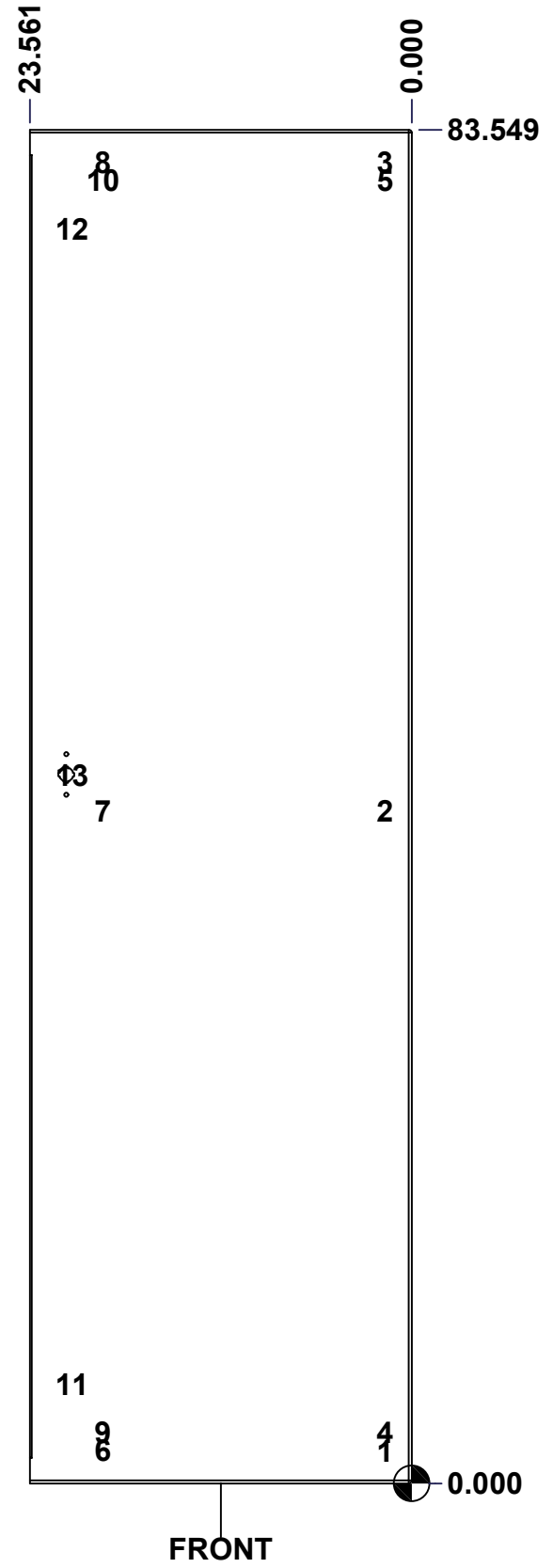
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 48" Lock Door		Detail Rev.
Part Number Numéro Pièce	9500DD904820LD	Rev. 9 0 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	41.486	STUD M6 x 18mm (Inside)
3	1.983	81.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	80.409	STUD M6 x 18mm (Inside)
6	19.390	2.028	STUD M6 x 18mm (Inside)
7	19.390	41.486	STUD M6 x 18mm (Inside)
8	19.390	81.521	STUD M6 x 18mm (Inside)
9	19.390	3.139	STUD M6 x 18mm (Inside)
10	19.390	80.409	STUD M6 x 18mm (Inside)
11	21.311	6.118	LARGE CBAR GUIDE (Inside)
12	21.311	77.430	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	21.311	43.743	HANDLE 885 ESL2A-APHK @ 0.0°

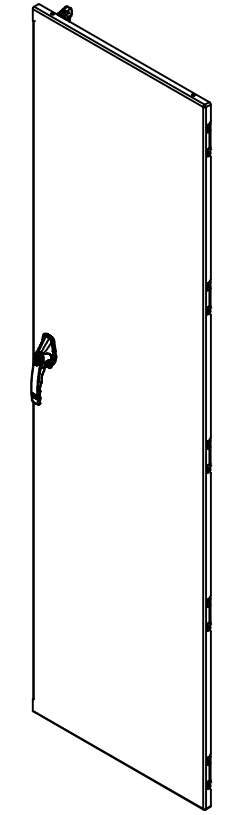


	Description	Status
	9500DD 90" x 48" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500DD904820LD</b>	<b>0</b> / 10
		15

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No.	Revisions	Date	By/Par



Isometric View



1	STK-Q-47563	0	9500 Lower Closing Bar 90"
1	STK-Q-47553	0	9500 Lower Closing Bar 90"
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10860	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DD904820LDG	0	9500DD 90" x 48" Lock Door Gasket
1	9500DD904820LD-P	0	9500DD 90" x 48" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

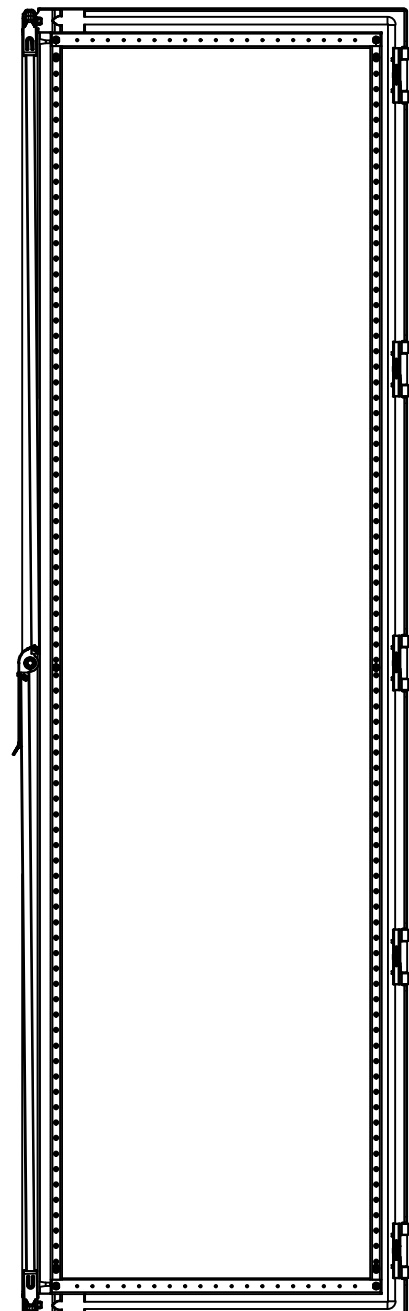
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DD 90" x 48" Lock Door	
Part Number Numéro Pièce	Rev. 0	11 / 15
<b>9500DD904820LD</b>		

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TOP

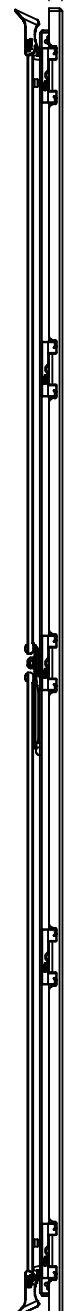


BACK



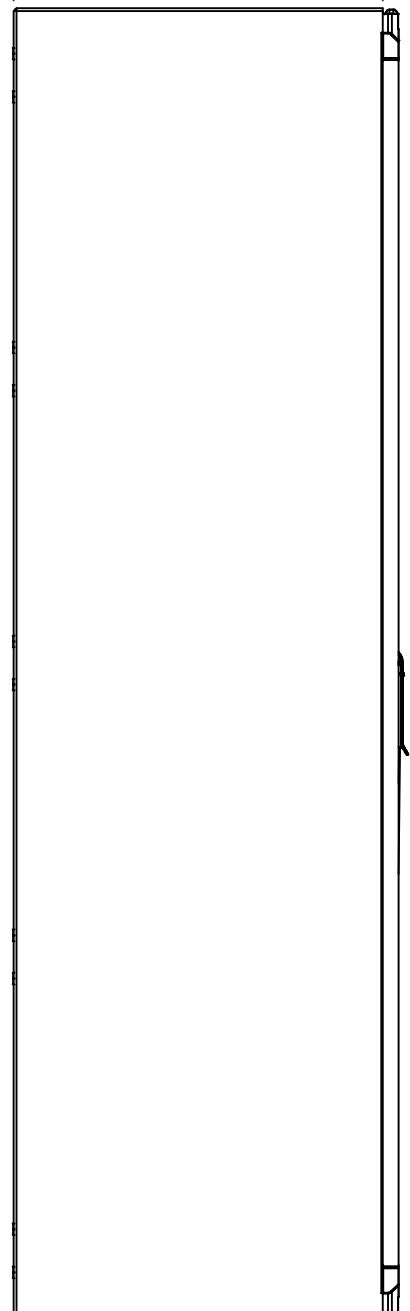
BOTTOM

0.000  
0.835



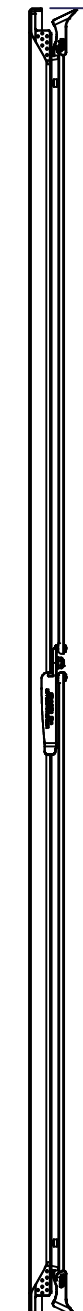
LEFT

0.000  
23.561



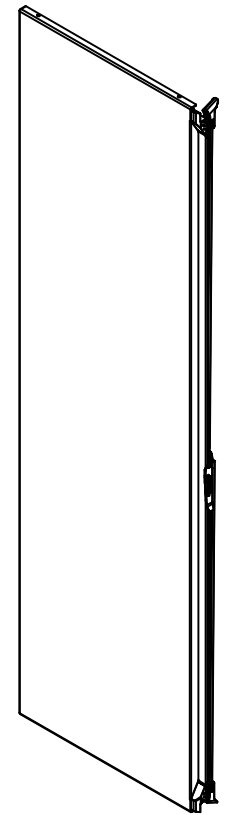
FRONT

83.549



RIGHT


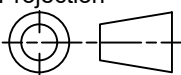
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Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 48" Flange Door		Detail Rev.
Part Number Numéro Pièce	9500DD904820FD	Rev. 12 0 15

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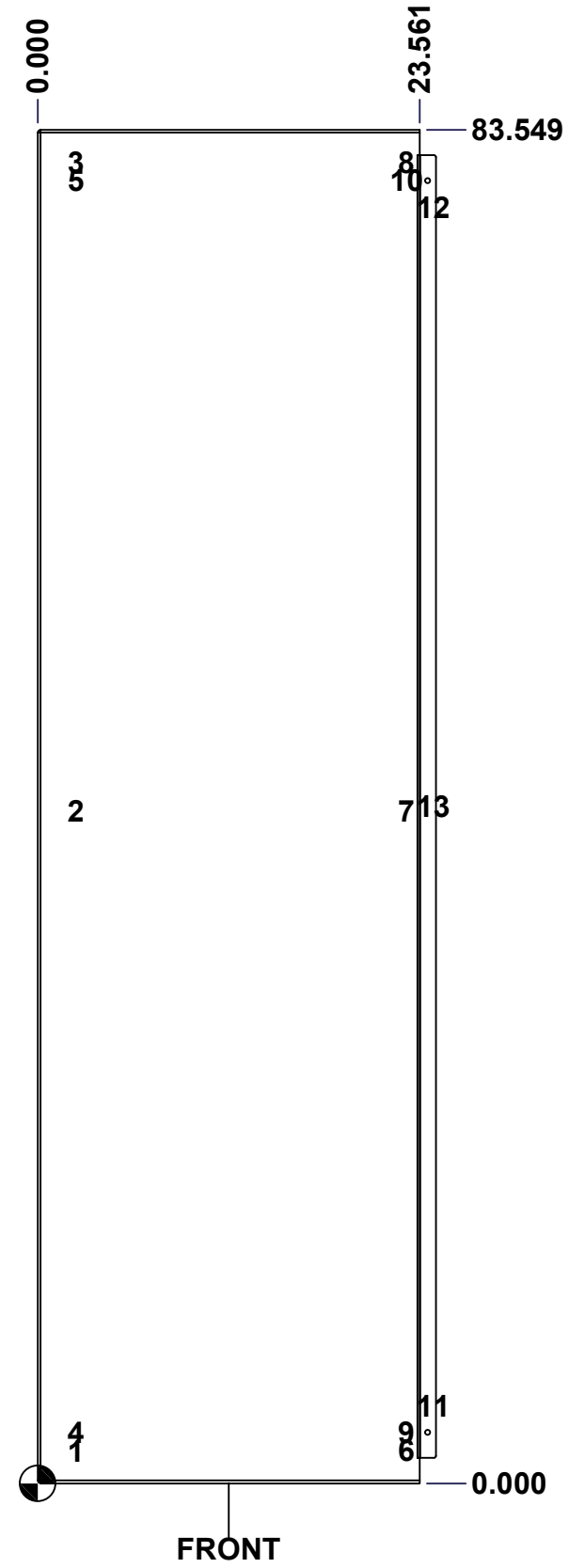
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	80.409	STUD M6 x 18mm (Inside)
6	22.407	2.028	STUD M6 x 18mm (Inside)
7	22.407	41.486	STUD M6 x 18mm (Inside)
8	22.407	81.521	STUD M6 x 18mm (Inside)
9	22.407	3.139	STUD M6 x 18mm (Inside)
10	22.407	80.409	STUD M6 x 18mm (Inside)
11	24.061	4.774	SMALL CBAR GUIDE (Inside)
12	24.061	78.774	SMALL CBAR GUIDE (Inside)
13	24.061	41.774	STUD M10 x 20mm (Inside)

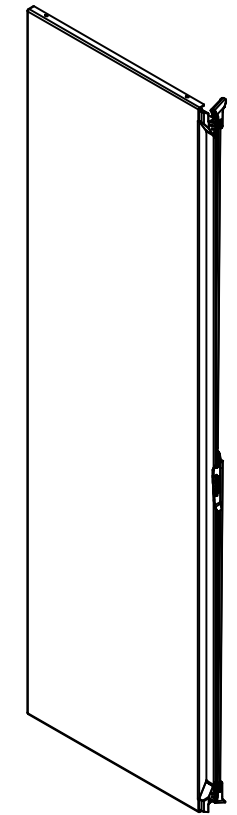


	Description	Status	
	9500DD 90" x 48" Flange Door	(NULL)	
	Part Number	Rev.	13
	Numéro Pièce	<b>0</b>	15
<b>9500DD904820FD</b>			

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No.	Revisions	Date	By/Par



Isometric View



1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	1	5500 DD Lower Flange Door Gasket
1	STK-G-03300	2	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45660-90	2	9500 DD - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20860	3	9500 - Flange Door Stiffener Assembly
1	STK-Q-16122	2	Stud M10 x 20mm
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500DD904820FDG	0	9500DD 90" x 48" Flange Door Gasket
1	9500DD904820FD-P	0	9500DD 90" x 48" Flange Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins

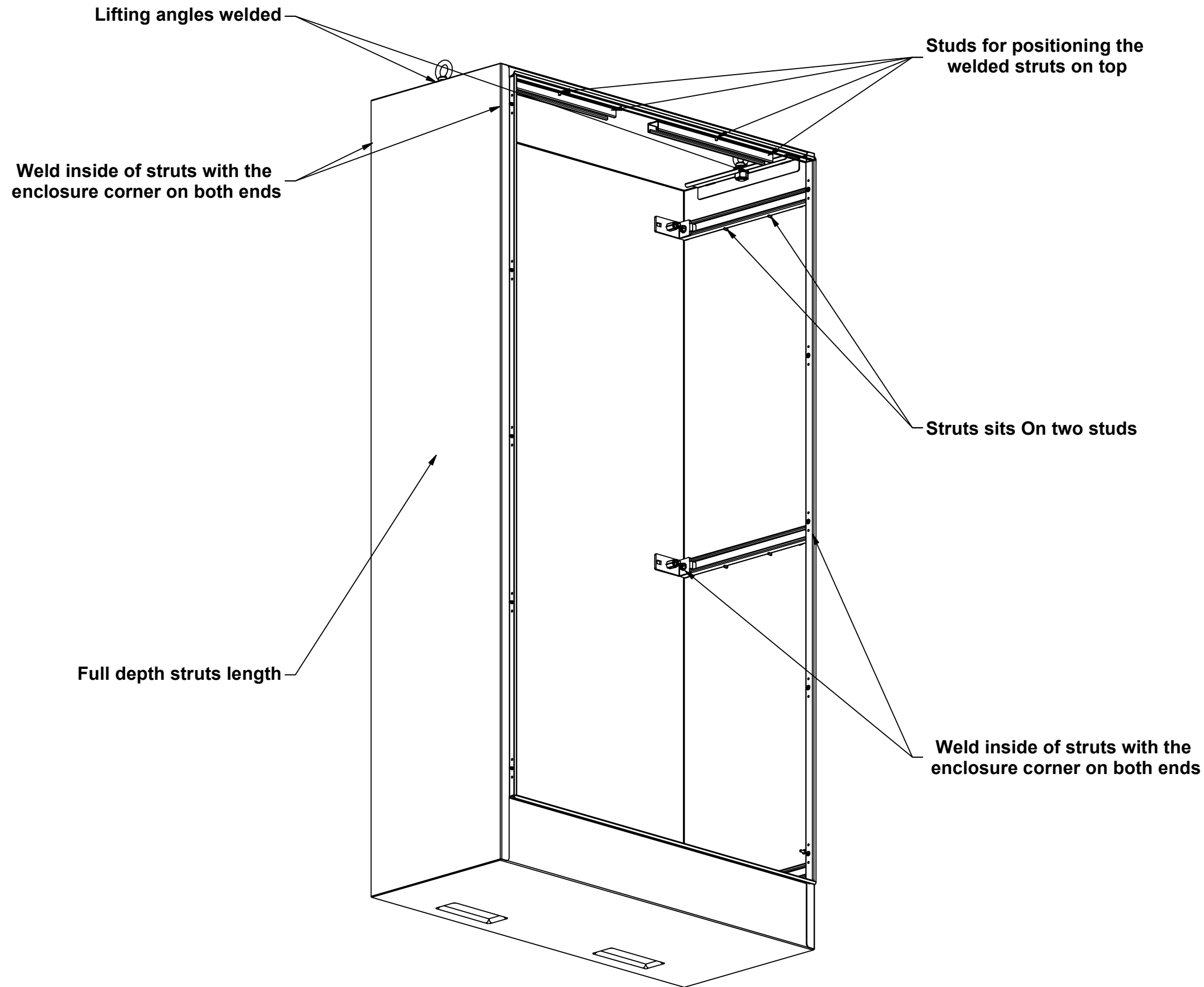
QTY	Part Number	Rev	Description
Parts List			

	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 48" Flange Door	
Detail Rev.	
Part Number Numéro Pièce <b>9500DD904820FD</b>	Rev. 14 <b>0</b> 15

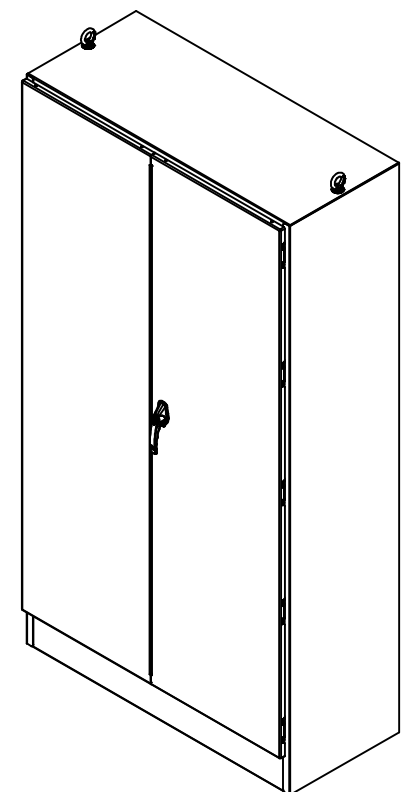
All knockouts are actual size / Les disques défonçables sont grandeur réel  
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 11-Aug-05
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 48" x 20" Assembly	Detail Rev.
Part Number Numéro Pièce 9500DD Welding Details	Rev. 15 <b>0</b> 15