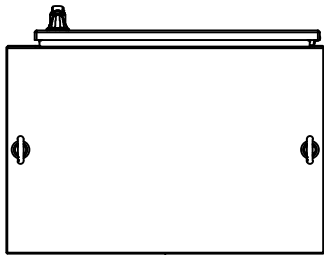


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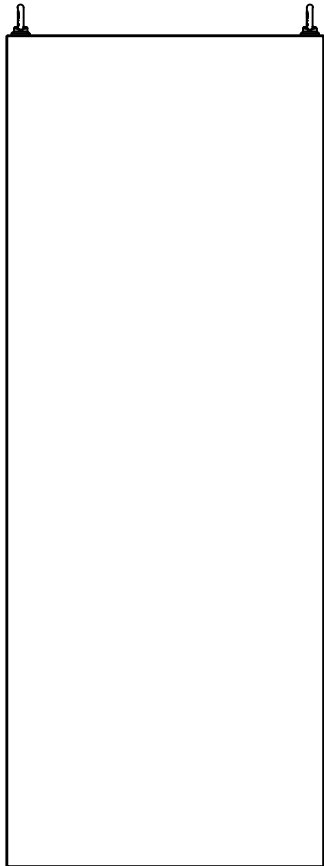
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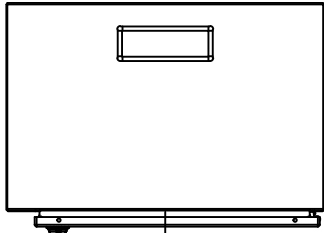
Tolérance ±1/32" sauf spécification contraire



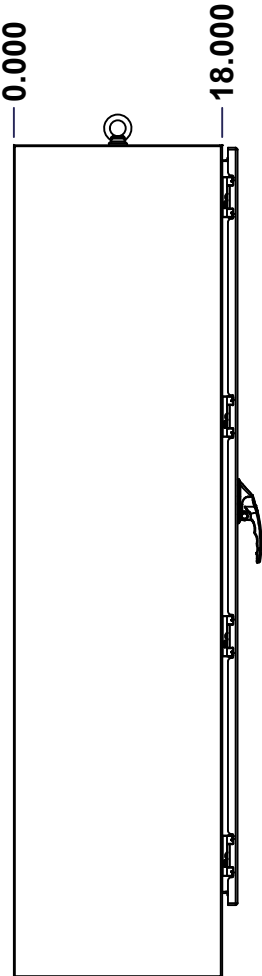
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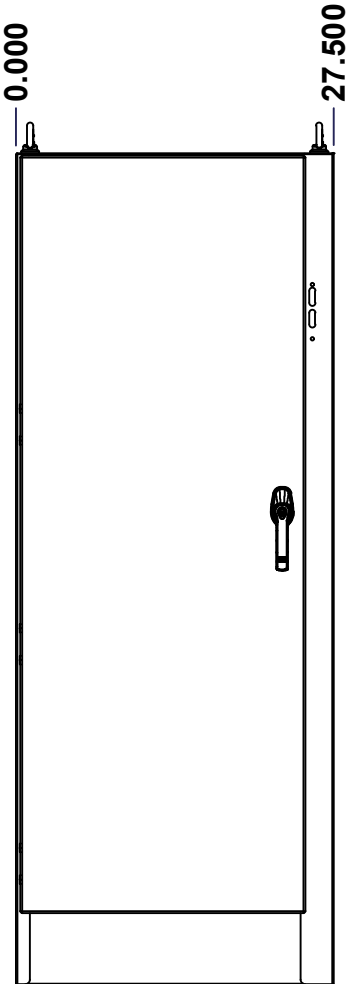
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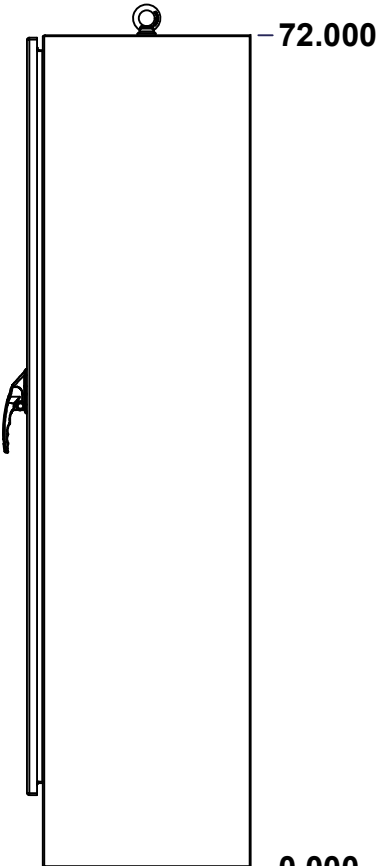
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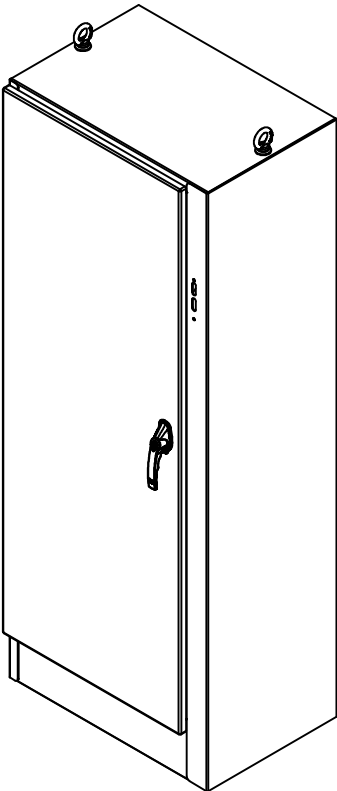
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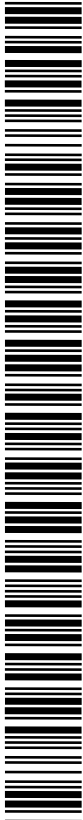
FRONT



RIGHT



Isometric View



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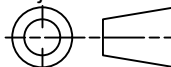


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Nov-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500U1D 72" x 27.5" x 18" Assembly

Detail Rev.

Part Number
Numéro Pièce

9500U1D722818

Rev.

1

0

13

SEE BILL OF MATERIAL ON LAST PAGE

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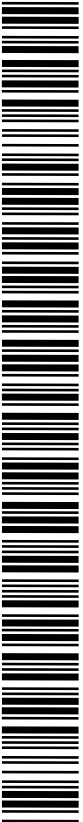
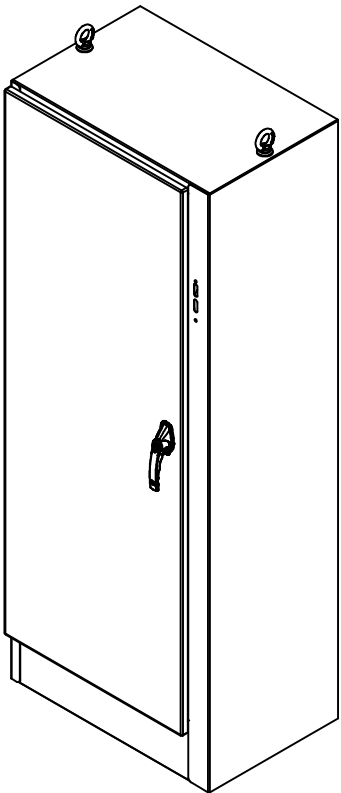
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

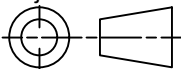


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 04-Nov-14	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.		
9500U1D 72" x 27.5" x 18" Assembly			

Part Number Numéro Pièce	Rev.	2
9500U1D722818	0	13

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	9500U1D722818GP	0	9500U1D Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
6	STK-Q-07320	0	Flange Lock Nut M10
1	9500U1D722818IP	0	9500U1D 72" x 27.5" Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	9500U1D722818C	0	9500U1D 72" x 27.5" Cover
1	9500U1D722818B	0	9500U1D 72" x 27.5" x 18" Body
4	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

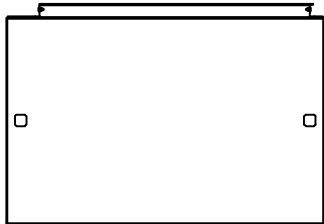
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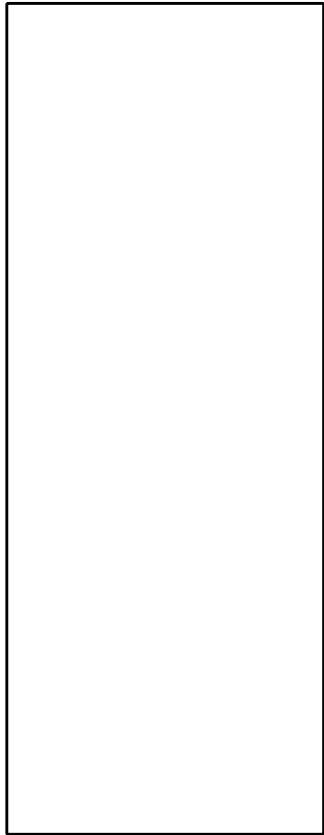
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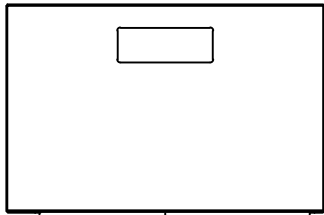
Tolérance ±1/32" sauf spécification contraire



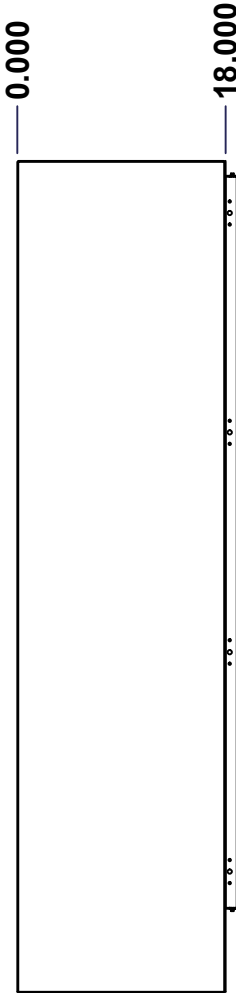
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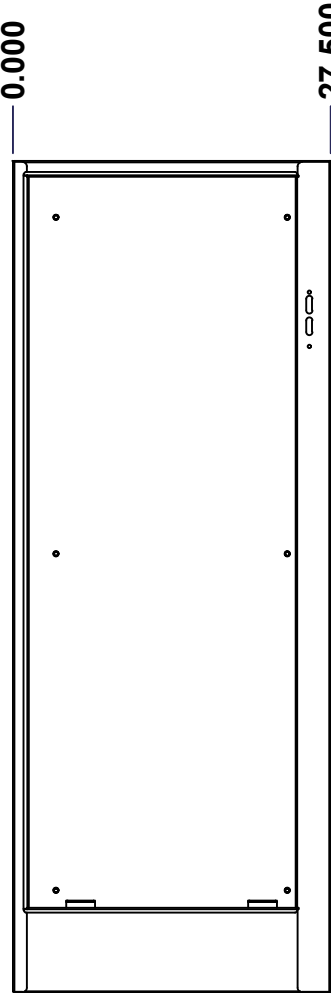
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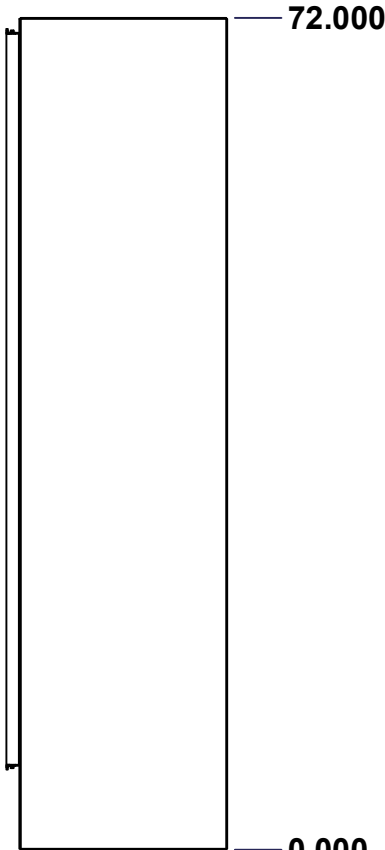
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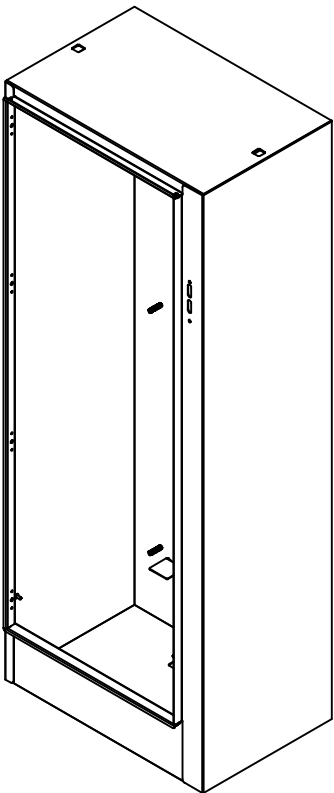
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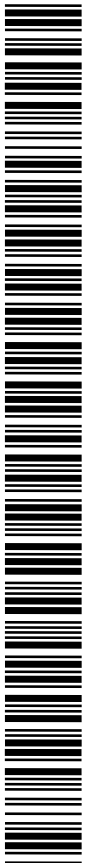
FRONT



RIGHT



Isometric View



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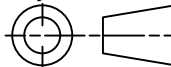


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Nov-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

9500U1D 72" x 27.5" x 18" Body

Detail Rev.

Part Number
Numéro Pièce

9500U1D722818B

Rev.

3

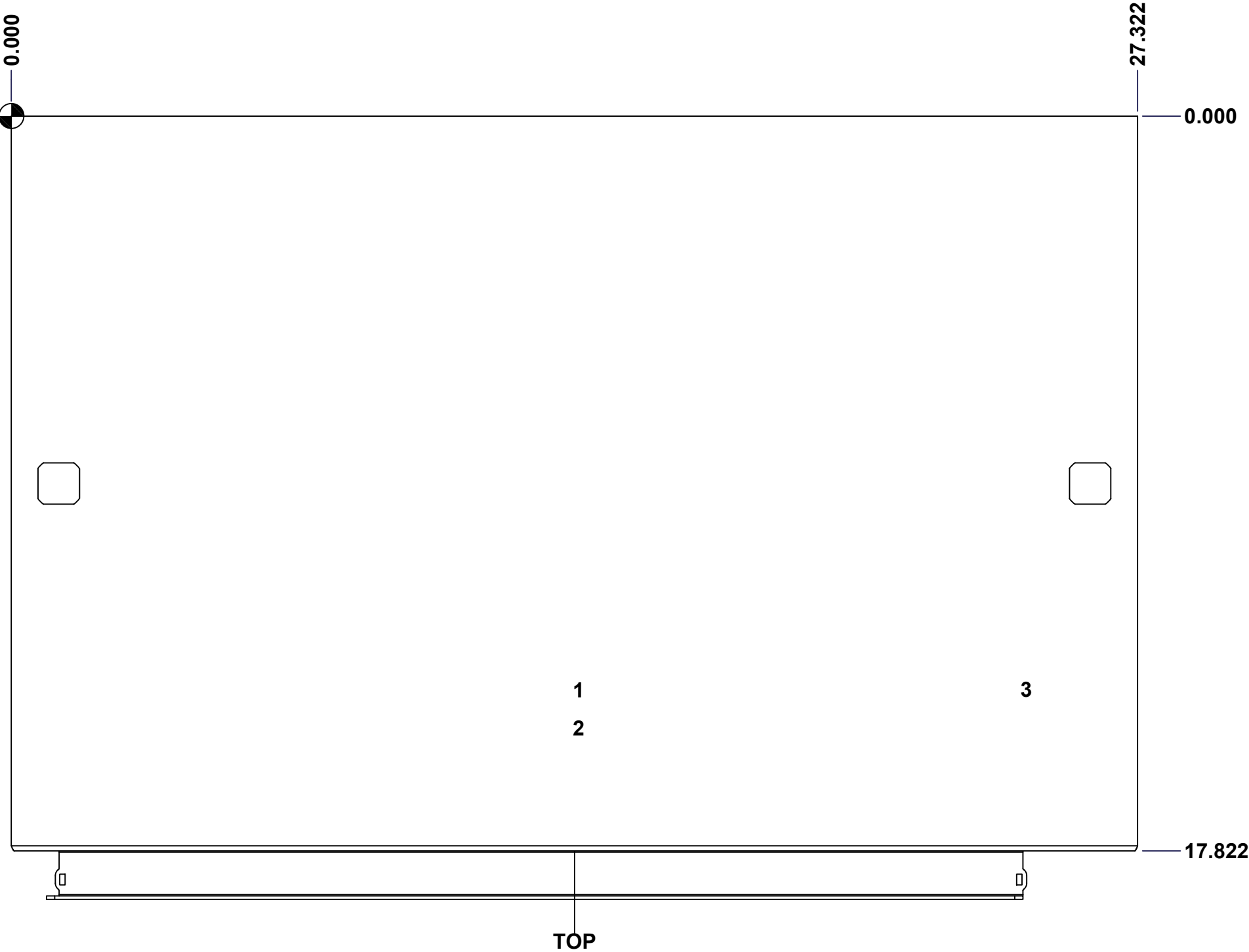
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13

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.661	13.911	Struts CR400 21.500" (Inside)
2	13.661	14.840	STUDS M6 x 10mm (Inside)
3	24.527	13.911	STUDS M6 x 10mm (Inside)

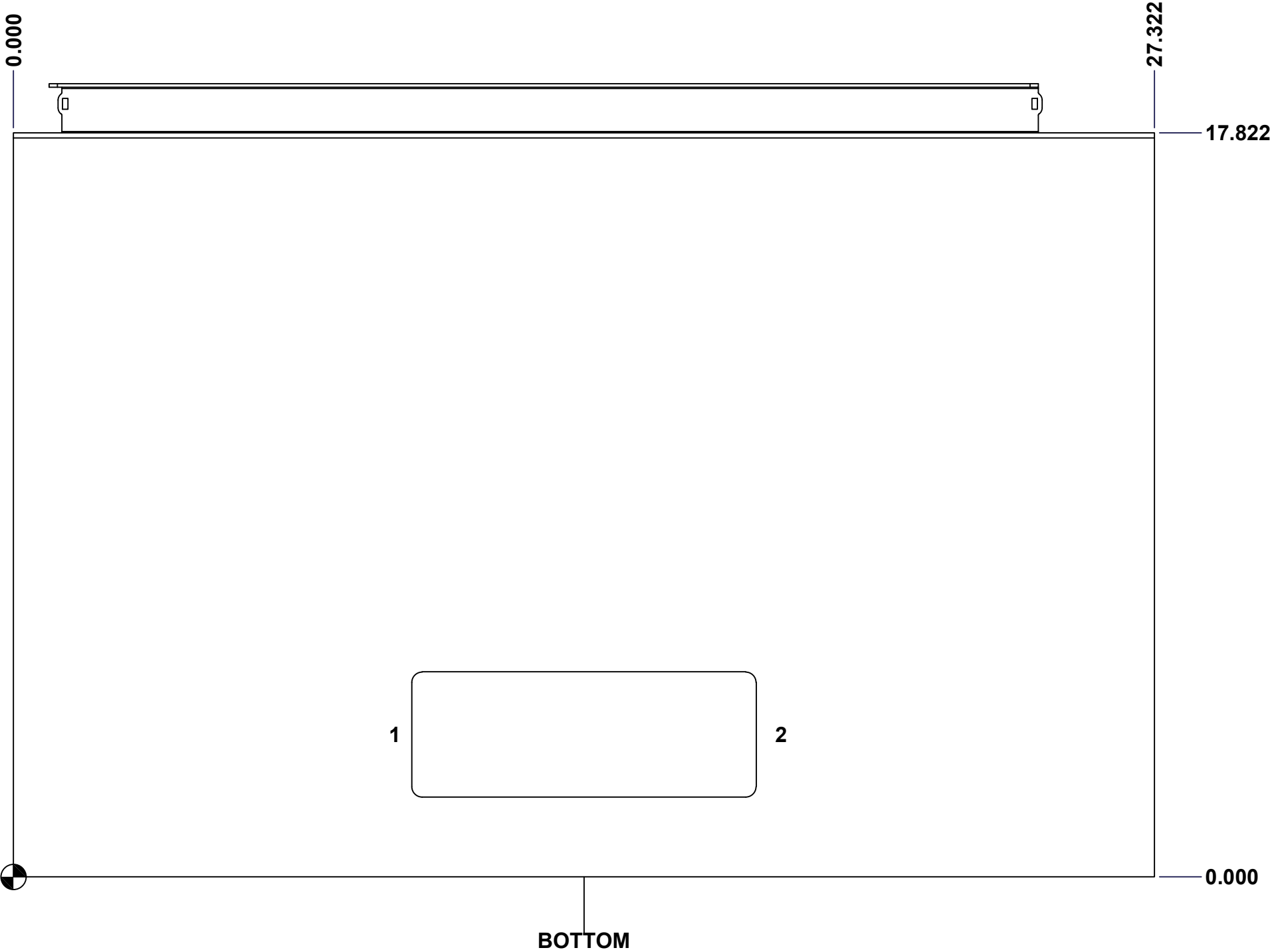


	Description	Status	
	9500U1D 72" x 27.5" x 18" Body	(NULL)	
	Part Number	Rev.	4 13
	Numéro Pièce 9500U1D722818B	0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	9.036	3.411	GP STUD M6 x 16mm (Inside)
2	18.286	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status	
	9500U1D 72" x 27.5" x 18" Body	(NULL)	
	Part Number	Rev.	5 13
	Numéro Pièce 9500U1D722818B	0	

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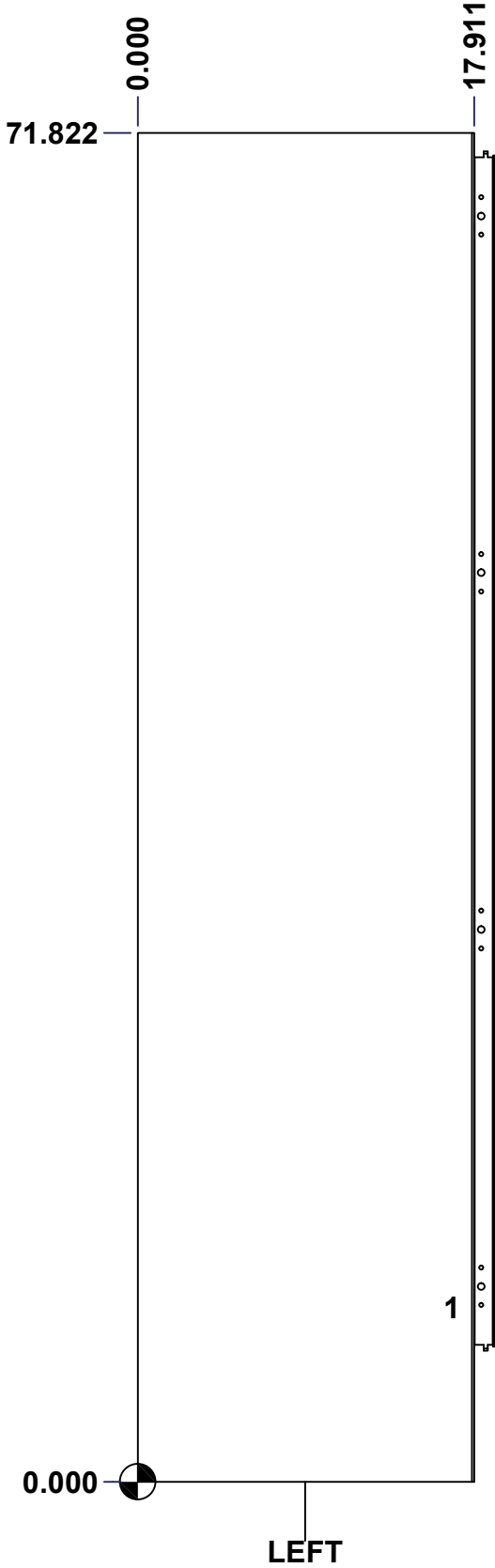
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description 9500U1D 72" x 27.5" x 18" Body	Status (NULL)	
	Part Number Numéro Pièce 9500U1D722818B	Rev. 0	6 13

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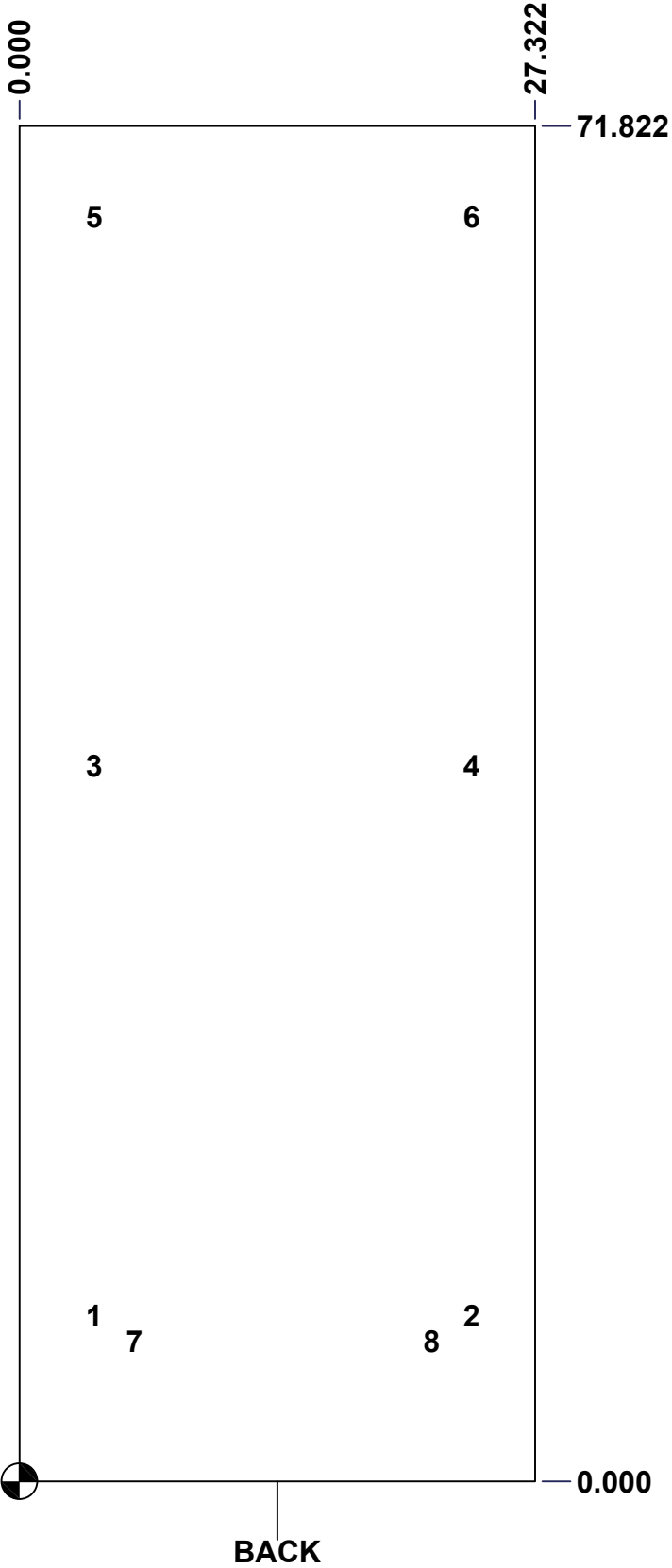
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.661	8.786	IP STUD M10 x 40mm (Inside)
2	23.661	8.786	IP STUD M10 x 40mm (Inside)
3	3.661	37.911	IP STUD M10 x 40mm (Inside)
4	23.661	37.911	IP STUD M10 x 40mm (Inside)
5	3.661	67.036	IP STUD M10 x 40mm (Inside)
6	23.661	67.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
7	5.786	7.411	IP SUPPORT ANGLE (Inside)
8	21.536	7.411	IP SUPPORT ANGLE (Inside)



	Description 9500U1D 72" x 27.5" x 18" Body	Status (NULL)	
	Part Number Numéro Pièce 9500U1D722818B	Rev. 0	7 13

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Tolerance ±1/32" unless otherwise specified

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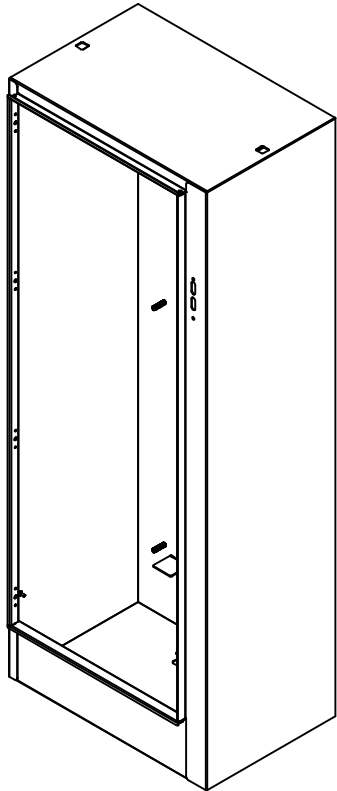
Tolérance ±1/32" sauf spécification contraire

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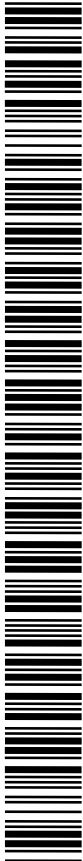
Revisions

Date

By/Par



Isometric View





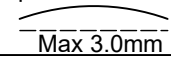
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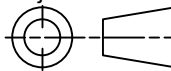
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 04-Nov-14

Material Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

9500U1D 72" x 27.5" x 18" Body

Detail Rev.

Part Number Numéro Pièce

9500U1D722818B

Rev.

0

8

13

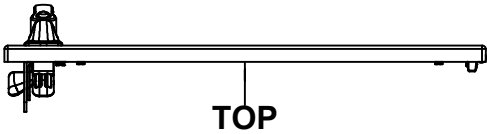
2	STK-Q-16030	0	Stud M6 x 10mm Steel
2	9500U1D722818BPA-P	0	9500U1D Inner Panel Support Angle
1	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9500U1D722818BT-P	0	9500U1D 27.5" x 18" Bottom Part
1	9500U1D722818T-P	0	9500U1D 27.5" x 18" Top Part
1	9500U1D722818RS-P	0	9500U1D 72" x 27.5" Right Part
1	9500U1D722818LS-P	0	9500U1D 72" x 27.5" Left Part
1	9500U1D722818B-P	0	9500U1D 72" x 27.5" Back Part
3	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
Qty	Part Number	Rev	Description
Parts List			

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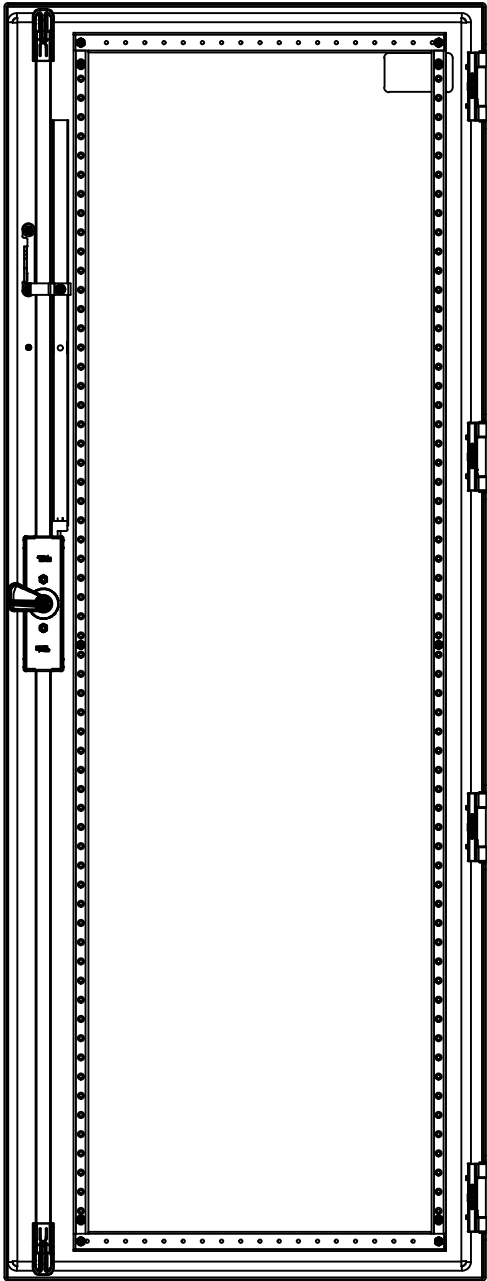
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



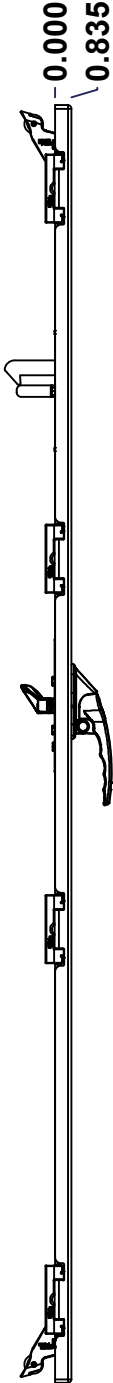
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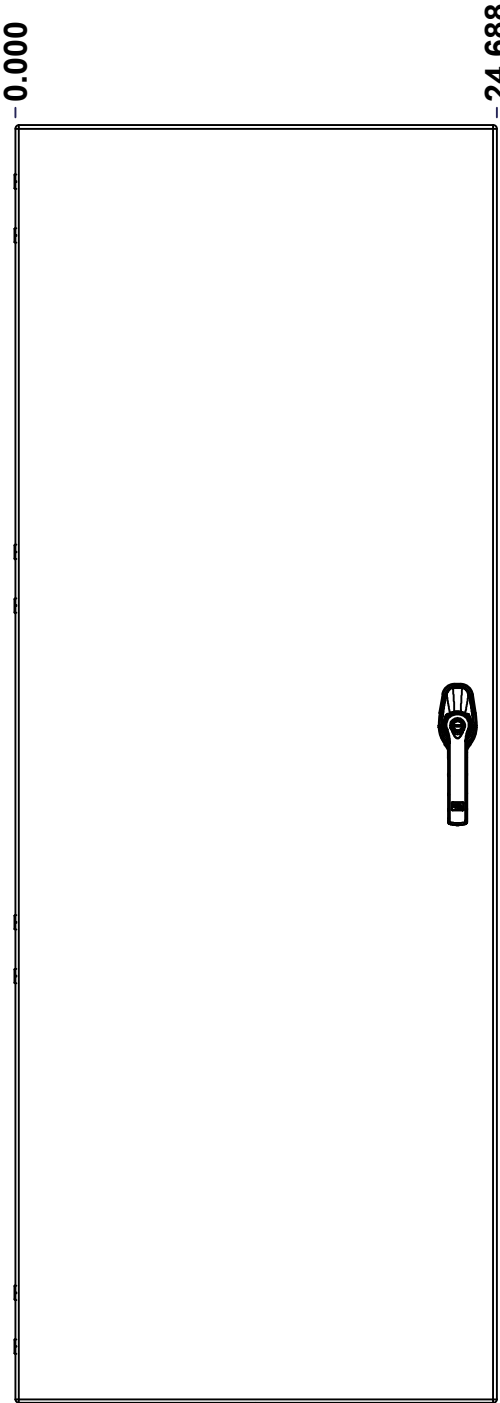
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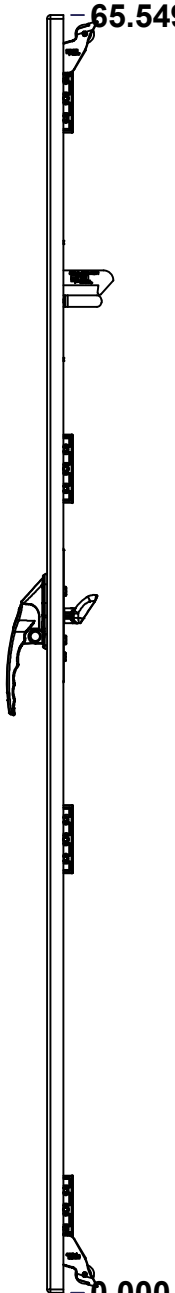
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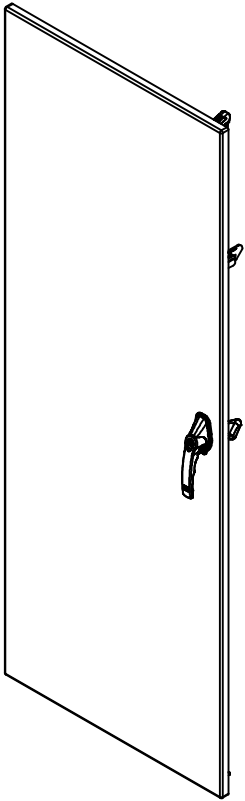
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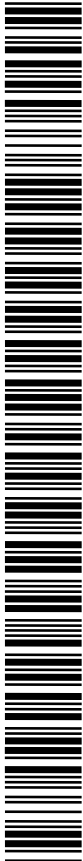
FRONT



RIGHT



Isometric View



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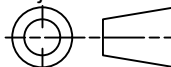


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Nov-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500U1D 72" x 27.5" Cover

Detail Rev.

Part Number
Numéro Pièce

9500U1D722818C

Rev.

9

0

13

SEE BILL OF MATERIAL ON LAST PAGE

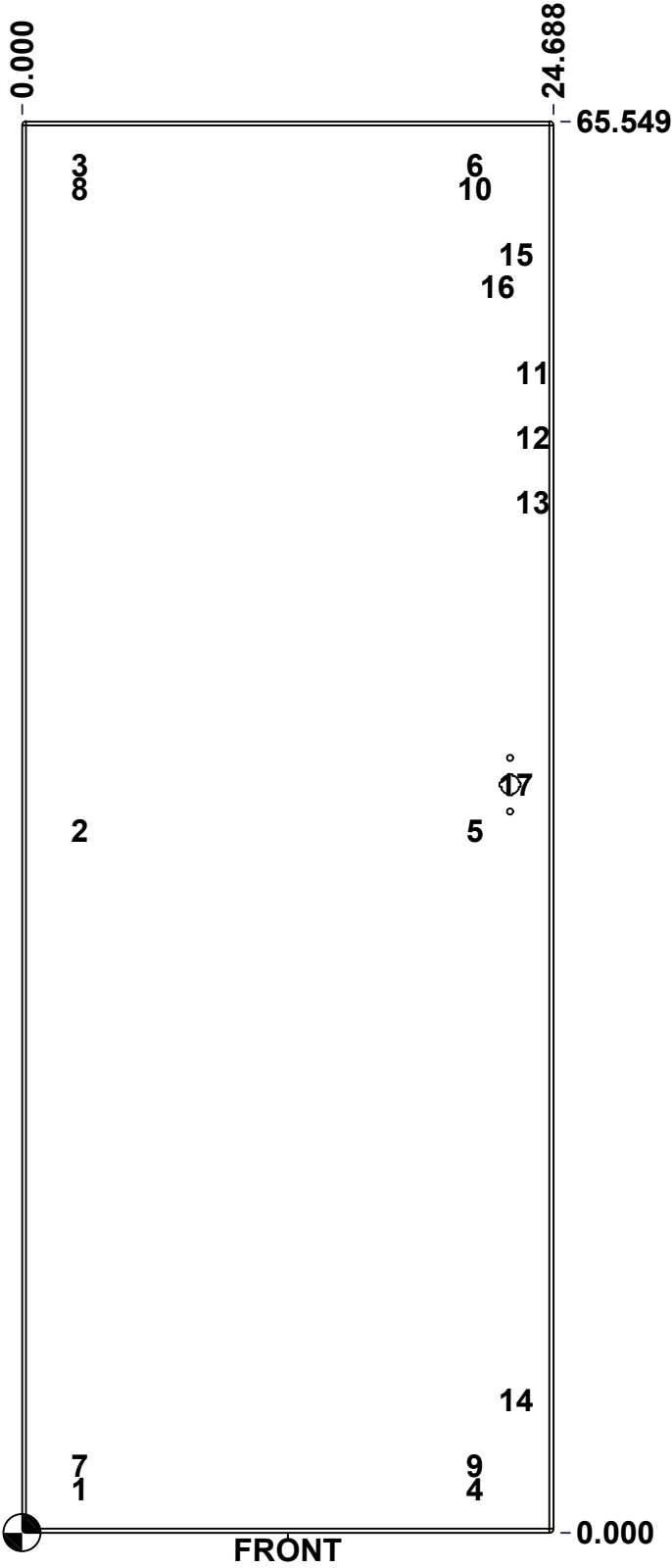
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.406	2.028	STUD M6 x 18mm (Inside)
2	2.406	32.628	STUD M6 x 18mm (Inside)
3	2.406	63.521	STUD M6 x 18mm (Inside)
4	20.762	2.028	STUD M6 x 18mm (Inside)
5	20.762	32.628	STUD M6 x 18mm (Inside)
6	20.762	63.521	STUD M6 x 18mm (Inside)
7	2.406	3.139	STUD M6 x 18mm (Inside)
8	2.406	62.409	STUD M6 x 18mm (Inside)
9	20.762	3.139	STUD M6 x 18mm (Inside)
10	20.762	62.409	STUD M6 x 18mm (Inside)
11	23.448	53.886	STUD M6 x 18mm (Inside)
12	23.448	50.886	STUD M6 x 18mm (Inside)
13	23.448	47.886	STUD M6 x 18mm (Inside)
14	22.671	6.179	LARGE CBAR GUIDE (Inside)
15	22.671	59.370	LARGE CBAR GUIDE (Inside)
16	21.815	57.870	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
17	22.681	34.743	HANDLE 885 ESL2A-APHD @ 0.0°



	Description	Status	
	9500U1D 72" x 27.5" Cover	(NULL)	
	Part Number	Rev.	10
	Numéro Pièce	0	13

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Tolerance ±1/32" unless otherwise specified

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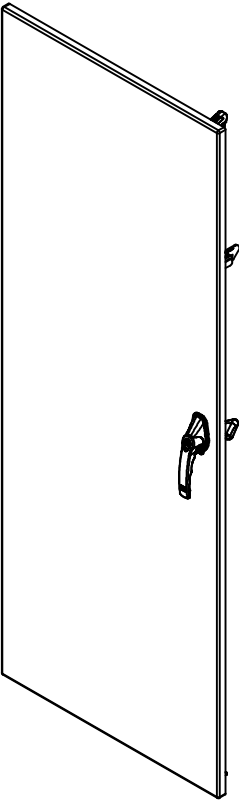
Tolérance ±1/32" sauf spécification contraire

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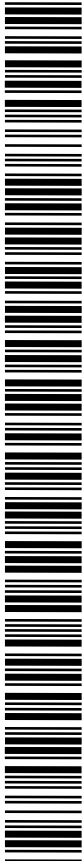
Revisions

Date

By/Par



Isometric View



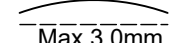


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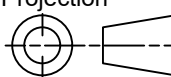
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Nov-14

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

9500U1D 72" x 27.5" Cover

Detail Rev.

Part Number
Numéro Pièce

9500U1D722818C

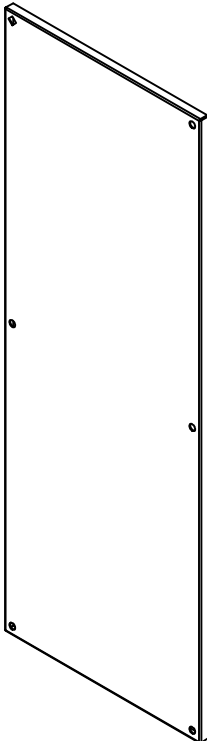
Rev. 0

11
13

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

1	STK-K-09572	0	9500 UxD 72" Locking Mechanism Kit
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9500U1D722818DS1	0	9500U1D 72" x 27.5" Door Stiffener
3	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
13	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U1D722818G	0	9500U1D 72" x 27.5" Cover Gasket
1	9500U1D722818C-P	0	9500U1D 72" x 27.5" Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

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Isometric View



SEE BILL OF MATERIAL ON LAST PAGE

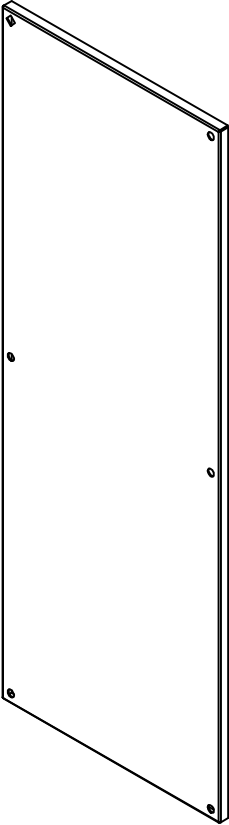
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Tolerance ±1/32" unless otherwise specified

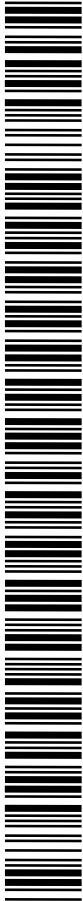
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500U1D722818\9500U1D722818.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



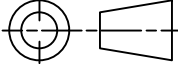
Isometric View





Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Nov-14

Material
Matière

12 Ga Galvanized (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Unpainted

Description

9500U1D 72" x 27.5" Inner Panel

Detail Rev.

Part Number
Numéro Pièce

9500U1D722818IP

Rev. 0

13

1	9500U1D722818IP-P	0	9500U1D 72" x 27.5" Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			