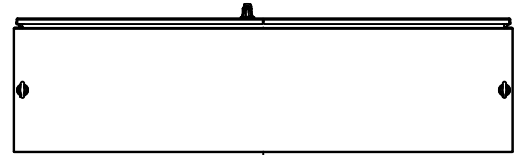
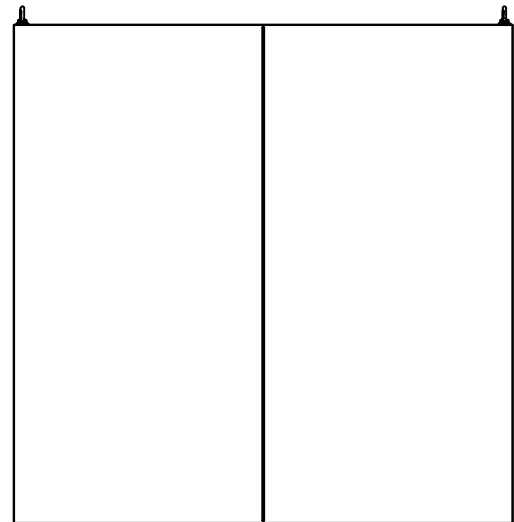


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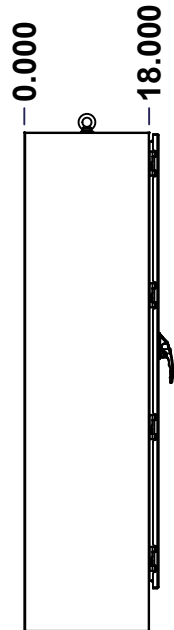
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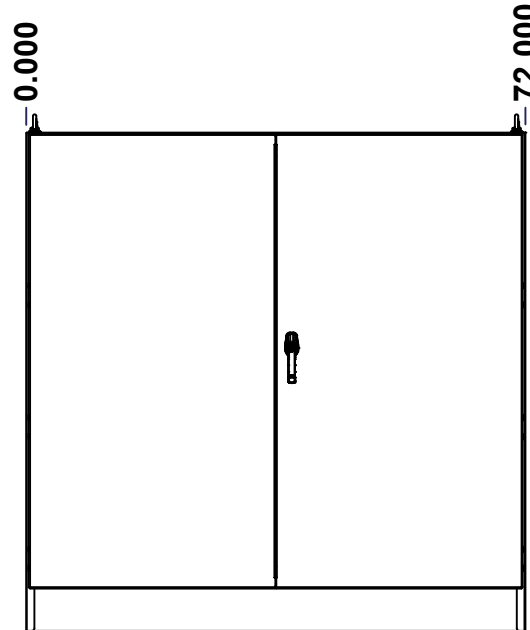
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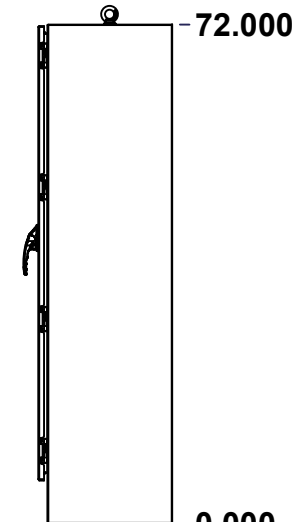
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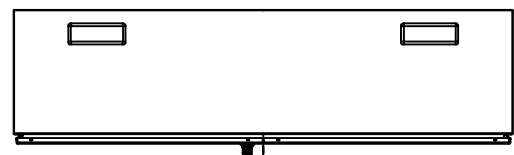
LEFT



FRONT

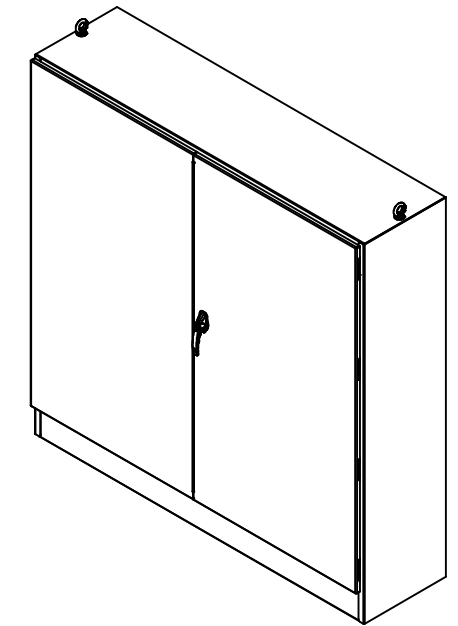


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

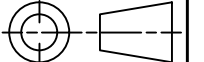


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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 08-Dec-21
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 9500DD 72" x 72" x 18" Assembly	
Detail Rev.	

Part Number / Numéro Pièce: 9500STDD727218	Rev.:	1
	0	15

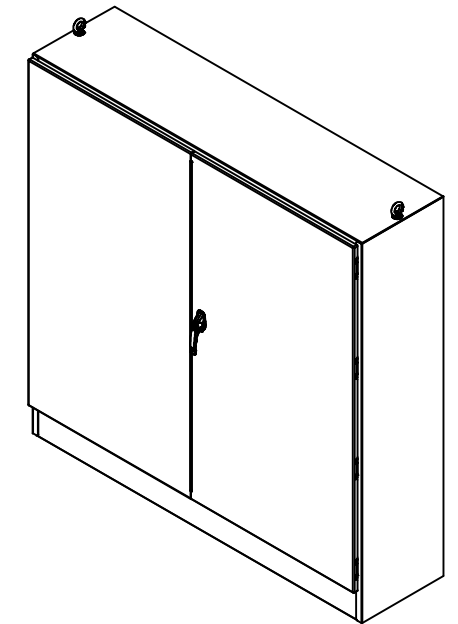
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

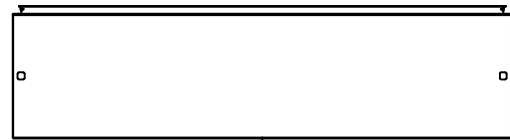
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9500STDD727218FD	0	9500DD 72" x 72" Flange Door
1	9500STDD727218LD	0	9500DD 72" x 72" Lock Door
1	9500STDD727218B	0	9500DD 72" x 72" x 18" Body
2	9500STDD727218GP	0	9500DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

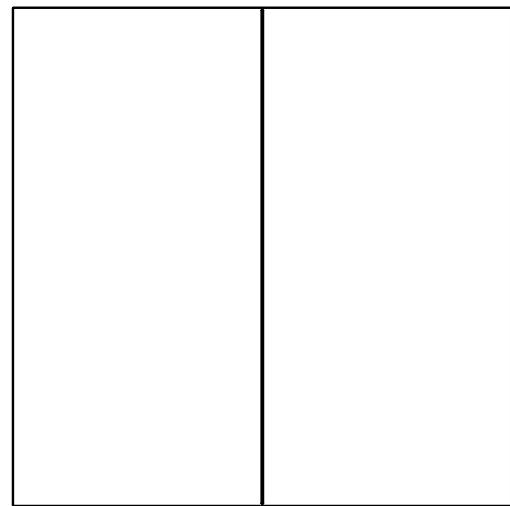
		Flatness Aplatissement Max 3.0mm Projection
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 08-Dec-21
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9500DD 72" x 72" x 18" Assembly		Detail Rev.
Part Number Numéro Pièce 9500STDD727218		Rev. 0 / 2

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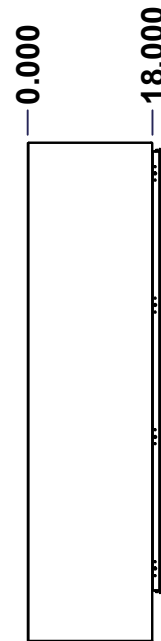
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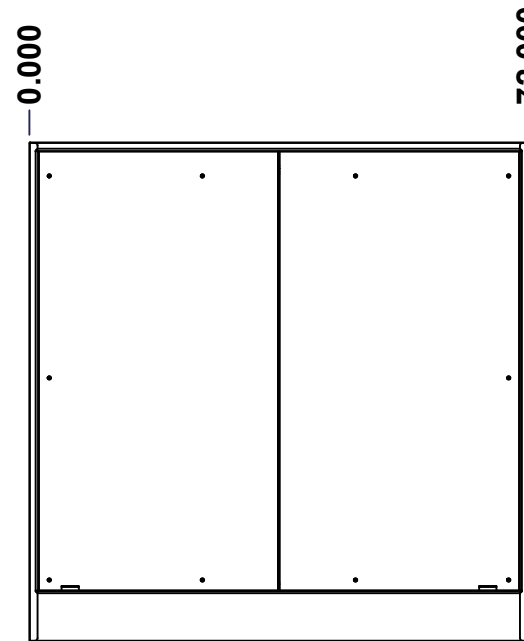
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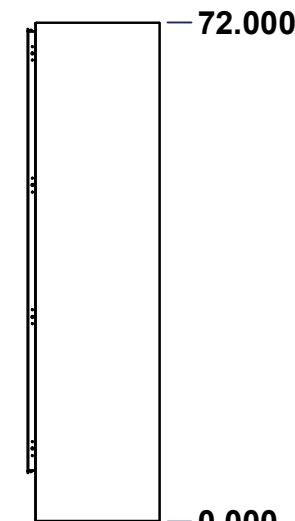
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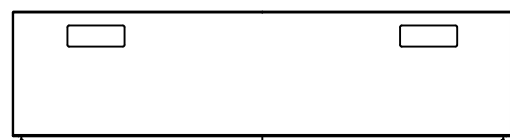
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FRONT

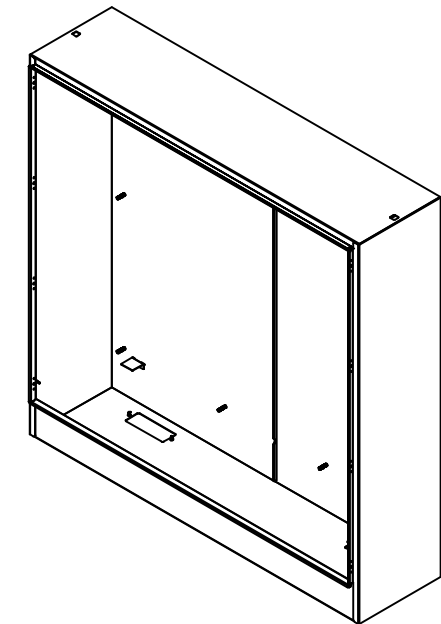


RIGHT




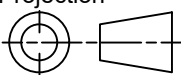
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 08-Dec-21
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DD 72" x 72" x 18" Body	
Part Number Numéro Pièce 9500STDD727218B	Detail Rev. Rev. 3 0

SEE BILL OF MATERIAL ON LAST PAGE

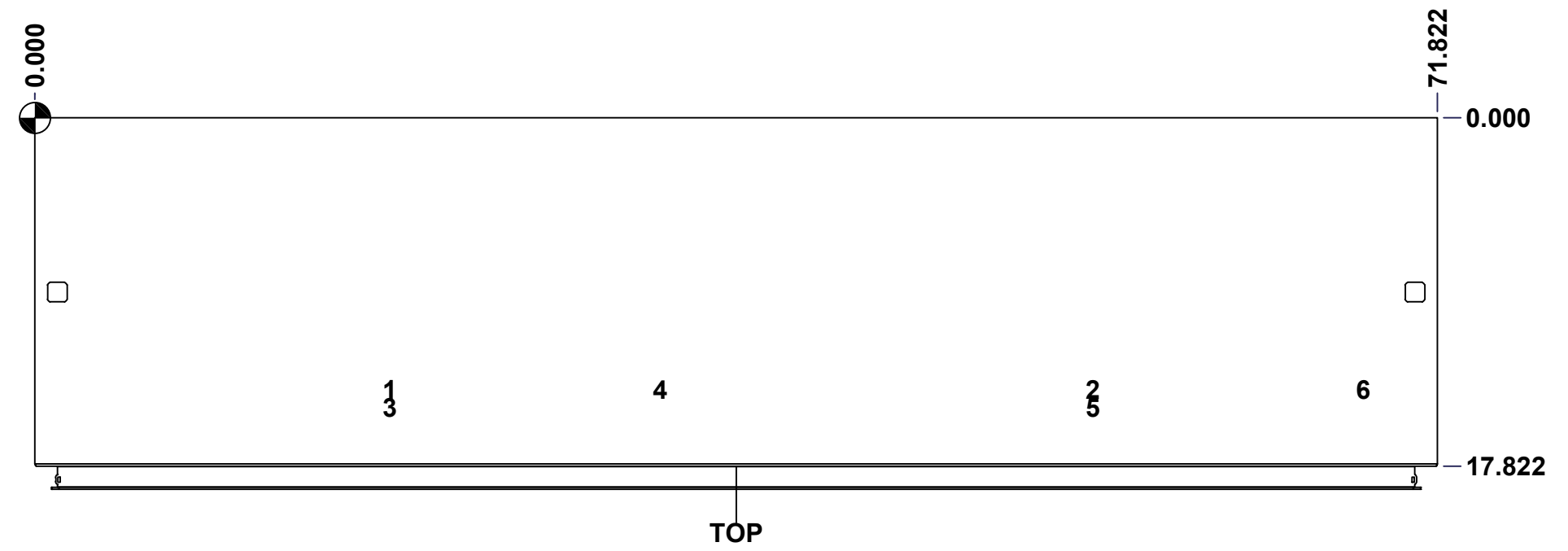
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	13.911	Struts CR400 27.500" (Inside)
2	53.911	13.911	Struts CR400 27.500" (Inside)
3	17.911	14.840	STUDS M6 x 10mm (Inside)
4	31.777	13.911	STUDS M6 x 10mm (Inside)
5	53.911	14.840	STUDS M6 x 10mm (Inside)
6	67.777	13.911	STUDS M6 x 10mm (Inside)

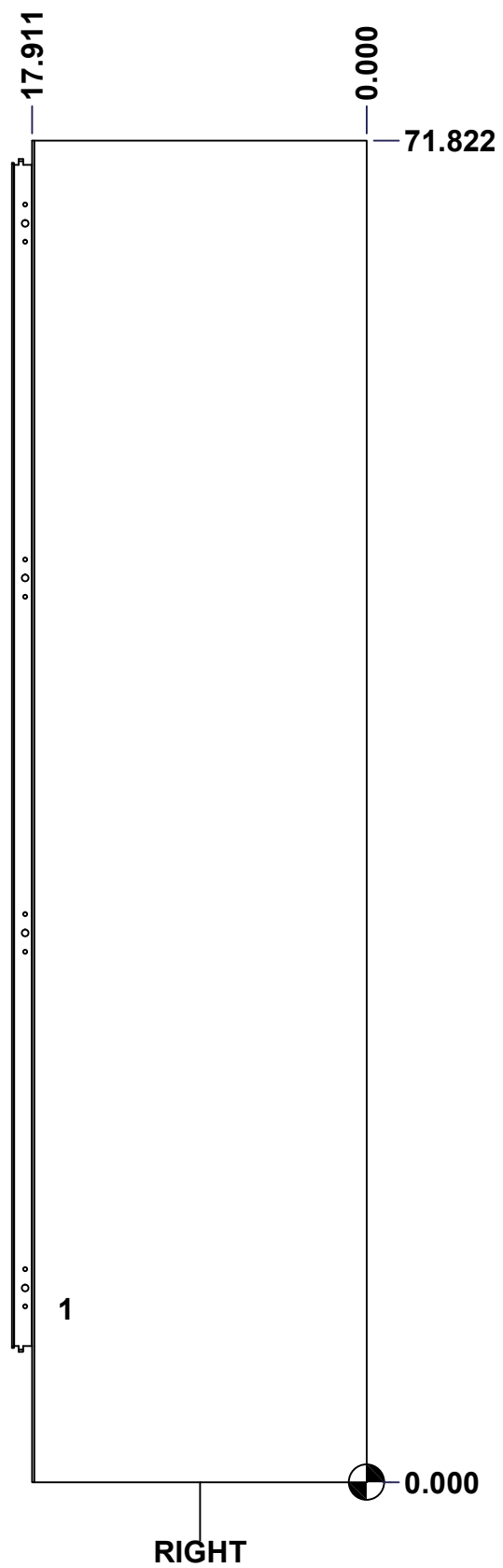


	Description 9500DD 72" x 72" x 18" Body	Status (NULL)
	Part Number Numéro Pièce 9500STDD727218B	Rev. 4 0 / 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)

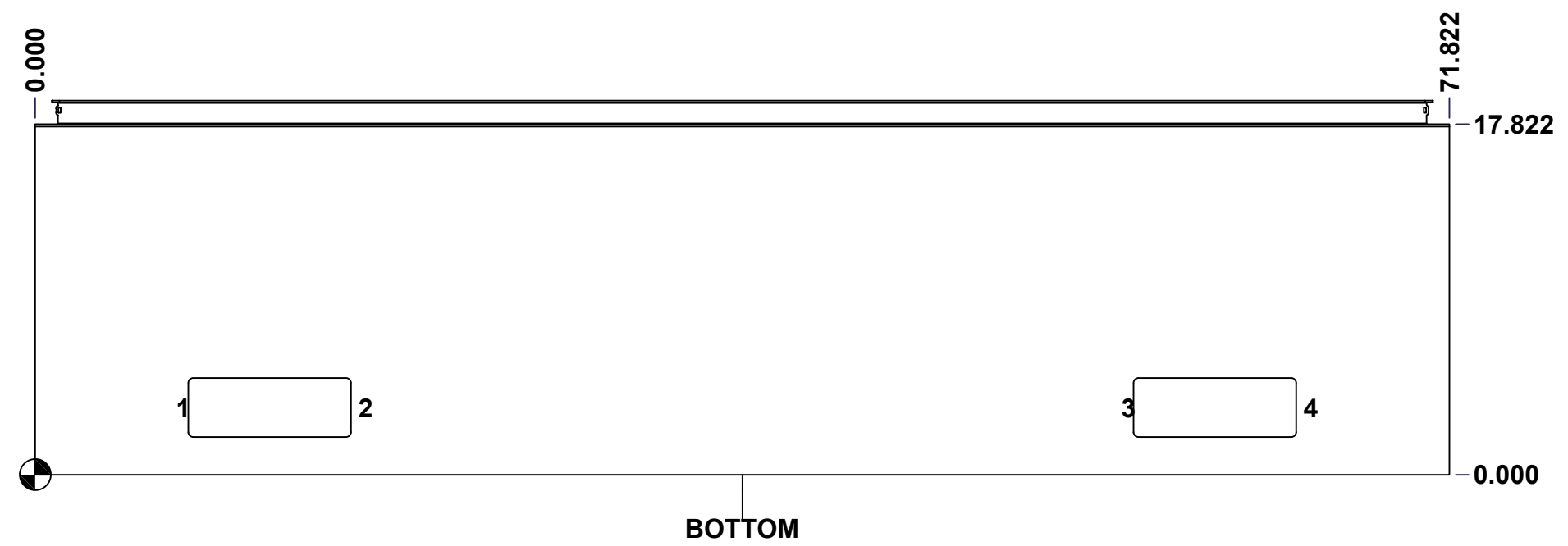


	Description	Status
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	Part Number Numéro Pièce	Rev.
	9500STDD727218B	0 / 5
		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)

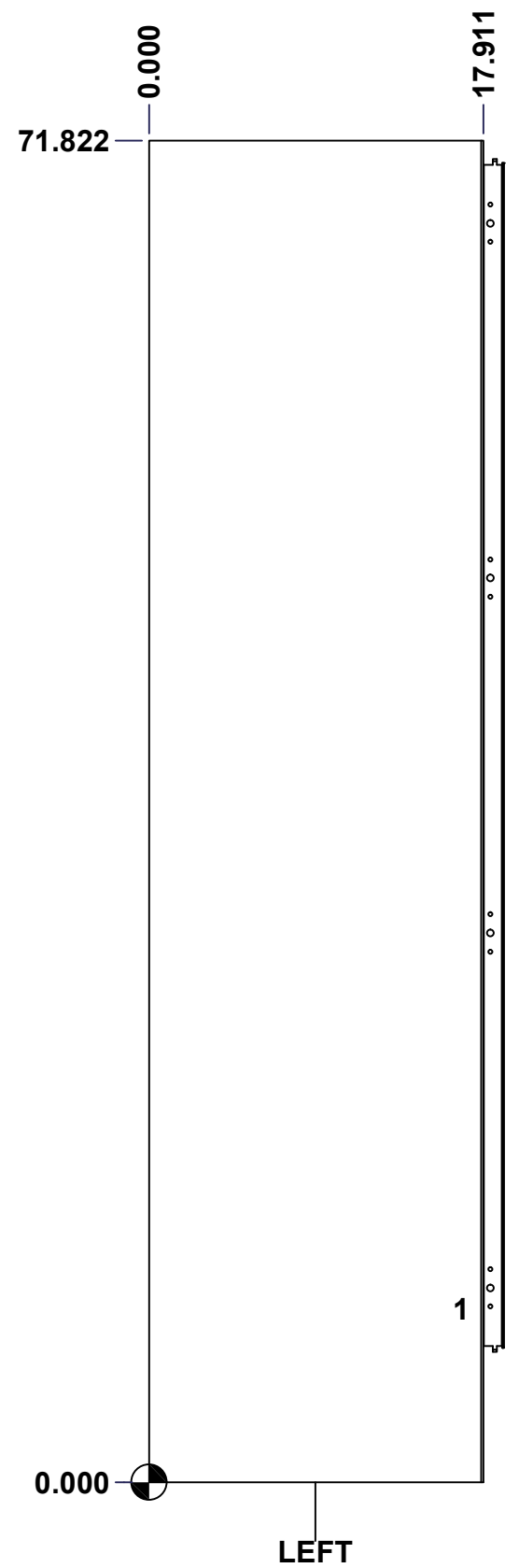


	Description	Status
	9500DD 72" x 72" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD727218B	0 / 6
		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9500DD 72" x 72" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	9500STDD727218B	0	15

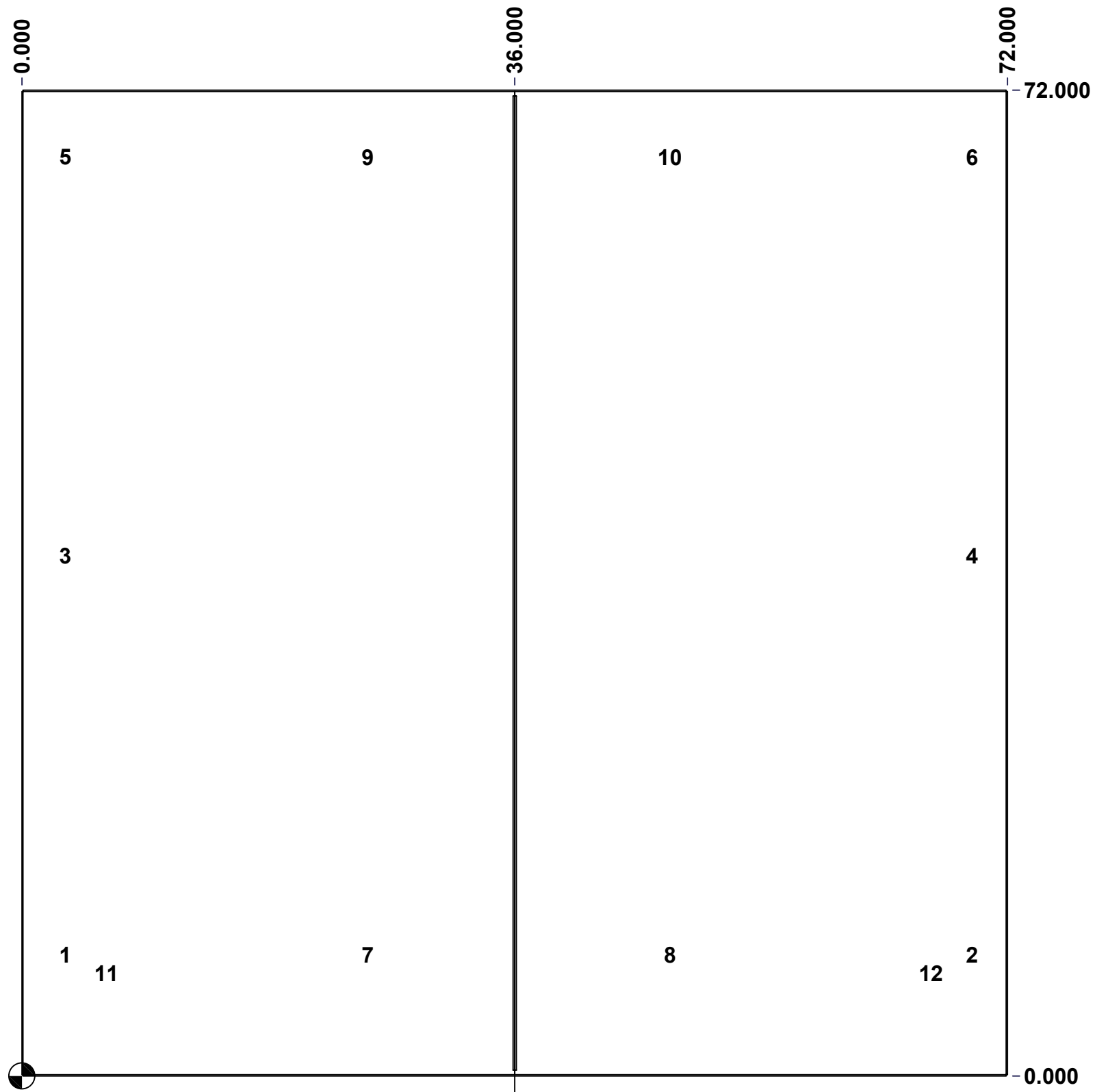
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.875	8.875	IP STUD M10 x 40mm (Inside)
2	69.125	8.875	IP STUD M10 x 40mm (Inside)
3	2.875	38.000	IP STUD M10 x 40mm (Inside)
4	69.125	38.000	IP STUD M10 x 40mm (Inside)
5	2.875	67.125	IP STUD M10 x 40mm (Inside)
6	69.125	67.125	IP STUD M10 x 40mm (Inside)
7	24.958	8.875	IP STUD M10 x 40mm (Inside)
8	47.042	8.875	IP STUD M10 x 40mm (Inside)
9	24.958	67.125	IP STUD M10 x 40mm (Inside)
10	47.042	67.125	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
11	5.875	7.500	IP SUPPORT ANGLE (Inside)
12	66.125	7.500	IP SUPPORT ANGLE (Inside)



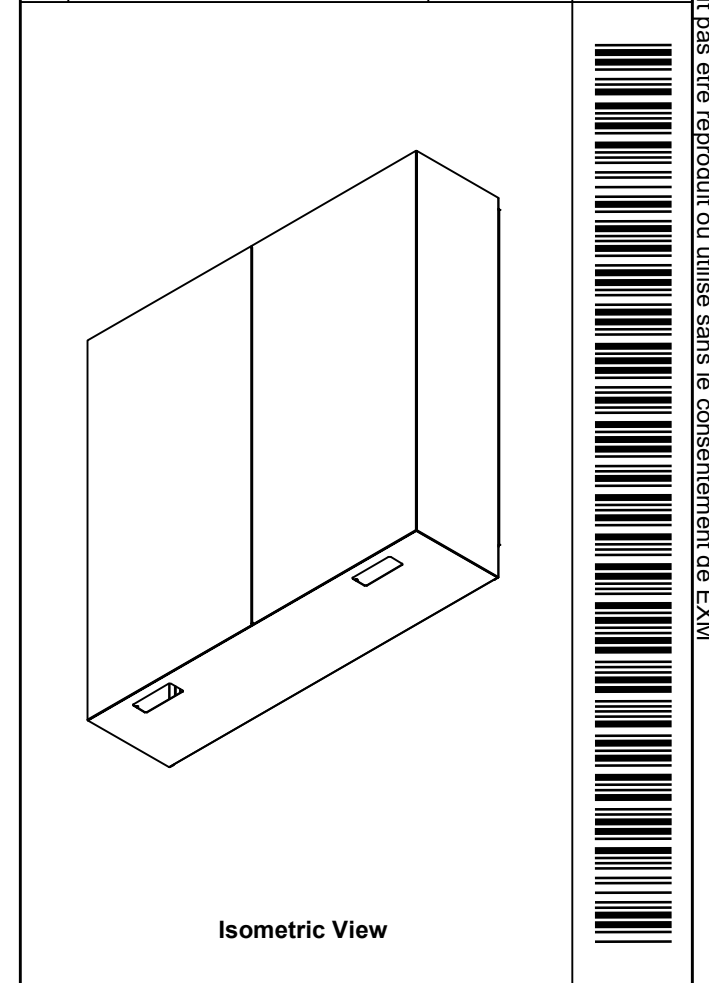
BACK

	Description		Status
	9500DD 72" x 72" x 18" Body		(NULL)
	Part Number		Rev.
	Numéro Pièce		8
		9500STDD727218B	0
			15

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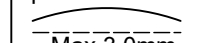
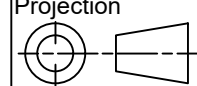
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No.	Revisions	Date	By/Par



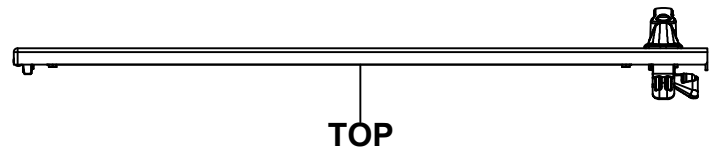
4	STK-Q-16030	0	Stud M6 x 10mm Steel
2	9500STDD727218BPA-P	0	9500DD Inner Panel Support Angle
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
10	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9500STDD727218BT-P	0	9500DD 72" x 18" Bottom Part
1	9500STDD727218T-P	0	9500DD 72" x 18" Top Part
1	9500STDD727218RS-P	0	9500DD 72" x 72" Right Part
1	9500STDD727218LS-P	0	9500DD 72" x 72" Left Part
1	9500STDD727218BR-P	0	9500DD 72" x 72" Back Right Part
1	9500STDD727218BL-P	0	9500DD 72" x 72" Back Left Part
2	9500STDD727218_CR400 MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

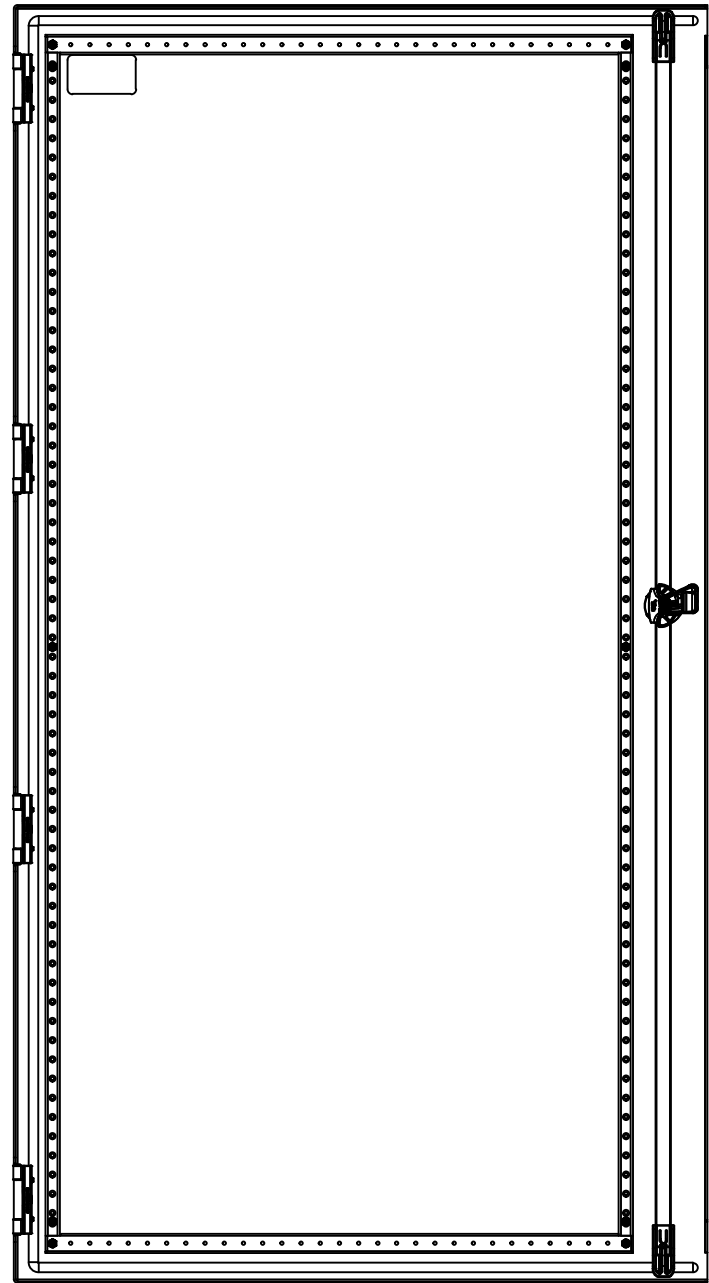
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date 08-Dec-21
Customer Client Drawn By Dessiné Par BoxCad: BoxCad		Date 08-Dec-21
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	Detail Rev.
Description 9500DD 72" x 72" x 18" Body		Detail Rev.
Part Number Numéro Pièce 9500STDD727218B		Rev. 9 0

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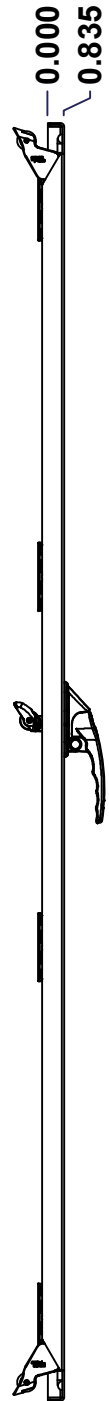
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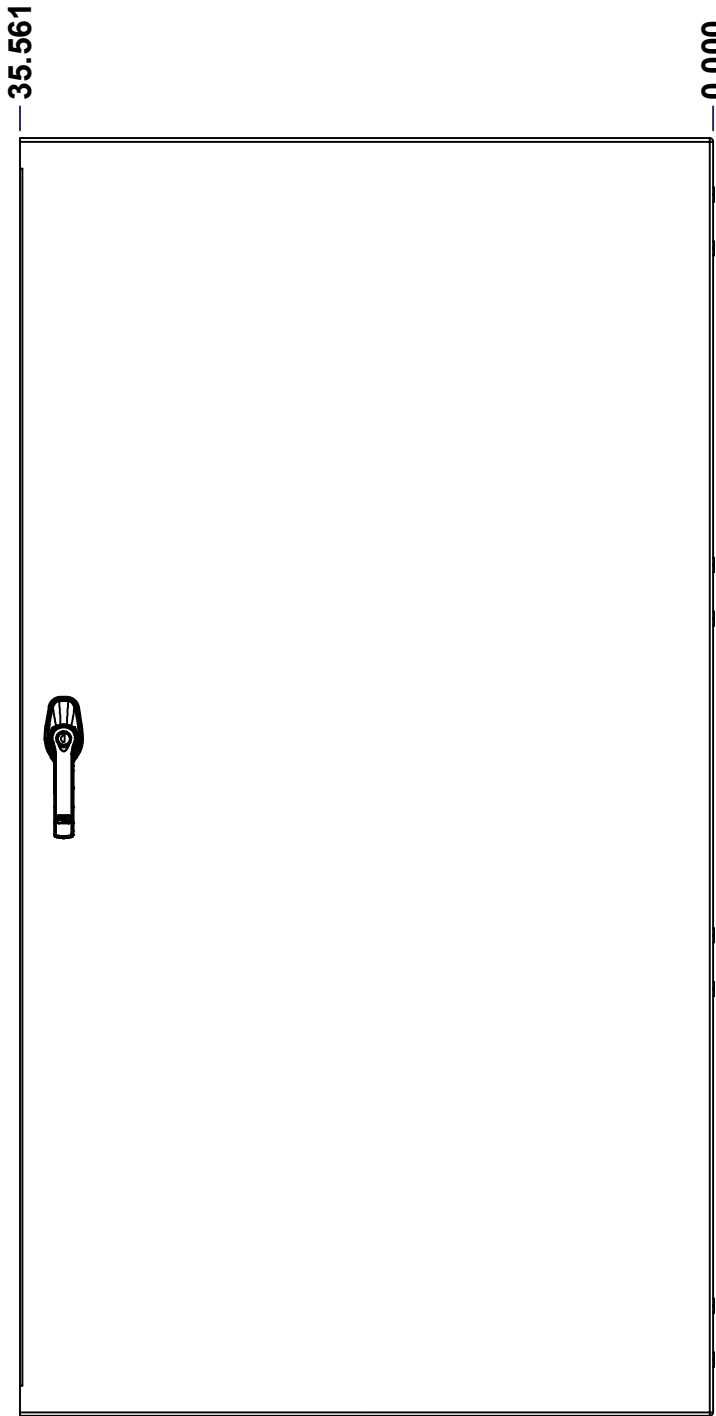
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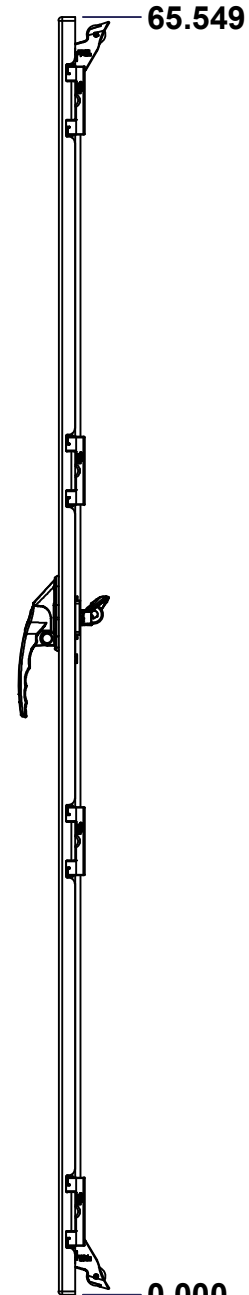
BOTTOM



LEFT

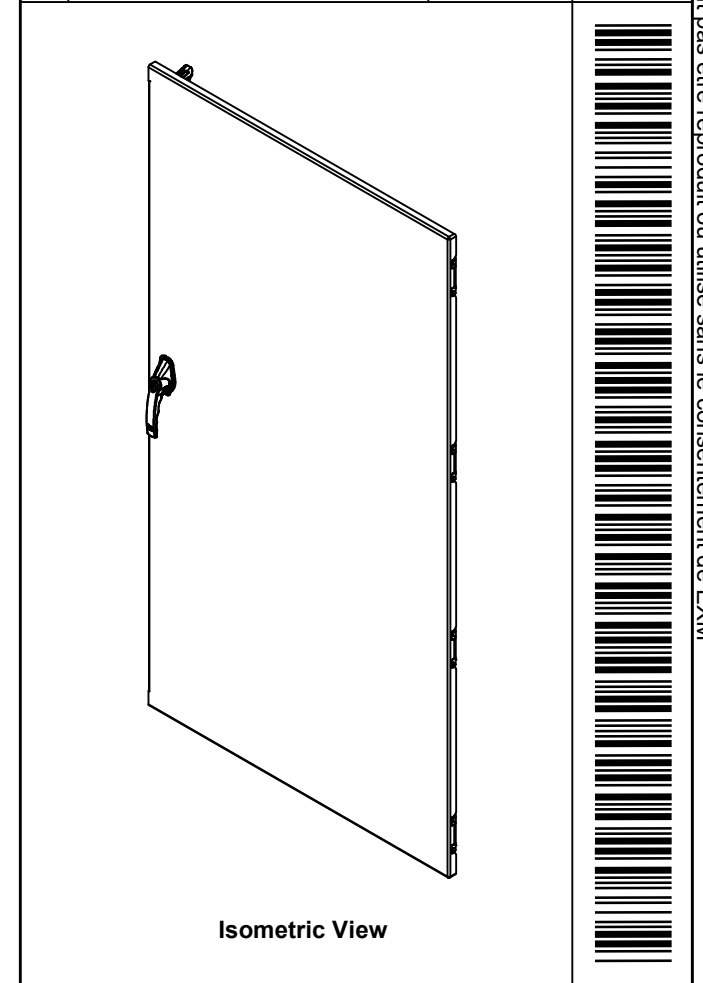


FRONT


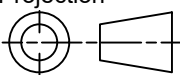


RIGHT

No.	Revisions	Date	By/Par



Isometric View

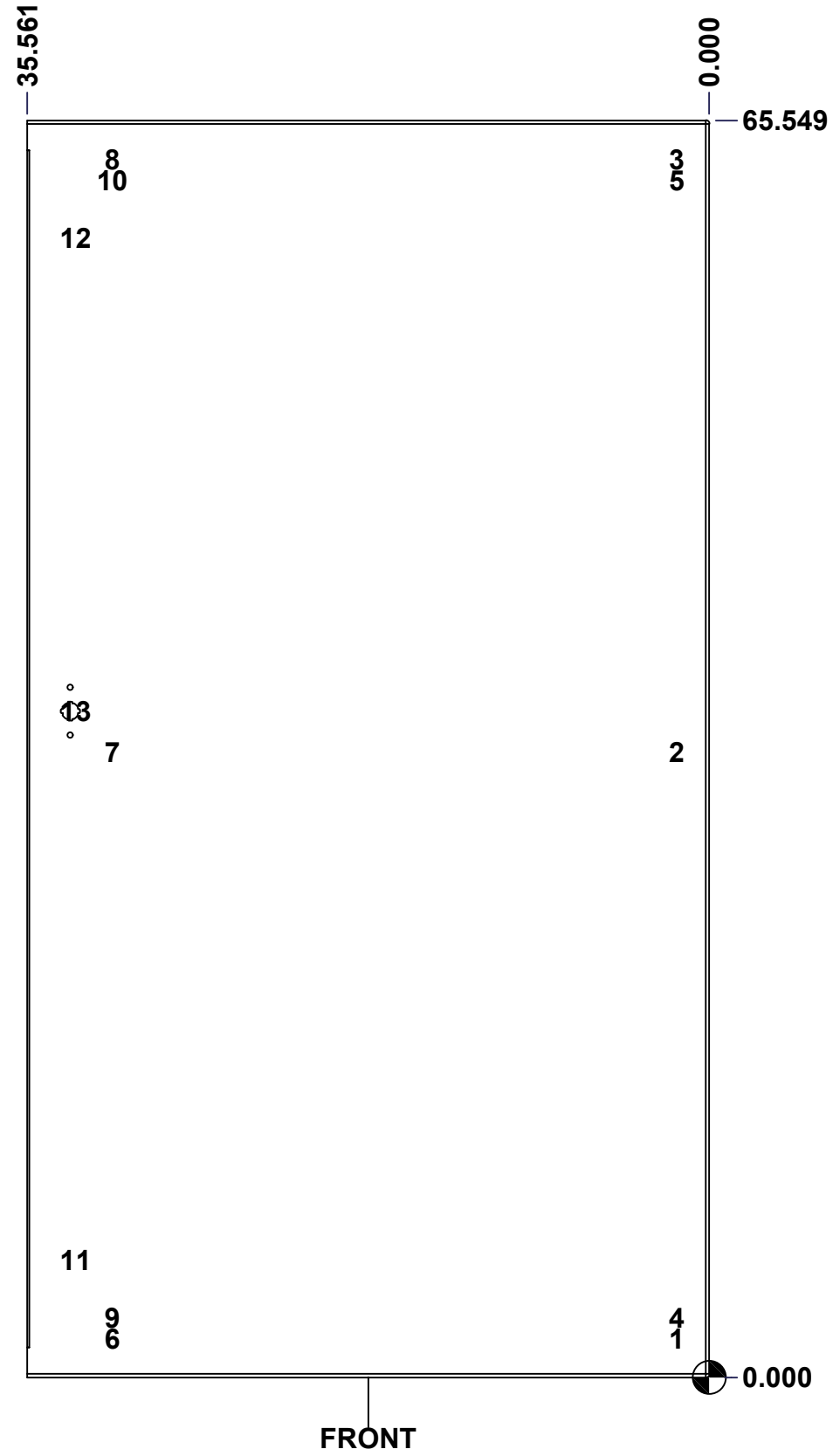
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Dec-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
9500DD 72" x 72" Lock Door		
Part Number Numéro Pièce	Rev.	10
9500STDD727218LD	0	15

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	32.628	STUD M6 x 18mm (Inside)
3	1.983	63.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	62.409	STUD M6 x 18mm (Inside)
6	31.390	2.028	STUD M6 x 18mm (Inside)
7	31.390	32.628	STUD M6 x 18mm (Inside)
8	31.390	63.521	STUD M6 x 18mm (Inside)
9	31.390	3.139	STUD M6 x 18mm (Inside)
10	31.390	62.409	STUD M6 x 18mm (Inside)
11	33.311	6.118	LARGE CBAR GUIDE (Inside)
12	33.311	59.431	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	33.311	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



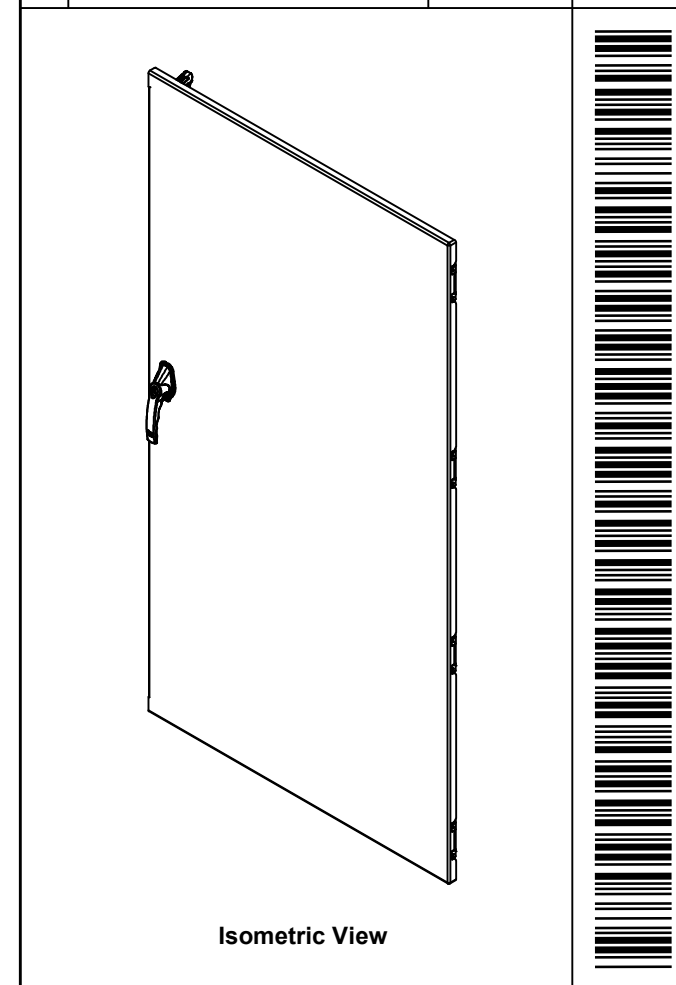
FRONT

	Description	Status
	9500DD 72" x 72" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD727218LD	0 / 11
		15

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No.	Revisions	Date	By/Par



1	STK-Q-47562	0	9500 Lower Closing Bar 72" (cam)
1	STK-Q-47552	0	9500 Upper Closing Bar 72" (cam)
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10850	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500STDD727218LDG	0	9500DD 72" x 72" Lock Door Gasket
1	9500STDD727218LD-P	0	9500DD 72" x 72" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

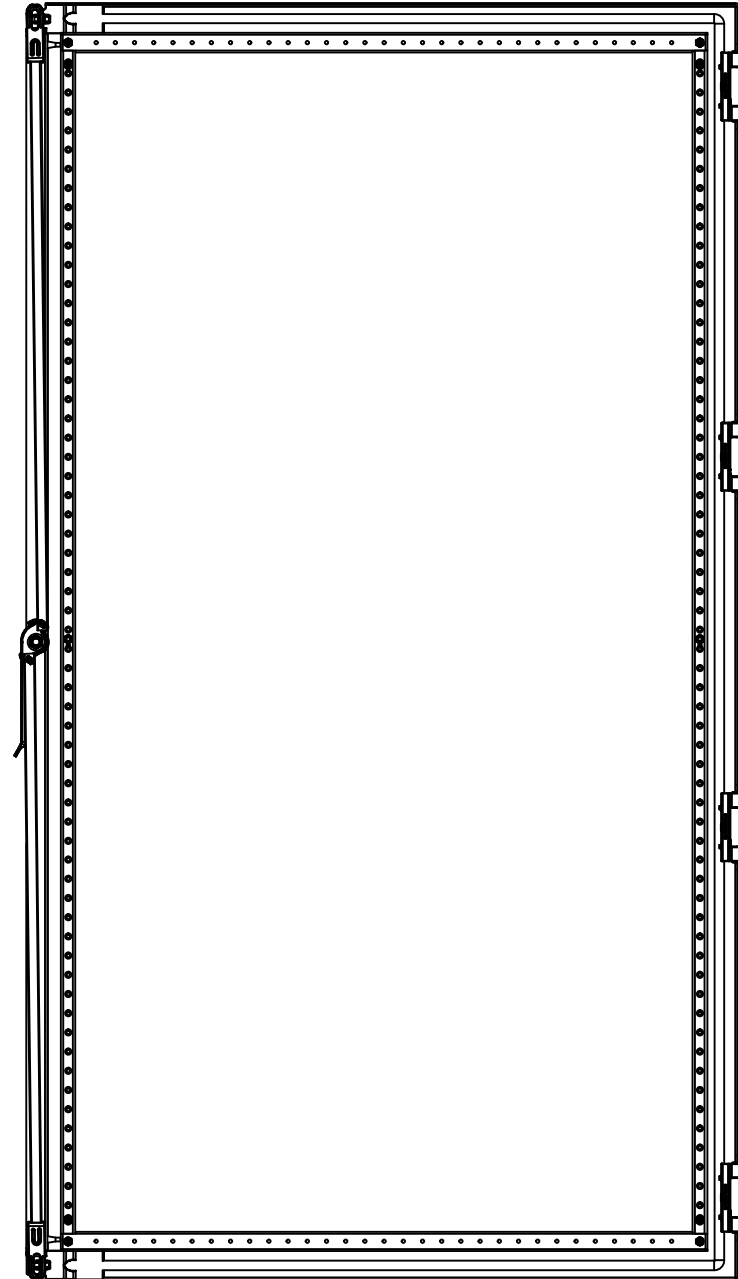
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Dec-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DD 72" x 72" Lock Door	
Part Number Numéro Pièce	Rev. 0	12 / 15
9500STDD727218LD		

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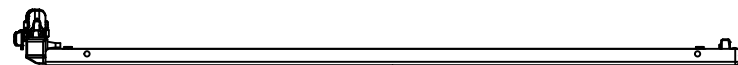
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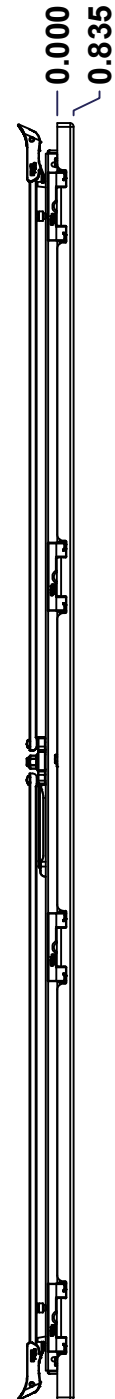
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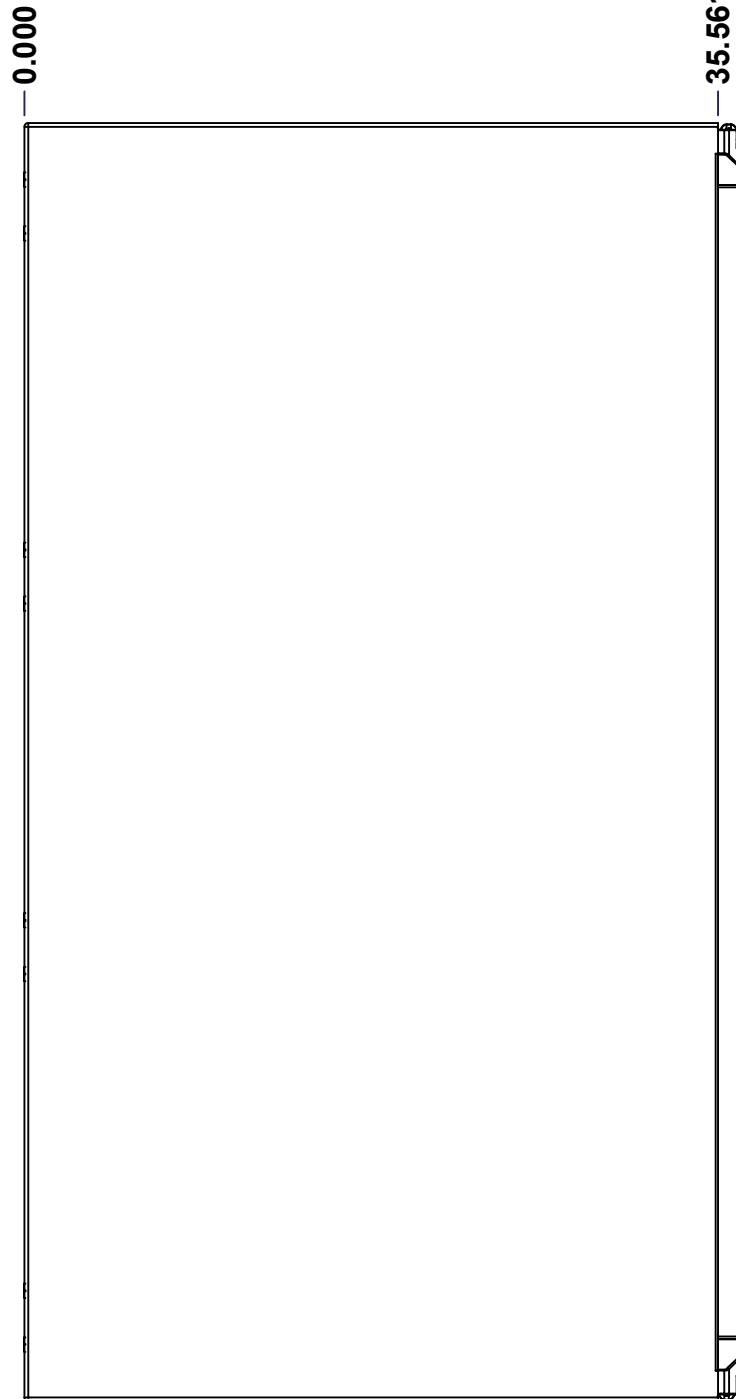
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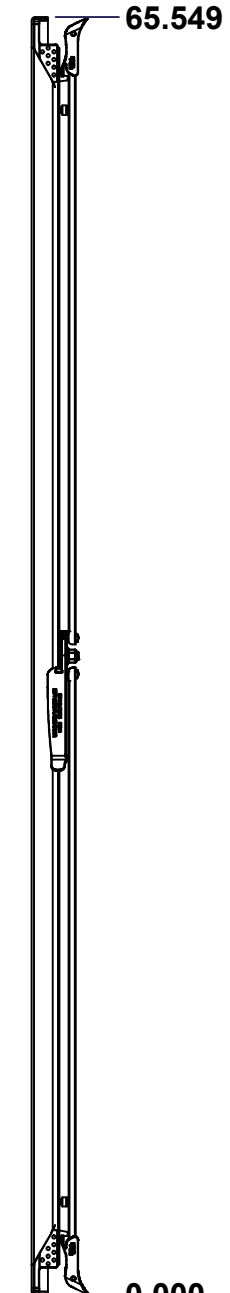
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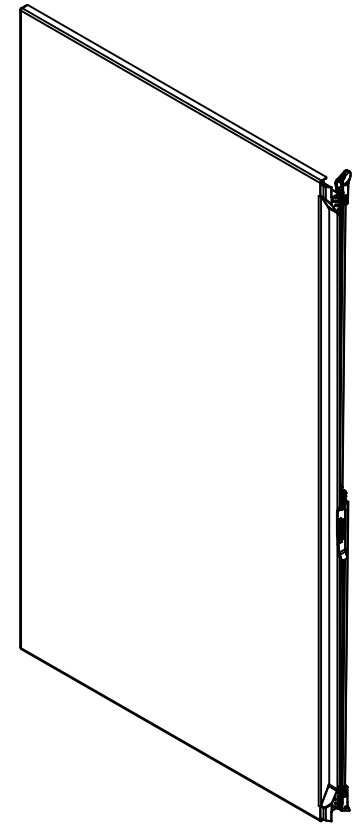
LEFT



FRONT




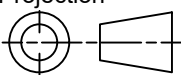
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Dec-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DD 72" x 72" Flange Door		
Part Number Numéro Pièce	Rev.	13
9500STDD727218FD	0	15

SEE BILL OF MATERIAL ON LAST PAGE

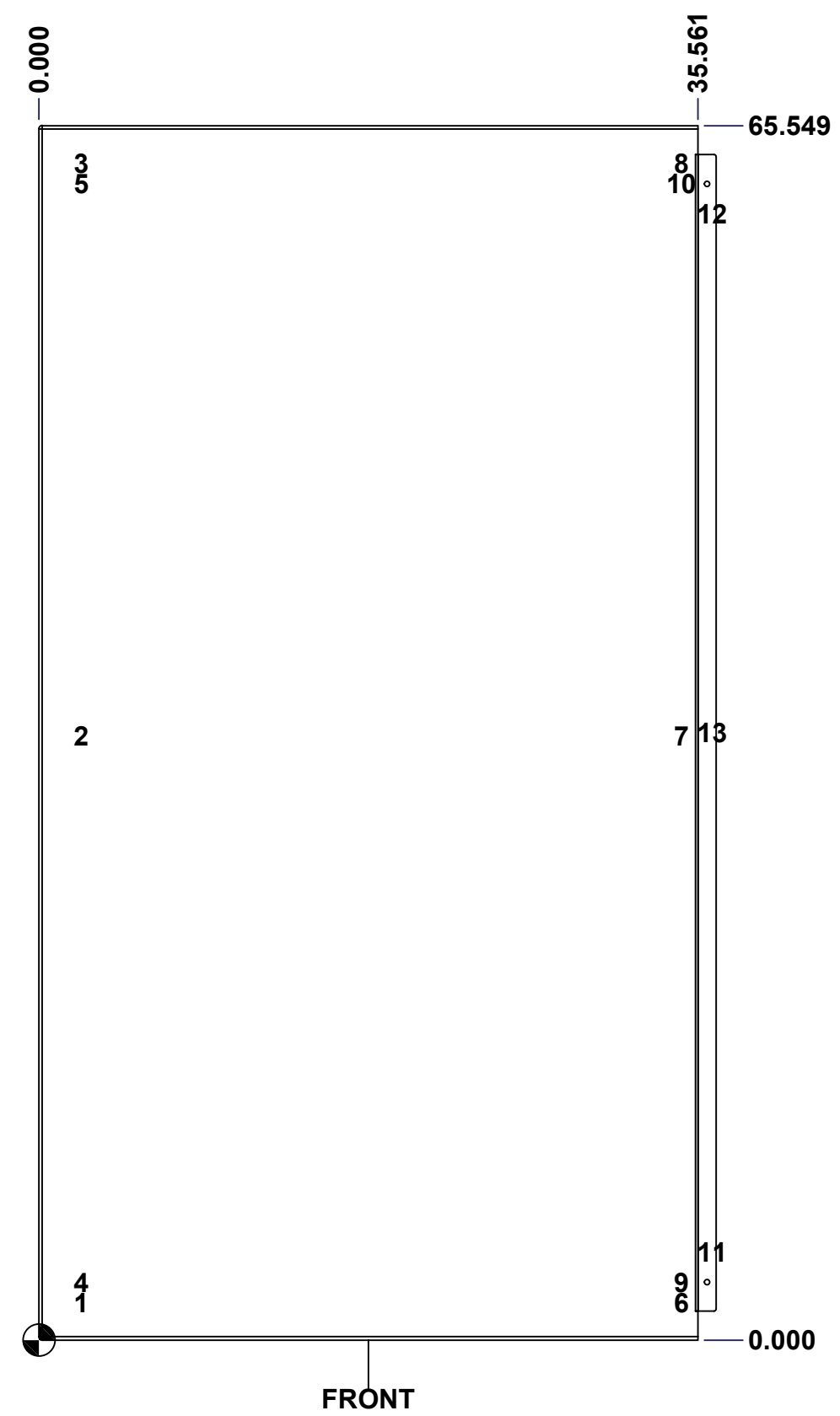
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	62.409	STUD M6 x 18mm (Inside)
6	34.407	2.028	STUD M6 x 18mm (Inside)
7	34.407	32.628	STUD M6 x 18mm (Inside)
8	34.407	63.521	STUD M6 x 18mm (Inside)
9	34.407	3.139	STUD M6 x 18mm (Inside)
10	34.407	62.409	STUD M6 x 18mm (Inside)
11	36.061	4.774	SMALL CBAR GUIDE (Inside)
12	36.061	60.775	SMALL CBAR GUIDE (Inside)
13	36.061	32.774	STUD M10 x 25mm (Inside)



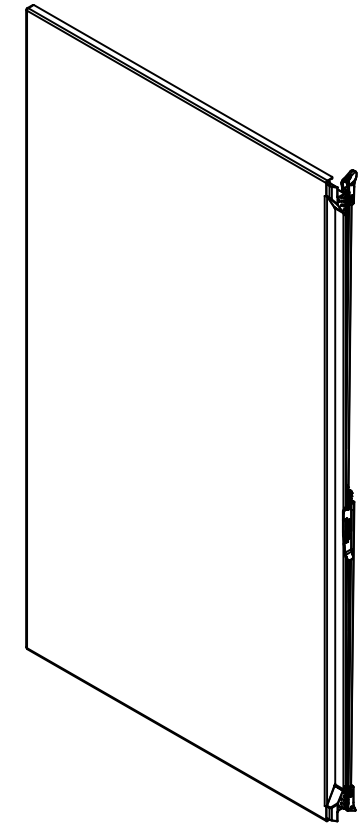
FRONT

	Description	Status
	9500DD 72" x 72" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD727218FD	0 / 14
		15

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No.	Revisions	Date	By/Par



Isometric View



1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	1	5500 DD Lower Flange Door Gasket
1	STK-G-03300	2	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	1	5500 DDS Flange Door Closing Bar End Assembly
2	STK-Q-45660-72	2	9500 DD - Flange Door Closing Bar
1	STK-Q-07440	0	M10 Nylon Insert Flanged Lock Nut
1	STK-Q-50568	1	Flange Door Handle Spacer
1	STK-A-50556	4	Left Side Flange Door Handle Assembly
1	STK-K-20850	4	9500 - Flange Door Stiffener Assembly
1	STK-Q-15005	0	Stud M10 x 25mm
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500STDD727218FDG	0	9500DD 72" x 72" Flange Door Gasket
1	9500STDD727218FD-P	0	9500DD 72" x 72" Flange Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Dec-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DD 72" x 72" Flange Door		
Part Number Numéro Pièce	Rev. 0	15
9500STDD727218FD		15