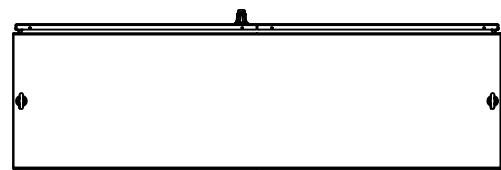
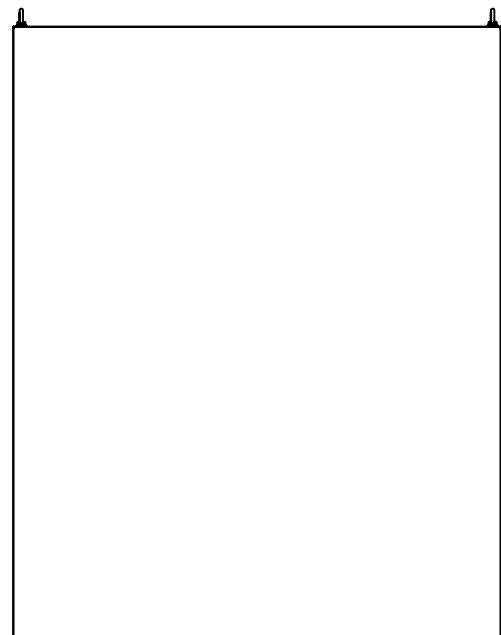


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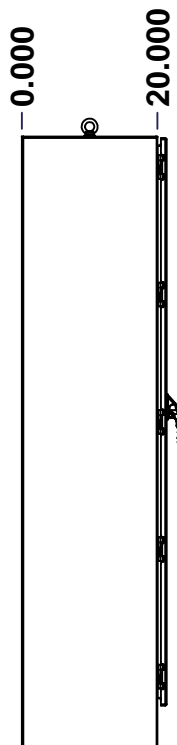
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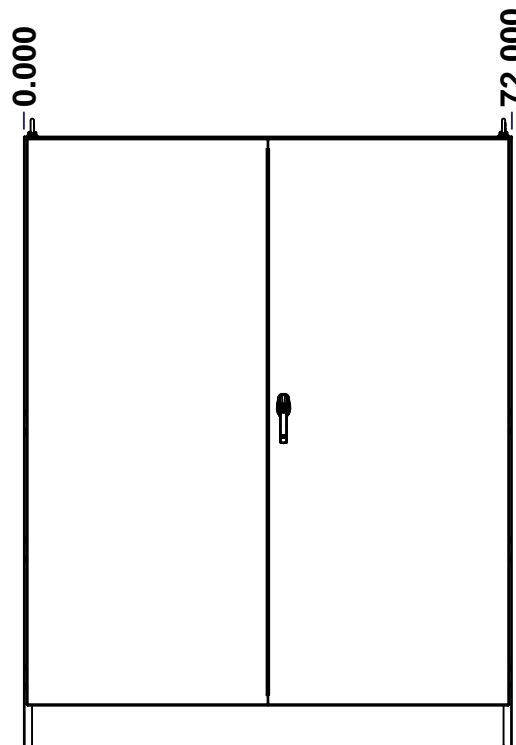
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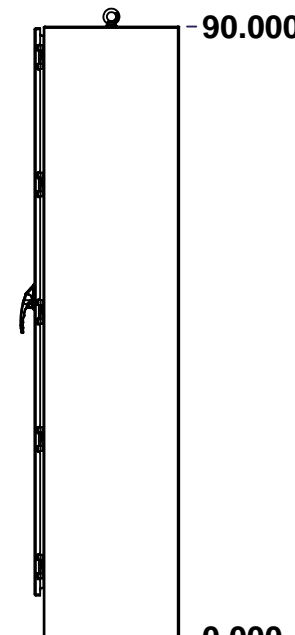
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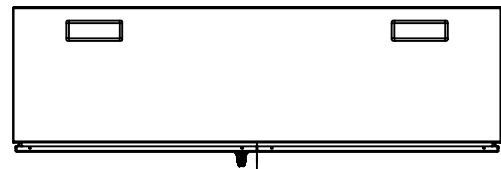
LEFT



FRONT

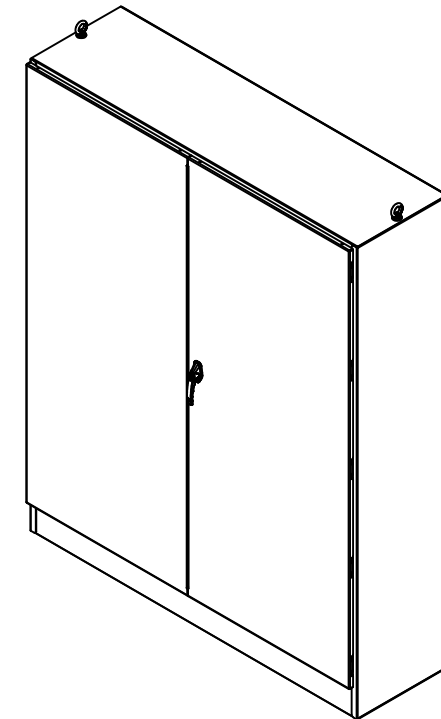


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: BoxCad
 Date 08-Dec-21

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey
 Finish Fini Smooth

Description 9500DD 90" x 72" x 20" Assembly
 Detail Rev.

Part Number Numéro Pièce 9500STDD907220
 Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

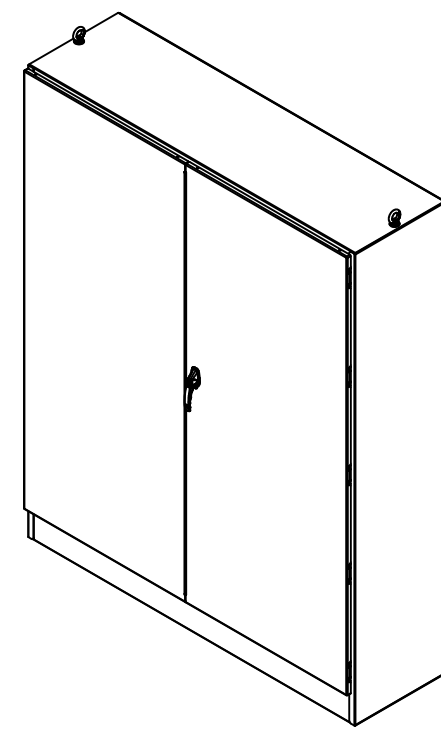
1	2
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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Struts installed (Included)
7	C/W Eyebolts

No.	Revisions	Date	By/Par



Isometric View

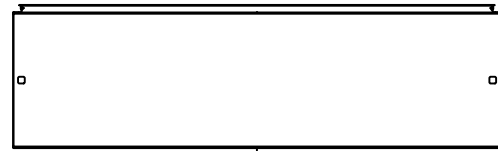
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9500STDD907220FD	0	9500DD 90" x 72" Flange Door
1	9500STDD907220LD	0	9500DD 90" x 72" Lock Door
1	9500STDD907220B	0	9500DD 90" x 72" x 20" Body
2	9500STDD907220GP	0	9500DD Gland Plate
10	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

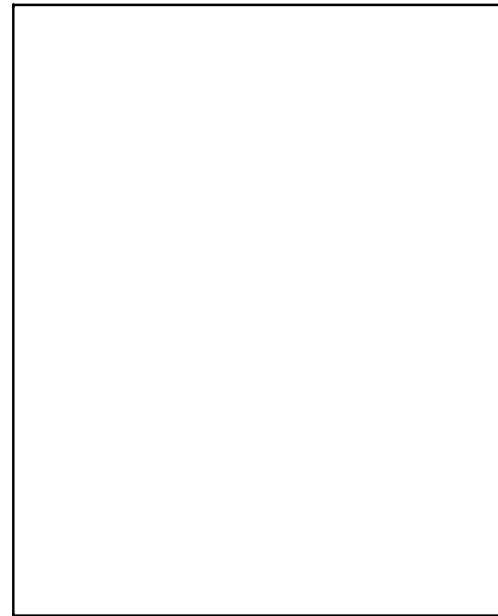
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 08-Dec-21	
Drawn By Dessiné Par BoxCad: BoxCad		Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		Color Couleur Asa-61 Grey	
Finish Fini Smooth		Description 9500DD 90" x 72" x 20" Assembly		Detail Rev.	
Part Number Numéro Pièce 9500STDD907220		Rev. 0		2	

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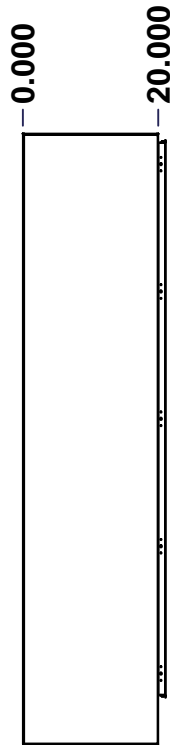
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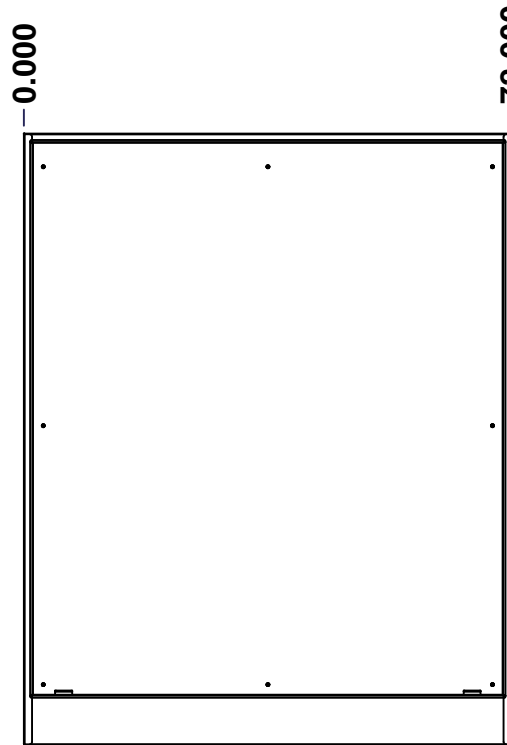
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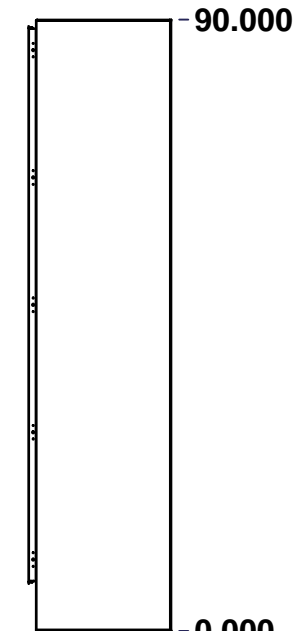
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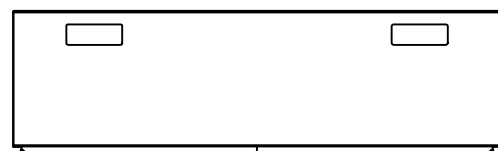
LEFT



FRONT

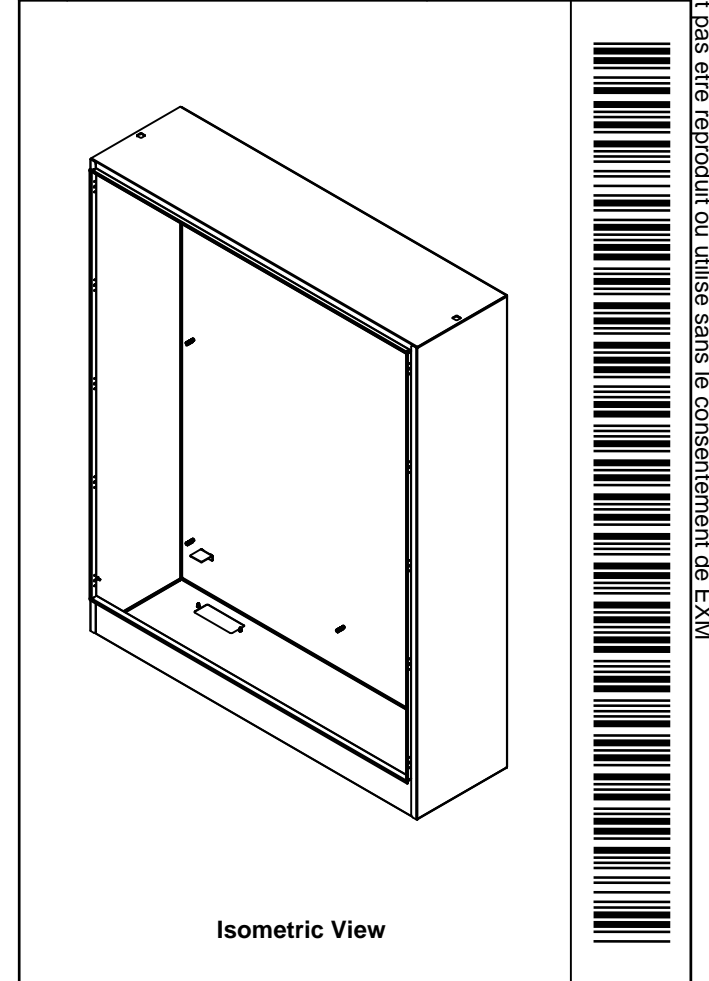



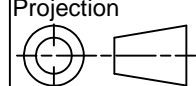
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Dec-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Finis Smooth
Description 9500DD 90" x 72" x 20" Body		Detail Rev.
Part Number Numéro Pièce	9500STDD907220B	Rev. 1 0

SEE BILL OF MATERIAL ON LAST PAGE

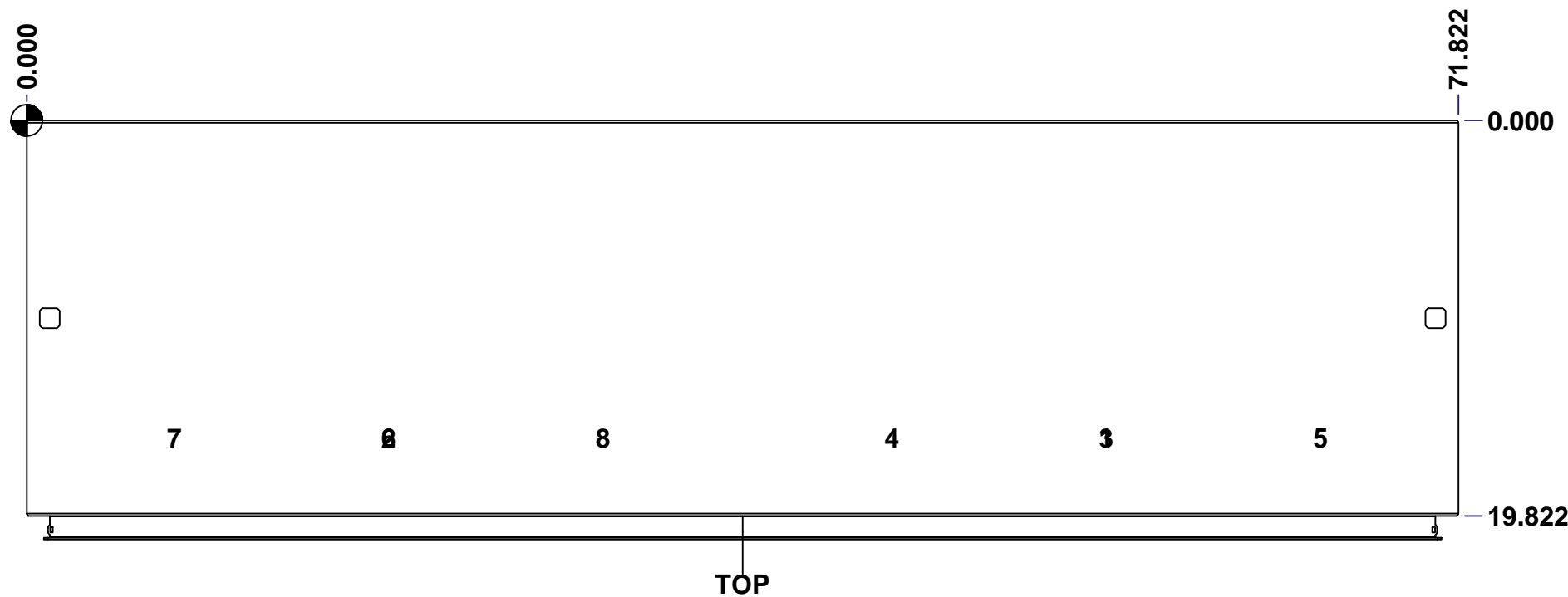
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	53.911	15.911	Struts CR400 27.500" (Inside)
2	17.911	15.911	Struts CR400 27.500" (Inside)
3	53.911	15.911	STUDS M6 x 10mm (Inside)
4	43.161	15.911	STUDS M6 x 10mm (Inside)
5	64.661	15.911	STUDS M6 x 10mm (Inside)
6	17.911	15.911	STUDS M6 x 10mm (Inside)
7	7.161	15.911	STUDS M6 x 10mm (Inside)
8	28.661	15.911	STUDS M6 x 10mm (Inside)

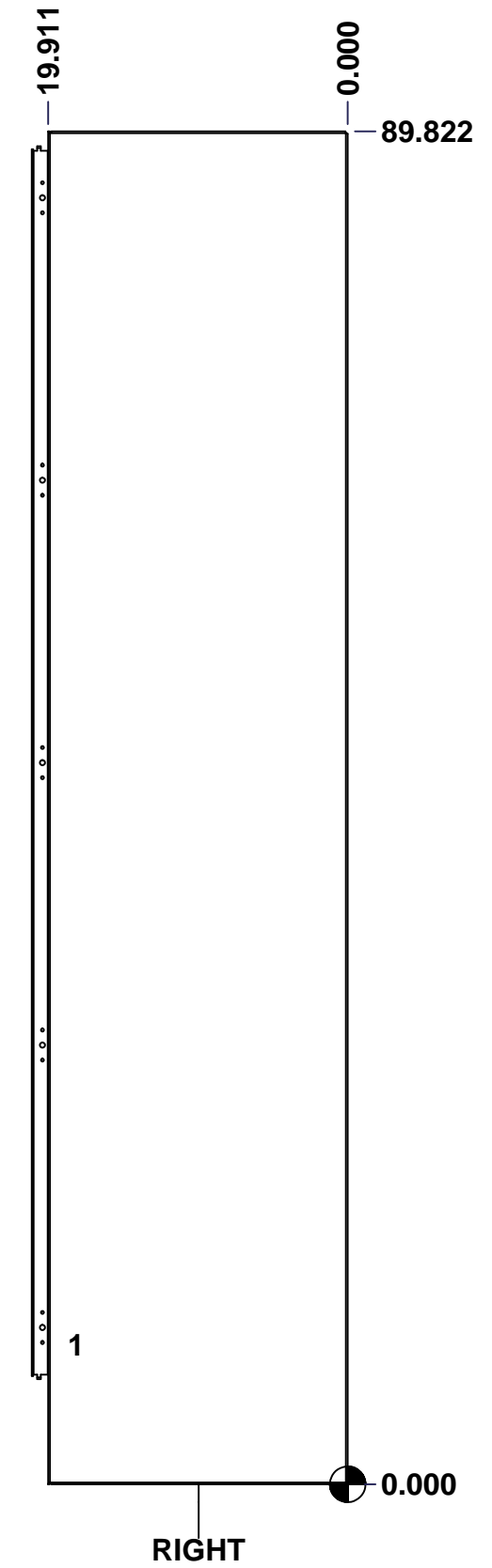


	Description	Status	
	9500DD 90" x 72" x 20" Body	Released	
	Part Number Numéro Pièce	Rev.	
	9500STDD907220B	0	2 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.411	9.286	GND STUD M6 x 16mm (Inside)

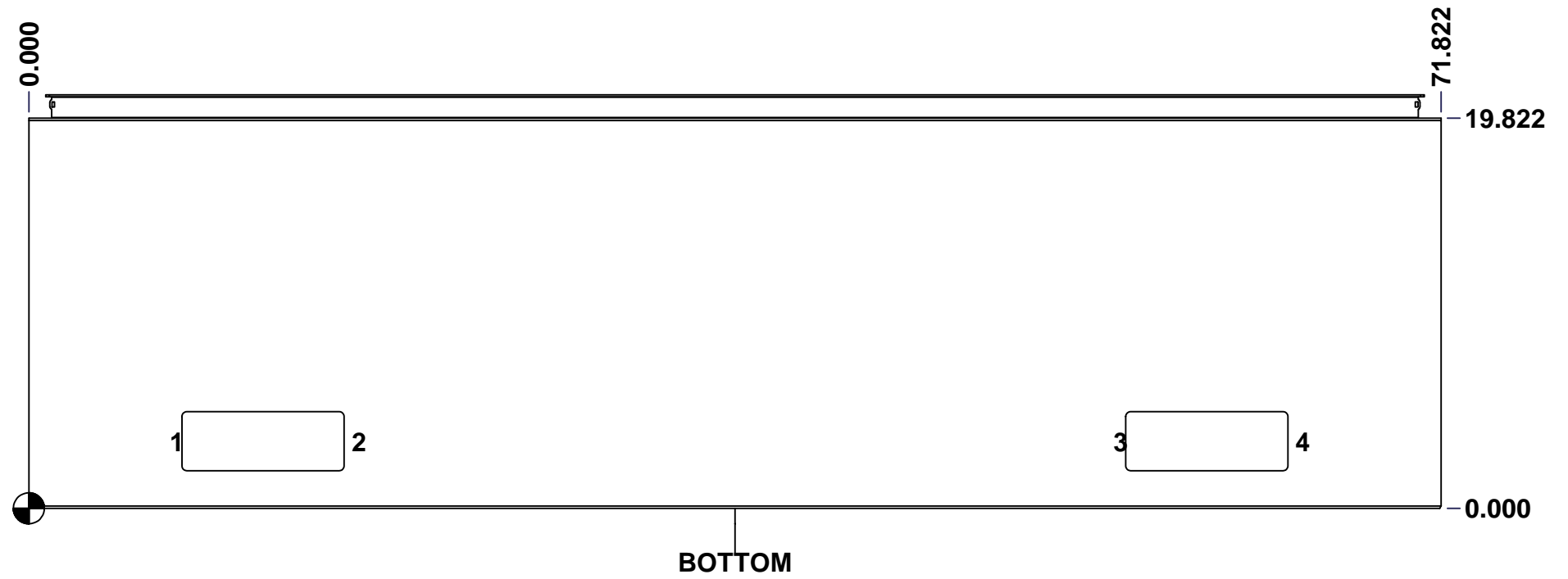


	Description	Status	
	9500DD 90" x 72" x 20" Body	Released	
	Part Number Numéro Pièce	Rev.	
	9500STDD907220B	0	3 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)

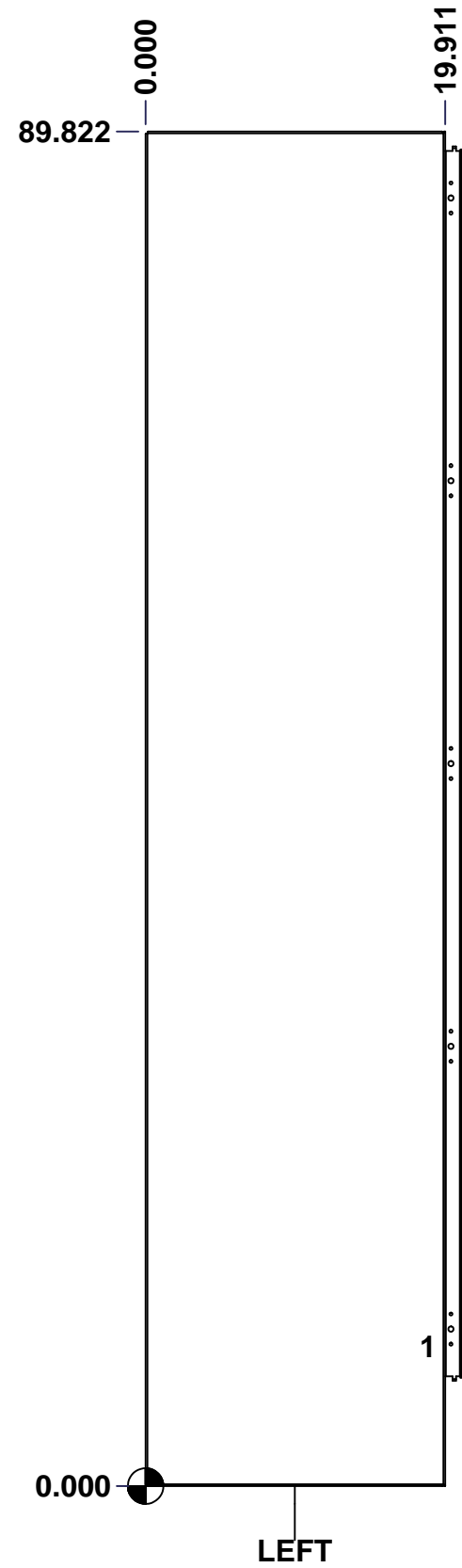


	Description	Status	
	9500DD 90" x 72" x 20" Body	Released	
	Part Number Numéro Pièce	Rev.	
	9500STDD907220B	0	4 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9500DD 90" x 72" x 20" Body	Released	
	Part Number Numéro Pièce	Rev.	
	9500STDD907220B	0	5 / 7

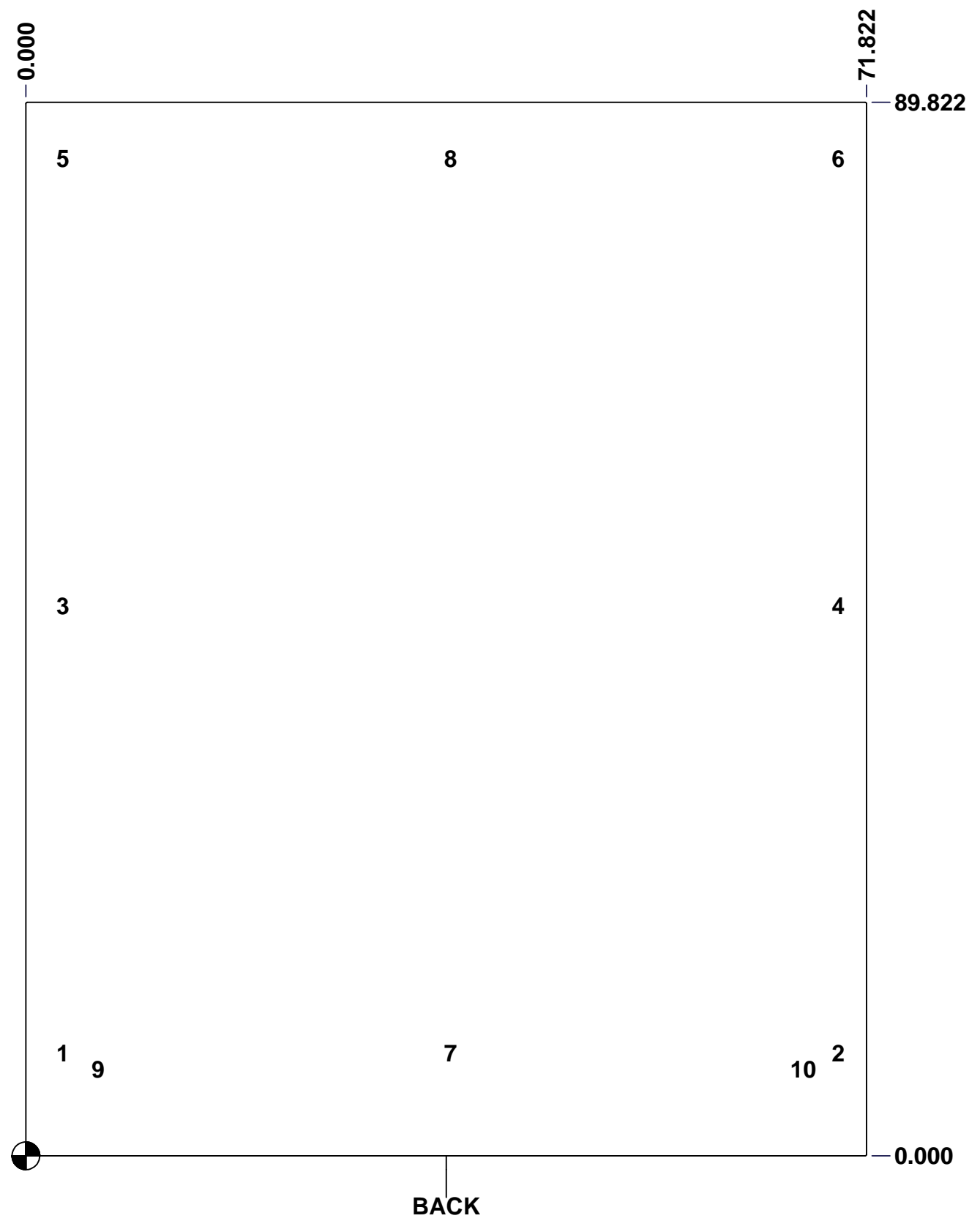
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	69.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	46.911	IP STUD M10 x 40mm (Inside)
4	69.036	46.911	IP STUD M10 x 40mm (Inside)
5	2.786	85.036	IP STUD M10 x 40mm (Inside)
6	69.036	85.036	IP STUD M10 x 40mm (Inside)
7	35.911	8.786	IP STUD M10 x 40mm (Inside)
8	35.911	85.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
9	5.786	7.411	IP SUPPORT ANGLE (Inside)
10	66.036	7.411	IP SUPPORT ANGLE (Inside)

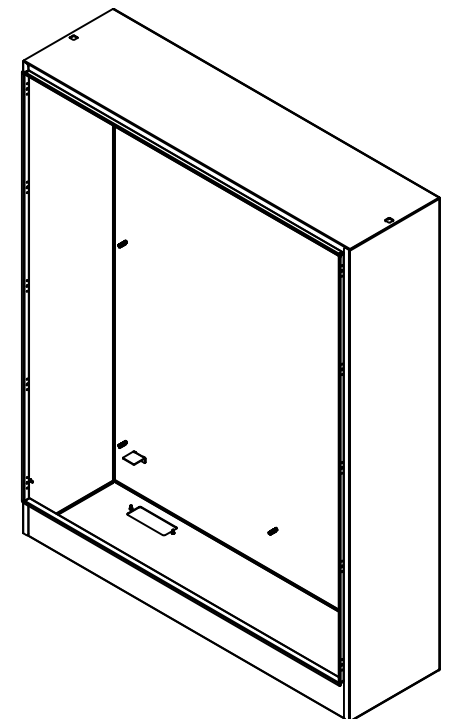


	Description	Status
	9500DD 90" x 72" x 20" Body	Released
	Part Number Numéro Pièce	Rev.
	9500STDD907220B	0
		6
		7

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Isometric View

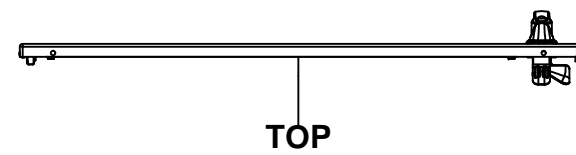


Qty	Part Number	Rev	Description
6	STK-Q-16030	0	Stud M6 x 10mm
2	9500STDD907220BPA-P	0	9500DD Inner Panel Support Angle
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16100	0	Stud M10 x 40mm
1	9500STDD907220BT-P	0	9500DD 72" x 20" Bottom Part
1	9500STDD907220T-P	0	9500DD 72" x 20" Top Part
1	9500STDD907220RS-P	0	9500DD 90" x 72" Right Part
1	9500STDD907220LS-P	0	9500DD 90" x 72" Left Part
1	9500STDD907220B-P	0	9500DD 90" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Parts List			

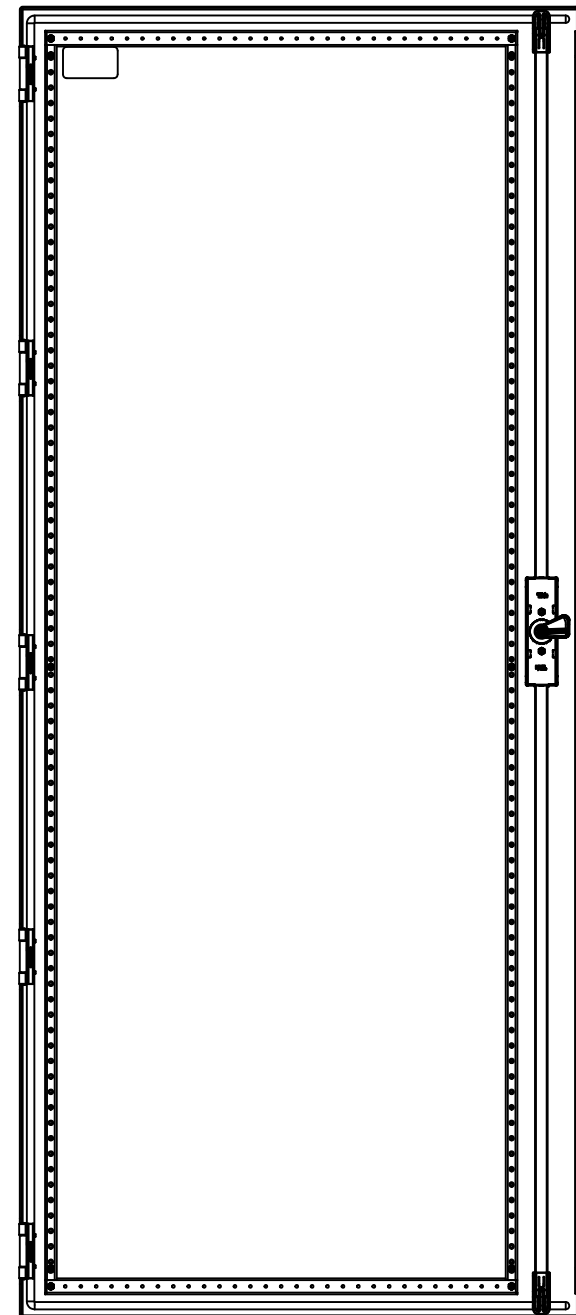
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Dec-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DD 90" x 72" x 20" Body	
Part Number Numéro Pièce	Rev. 0	2
9500STDD907220B		2

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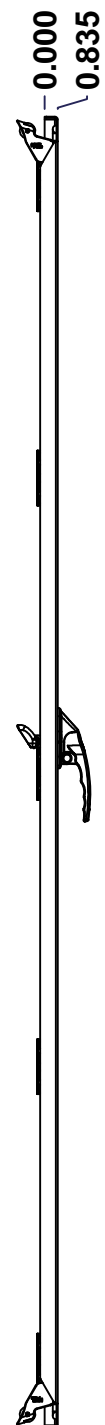
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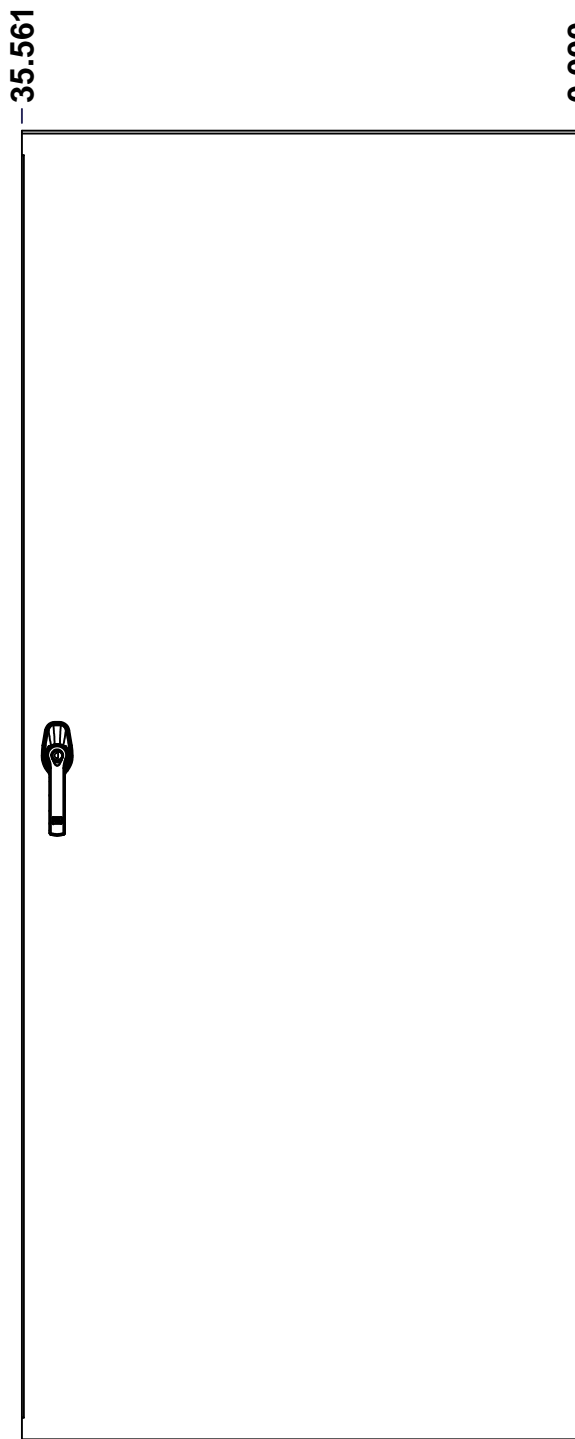
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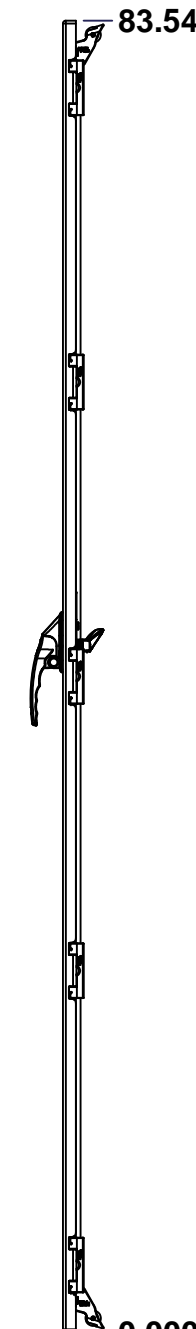
BOTTOM



LEFT



FRONT



RIGHT

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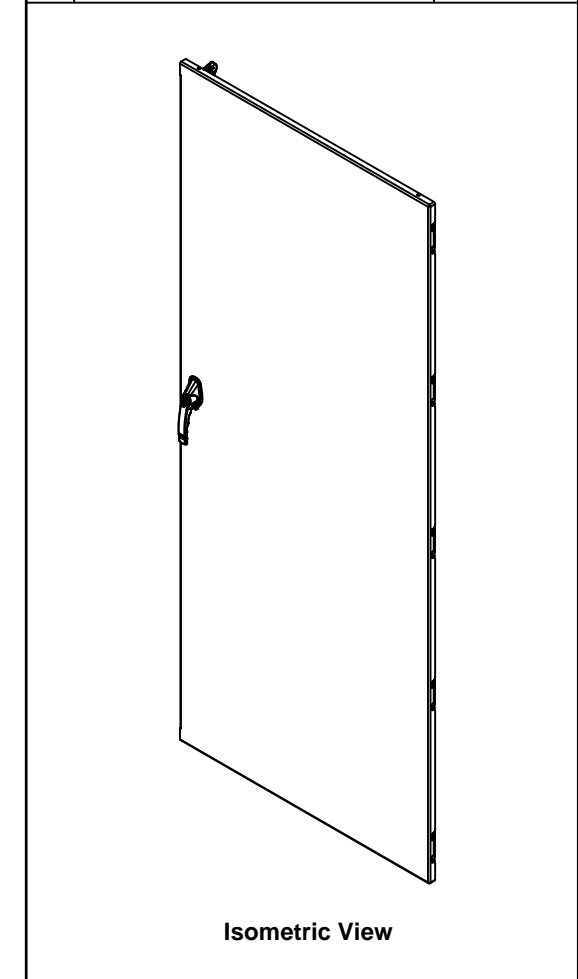
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0.000

No.	Revisions	Date	By/Par



Isometric View

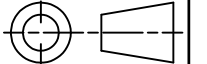


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 08-Dec-21
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 72" Lock Door	Detail Rev.
Part Number Numéro Pièce 9500STDD907220LD	Rev. 1 0 3

SEE BILL OF MATERIAL ON LAST PAGE

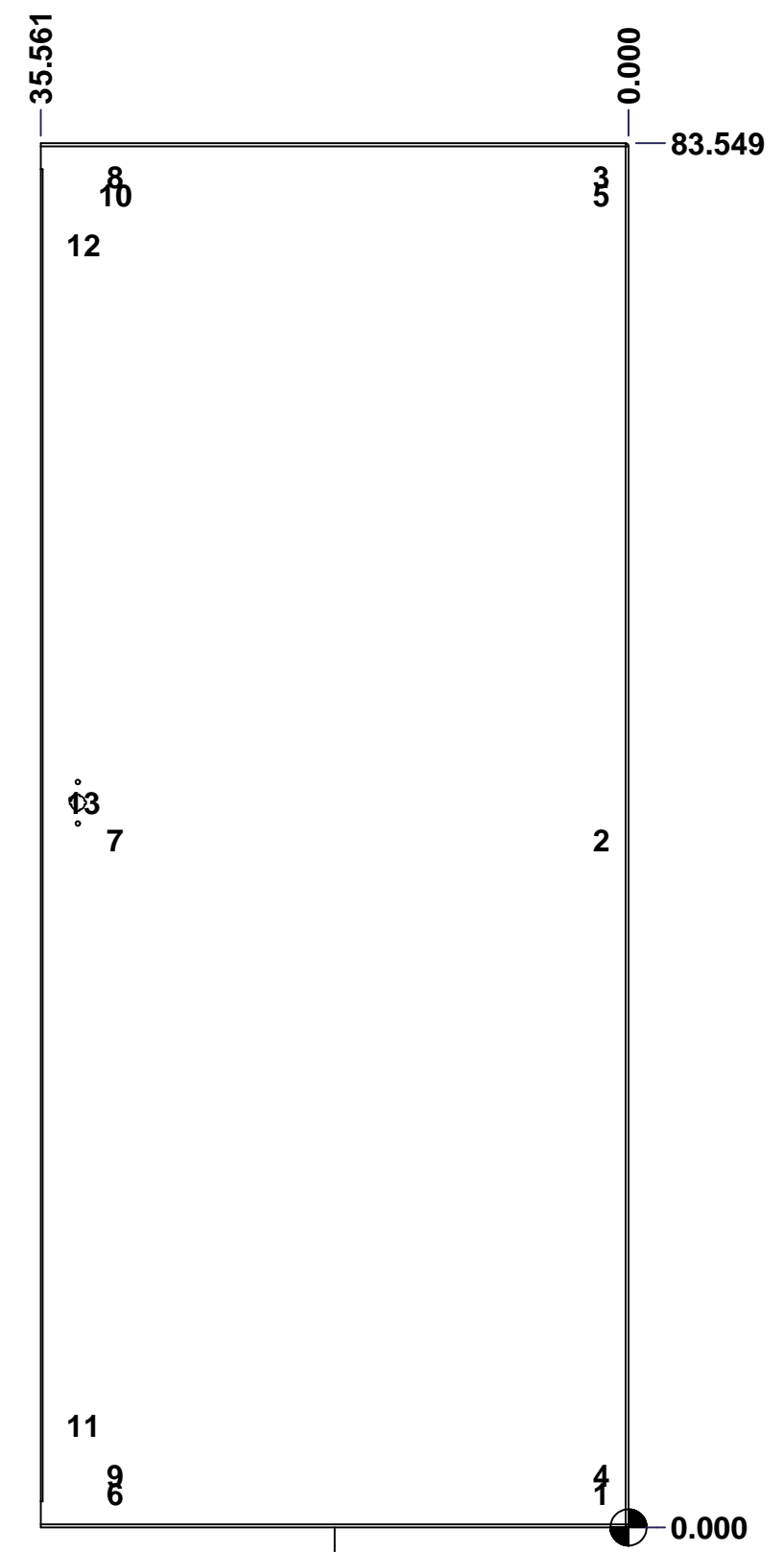
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	41.486	STUD M6 x 18mm (Inside)
3	1.983	81.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	80.409	STUD M6 x 18mm (Inside)
6	31.390	2.028	STUD M6 x 18mm (Inside)
7	31.390	41.486	STUD M6 x 18mm (Inside)
8	31.390	81.521	STUD M6 x 18mm (Inside)
9	31.390	3.139	STUD M6 x 18mm (Inside)
10	31.390	80.409	STUD M6 x 18mm (Inside)
11	33.311	6.118	STUD M6 x 18mm (Inside)
12	33.311	77.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	33.311	43.743	HANDLE 885 ESL2A-APHK @ 0.0°



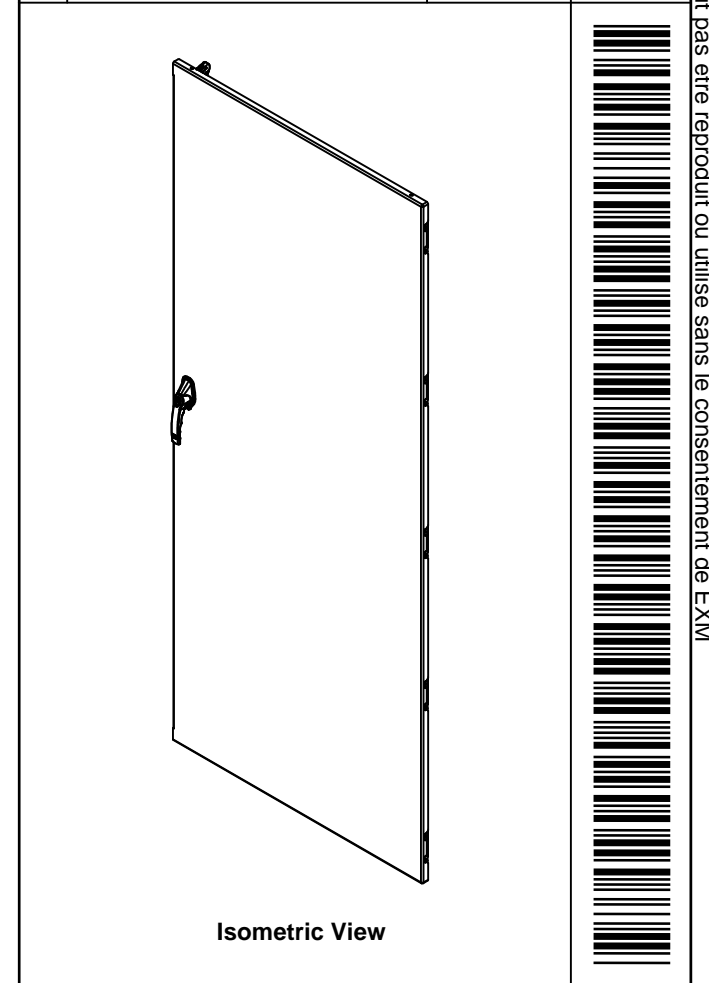
FRONT

	Description	Status
	9500DD 90" x 72" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD907220LD	0
		2
		3


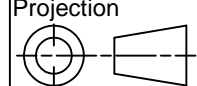
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No.	Revisions	Date	By/Par



Qty	Part Name	Rev	Description
1	STK-Q-47528	1	9500 Lower Closing Bar 90"
1	STK-Q-47518	1	9500 Upper Closing Bar 90"
1	STK-A-03986-36	2	Gearbox Counterclockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10880	3	9500 - Door Stiffener Assembly
1	9500STDD907220LDG	0	9500DD 90" x 72" Lock Door Gasket
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500STDD907220LD-P	0	9500DD 90" x 72" Lock Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)

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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	08-Dec-21
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description	9500DD 90" x 72" Lock Door	
Part Number Numéro Pièce	Rev.	3
9500STDD907220LD	0	3

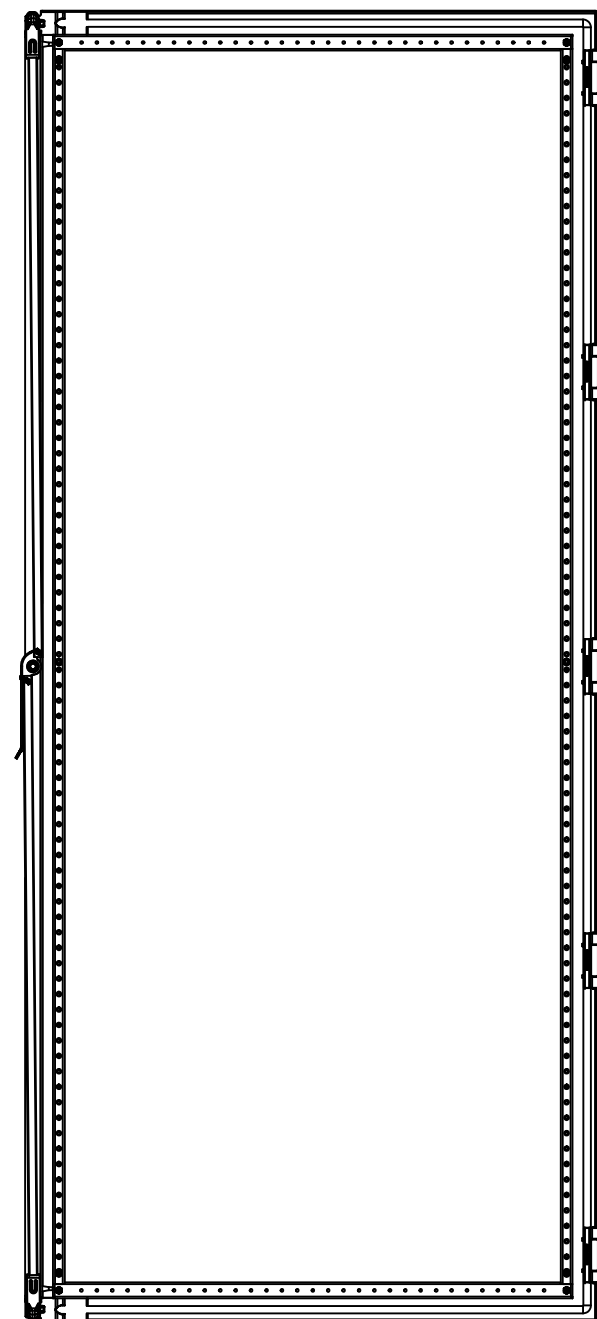
Parts List

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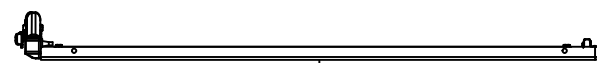
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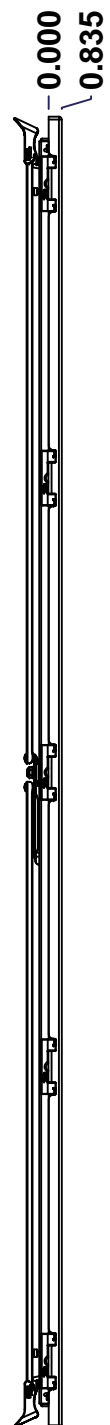
TOP



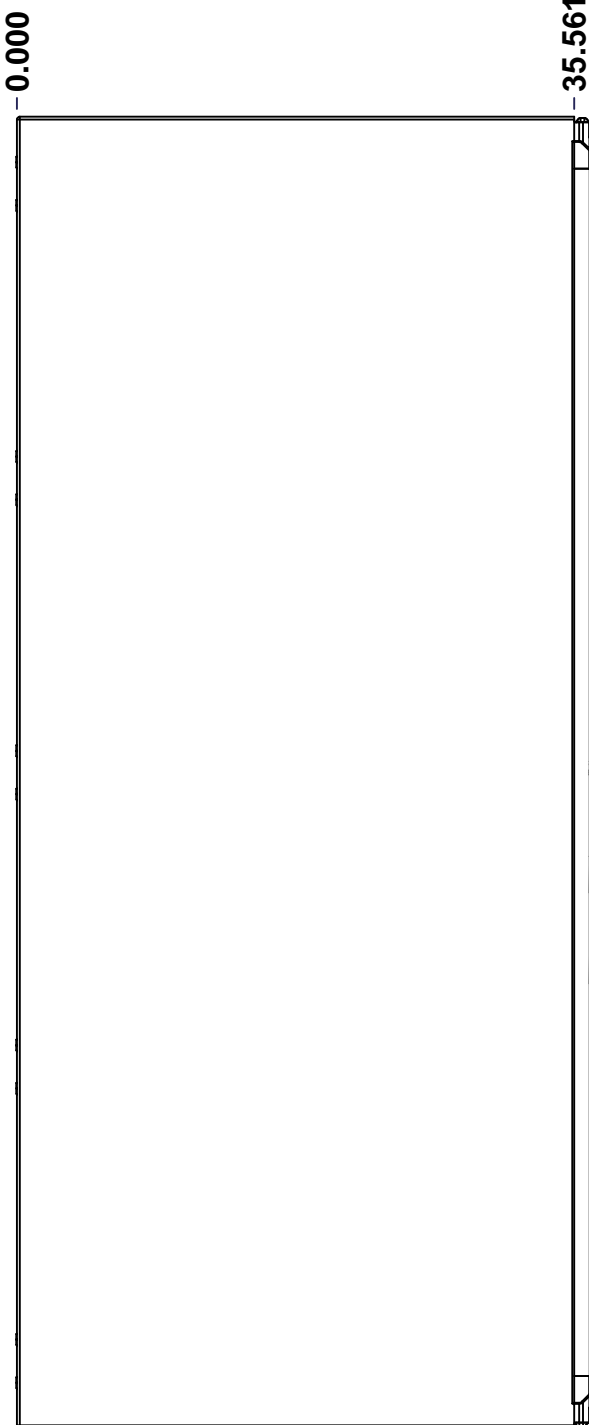
BACK



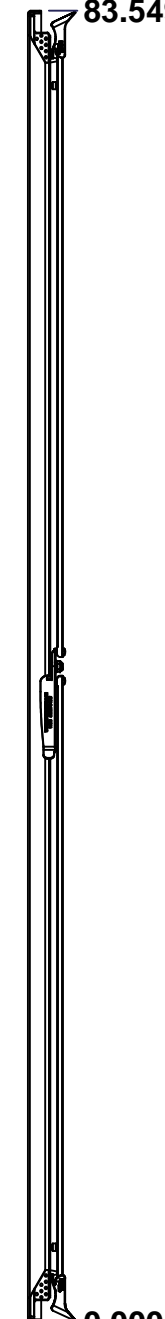
BOTTOM



LEFT

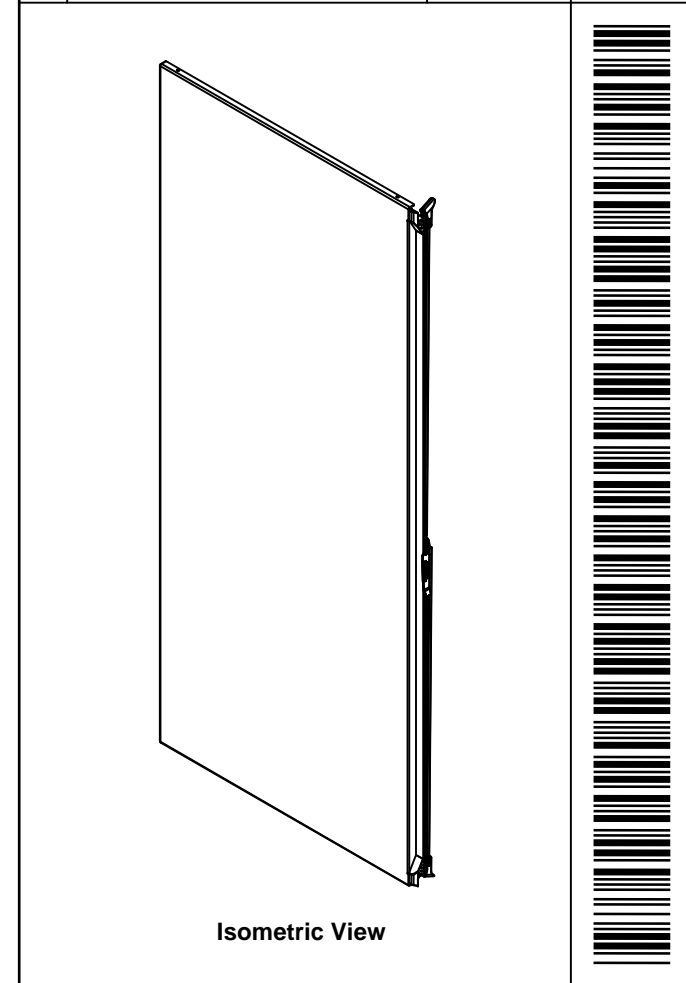


FRONT



RIGHT

No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 08-Dec-21	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DD 90" x 72" Flange Door			Detail Rev.
Part Number Numéro Pièce 9500STDD907220FD		Rev. 0	1 3

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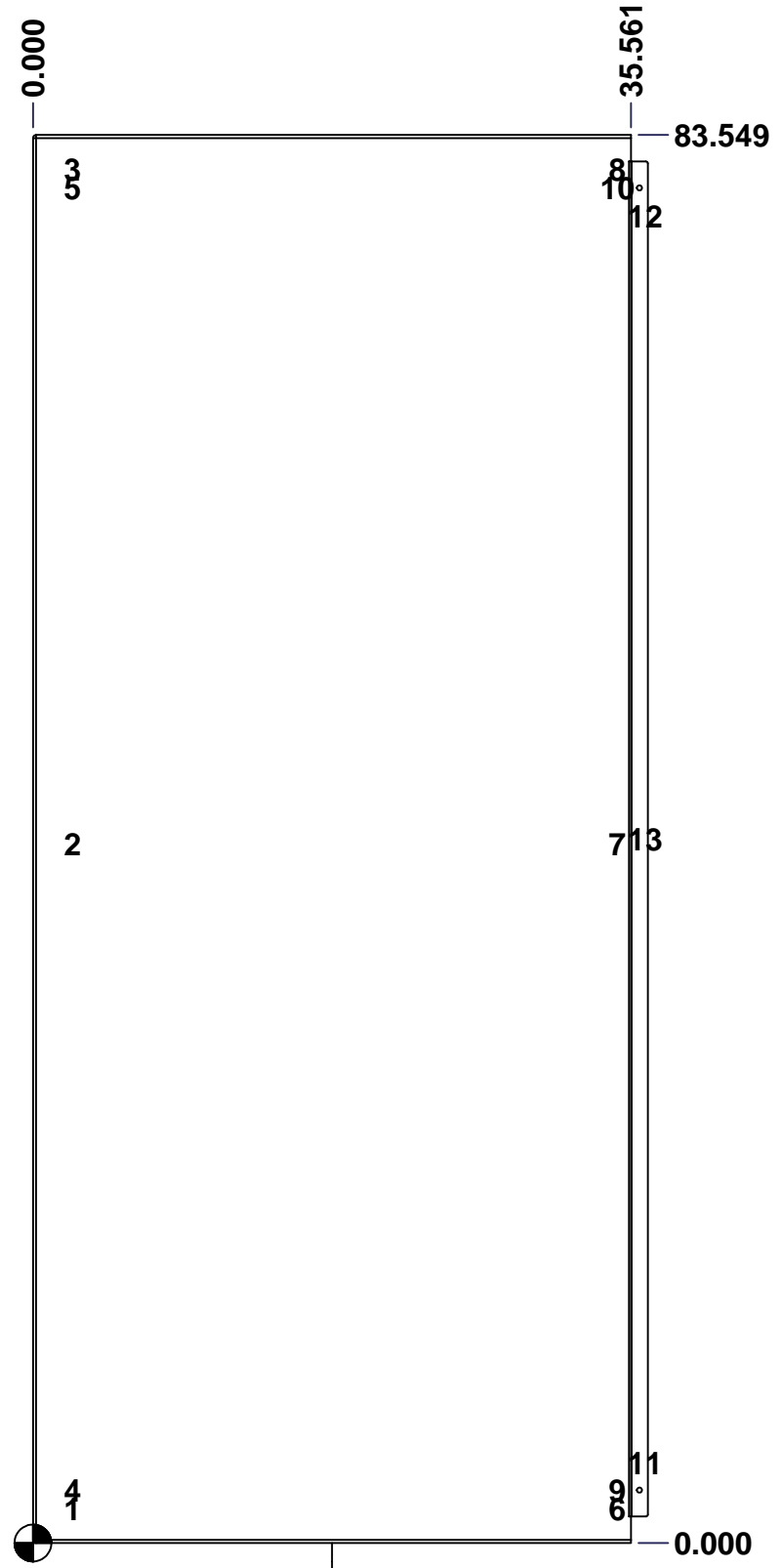
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	80.409	STUD M6 x 18mm (Inside)
6	34.407	2.028	STUD M6 x 18mm (Inside)
7	34.407	41.486	STUD M6 x 18mm (Inside)
8	34.407	81.521	STUD M6 x 18mm (Inside)
9	34.407	3.139	STUD M6 x 18mm (Inside)
10	34.407	80.409	STUD M6 x 18mm (Inside)
11	36.061	4.774	CLOSING BAR GUIDE (Inside)
12	36.061	78.774	CLOSING BAR GUIDE (Inside)
13	36.061	41.774	STUD M10 x 20mm (Inside)



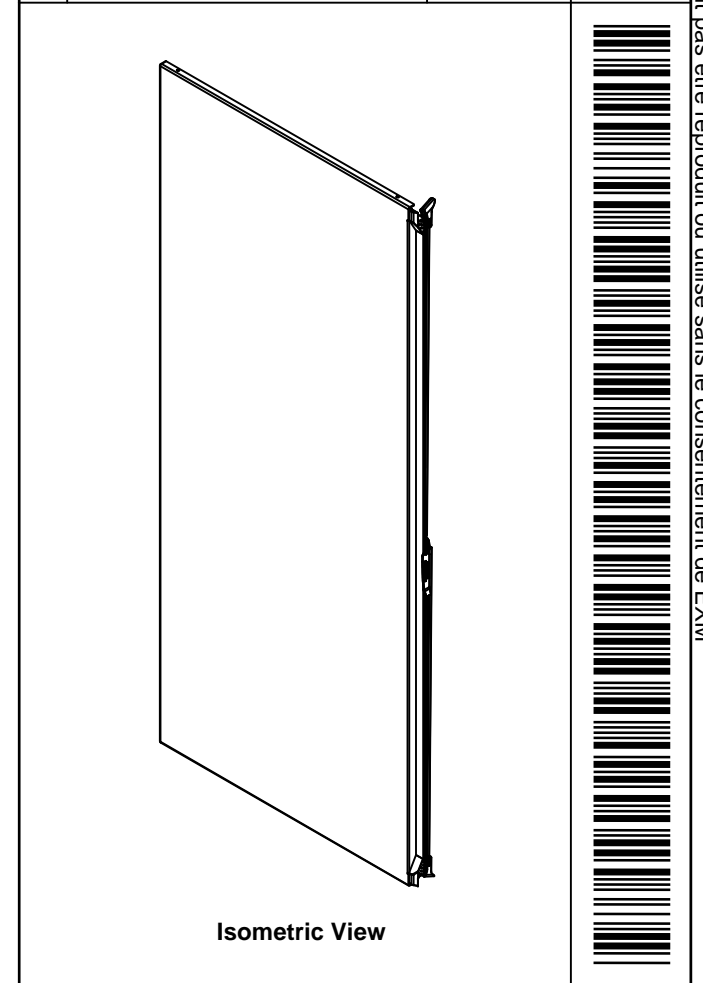
FRONT

	Description	Status
	9500DD 90" x 72" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD907220FD	0 / 2 / 3


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No.	Revisions	Date	By/Par



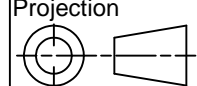
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	0	5500 DD Lower Flange Door Gasket
1	STK-G-03300	0	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45660-90	2	9500 DD - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20880	3	9500 - Flange Door Stiffener Assembly
1	STK-Q-16122	1	Stud M10 x 20mm
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500STDD907220FDG	0	9500DD 90" x 72" Flange Door Gasket
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500STDD907220FD-P	0	9500DD 90" x 72" Flange Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
Qty	Part Name	Rev	Description
Parts List			



Tél: (450) 979-4373
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Flatness
Aplatissement
Max 3.0mm

Projection



Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Dec-21
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 72" Flange Door		Detail Rev.
Part Number Numéro Pièce 9500STDD907220FD		Rev. 3 0