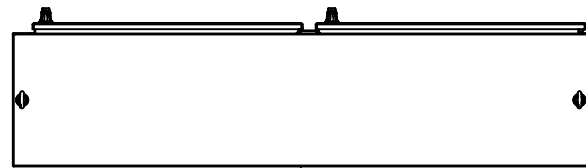
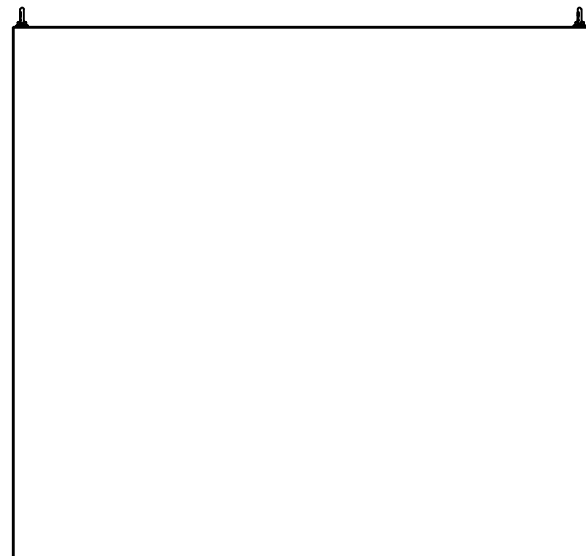


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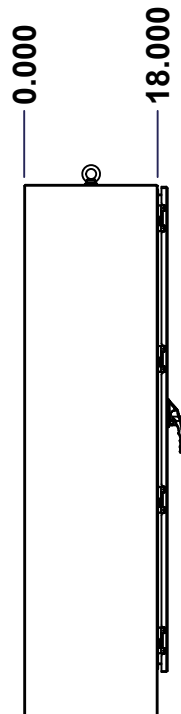
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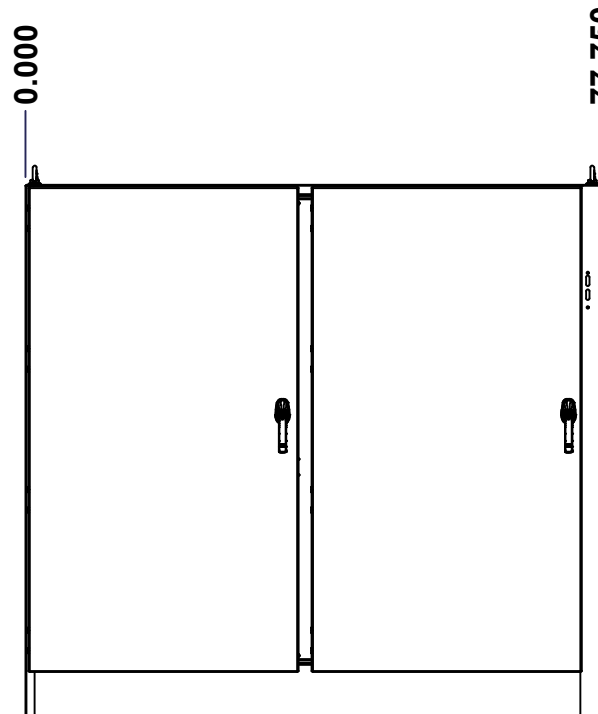
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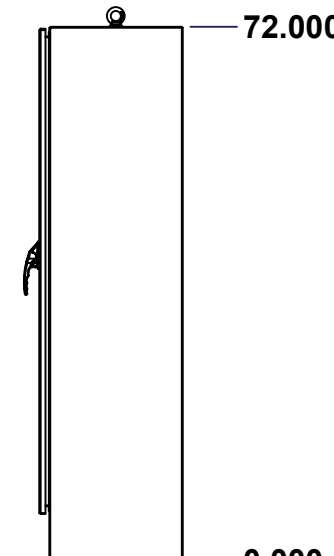
BACK



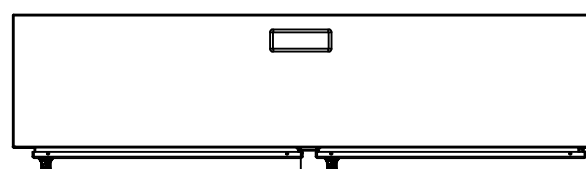
LEFT



FRONT

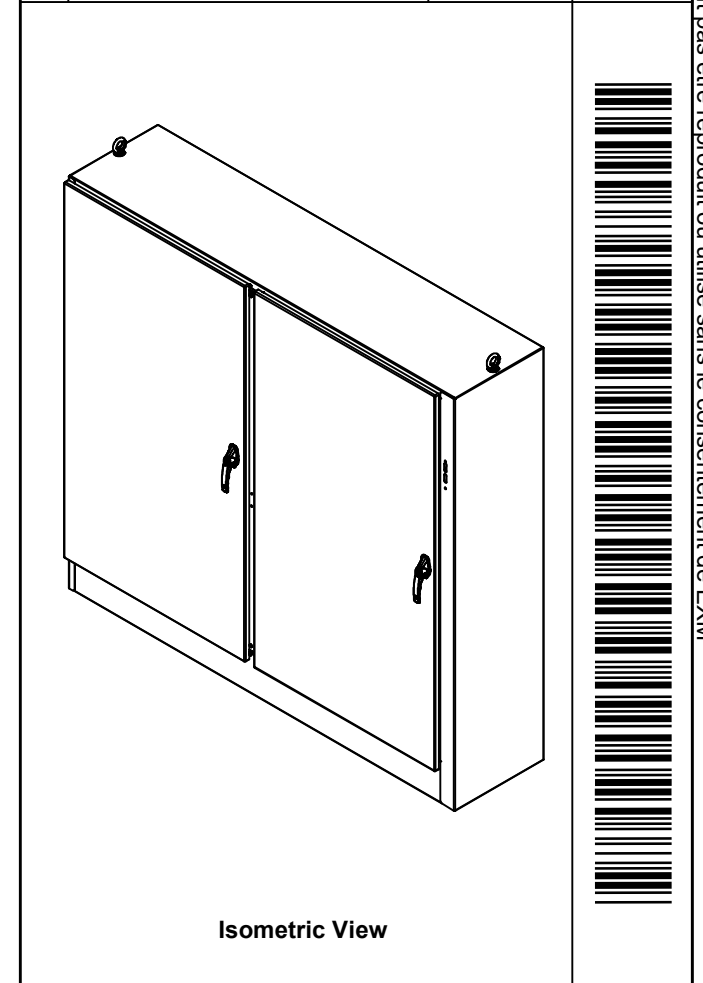


RIGHT


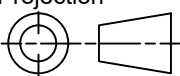


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 77.75" x 18" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 17

SEE BILL OF MATERIAL ON LAST PAGE

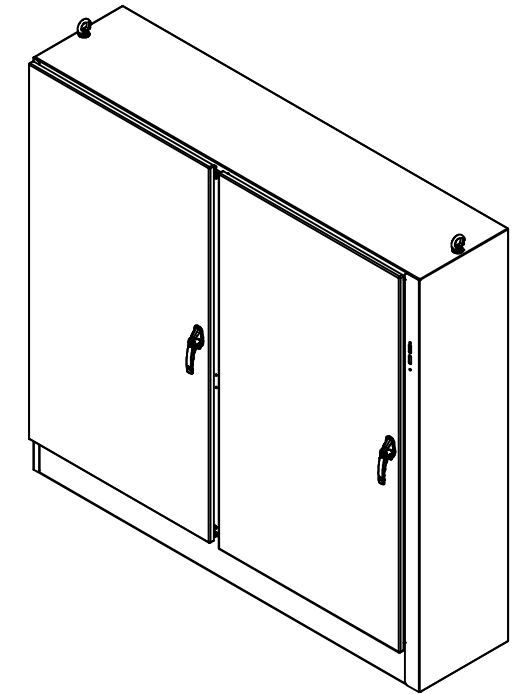
**9500U2D727818**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View


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[www.exmweb.com](http://www.exmweb.com)

Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection  


PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9500U2D727818GP	0	9500U2D Gland Plate
1	880INT1	4	880 INT1 - Interlock Post Kit
10	STK-Q-07320	0	Flange Lock Nut M10
1	9500U2D727818IP	0	9500U2D 72" x 77.75" Inner Panel
10	STK-Q-07620	0	M10 Plastic Spacer 0.875"
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
1	9500U2D727818FD	0	9500U2D 72" x 77.75" Lock Door
1	9500U2D727818LD	0	9500U2D 72" x 77.75" Lock Door
1	9500U2D727818B	0	9500U2D 72" x 77.75" x 18" Body
Qty	Part Number	Rev	Description
Parts List			

Customer Client \_\_\_\_\_ Date \_\_\_\_\_

Drawn By Dessiné Par BoxCad: BoxCad Date 15-Apr-22

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

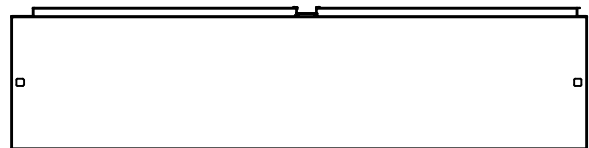
Color Couleur Asa-61 Grey Finish Fini Smooth

Description 9500U2D 72" x 77.75" x 18" Assembly Detail Rev. \_\_\_\_\_

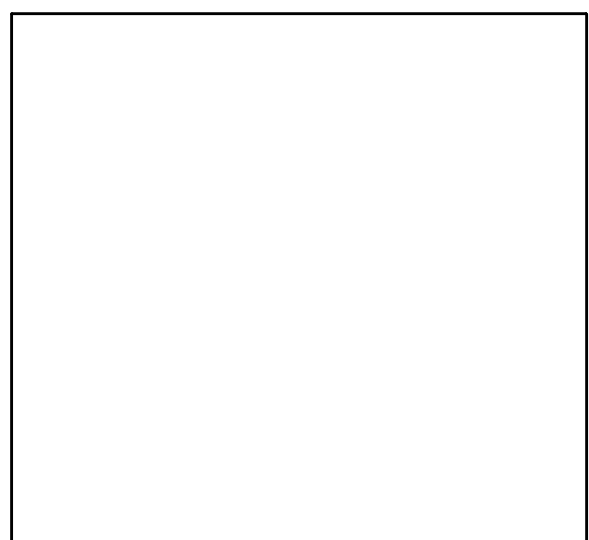
Part Number Numéro Pièce **9500U2D727818** Rev. **0** 2/17

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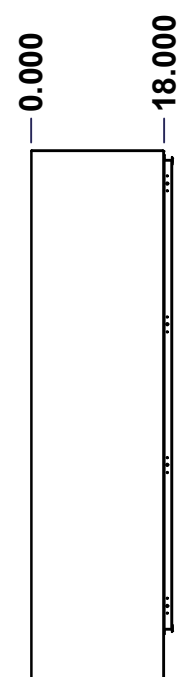
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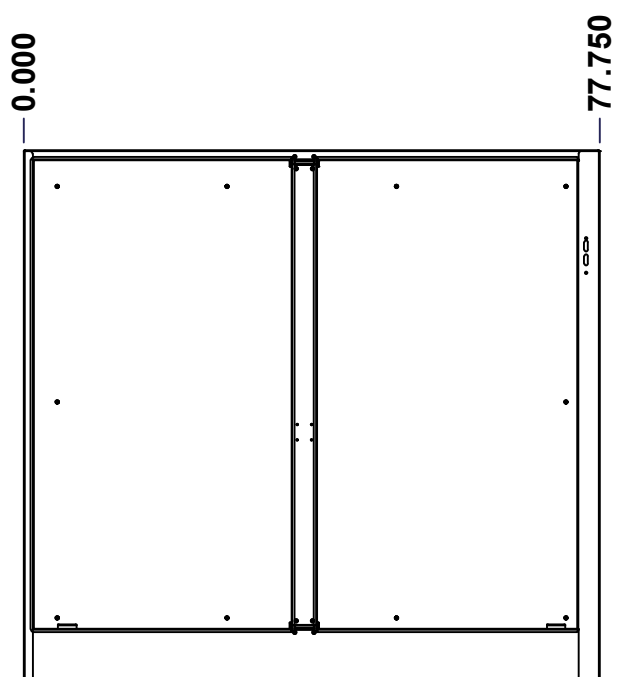
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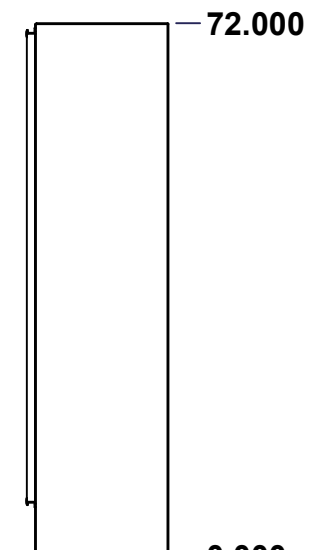
BACK



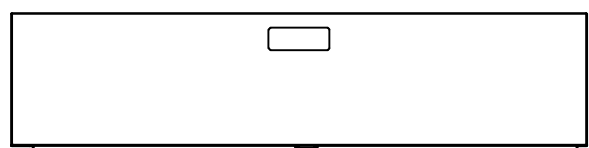
LEFT



FRONT

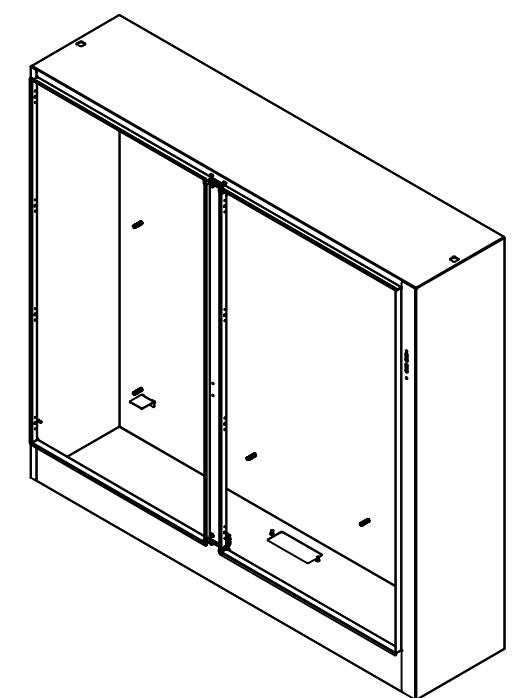


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Apr-22
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500U2D 72" x 77.75" x 18" Body	Detail Rev.
Part Number Numéro Pièce <b>9500U2D727818B</b>	Rev. 3 <b>0</b>

SEE BILL OF MATERIAL ON LAST PAGE

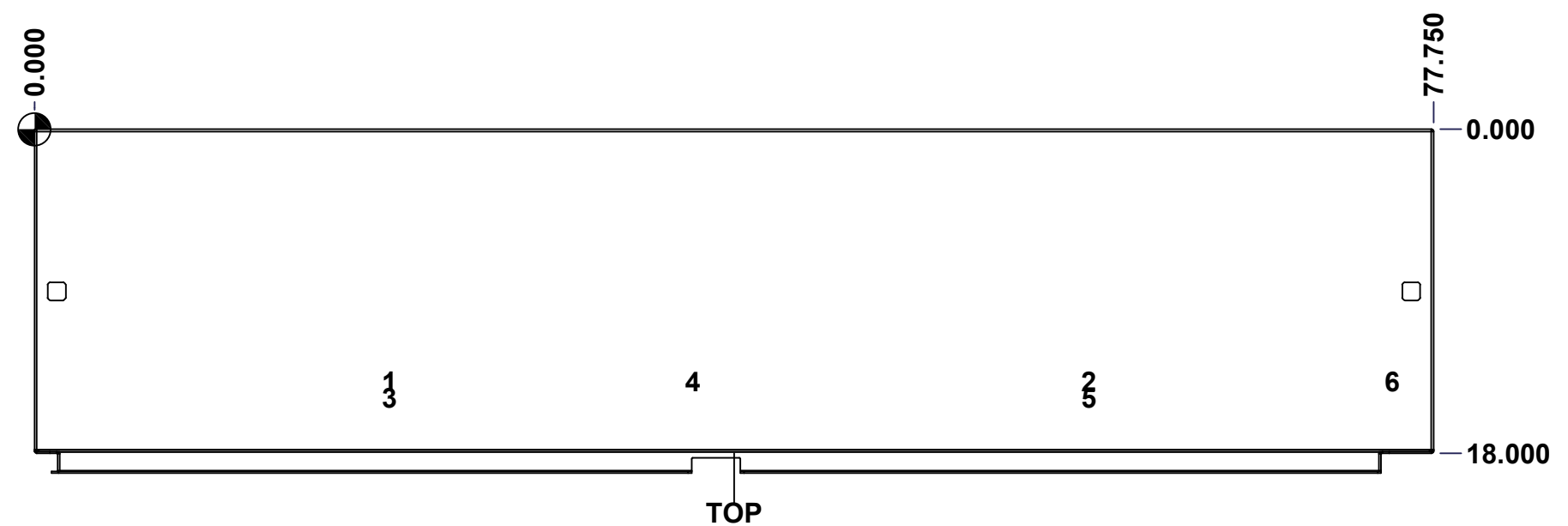
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	19.438	14.000	Struts CR400 33.500" (Inside)
2	58.313	14.000	Struts CR400 33.500" (Inside)
3	19.438	14.929	STUDS M6 x 10mm (Inside)
4	36.304	14.000	STUDS M6 x 10mm (Inside)
5	58.313	14.929	STUDS M6 x 10mm (Inside)
6	75.179	14.000	STUDS M6 x 10mm (Inside)

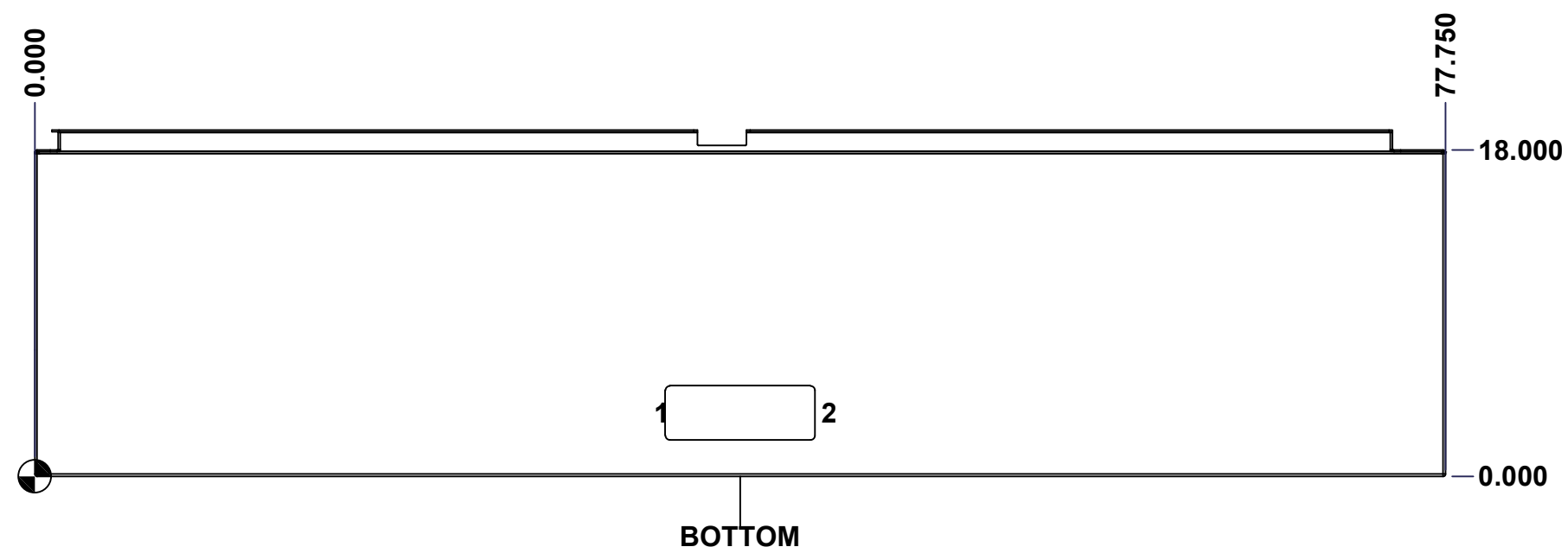


	Description	Status	
	9500U2D 72" x 77.75" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>9500U2D727818B</b>	<b>0</b>	4 17

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.250	3.500	GP STUD M6 x 16mm (Inside)
2	43.500	3.500	GP STUD M6 x 16mm (Inside)

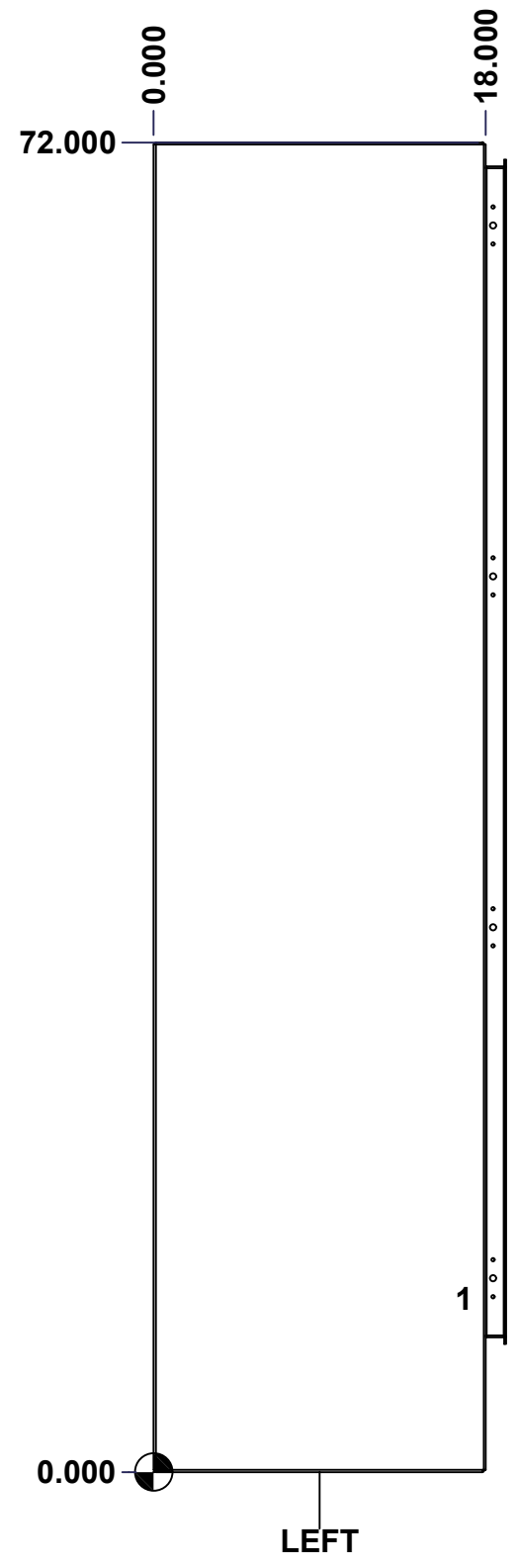


	Description	Status	
	9500U2D 72" x 77.75" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>9500U2D727818B</b>	<b>0</b>	17

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.500	9.375	GND STUD M6 x 16mm (Inside)



	Description	Status
	9500U2D 72" x 77.75" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500U2D727818B</b>	<b>0</b>
		6
		17

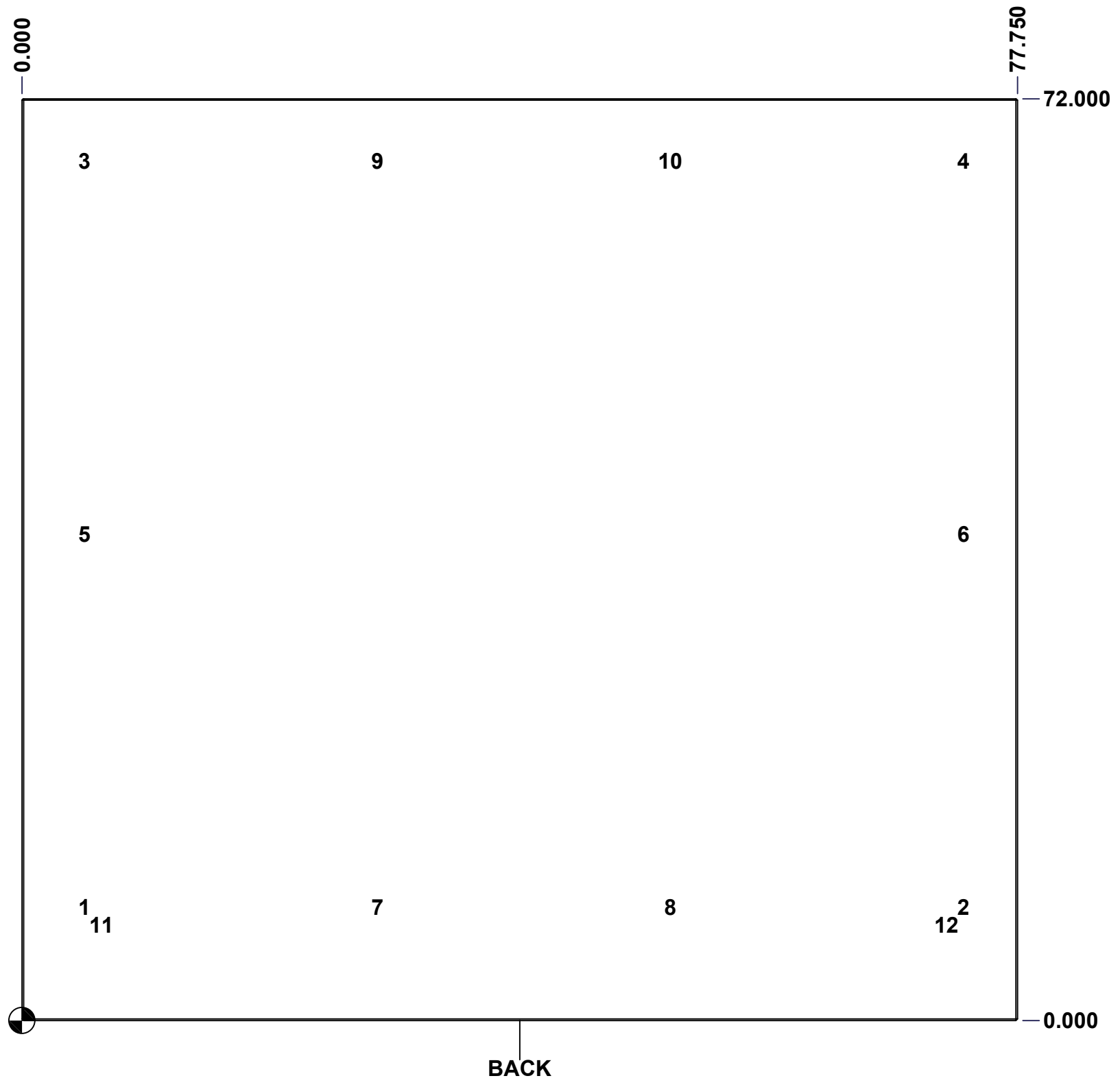
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.550	8.875	IP STUD M10 x 40mm (Inside)
2	73.200	8.875	IP STUD M10 x 40mm (Inside)
3	4.550	67.125	IP STUD M10 x 40mm (Inside)
4	73.200	67.125	IP STUD M10 x 40mm (Inside)
5	4.550	38.000	IP STUD M10 x 40mm (Inside)
6	73.200	38.000	IP STUD M10 x 40mm (Inside)
7	27.433	8.875	IP STUD M10 x 40mm (Inside)
8	50.317	8.875	IP STUD M10 x 40mm (Inside)
9	27.433	67.125	IP STUD M10 x 40mm (Inside)
10	50.317	67.125	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
11	5.875	7.500	IP SUPPORT ANGLE (Inside)
12	71.875	7.500	IP SUPPORT ANGLE (Inside)



	Description	Status
	9500U2D 72" x 77.75" x 18" Body	(NULL)
Part Number Numéro Pièce <b>9500U2D727818B</b>	Rev.	7
	<b>0</b>	17

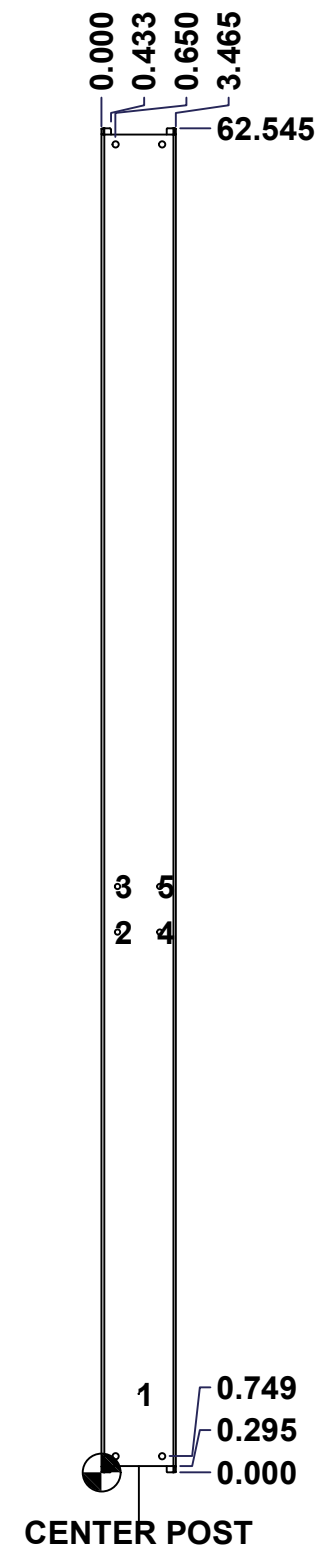
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.732	3.648	GND STUD M6 x 16mm (Inside)
-----			
2	0.748	25.138	PEM FH-M6-15ZI (Inside)
3	0.748	27.264	PEM FH-M6-15ZI (Inside)
4	2.717	25.138	PEM FH-M6-15ZI (Inside)
5	2.717	27.264	PEM FH-M6-15ZI (Inside)

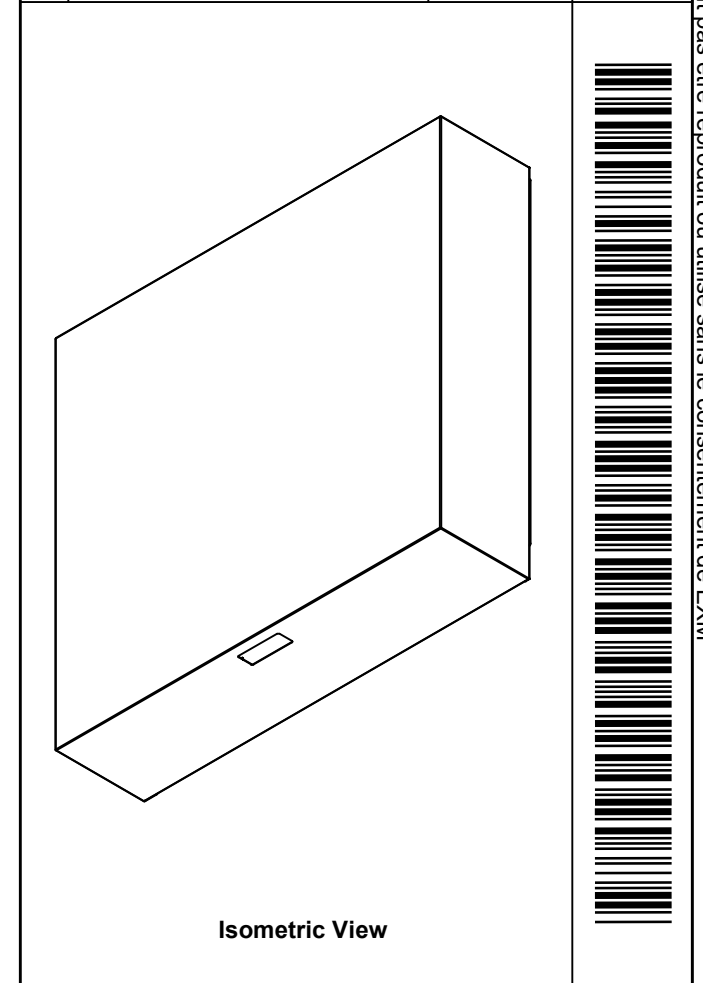


	Description	Status	
	9500U2D 72" x 77.75" x 18" Body	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	<b>0</b>	17
		<b>9500U2D727818B</b>	

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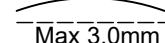
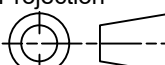
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No.	Revisions	Date	By/Par



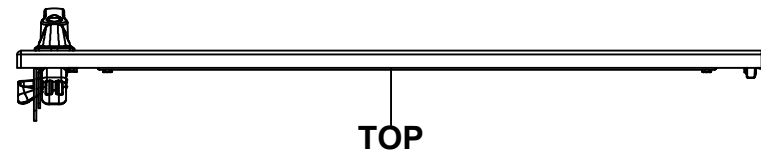
4	STK-PEM-FH-M6-15ZI	0	PEM Self-Clinching Stud M6 x 15.0mm
4	STK-Q-16030	0	Stud M6 x 10mm Steel
2	9500U2D727818BPA-P	0	9500U2D Inner Panel Support Angle
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9500U2D727818CP-P	0	9500U2D 72" Center Post Part
10	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9500U2D727818B-P	0	9500U2D 72" x 77.75" Body Part
2	9500U2D727818_CR400 MS_33.5	0	Commercial Roll Mild Steel (33.5in long)
4	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

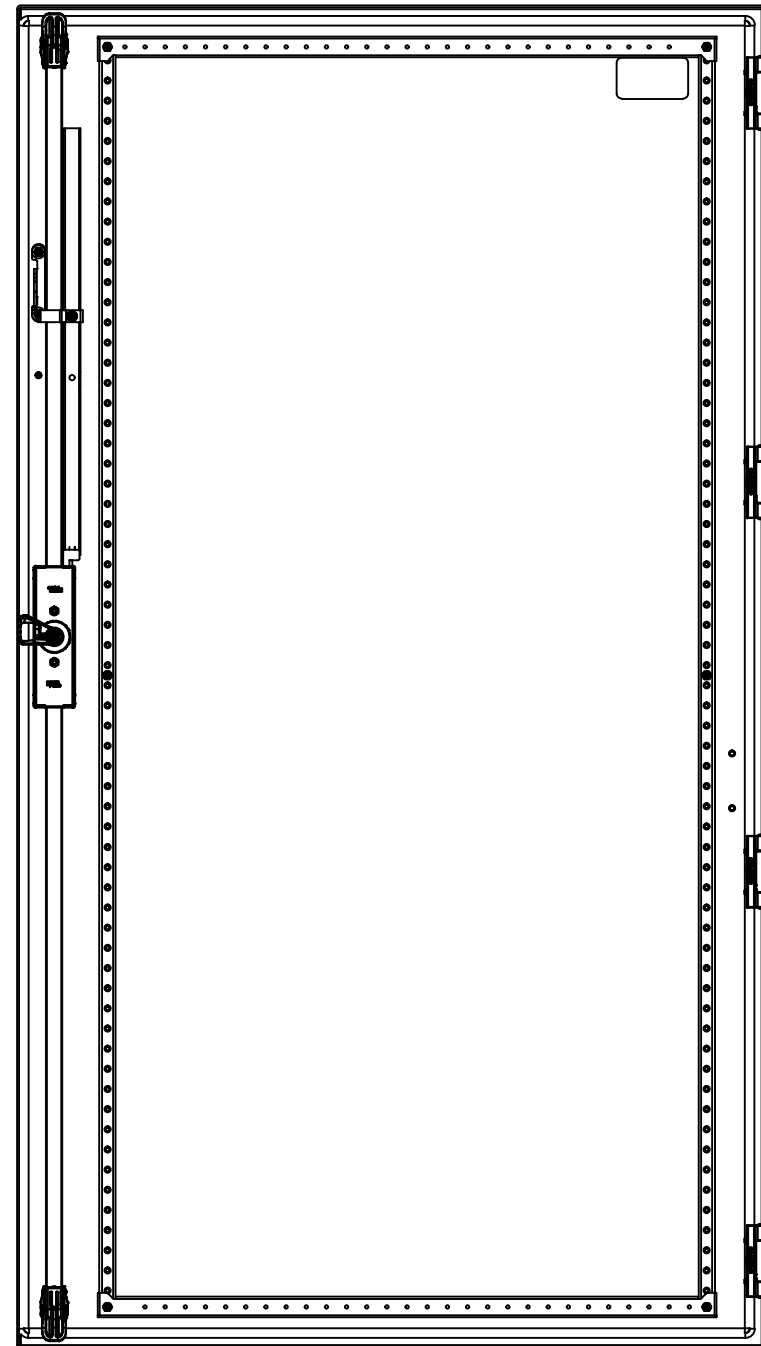
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Projection 		Date 15-Apr-22
Customer Client	BoxCad: BoxCad	Date
Drawn By Dessiné Par	Material Matière	Detail Rev.
12 Ga Cold Rolled A1008 CS Type B (2.5mm)	9500U2D 72" x 77.75" x 18" Body	9
Color Couleur	Finish Fini	0
Asa-61 Grey	Smooth	17
Part Number Numéro Pièce <b>9500U2D727818B</b>		Rev.

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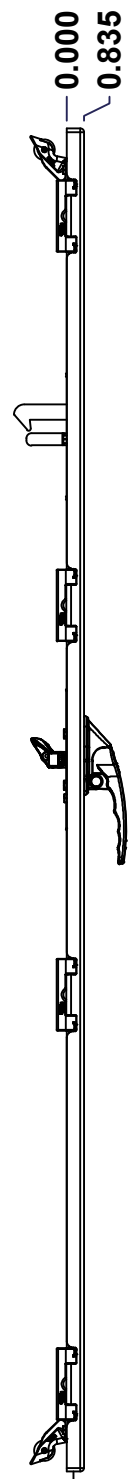
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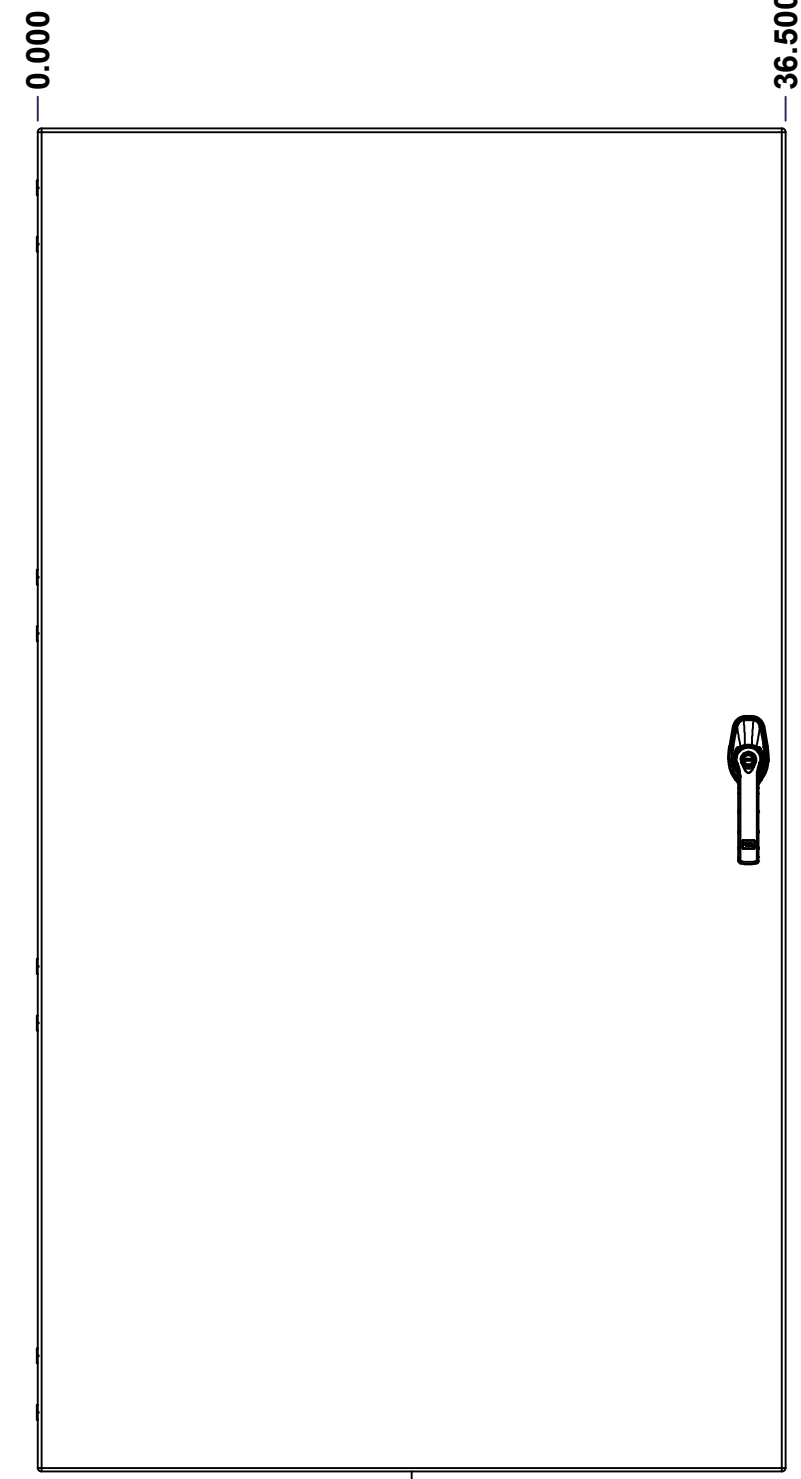
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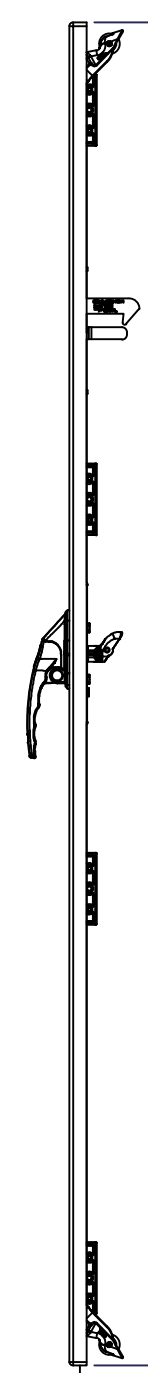
BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.835

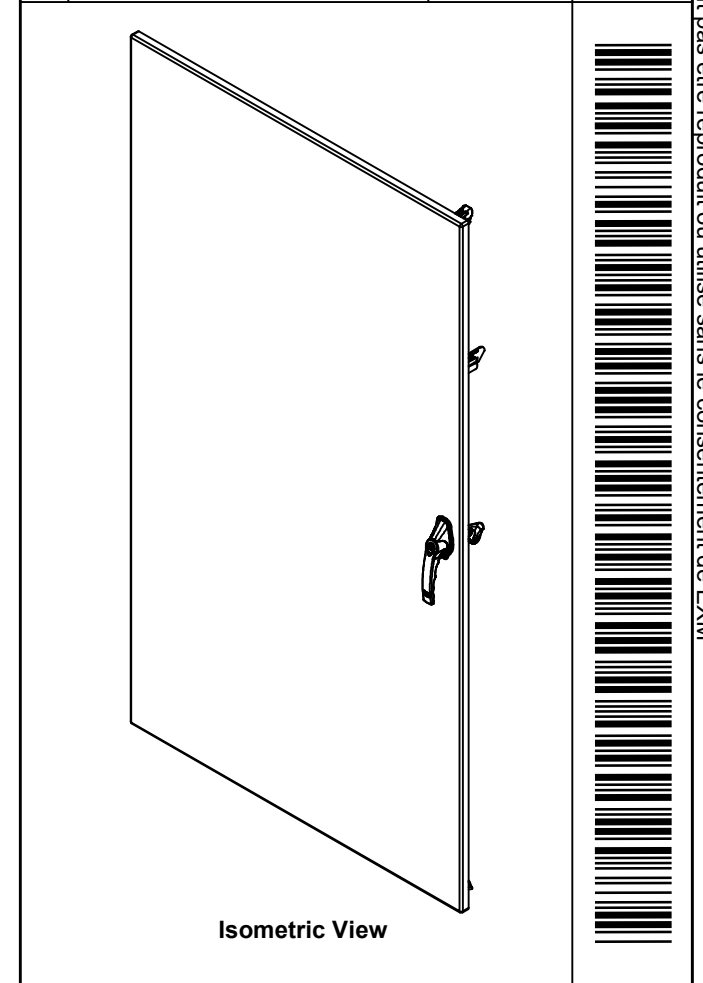
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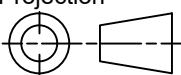
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No.	Revisions	Date	By/Par



Isometric View

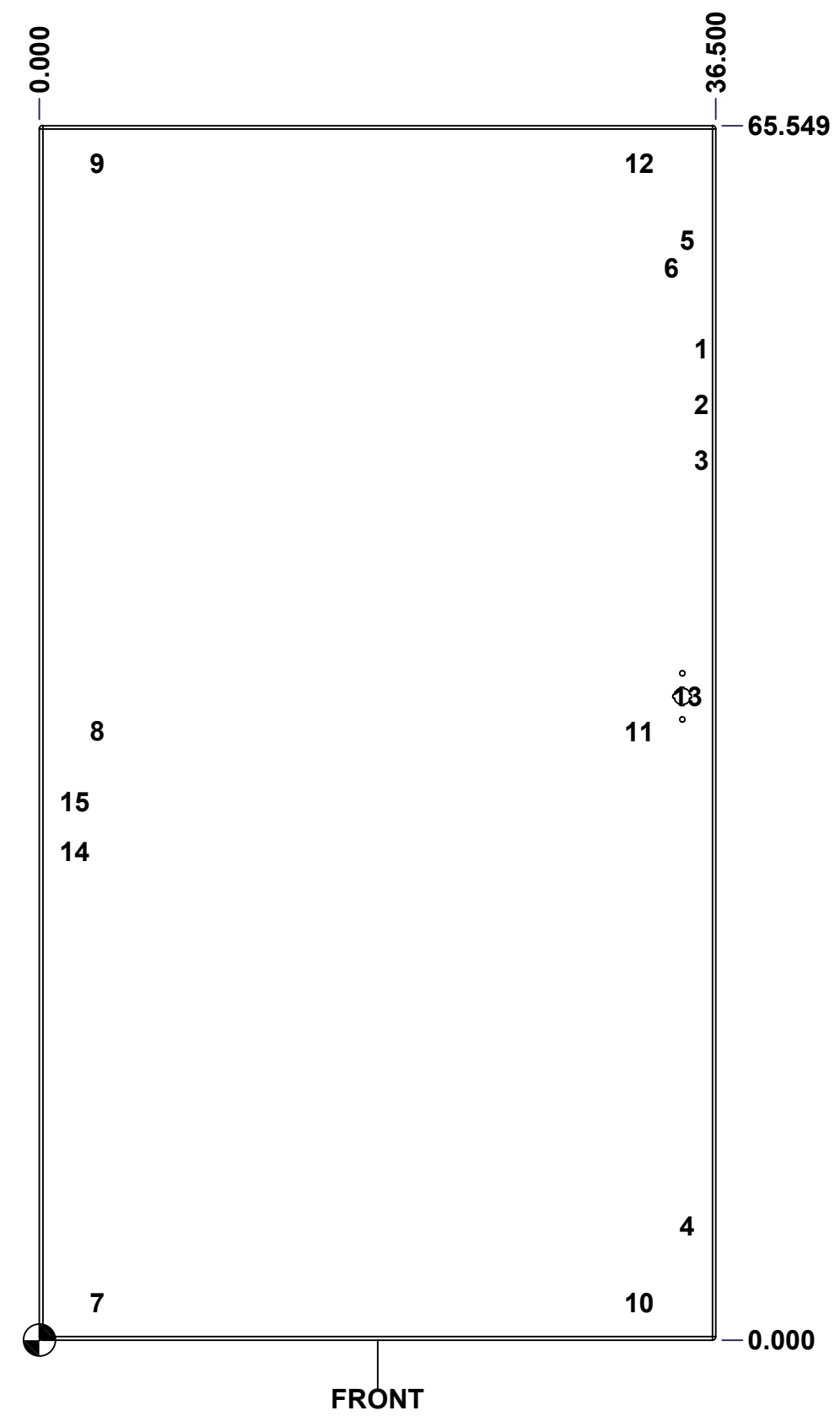
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 77.75" Lock Door		
Part Number Numéro Pièce	Rev.	10
9500U2D727818LD	0	17

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	35.455	53.511	STUD M6 x 18mm (Inside)
2	35.455	50.511	STUD M6 x 18mm (Inside)
3	35.455	47.511	STUD M6 x 18mm (Inside)
4	34.678	6.179	LARGE CBAR GUIDE (Inside)
5	34.678	59.370	LARGE CBAR GUIDE (Inside)
6	33.822	57.870	LARGE CBAR GUIDE (Inside)
7	2.847	2.028	STUD M6 x 18mm (Inside)
8	2.847	32.854	STUD M6 x 18mm (Inside)
9	2.847	63.521	STUD M6 x 18mm (Inside)
10	32.098	2.028	STUD M6 x 18mm (Inside)
11	32.098	32.854	STUD M6 x 18mm (Inside)
12	32.098	63.521	STUD M6 x 18mm (Inside)
-----			
13	34.688	34.743	HANDLE 885 ESL2A-APHD @ 0.0°
14	1.610	26.363	STUDS M6 x 18mm (Inside)
15	1.610	29.041	STUDS M6 x 18mm (Inside)



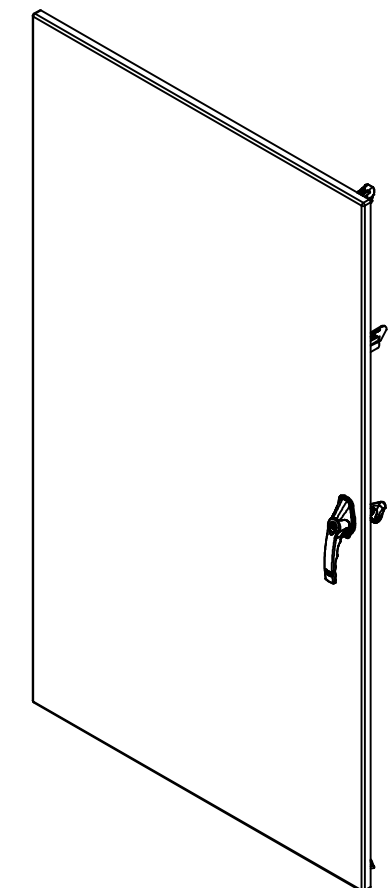
FRONT

	Description	Status
	9500U2D 72" x 77.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500U2D727818LD</b>	<b>0</b>
		11
		17

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No.	Revisions	Date	By/Par



Isometric View




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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

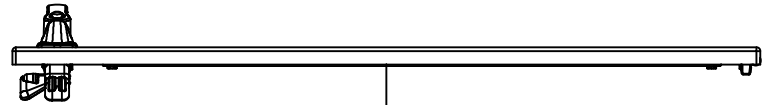
1	STK-K-09572	0	9500 UxD 72" Locking Mechanism Kit
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	885ESL2A-APHD	1	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9500U2D727818DS1	0	9500U2D 72" x 77.75" Door Stiffener
9	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
1	9500U2D727818LDG	0	9500U2D 72" x 77.75" Lock Door Gasket
1	9500U2D727818LD-P	0	9500U2D 72" x 77.75" Lock Door Part

Customer / Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Apr-22
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 9500U2D 72" x 77.75" Lock Door	Detail Rev.
Part Number / Numéro Pièce: <b>9500U2D727818LD</b>	Rev. 0

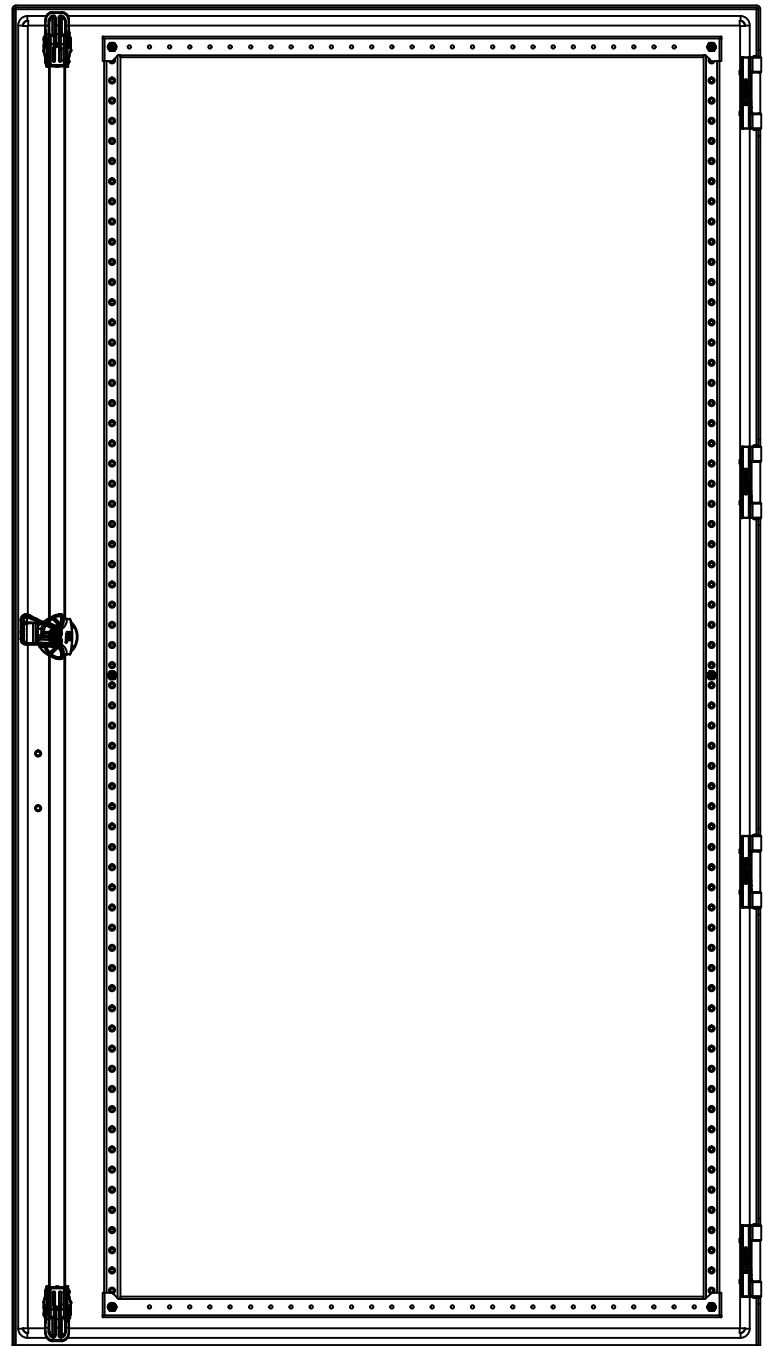
QTY	Part Number	Rev	Description
Parts List			

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TOP

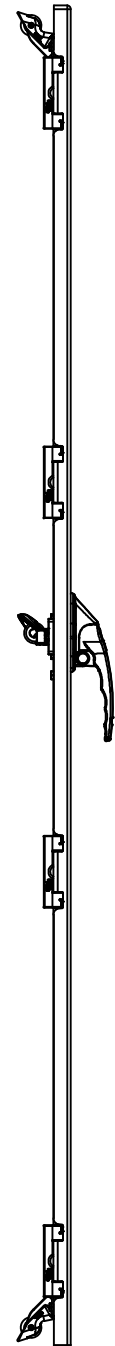


BACK



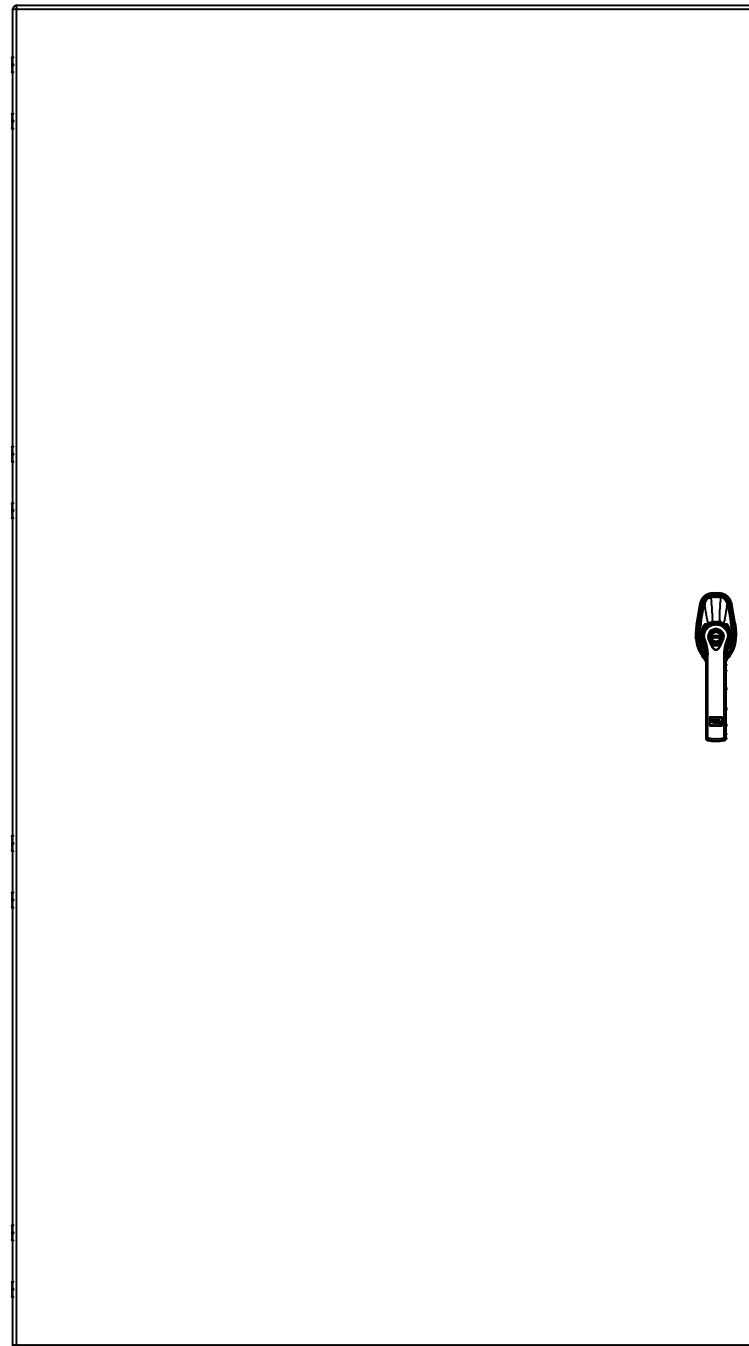
BOTTOM

0.000  
0.835



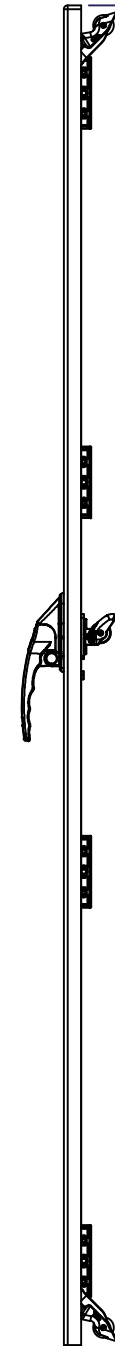
LEFT

0.000



FRONT

36.500

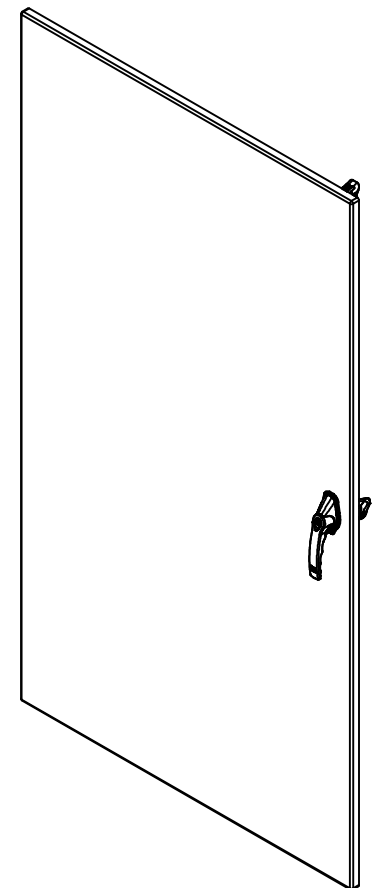


RIGHT

65.549

0.000

No.	Revisions	Date	By/Par



Isometric View

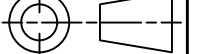


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Apr-22
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

Description	Detail Rev.
9500U2D 72" x 77.75" Lock Door	

Part Number Numéro Pièce	Rev.	13
<b>9500U2D727818FD</b>	<b>0</b>	17

SEE BILL OF MATERIAL ON LAST PAGE

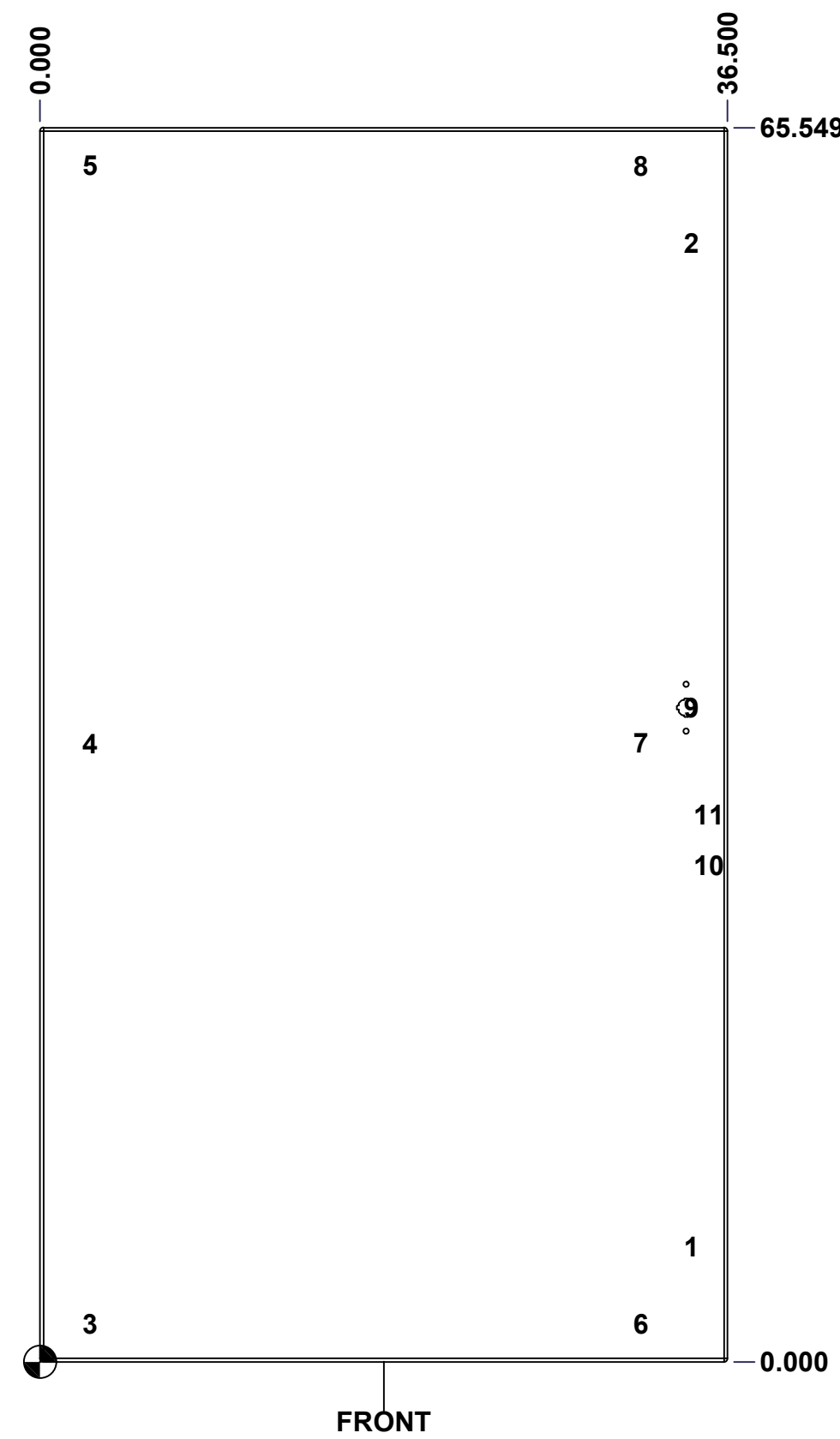
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.313	6.118	LARGE CBAR GUIDE (Inside)
2	34.313	59.431	LARGE CBAR GUIDE (Inside)
3	2.375	2.028	STUD M6 x 18mm (Inside)
4	2.375	32.854	STUD M6 x 18mm (Inside)
5	2.375	63.521	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	32.854	STUD M6 x 18mm (Inside)
8	31.626	63.521	STUD M6 x 18mm (Inside)
-----			
9	34.312	34.743	HANDLE 885 ESL2A-APHD @ 0.0°
10	35.247	26.363	STUDS M6 x 18mm (Inside)
11	35.247	29.041	STUDS M6 x 18mm (Inside)

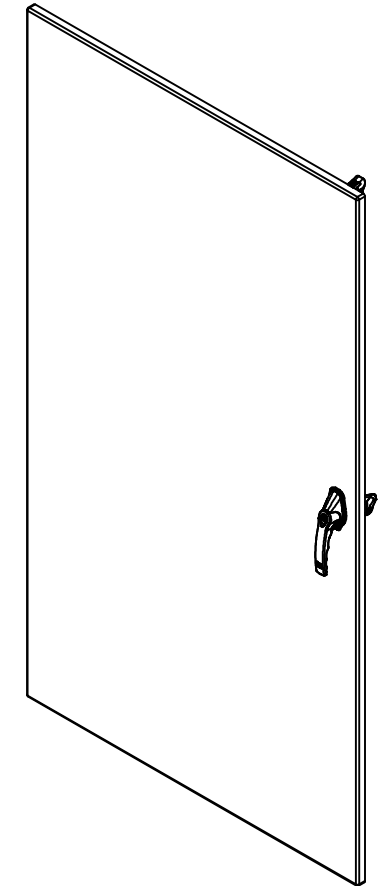


	Description	Status
	9500U2D 72" x 77.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500U2D727818FD</b>	<b>0</b> / 14
		17

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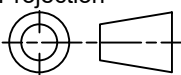


Isometric View



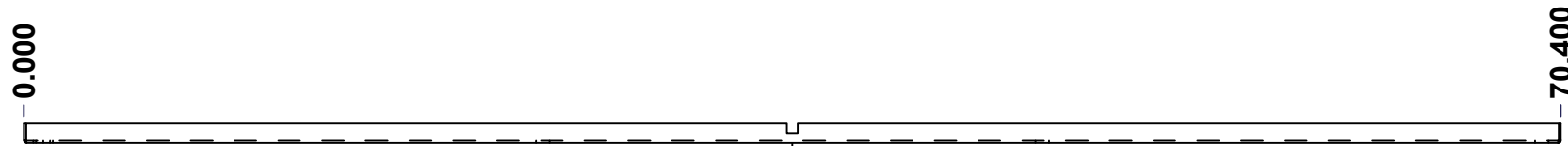
2	STK-Q-16050	1	Stud M6 x 18mm Steel
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-47562	0	9500 Lower Closing Bar 72" (cam)
2	STK-A-90025	3	9500 - Cabinet Closing Bar End (Large)
1	STK-Q-47552	0	9500 Upper Closing Bar 72" (cam)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	STK-A-50538	3	9500 Handle Cam Assembly (Right Side, Grip 36mm)
1	885ESL2A-APHD	1	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9500U2D727818DS1	0	9500U2D 72" x 77.75" Door Stiffener
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
1	9500U2D727818FDG	0	9500U2D 72" x 77.75" Flange Door Gasket
1	9500U2D727818FD-P	0	9500U2D 72" x 77.75" Lock Door Part

QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500U2D 72" x 77.75" Lock Door	
Part Number Numéro Pièce	Rev. 0	15 17
<b>9500U2D727818FD</b>		

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TOP



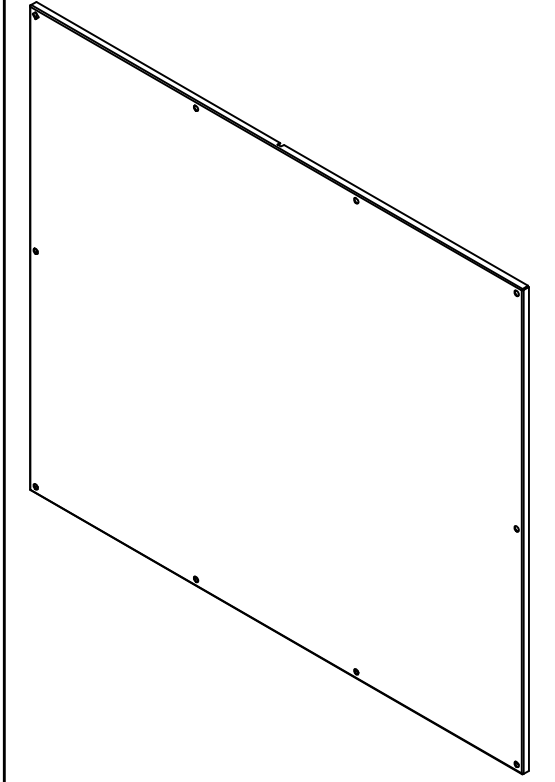
FRONT

60.000

0.000

RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Apr-22
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur White RAL9003	Finish Fini Smooth

Description 9500U2D 72" x 77.75" Inner Panel	Detail Rev.
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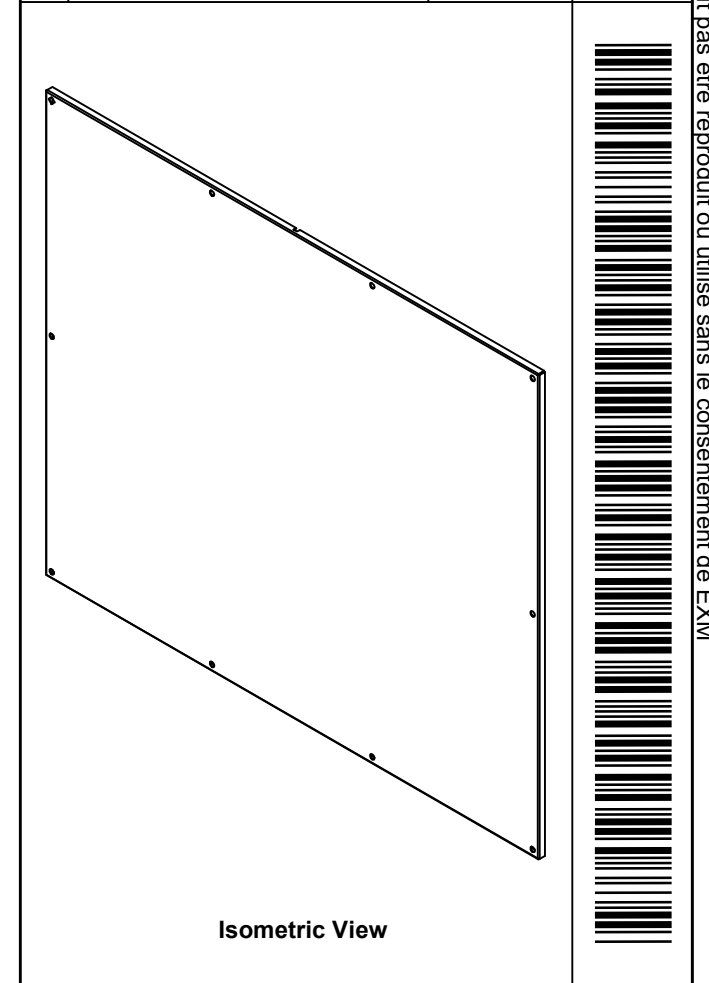
Part Number Numéro Pièce <b>9500U2D727818IP</b>	Rev. <b>0</b>	16 17
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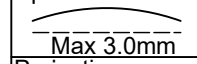
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Apr-22
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur White RAL9003		Finish Fini Smooth
Description 9500U2D 72" x 77.75" Inner Panel		Detail Rev.
Part Number Numéro Pièce <b>9500U2D727818IP</b>		Rev. 17 <b>0</b>

Qty	Part Number	Rev	Description
1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	9500U2D727818IP-P	0	9500U2D 72" x 77.75" Inner Panel Part
Parts List			